

Bianchi Vending Group - Spare Parts Catalog:

 **BVM 952 - Free Standing**

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Group charts

BVM 952 - Free Standing

Group charts



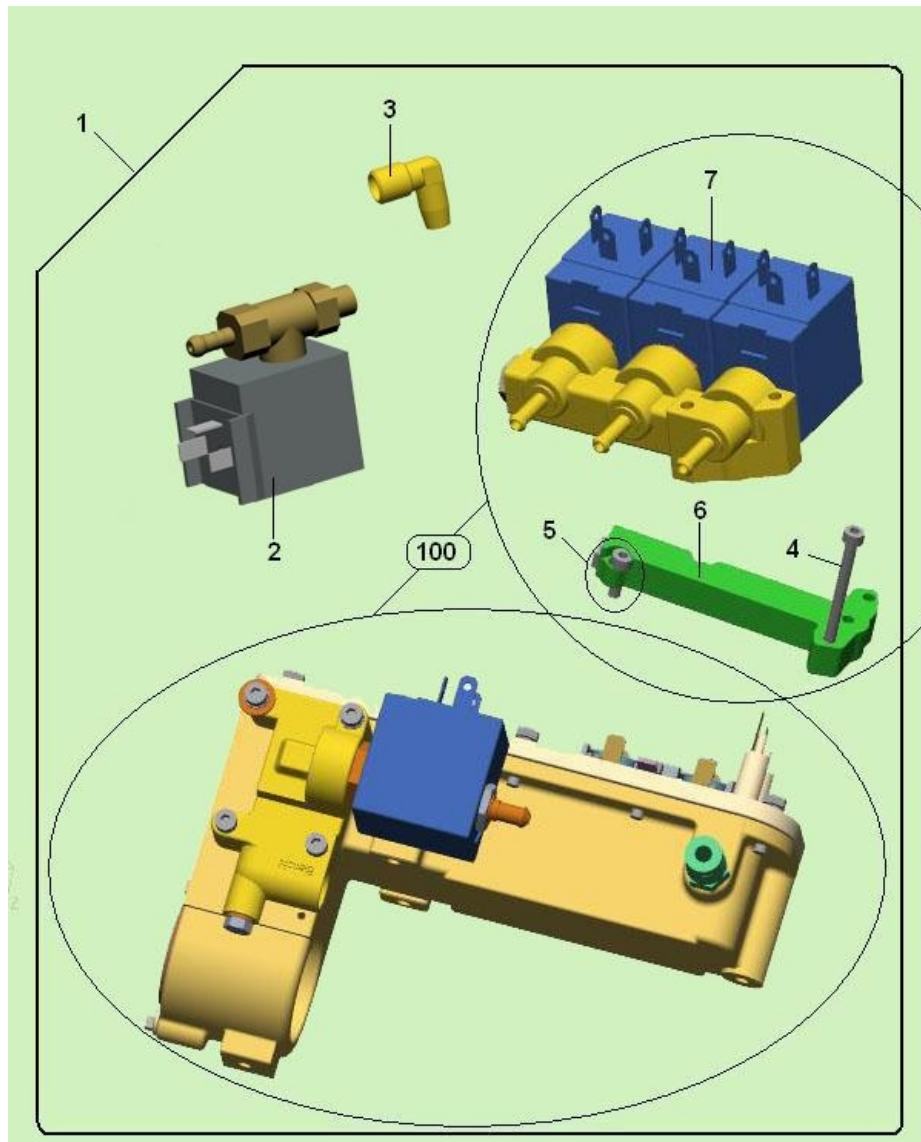
BVM 952 - Free Standing



BV952ES01GG - BVM952 E4S MC PD

Group charts

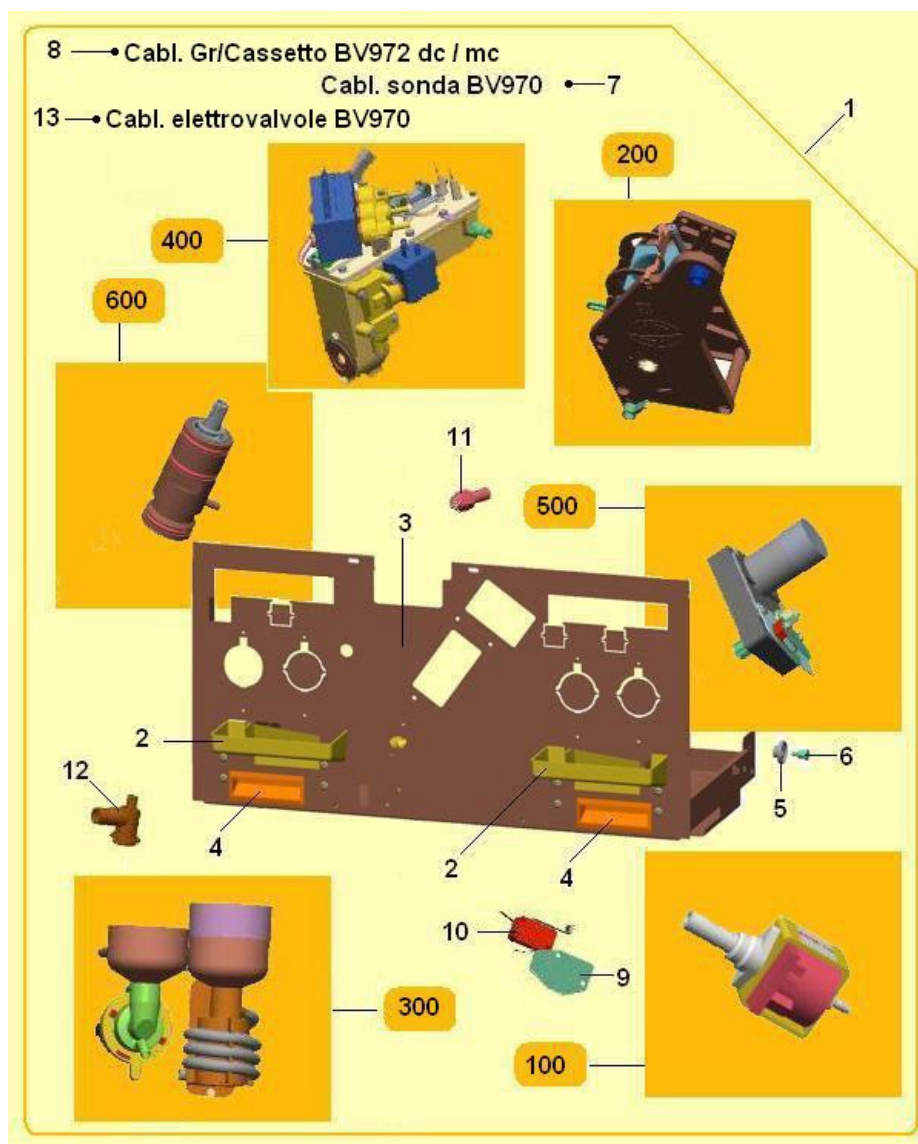


BOILER ESPRESSO WITH ELETTROV. INSTANT PRODUCTS (763)

BOILER ESPRESSO WITH ELETTR. INSTANT PRODUCTS (763) - Item detail:

Position	Code	Options	Description
1	43036520-01		ES MC boiler assy 4valvs BV952
2	25012146-02		ELECT.VALVE 2WAYS 24DC W/JOINT
3	04031216		connection M/Fassy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

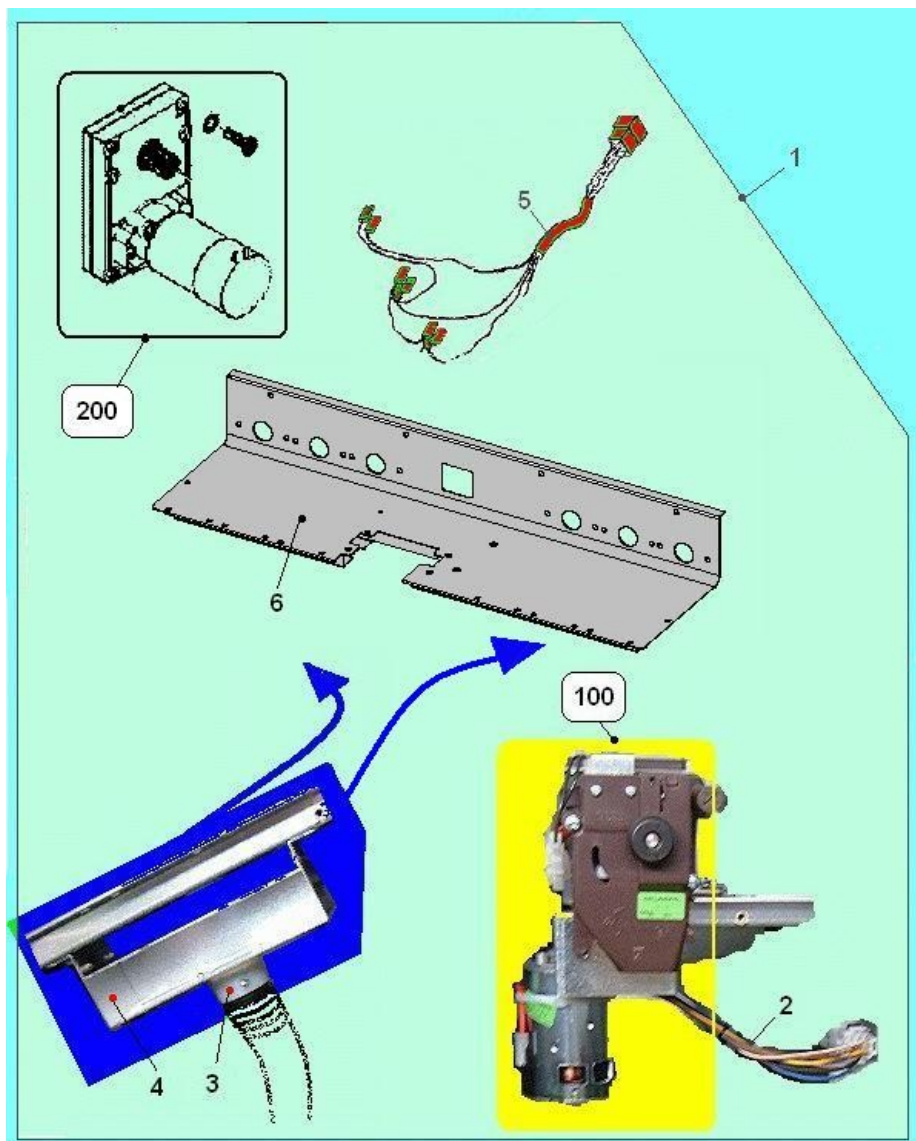
ASSEMBLY SHELF BVM 952 (760)



ASSEMBLY SHELF BVM 952 (760) - Item detail:

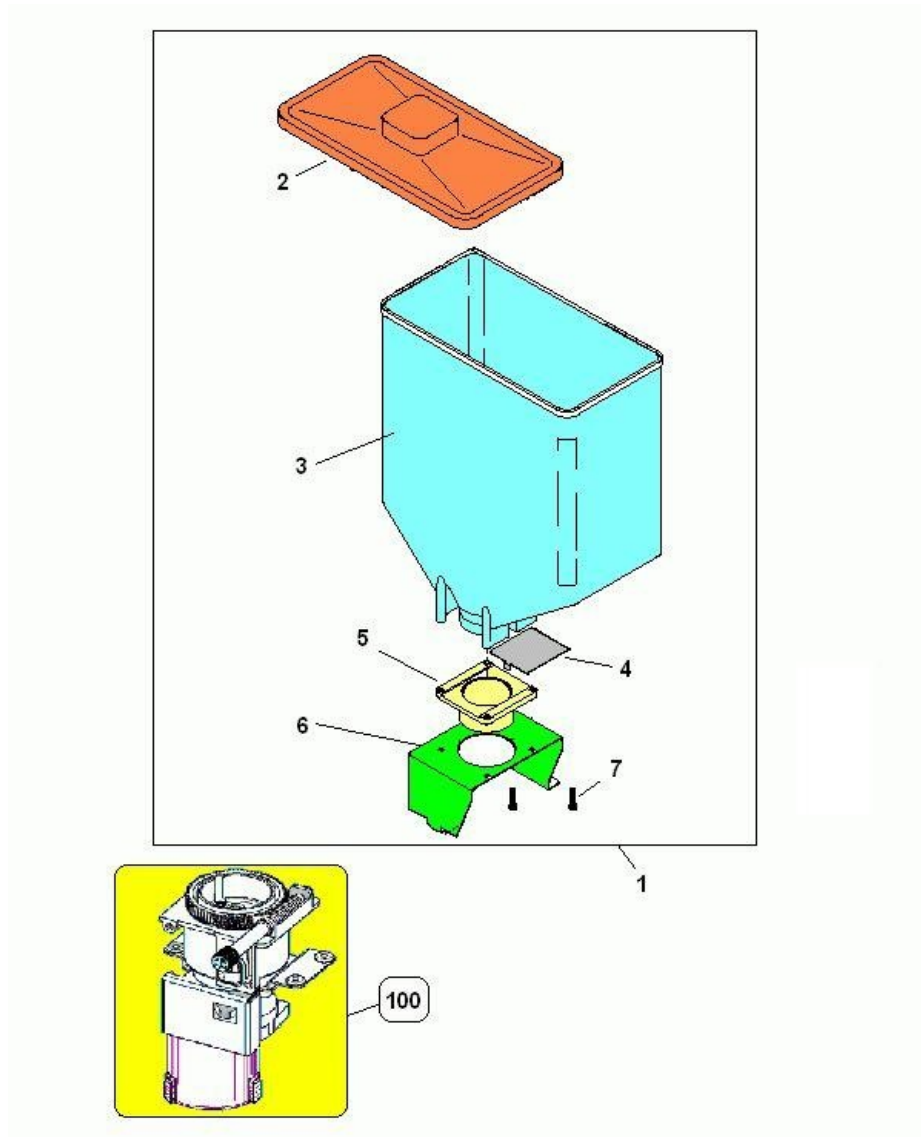
Position	Code	Options	Description
1	96067350-05M37		BVM952 MB drawer assy
2	05117415M37		DOUBLE DROP COLLECTION TRAY BR
3	01831422-02		BVM97/952 drawer sheet assy
4	05238516		PLASTIC HANDLE SOUTHCO BV971
5	05116416		vega drawer wheele
6	12016116		drawer wheel piner
7	22178412		BV971 IVS PROBE WIRING
8	22177932		BV972 DB/MB drawer group cable
9	08004111		microswitch insulationr spring
10	26005136		microswitch with wheelm
11	19056011		group fixing pin
12	05145815M37		drain nozzle
13	22178212		BV970 electrovalve wire
100	2404		PUMP WATER - FLOW DETECTOR (1246)
200	202		GROUP COFFEE PLASTIC(1)
300	1820		COMPONENTS FOR MIXERS (762)
400	1586		BOILER ESPRESSO WITH ELETTRV. INSTANT PRODUCTS (763)
500	925		GEARMOTOR COFFEE GROUP (483)
600	49		ASSEMBLY PISTON(7)

ASSEMBLY SUPPORT GRINDER - GEARMOTORS CANISTER DOSER (765)



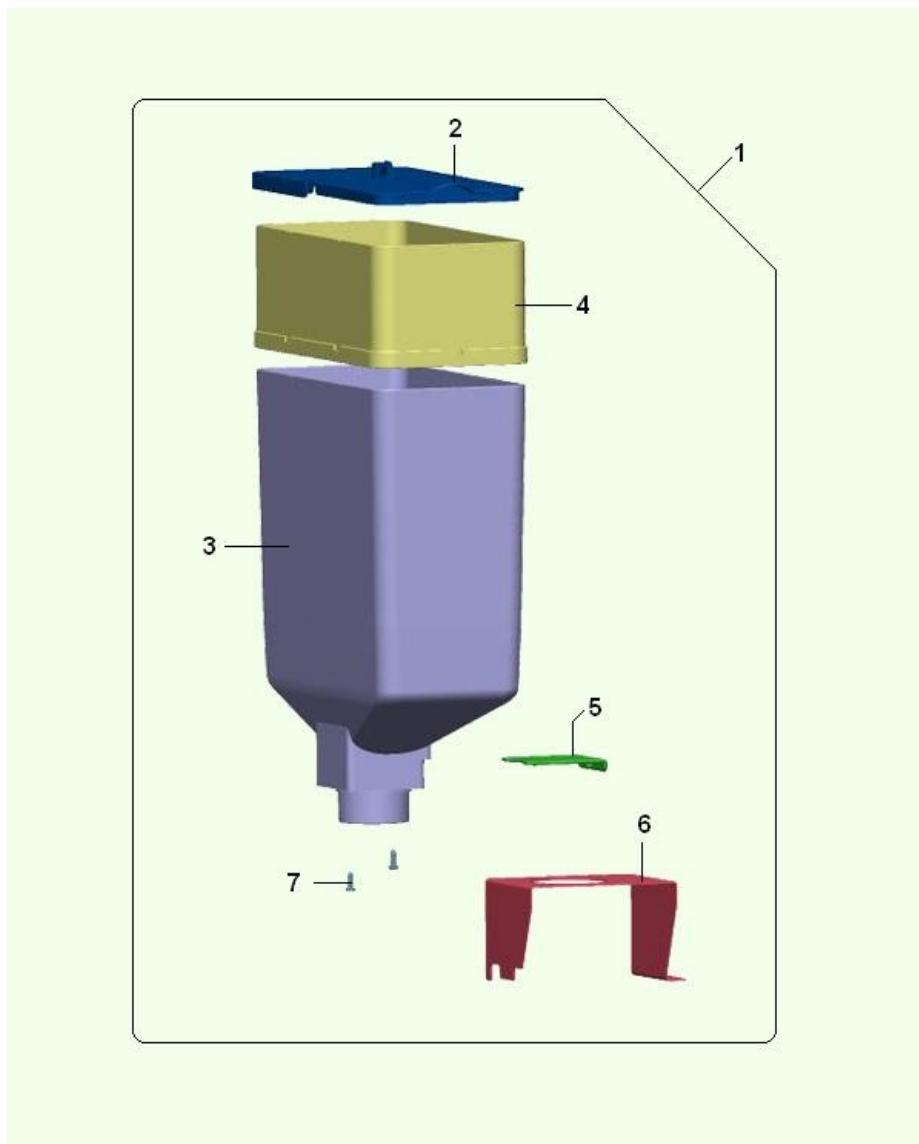
ASSEMBLY SUPPORT GRINDER - GEARMOTORS CANISTER DOSER (765) - Item detail:

Position	Code	Options	Description
2	22171512-01		grinderdoser cable BVM
3	05071915		aspiration pipe connectionipe 8
4	01829011-01		aspirat. box support BV971 IVS
5	22183512		BVM952 EX gearmotor cable
6	01829111-01		BV971 product box supp. plate
100	811		ASSEMBLY GRINDER-DOSER (404)
200	810		GEARMOTORS (401)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,5 Kg. (768)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,5 Kg. (768) - Item detail:

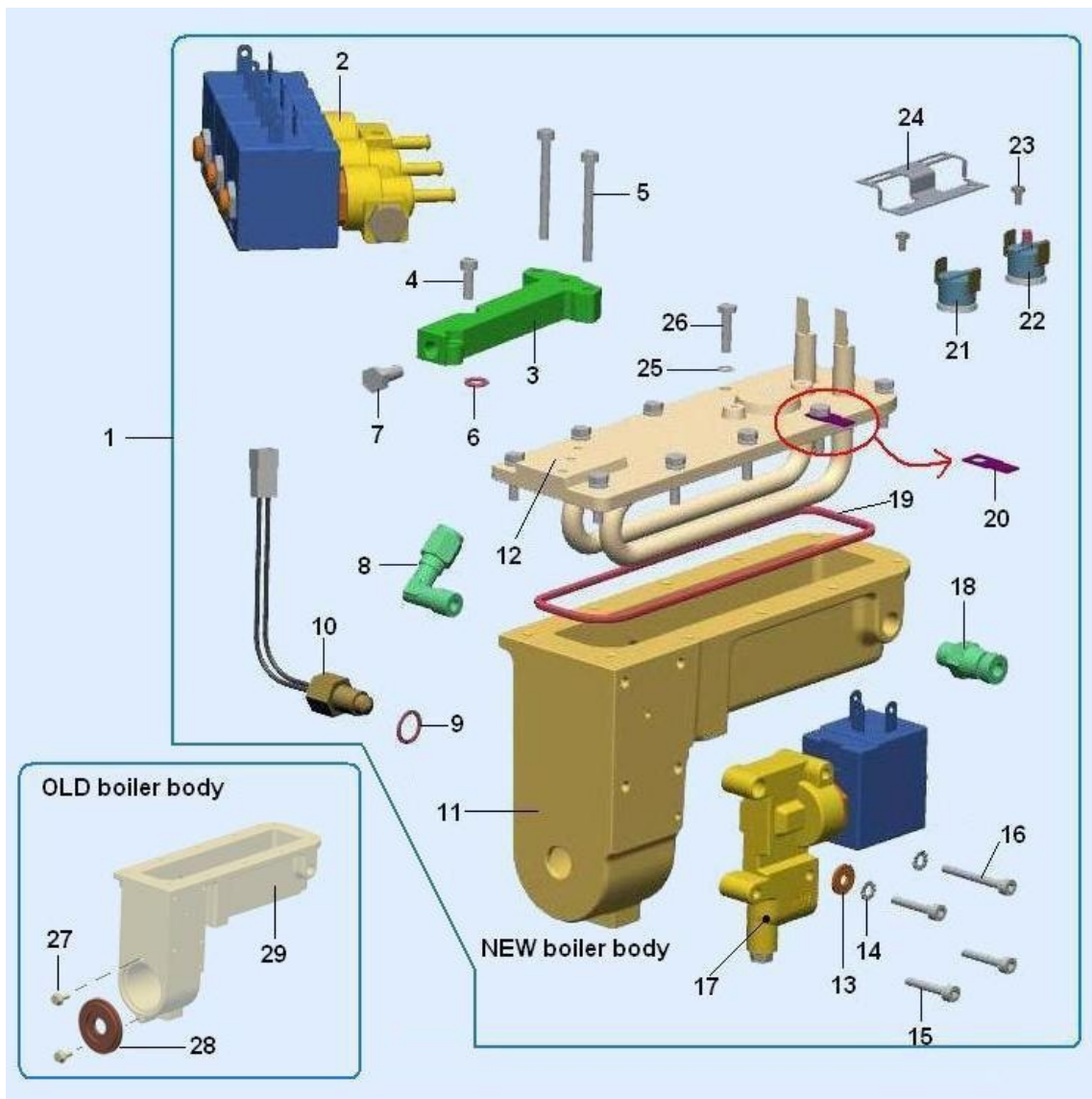
Position	Code	Options	Description
1	05235310		3,5kg coffee canister assy
2	05232815M37		3,5kg coffee canister cover
3	05232715-01M16		3,5kg coffee canister
4	01228311		waste coffee bulkhead
5	00112050		flange for feedbox
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632) - Item detail:

Position	Code	Options	Description
1	05251250		coffee hopper assy BV972 3,7kg
2	05255015M00		RT/LT hopper cover BV972
3	05251315M00		coffee hopper BVM972
4	05256315M00		BVM coffee container extension
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

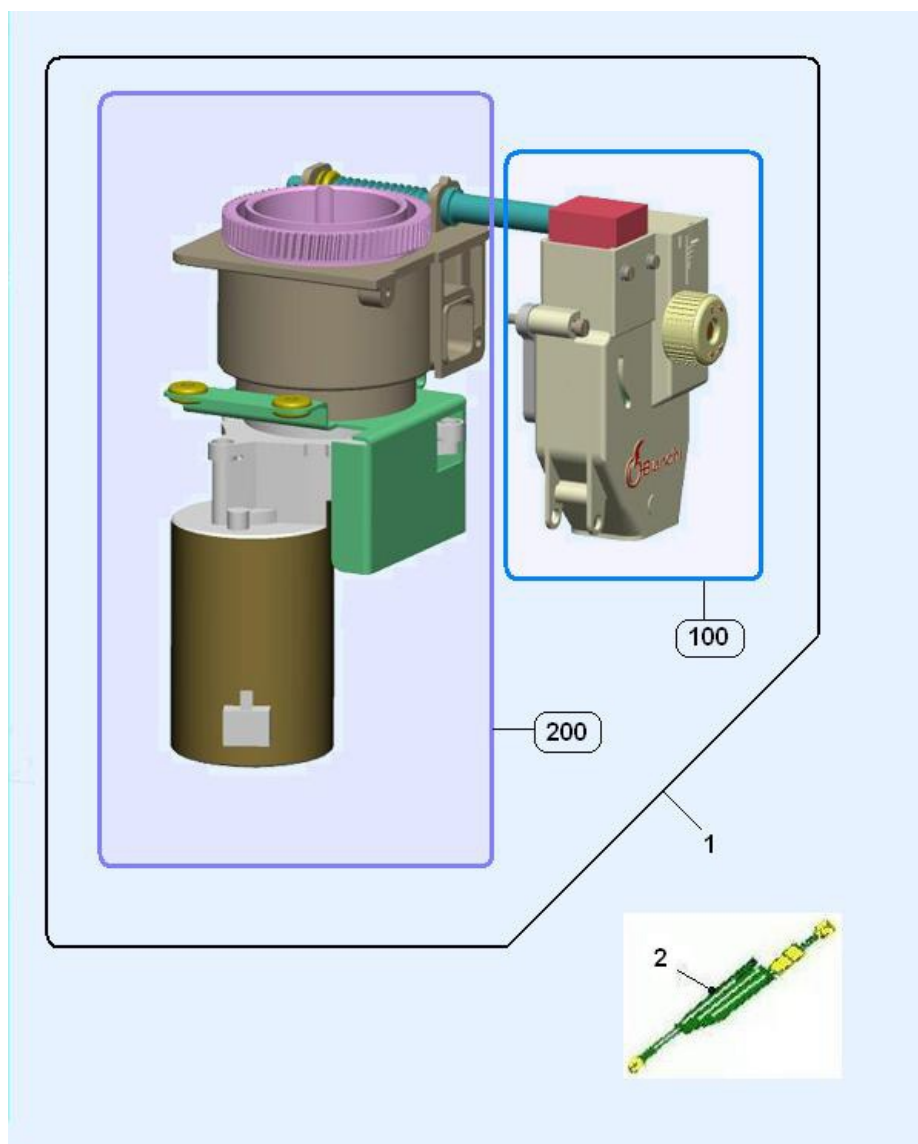
BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAX20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAX5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAX16 screw
27	32050516		screw 4 MAX10
28	18007011		piston stop washer OT58
29	13008011		espresso boiler body

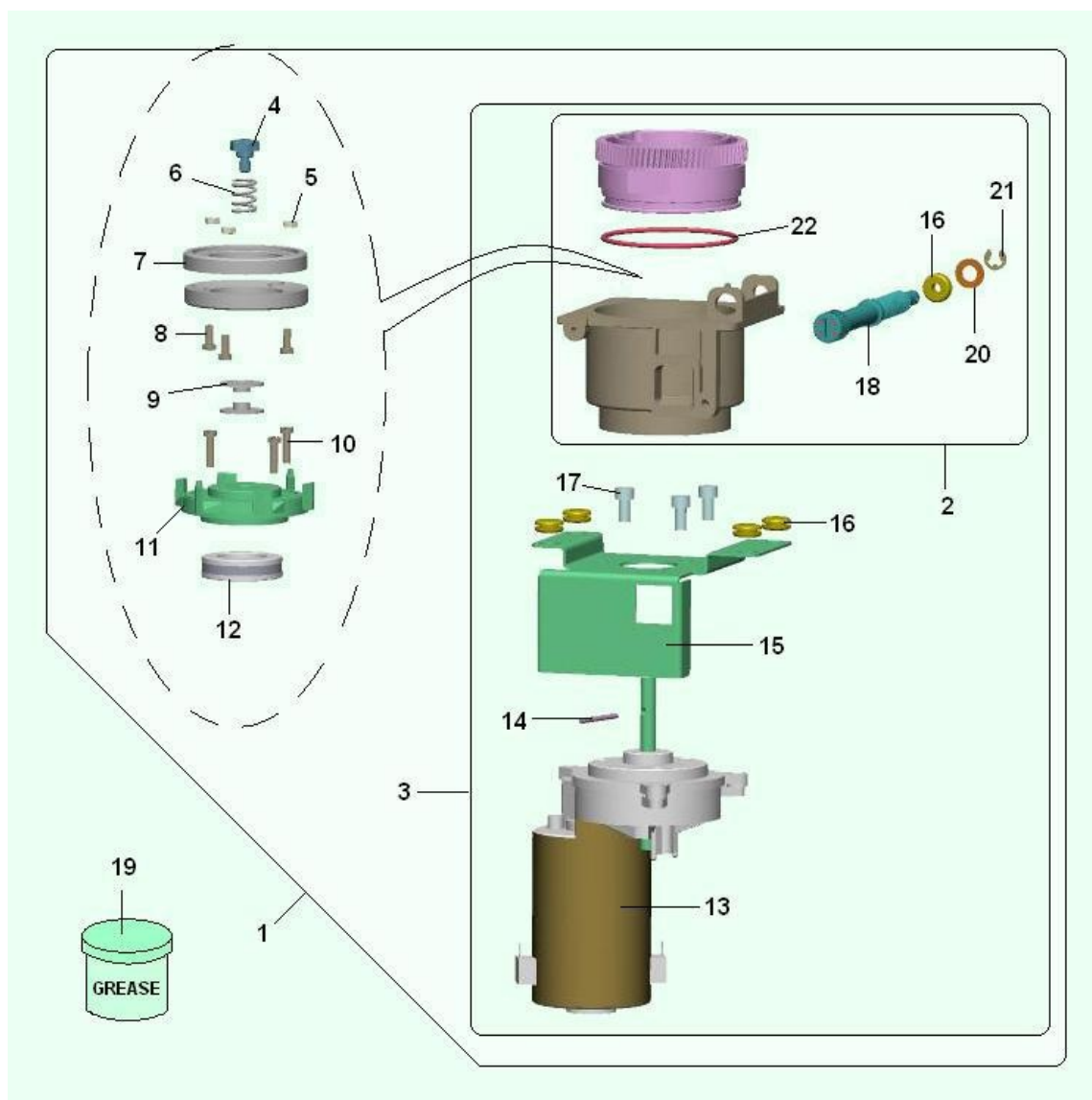
ASSEMBLY GRINDER-DOSER (404)



ASSEMBLY GRINDER-DOSER (404) - Item detail:

Position	Code	Options	Description
1	96057610-02		ametek 12teeth grinder+doser
2	22126622		AMETEK FAST 4,8 grinder motor protection
100	1873		ASSEMBLY DOSER CAFFE (964)
200	246		ASSEMBLY GRINDER VERTICAL ENGINE (29)

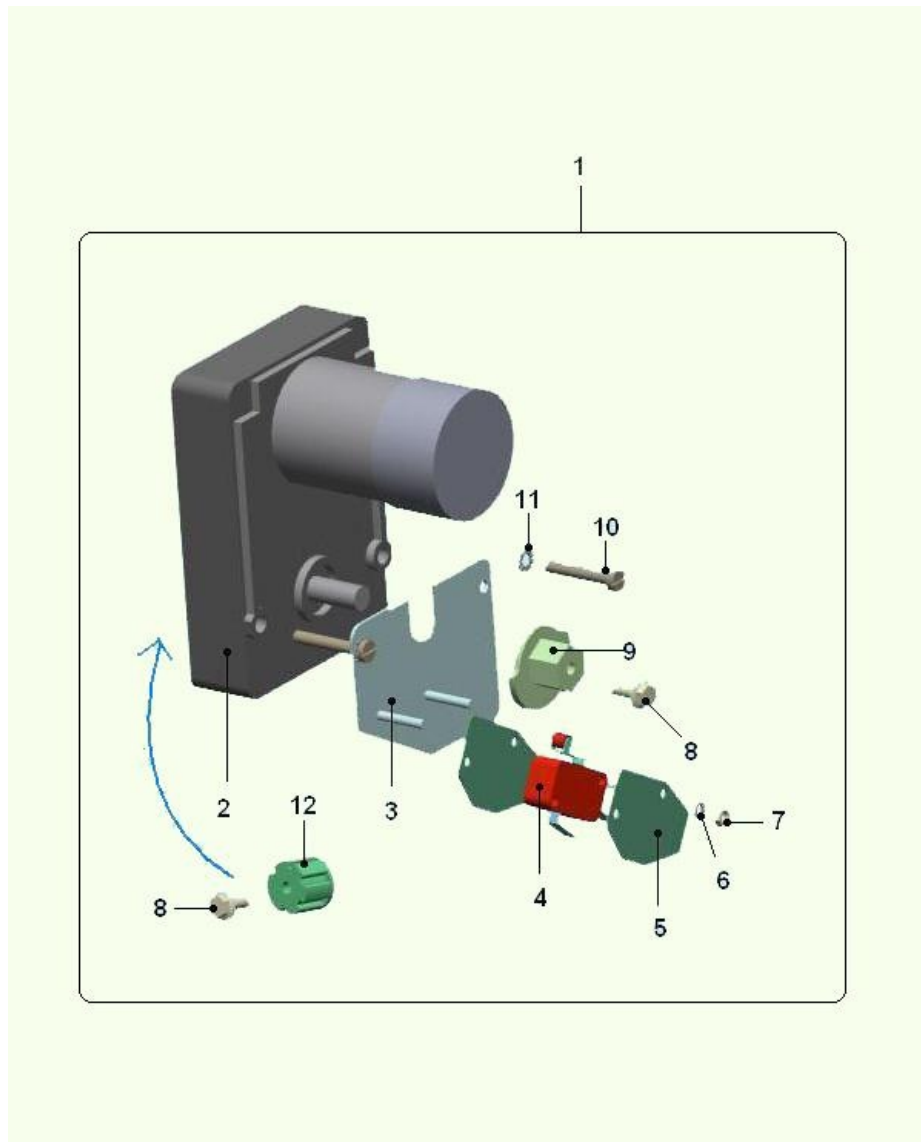
ASSEMBLY GRINDER VERTICAL ENGINE (29)



ASSEMBLY GRINDER VERTICAL ENGINE (29) - Item detail:

Position	Code	Options	Description
1	86001310-03	ametek grinder assy	
2	43018910-01	grinder chamber assy w/knob	
3	41038520	new grinder assy 24VDC ametekODE	
4	19059021	screw for ametek springew	
5	34102816	4MA hex nutODE	
6	07020411	grinder holder spring-971	
7	18007326	D=64 grinder blade 12teeth	
8	32060516	4MAx10 screw	
9	19060411	bush with washerew	
10	32060836	Cross headed screw 4MA*16 IX	
11	13008211-02	mobile blade support	
12	19059216	bearingew	
13	20020616	24VDC grinder Ametek gearmotor	
14	12017411	wire D30x30er	
15	01586921	Grinder Ametek support	
16	23004086	cable damper(6*15 - rubber)able	
17	32135316	MA6X12 cross-headed embedded hexagon Zn screw	
18	05134715	grinder adjustment screwwn) C2000	
19	43028311	40g food grease	
20	35168826	flat washer D.8,4*15,5*1,2	
21	37001116	Ø 6 seeger ring	
22	36211316	O-ring 3262 NBR 70 SHODE	

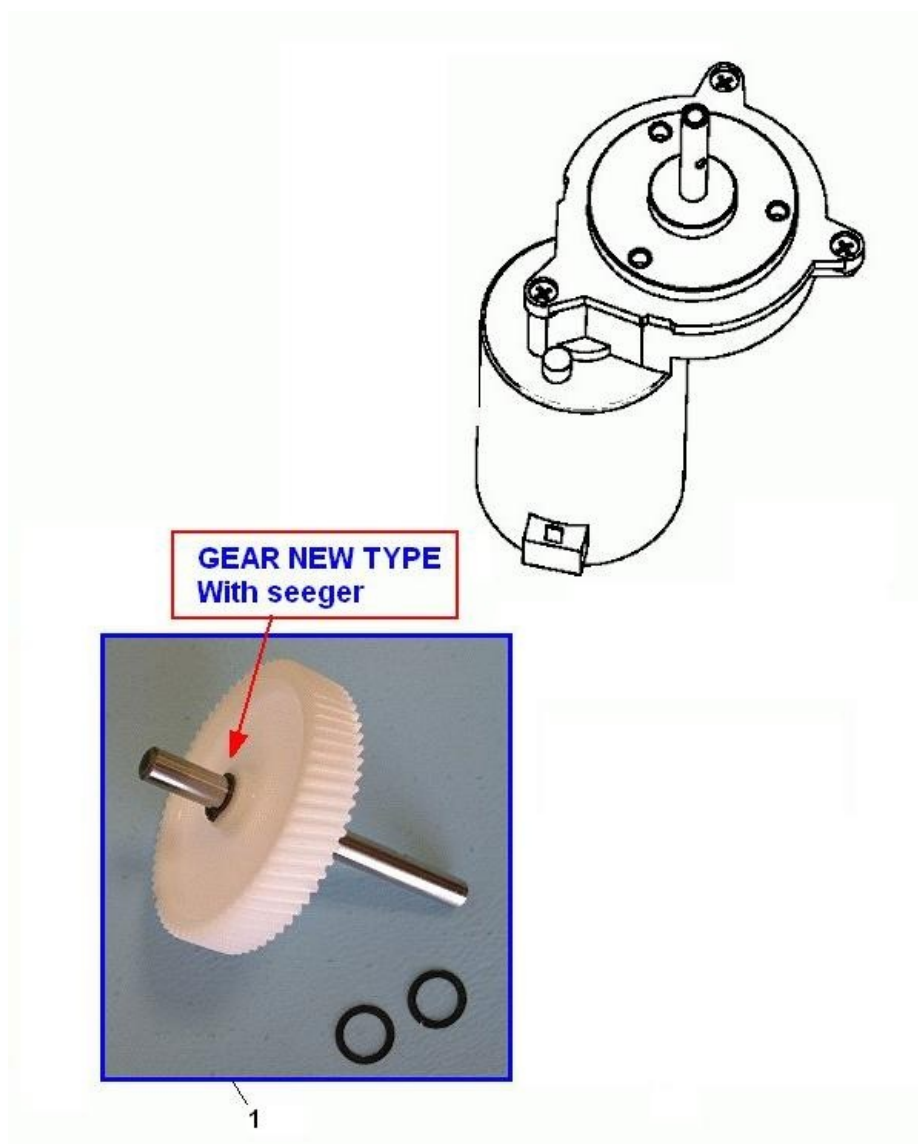
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

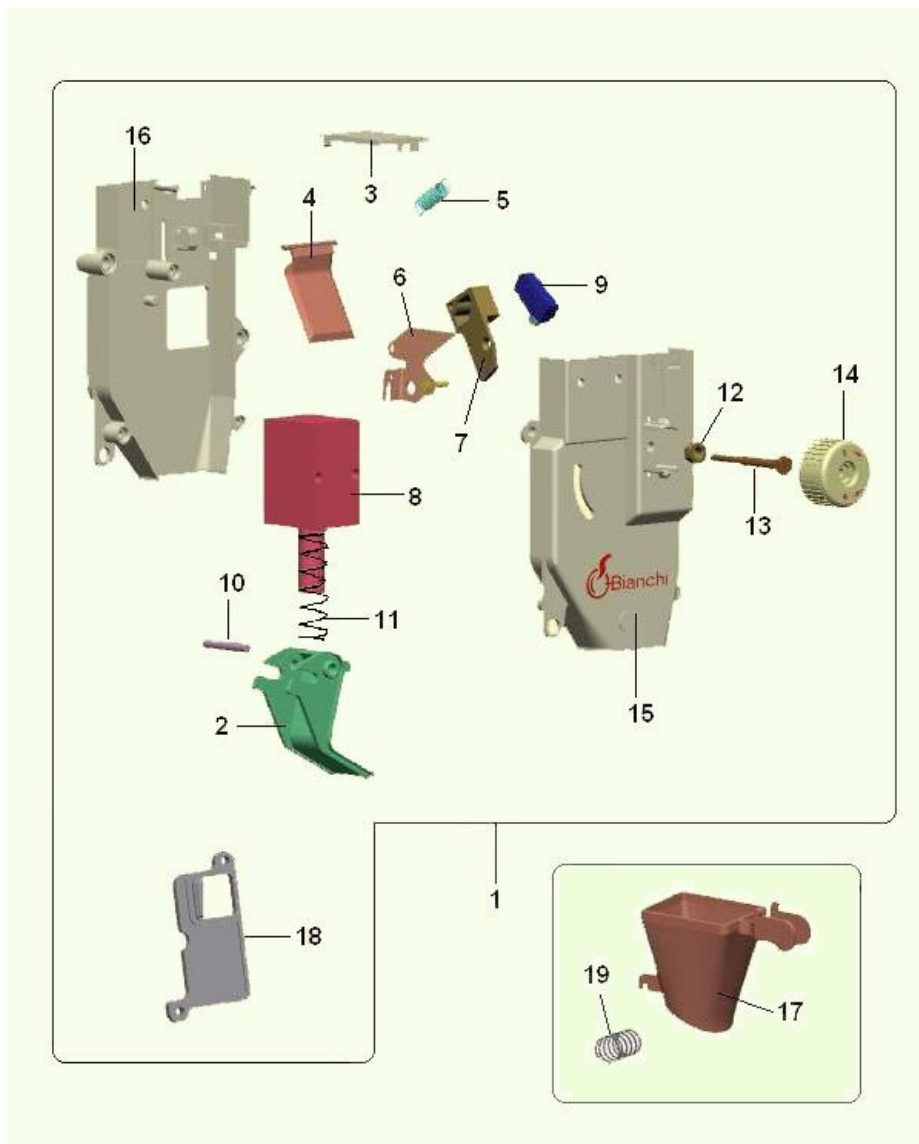
GRINDER VERT. - GEAR (336)



GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

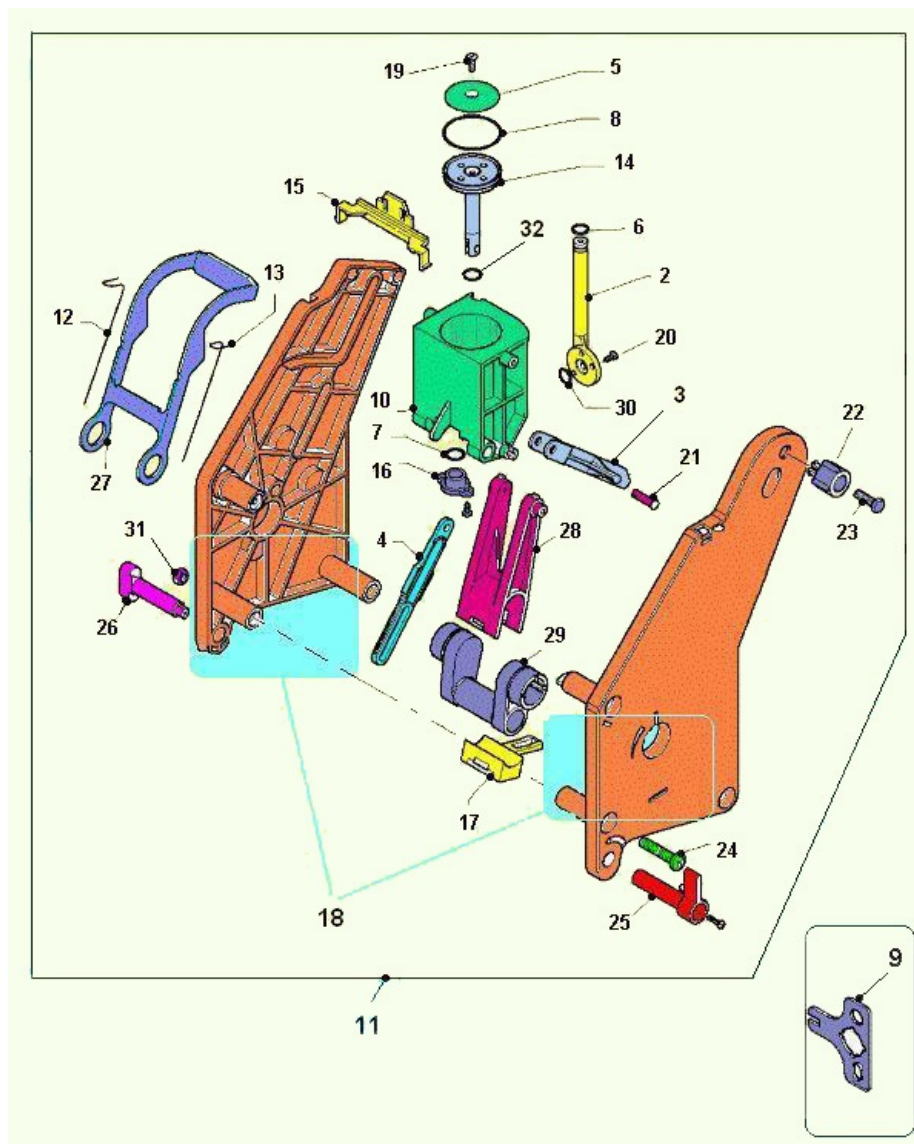
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

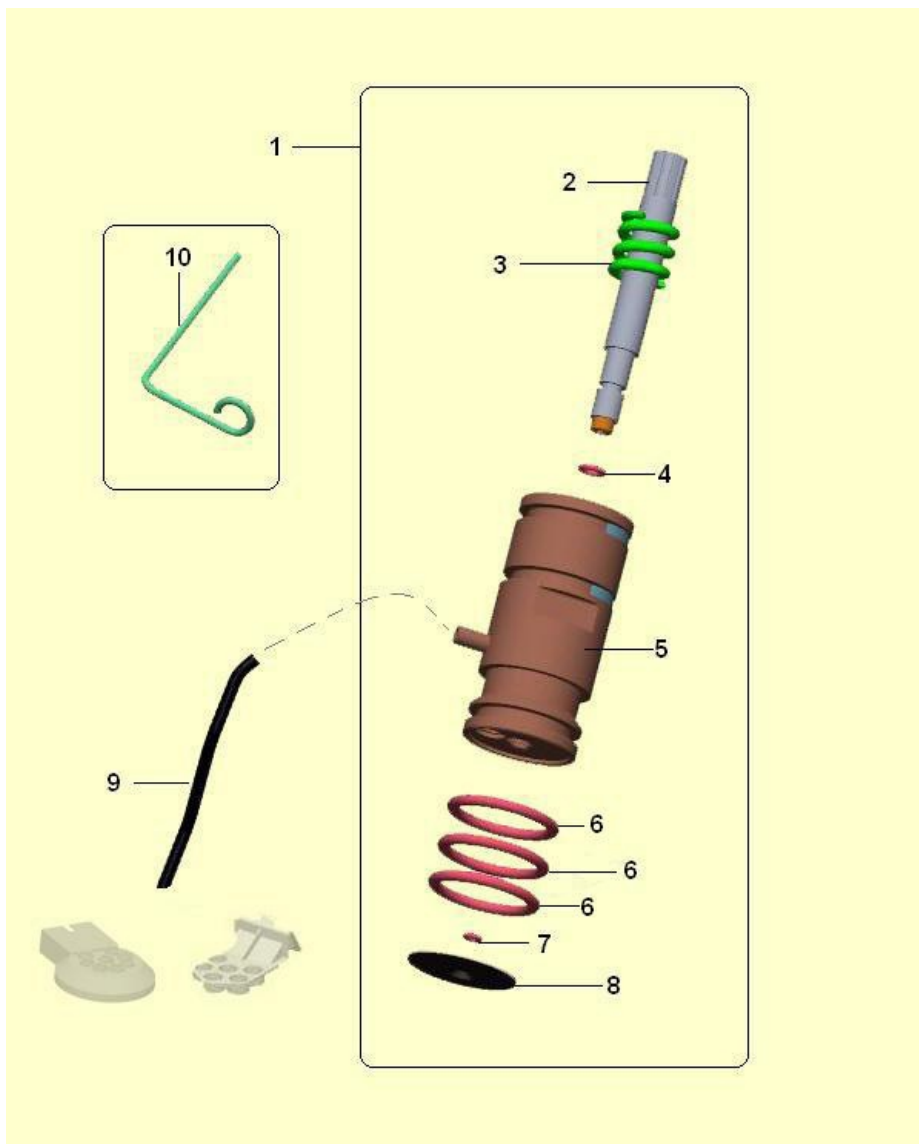
GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



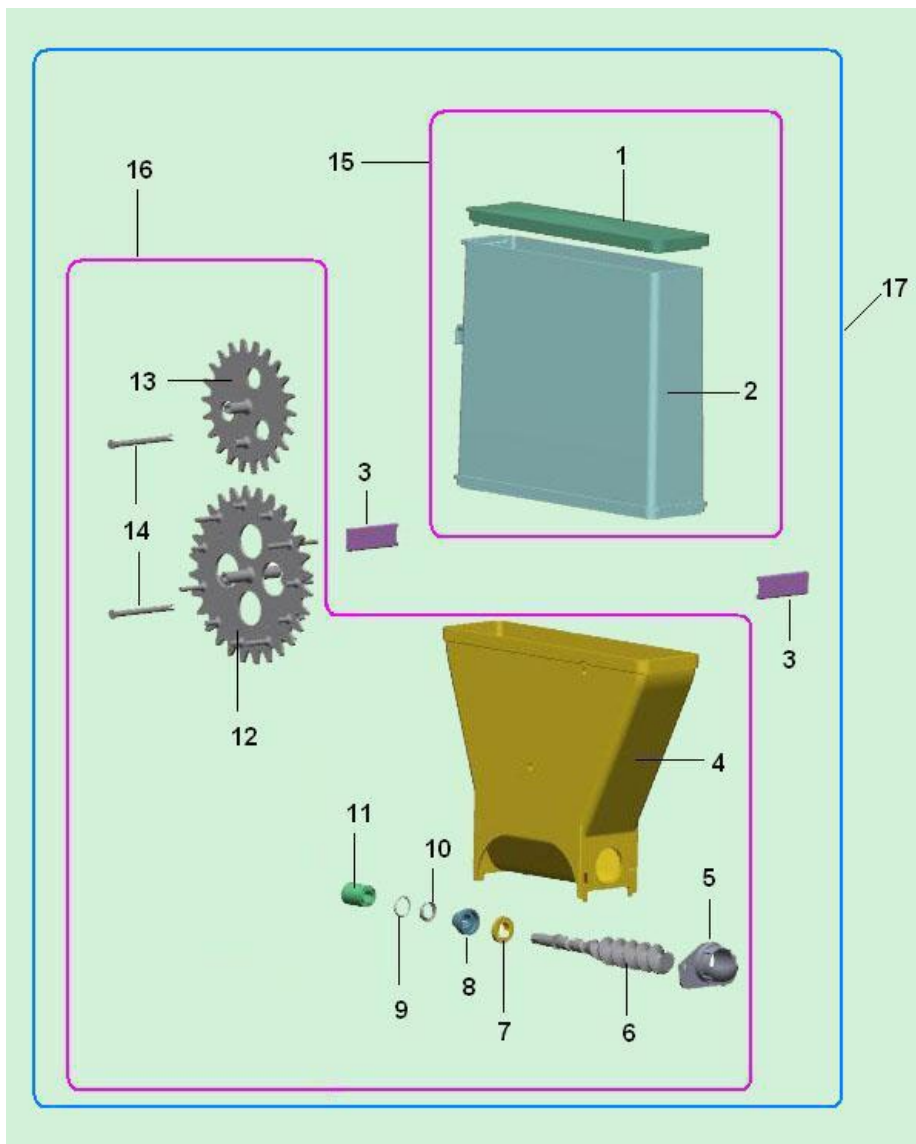
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



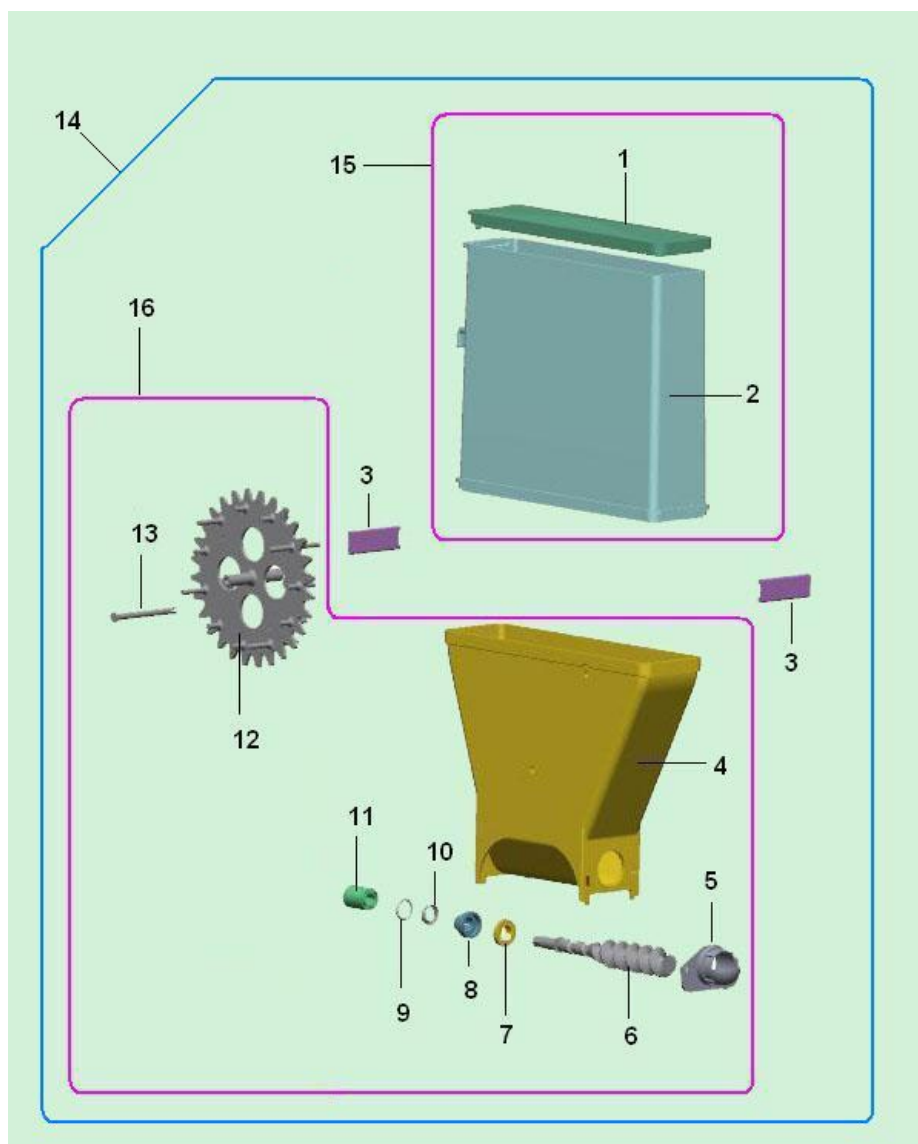
ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871)



ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05112315		secondary cogwheel for canister
14	05133115-01		canister pivotpipe
15	05138410-01		canister extension L=221
16	05242710		Low.dispens.canister w/2 wheel
17	96048720-02		canister 2wheels +221mm

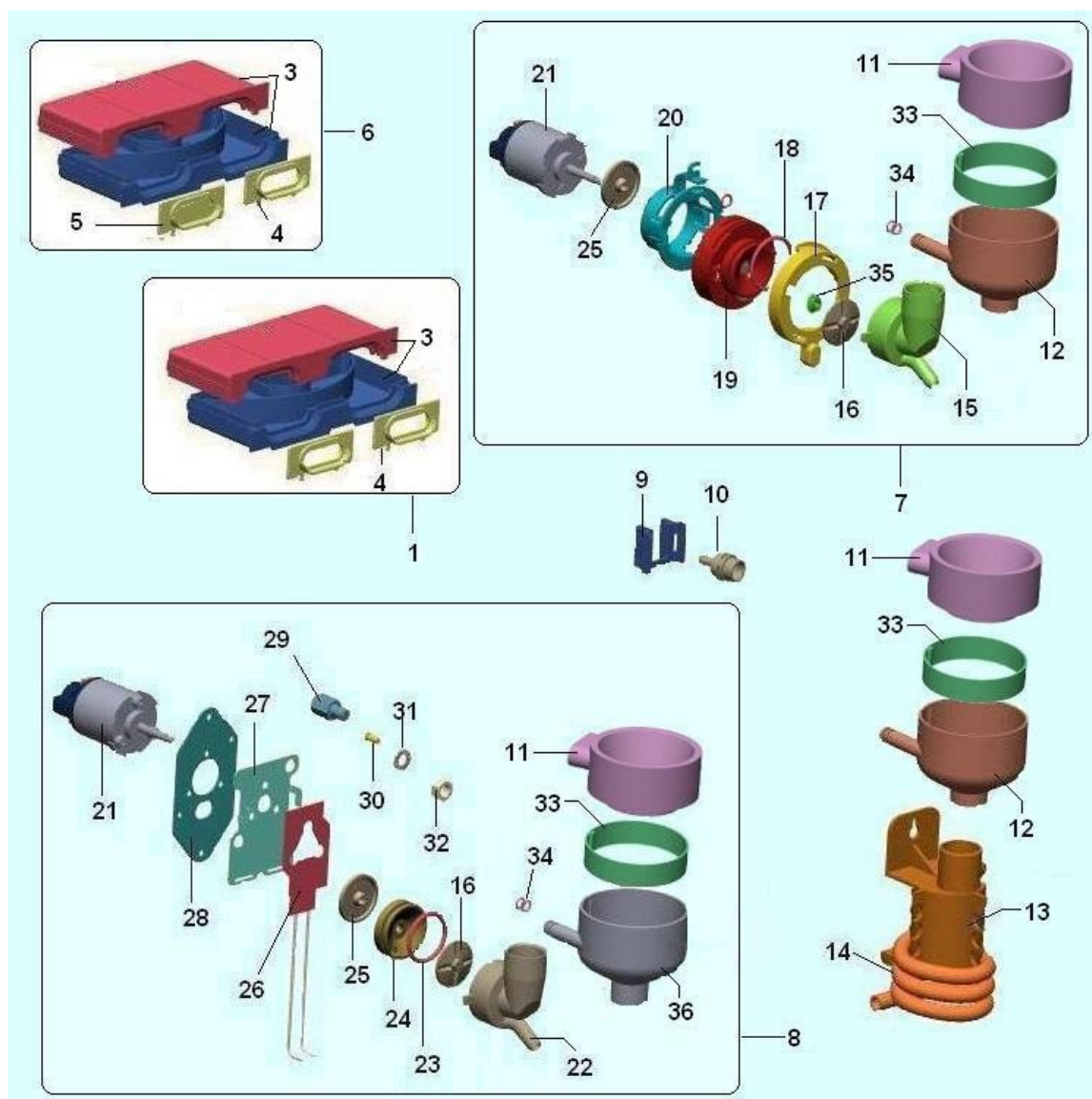
ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900)



ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158625-02		1W Lower dispenser canister
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05133115-01		canister pivotpipe
14	96048620-02		canister 1wheel +221mm
15	05138410-01		canister extension L=221
16	05242720		Low.dispens.canister w/1 wheel

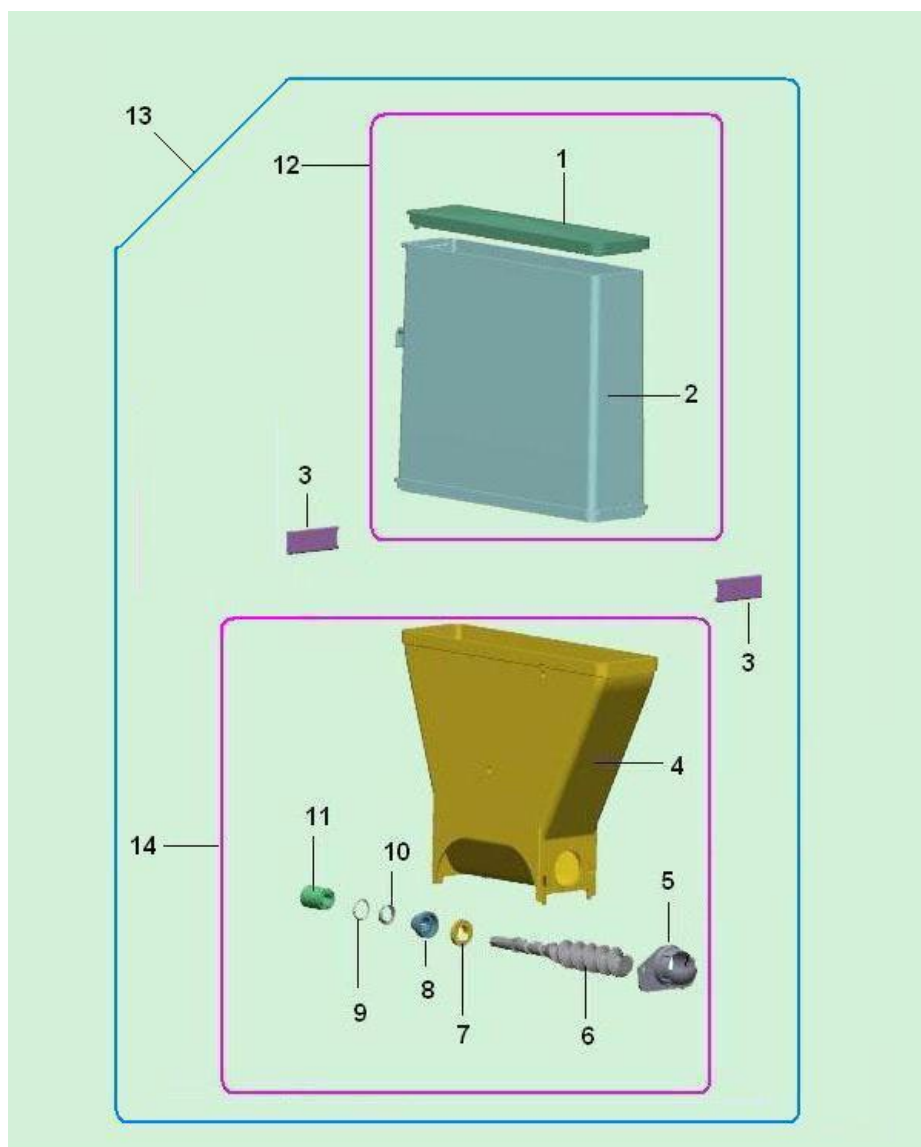
COMPONENTS FOR MIXERS (762)



COMPONENTS FOR MIXERS (762) - Item detail:

Position	Code	Options	Description
1	05169010		lower aspiration box
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
5	05117215		aspiration box plugixers
6	05169020		Low.brown suction box RT clos.
7	43126810M37		MB mixer w/collar+brown cover
8	43126910M37		MB heat.chamber w/coll.+cover
8	43126910		MB heat.chamber w/coll.+cover
9	05159025M37		rubber holder connection suppo
10	05132525		brown r. holder connec.for 3,5pipe
10	05132515M57		rubber holder connec.for 3,5 p
11	05113825		brown mixing bowl coveronL=53
11	05113815M57		black AM mixing bowl cover
12	05113745		brown mixing bowlonL=53
12,36	05113745M57		mixing bowl L=10 black am
13	05141815-01M37		Brown tea serpentine support
14	09087843-02		7x11 brown silicone pipe
14	09087843M57		7x11 black AM silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
19	05243112		Mixing room flange support as.
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection diskys grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	32238036		M4X10 PEM ZN prisoner
31	35160616		Ø 8.3 self-locking washerODE
32	34103116		8MA hex nutODE
33	05132415M57		Black mixing bowl collar
33	05132425		brown mixing bowl collar06
34	36203816		OR 106 6,75/1,78 gasketODE
35	36351215		green V-seal gasketODE
36	05113725		heated mixing bowlonL=53

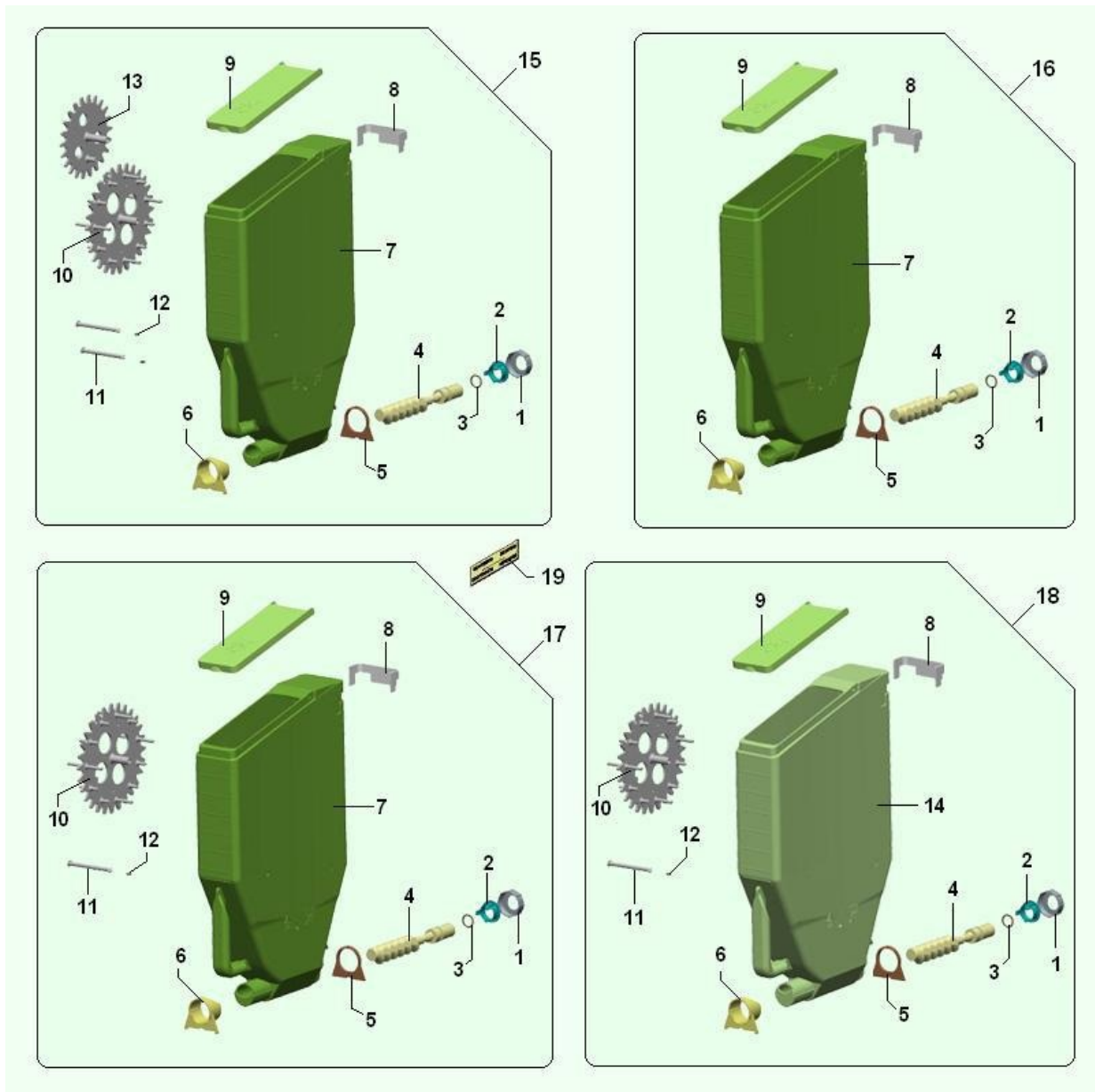
ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986)



ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986) - Item detail:

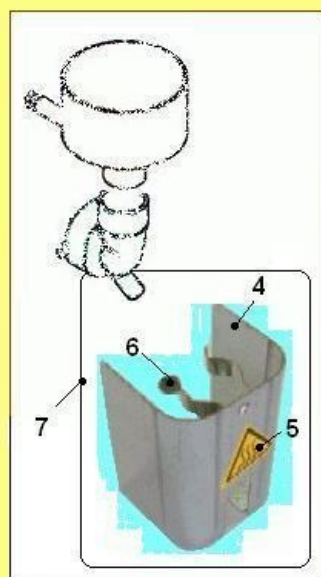
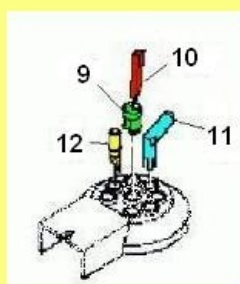
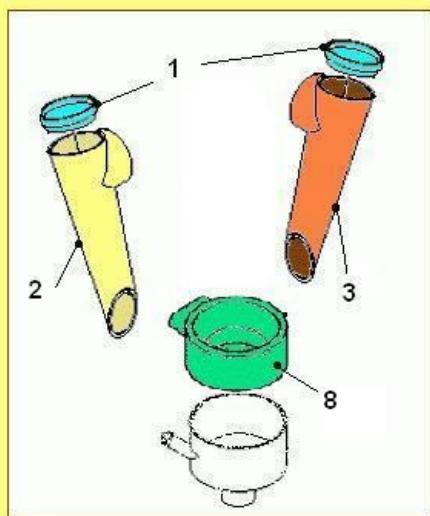
Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158635-02		Lower canister w/out wheel
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05138410-01		canister extension L=221
13	96035750-02		canister assy w/out wheel 221
14	05242730		Low.disp.canister w/out wheel

NEW CANISTER DOSER H.450 (1174)



NEW CANISTER DOSER H.450 (1174) - Item detail:

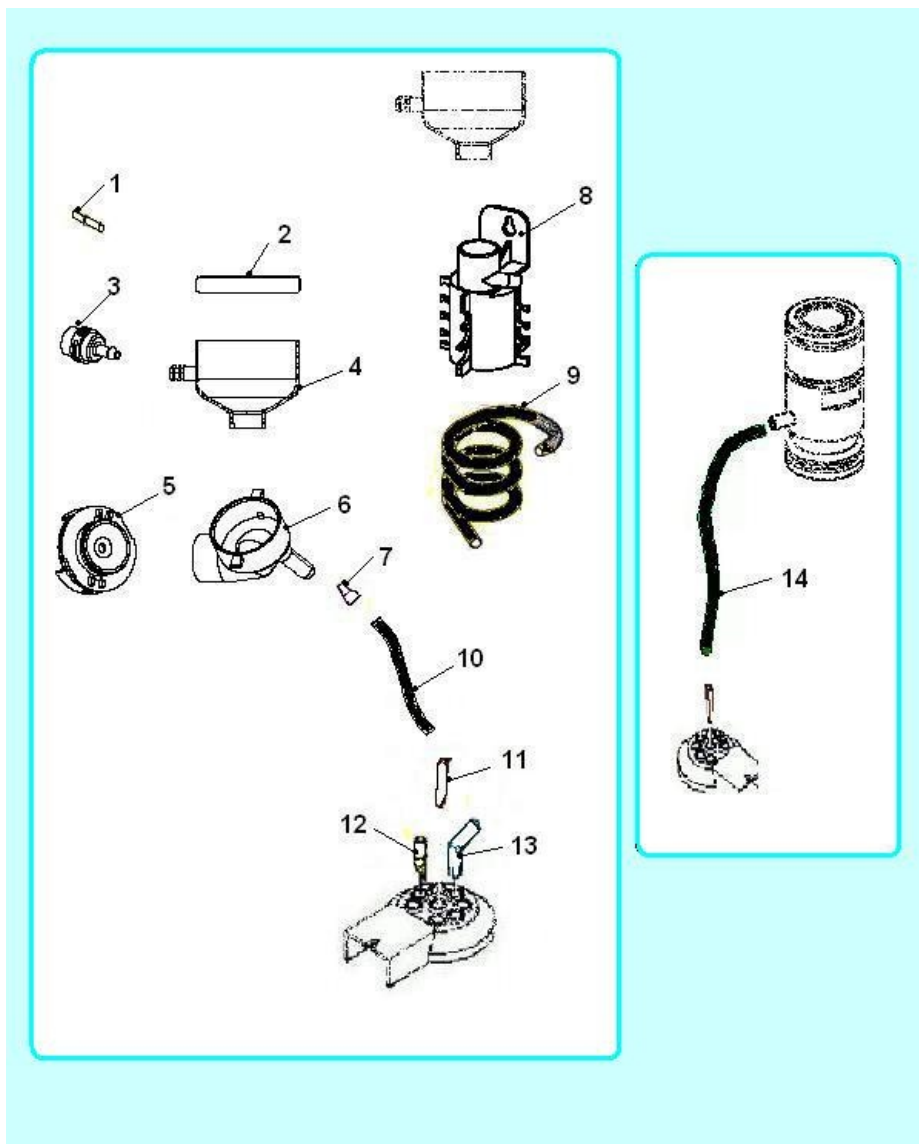
Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

PARTS OF COMPLETION (772)

PARTS OF COMPLETION (772) - Item detail:

Position	Code	Options	Description
1	05160415-02M37		powder funnel cap brown
2	05160665		brown left powder funnel l=1011
3	05160655		brown right powder funnel l=101
4	01833311-01		Heated bowl cover
5	30069411-01		temperat.safety sticker
6	23036116		hook with screw and nuter
7	01833512		Heated bowl cover assy
8	05113825		brown mixing bowl coveronL=53
9	05099615		nozzle bushsy
10	05099715-01		white L=48 nozzlesy

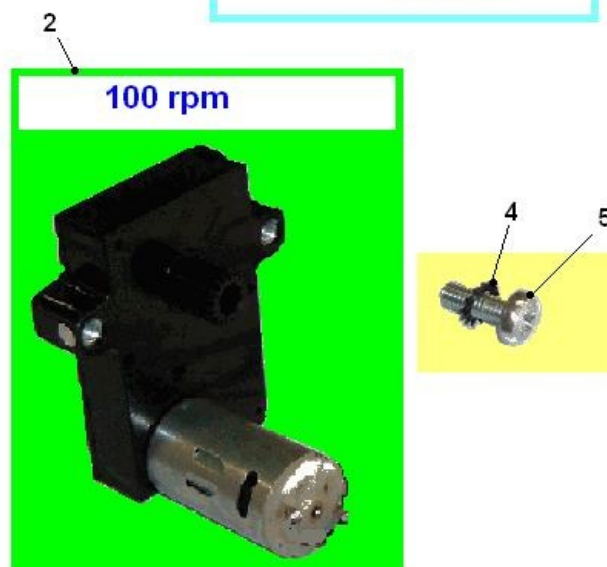
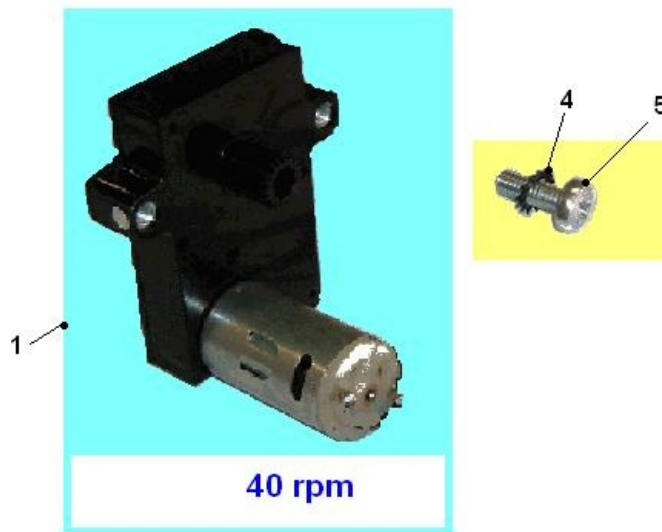
COMPONENTS WITH ANTIMICROBIC (811)



COMPONENTS WITH ANTIMICROBIC (811) - Item detail:

Position	Code	Options	Description
1	05122415M57		AM milk reduction
2	05132415M57		Black mixing bowl collar
3	05132515M57		rubber holder connec.for 3,5 p
4	05113745M57		mixing bowl L=10 black am
7	05102215M57		mixer camber reductor black
9	09087843M57		7x11 black AM silicone pipe
10	09087823M57		5x9 silicon pipe black am

GEARMOTORS (401)

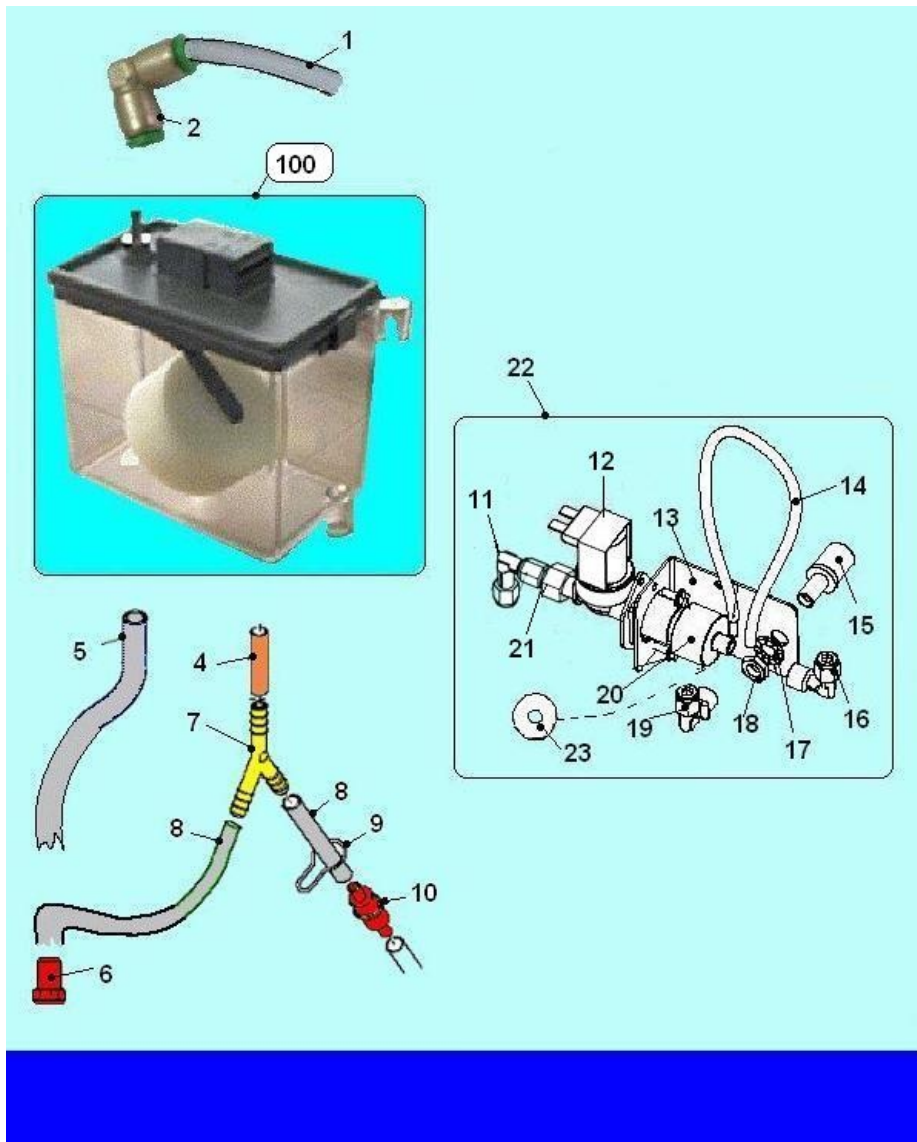


GEARMOTORS (401) - Item detail:

Position	Code	Options	Description
1	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
2	20017016-02		100 rpm 24V DC gearmotor w/o cable
4	35160516		6.2 self-locking washer
5	32130616		6MAx16 screw

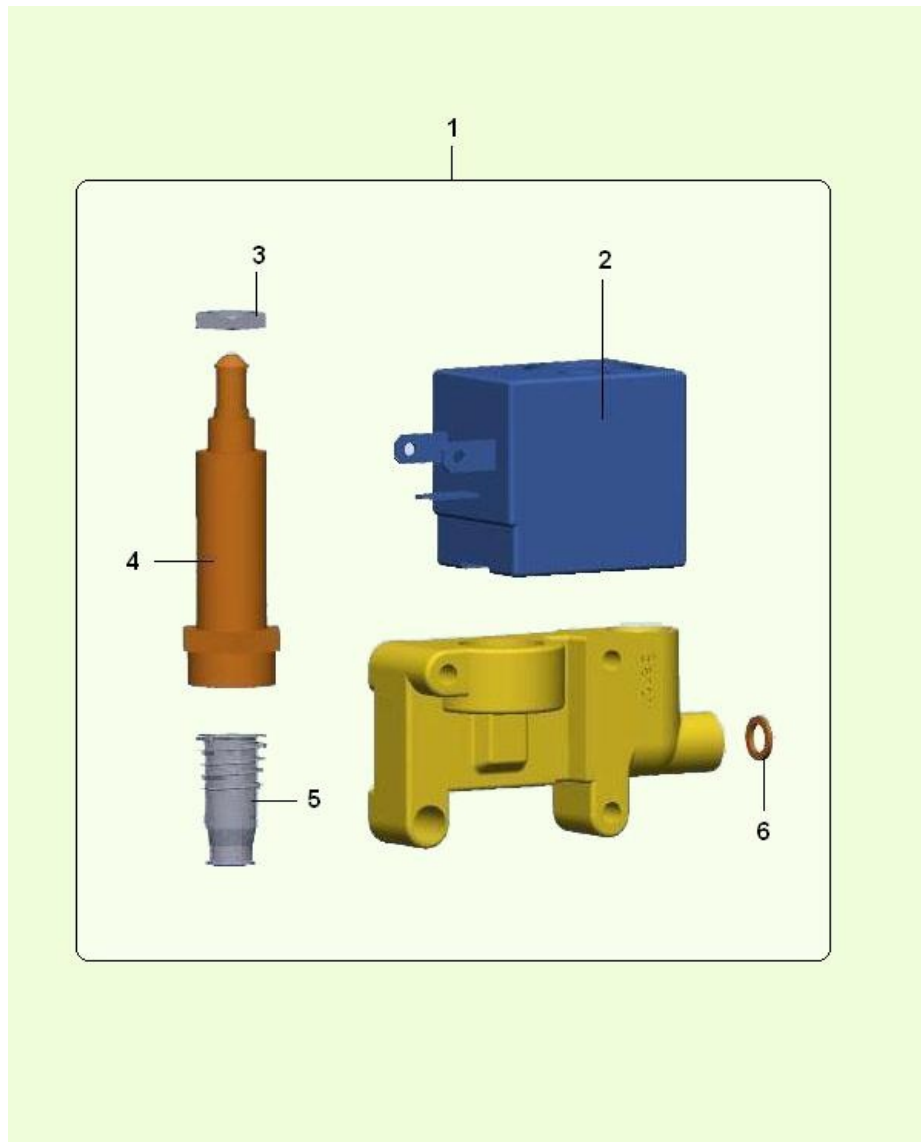
Group charts



INPUT WATER (767)

INPUT WATER (767) - Item detail:

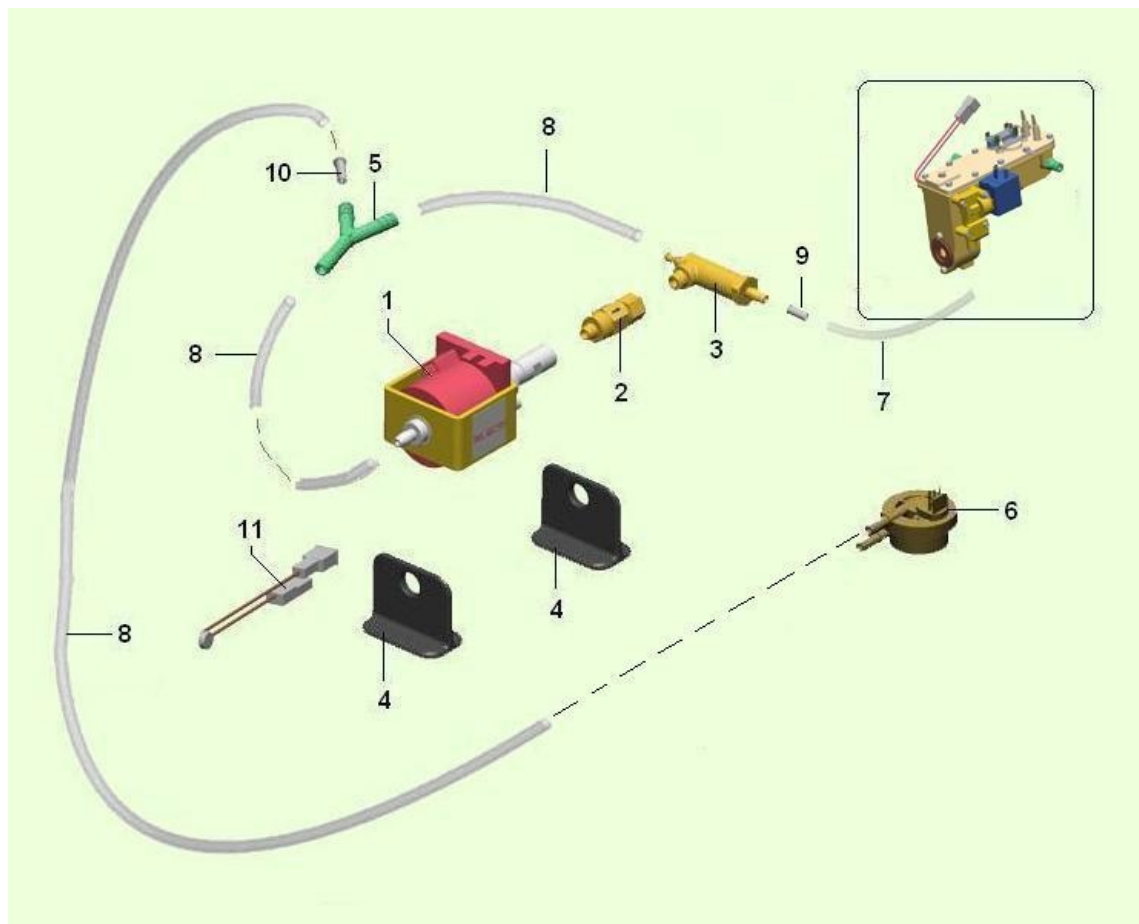
Position	Code	Options	Description
1,14	09085423		4x6 teflon pipe581
2	04041416		quick-release connection D=64 DM7,5
4	09087843-02		7x11 brown silicone pipe
6	05036515		drain tube plugipe 8
7	05240015M00		3ways connector 9mm ext.
8	09029763-01		5x9 transparent silicone pipe
9	07010711		clapper-971
10	16014316		water filterer
11	04033236		turning elbow connection assy
15	04040716		1/8 - 3/8 straight connection4 DM7,5
16,19	04036816		elbow connection4 DM7,5
17	35160716		washerODE
18	04014131		hexagonal nut 1/8GASassy
20	04000131		3/4 GF 1/8 GM connectionassy
21	04035526		connectionassy
23	05111016		Ø 25,5 silicone plain gaskett.frame silver
100	1618		WATER CONTAINER WATER 1 MICRO (784)

COMPONENTS EL-VALV. 3 VIE OLAB (930)

COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

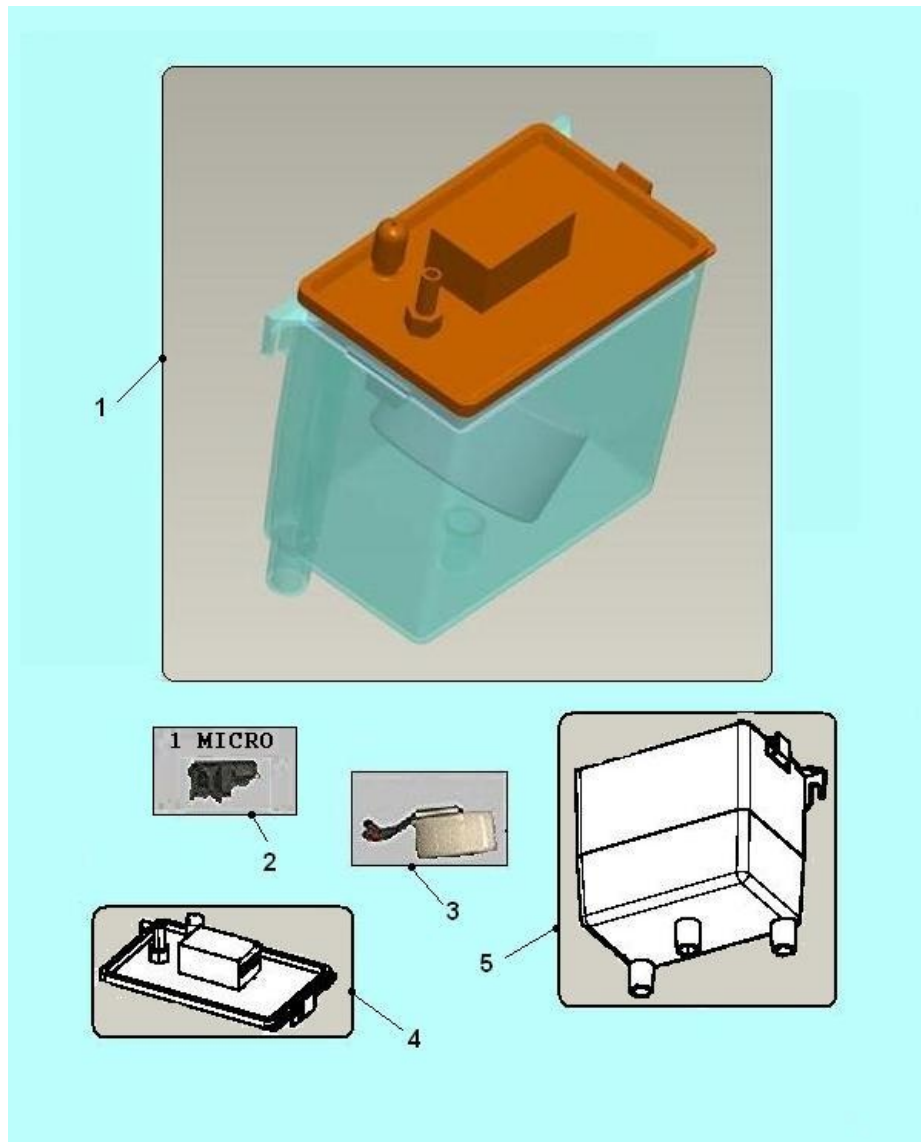
Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

PUMP WATER - FLOW DETECTOR (1246)



PUMP WATER - FLOW DETECTOR (1246) - Item detail:

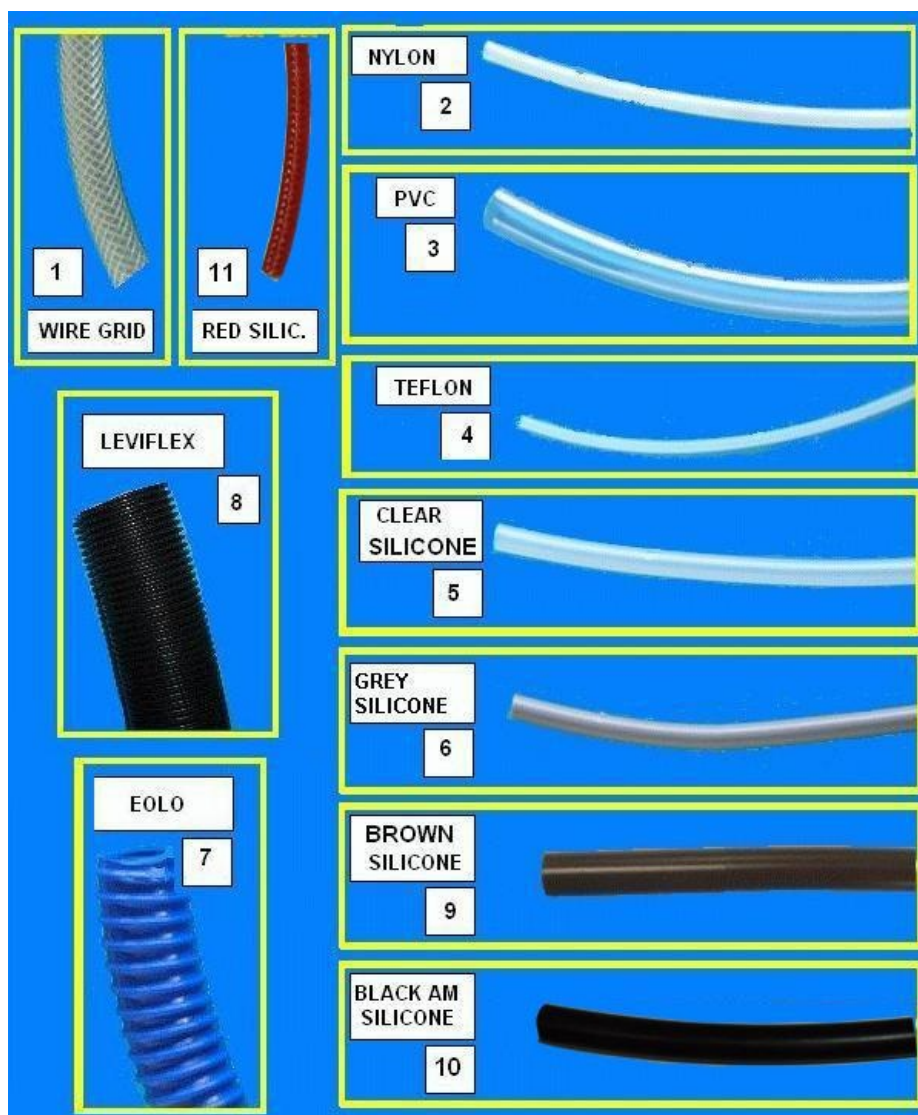
Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	19004326		reinforcing bushgroup
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°

WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784) - Item detail:

Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	43025216		Micro SW1 plate X 9301203
3	43000916		floater+support for 93012010air-break
4	43001016-01		Water tray cover with joint
5	43001116		tank for 93012010 airbreakr-break

EOLO AND HYDRO PIPES AVAILABLE (68)



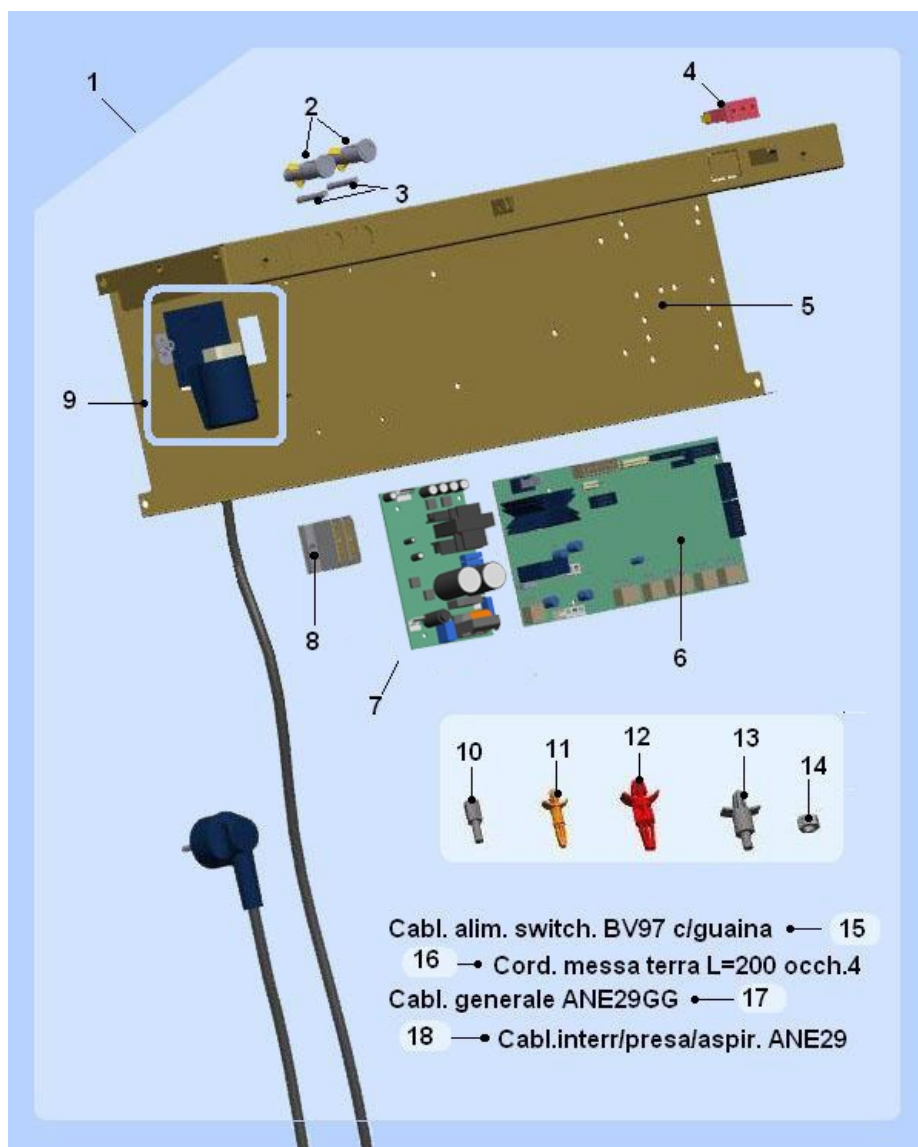
EOLO AND HYDRO PIPES AVAILABLE (68) - Item detail:

Position	Code	Options	Description
1	09094613		10x15 pipeown
2	09009813		8x10 nylon pipe
3	09027623		12x16 L=700 PVC pipe581
3	09027663		14x18 PVC pipe581
3	09027643		14X17 PVC pipe
3	09027653		20x26 PVC pipe581
4	09085413		4x2 teflon pipe581
4	09085423		4x6 teflon pipe581
5	09029763-01		5x9 transparent silicone pipe
5	09036091		3x5 silicon transp.pipe581
5	09037141		4x6 silicone transp.pipe581
5	09029723-01		transparent 8x11 silicone pipe
5	09029753-01		8x12 silicone transp.pipe
6	09087823		grey silicon pipe 5x9581
6	09087833		grey silicon pipe 6x9
7	09092811		Sz 30x35 EOLO pipe581
8	09031113		28x33 Leviflex pipe581
8	09031133		40x46 Leviflex pipe581
9	09087823-02		brown sez silicon pipe 5x9
9	09087873-02		3x6 brown silicone pipe
9	09087843-02		7x11 brown silicone pipe
10	09087823M57		5x9 silicon pipe black am
10	09087843M57		7x11 black AM silicone pipe
11	09105713		Boiler braided tubing

Group charts



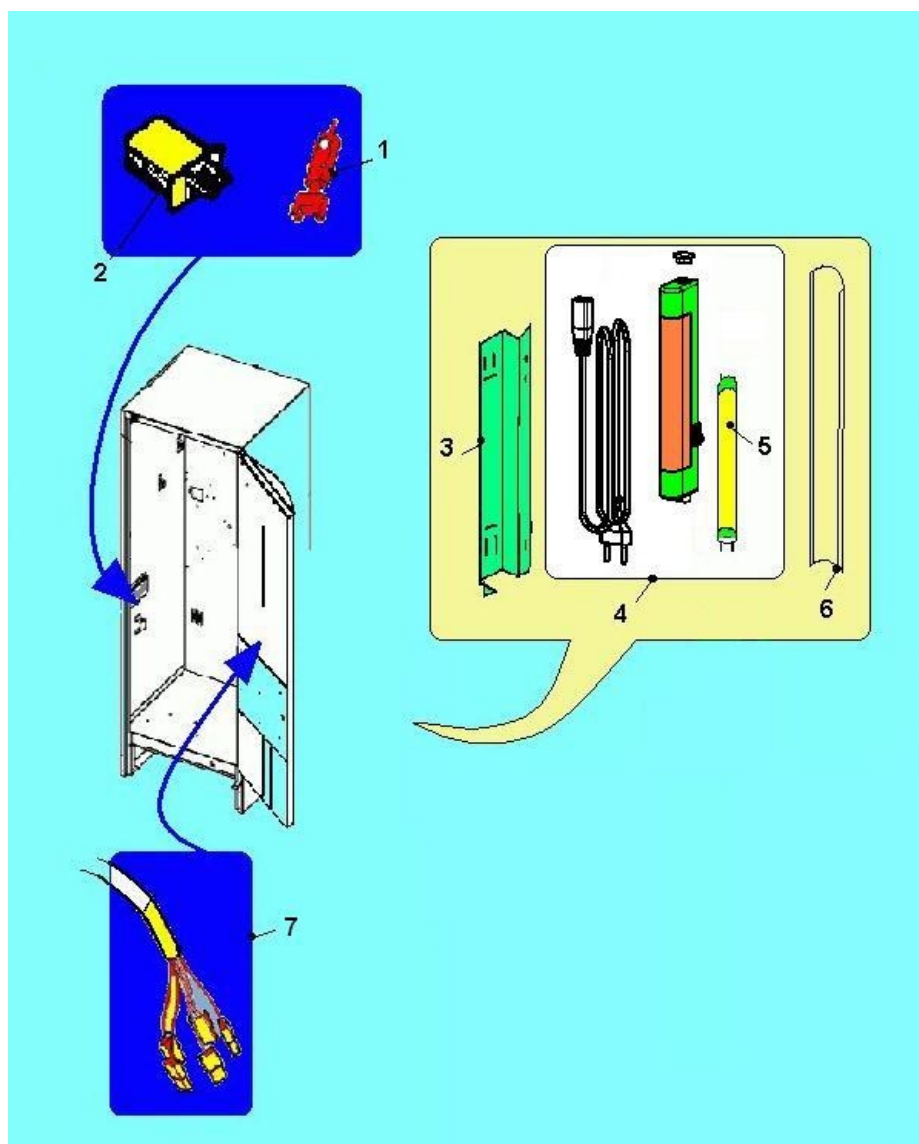
ASSEMBLY ELECTRICAL BOX (759)



ASSEMBLY ELECTRICAL BOX (759) - Item detail:

Position	Code	Options	Description
1	94033910-02		ASS.SCATOLA ELETTRICA BV952 MC
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swit.cable w/shear.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29

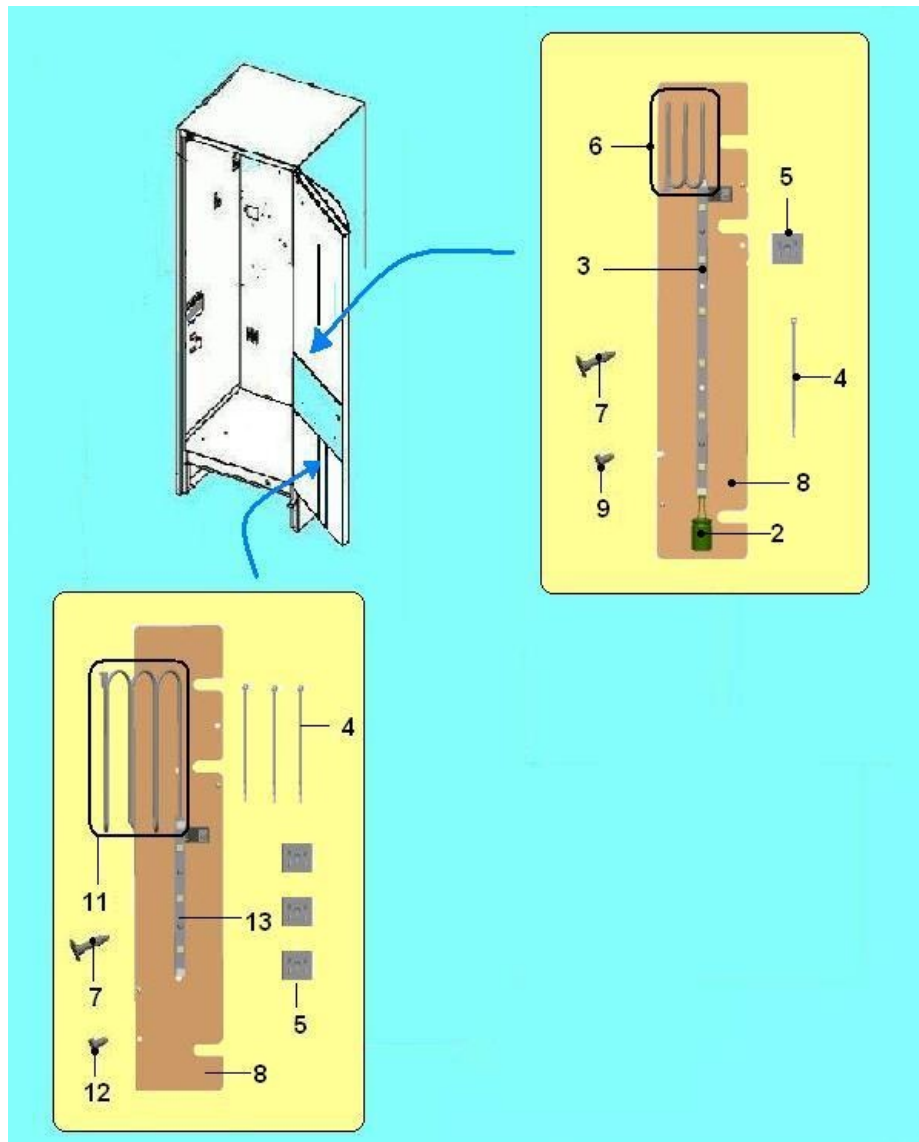
NEON AND COMPONENTS ELETTRICHE (781)



NEON AND COMPONENTS ELETTRICHE (781) - Item detail:

Position	Code	Options	Description
1	05097215-02M09		Service key XT Clixon black am
2	26016726		safety switchm
3	01812311		omega upper neon BVM951
4	23039126-01		Neon lamp F.A.230V 8W LNK4100
5	41081626		Neon kit for lamp 8W
6	05115056		BVM951 lamp L.370 carter
7	22177812-01		BV970 IVS door wiring

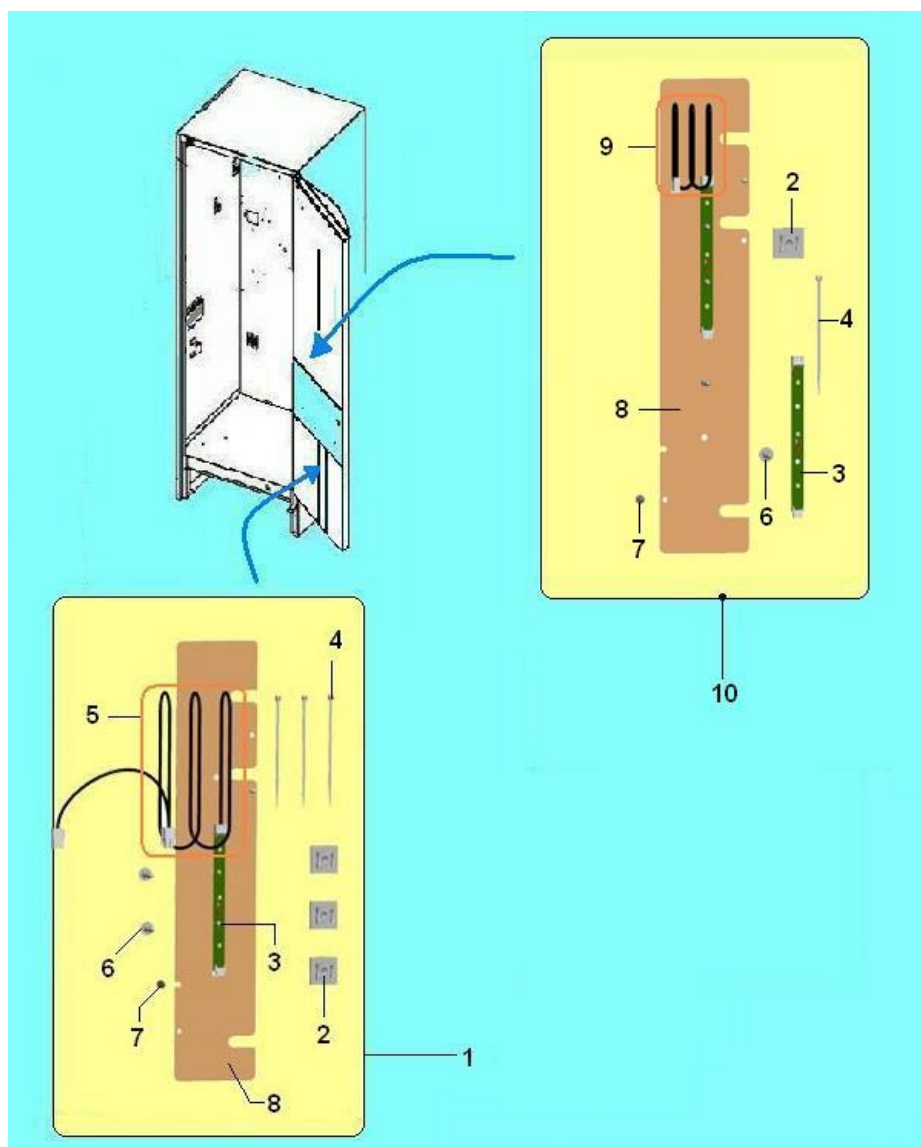
COMPONENTS - OLD KIT FITTING LED (851)



COMPONENTS - OLD KIT FITTING LED (851) - Item detail:

Position	Code	Options	Description
2	26055916		220uF capacitor
3	26055416		6 leds bar 260mm 24VDC
5	05199516		adhesive base.2000
6	22190616-01		Switching cable led bar w/diod
7	33066316		card spacerODE
8	01917911		BV952 led kit retrofit plate
9	32222756		3.9x9.5 self-tapping screw
11	22190516		Led bar extension
12	32227256		3.9x9.5 self-tapping screw9,5
13	26055516		3 leds bar 130mm 24VDC

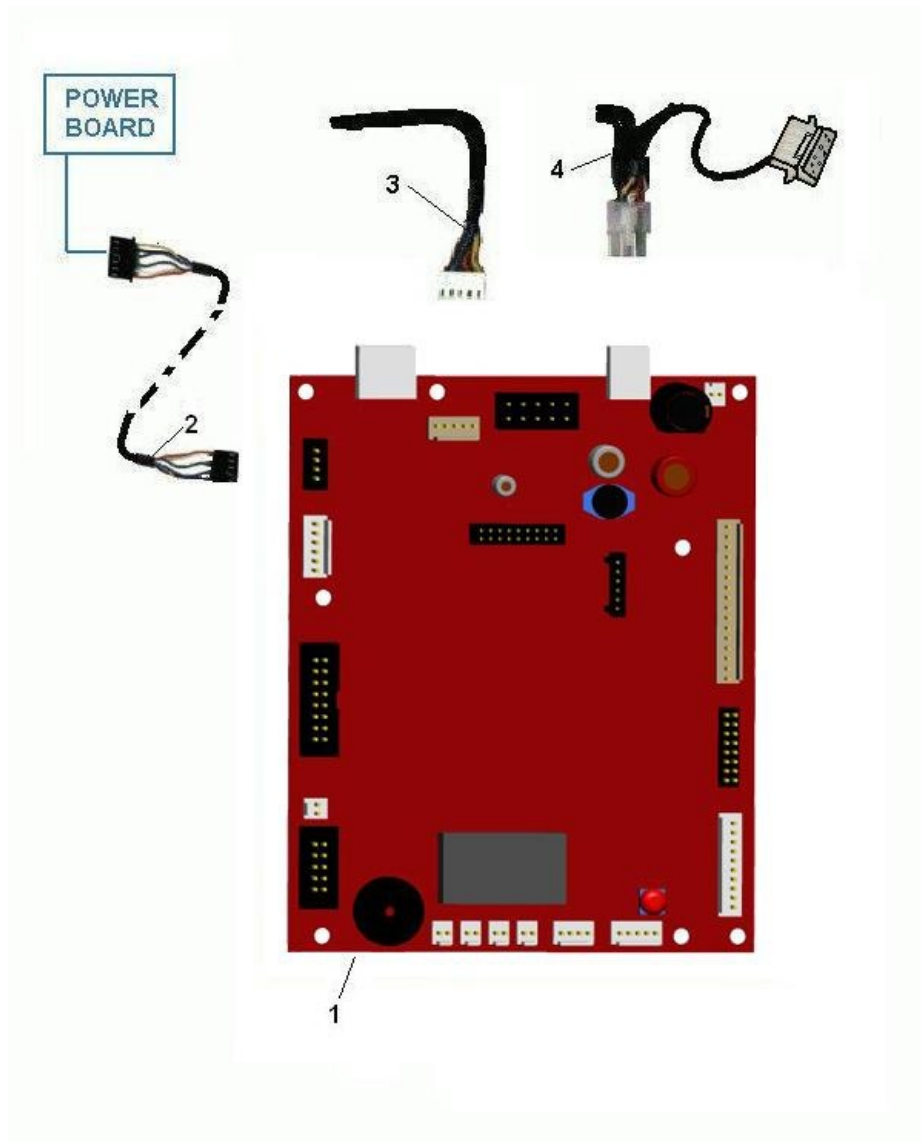
NEW KIT FITTING LED BV952 (1136)



NEW KIT FITTING LED BV952 (1136) - Item detail:

Position	Code	Options	Description
2	05199516		adhesive base.2000
3	26057826		3 LED BAR 24VDC TROLL 4200K
5	22199512		extension cable LED L=1200
6	33066316		card spacerODE
7	32227256		3.9x9.5 self-tapping screw9,5
8	01917911		BV952 led kit retrofit plate
9	22193712		LED Troll cable L=1200

ELECTRONIC BOARD - MASTER (800)

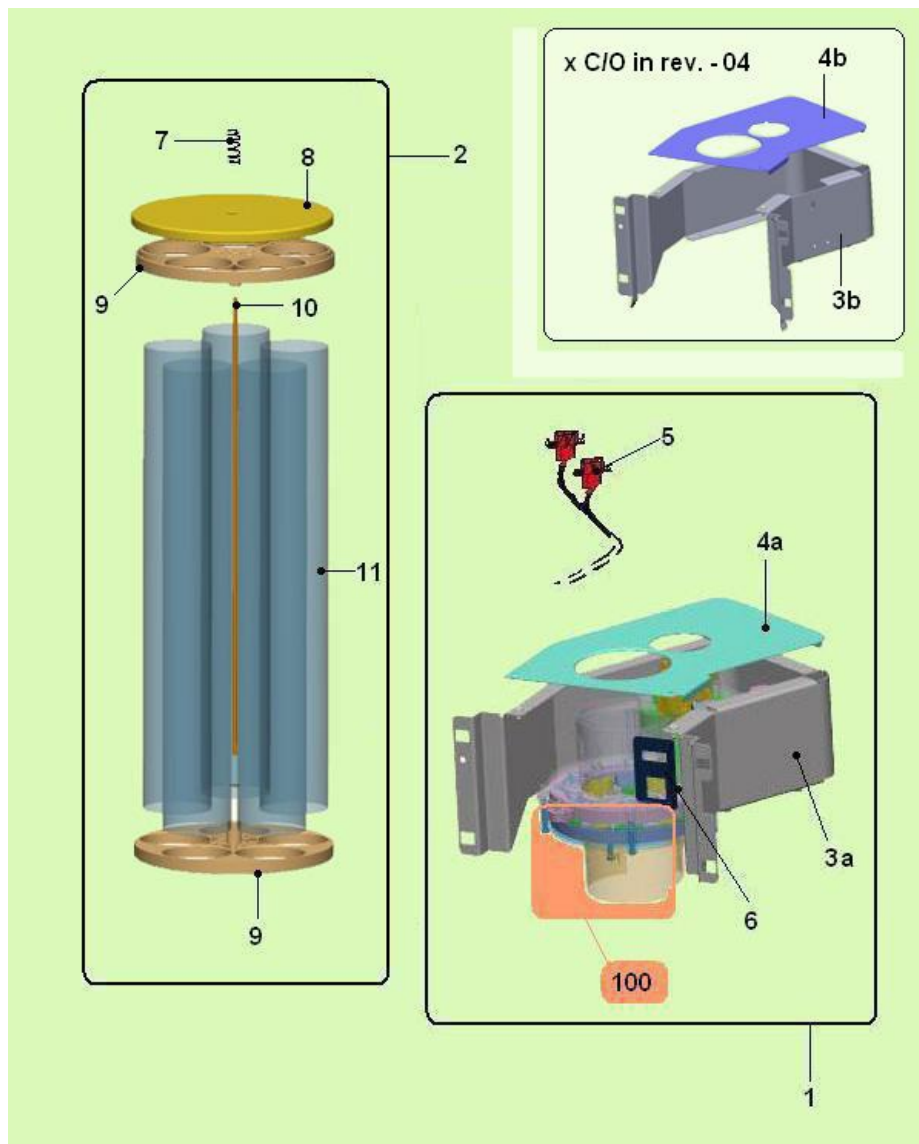


ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts

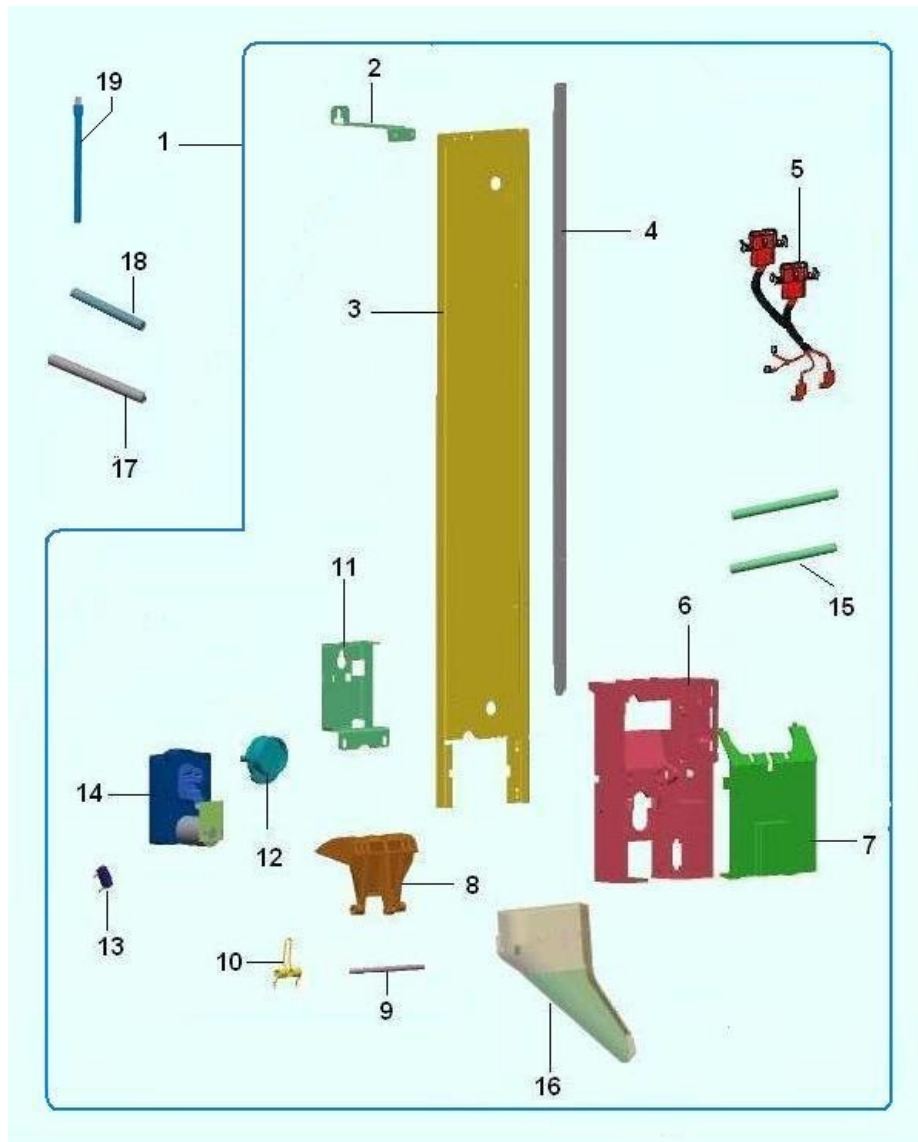


ASSEMBLY COLUMN AND CUPS DISPENSER (769)

ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

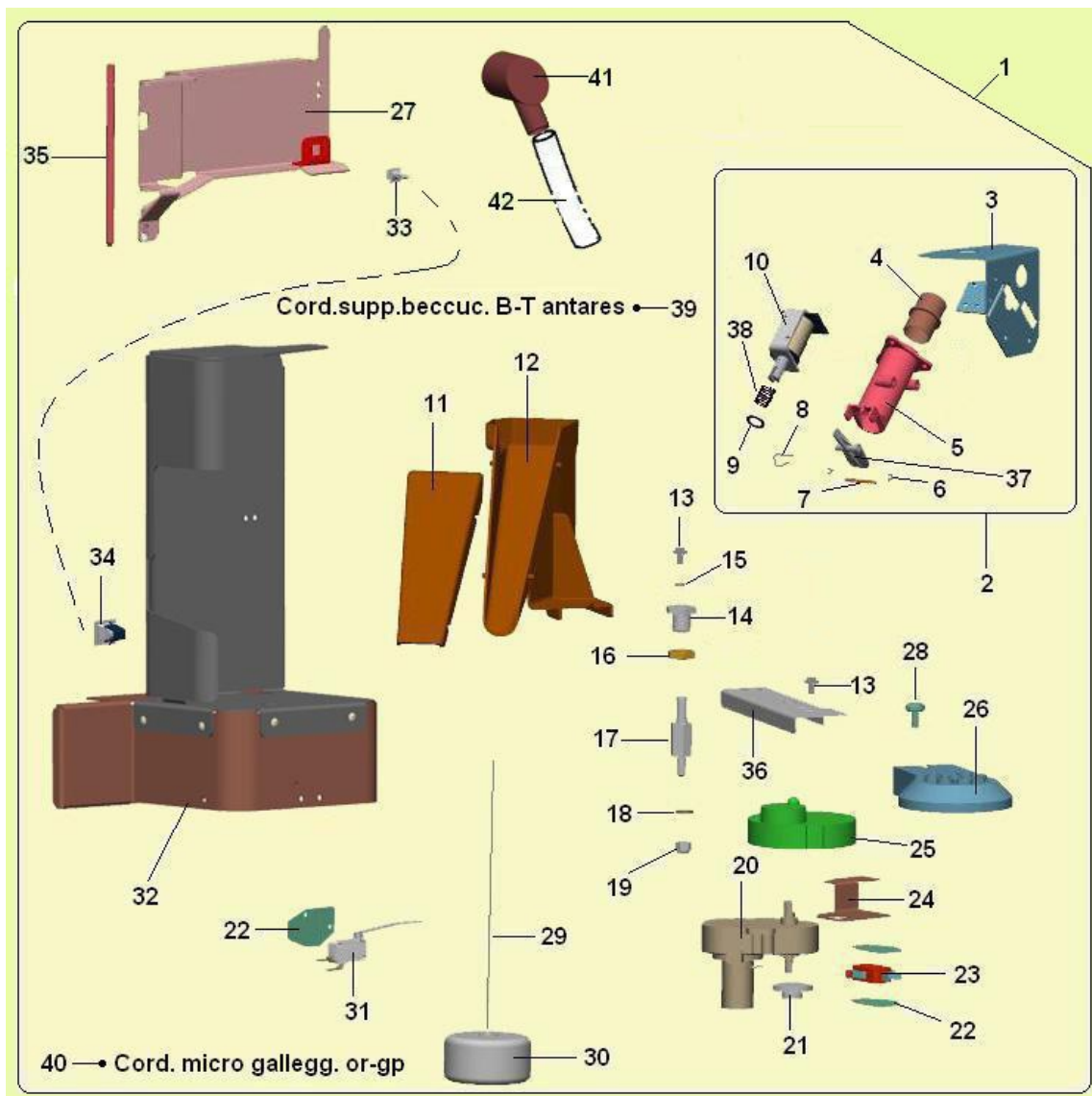
STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

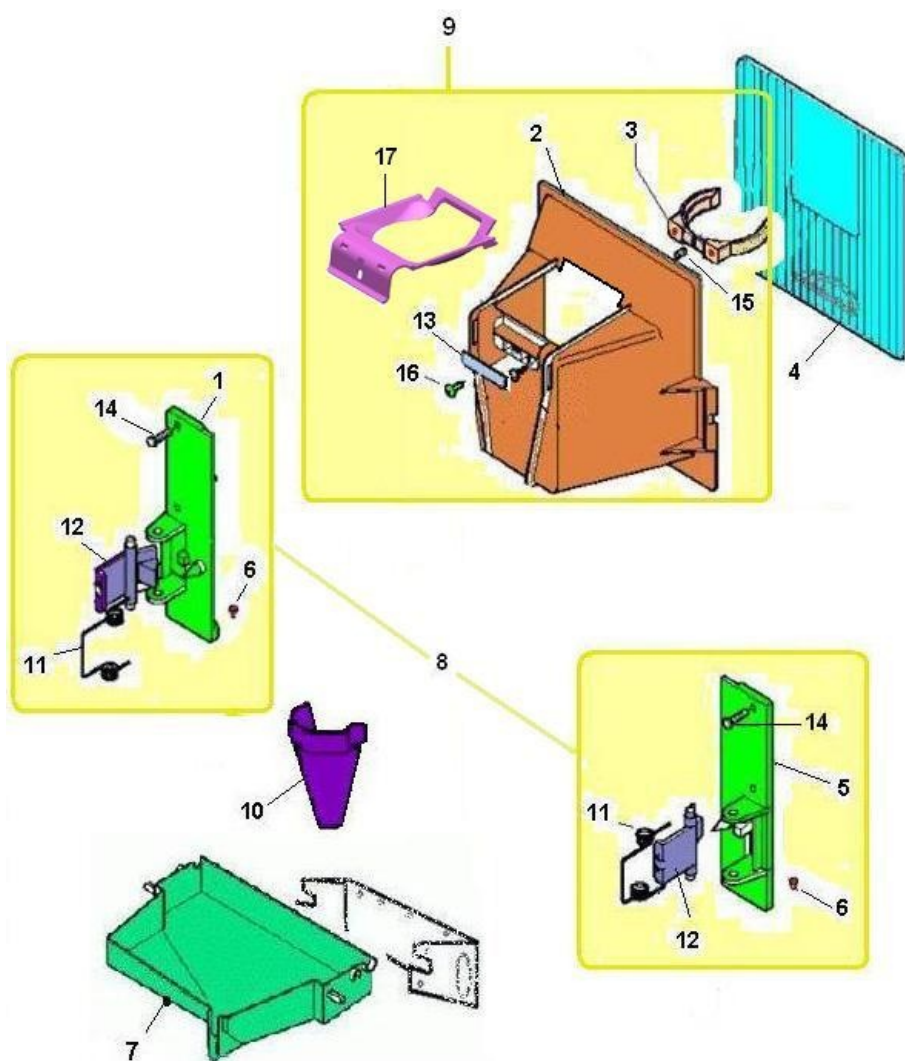
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

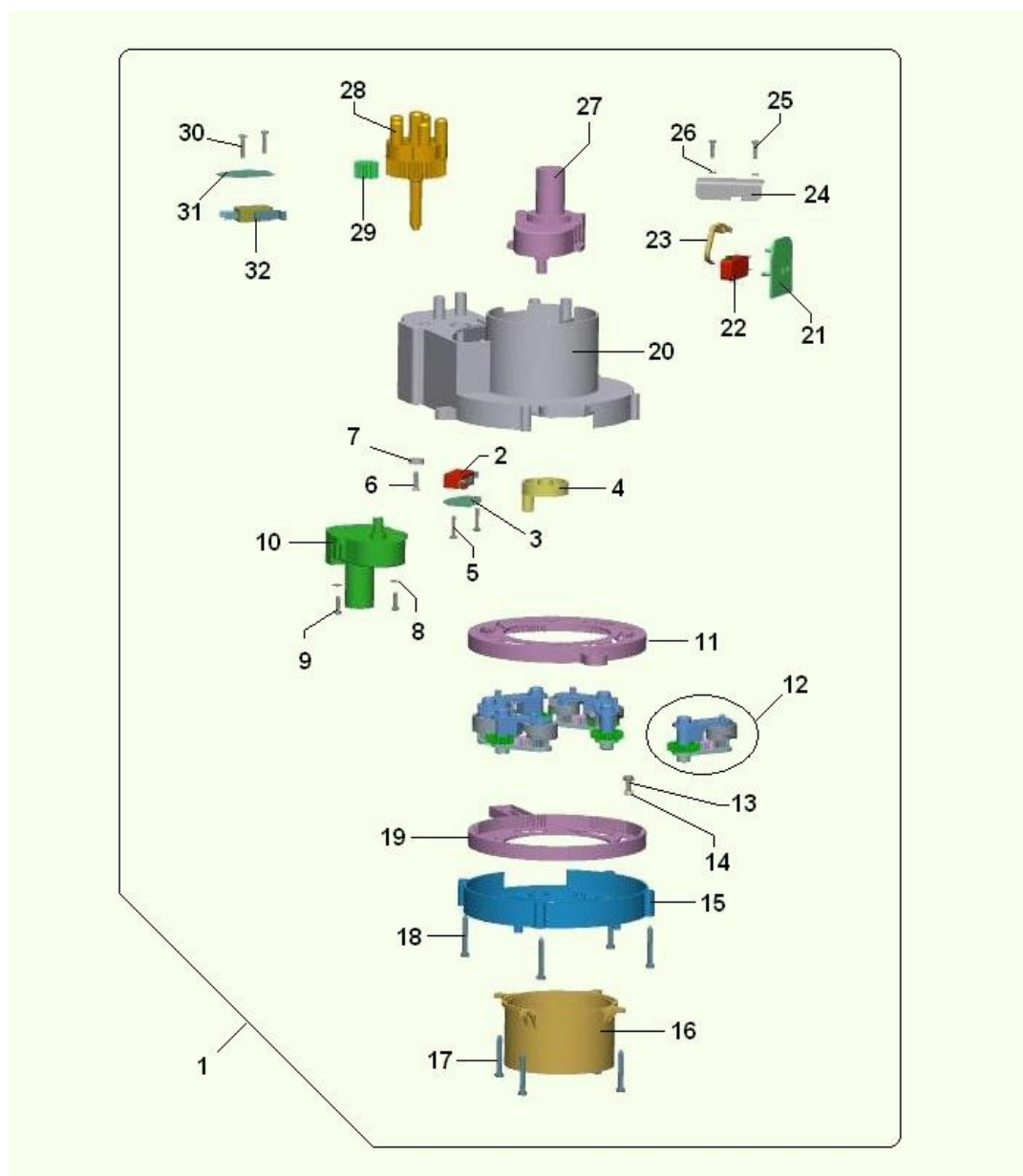
DISPENSER BREWING (88)



DISPENSER BREWING (88) - Item detail:

Position	Code	Options	Description
1	05103425-01		left cup station support blac
2	05103225-01		black cup station
3	05000315M09		black cup fork
4	05103615		cup station doork
5	05103325-01		black cup station lever suppor
6	05099116		blow-hole rubber capsy
7	05103715-02M09		drops collection tray black
8	43127110		cup station support LT/RT assy
9	05108320-01M09		black cup station
10	05103815-01		dispensing chamber funnelk
11	07017311		catch lever spring-971
12	05103525-01		black cup station lock-lever
13	05134415		delivery area platewn) C2000
14	32090516		TE5MAX16 screwank
15	32110416		5MAx10 hexagonal socket gr
16	32008726		spec.m5x15 tc screwank
17	05266315M09		Cup station protection collar

COMPONENTS DISPENSER CUPS (628)



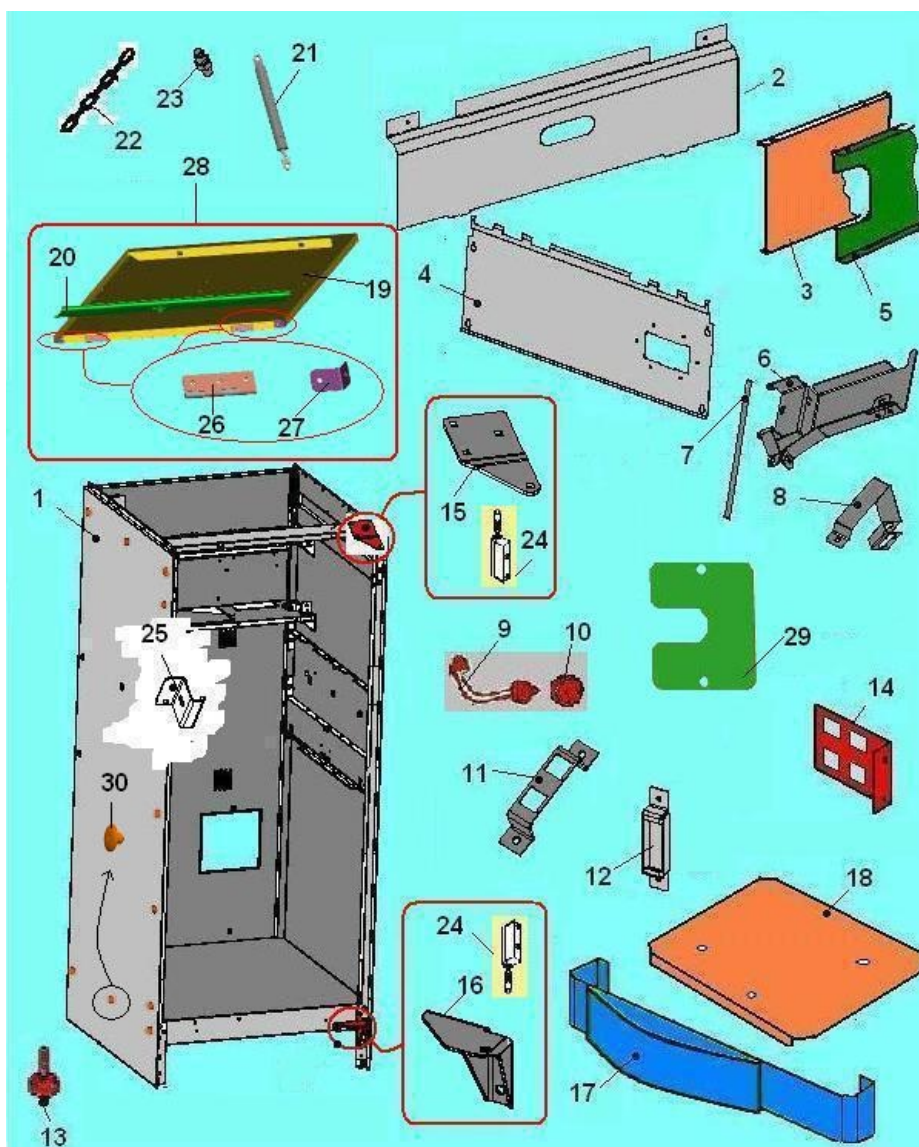
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts



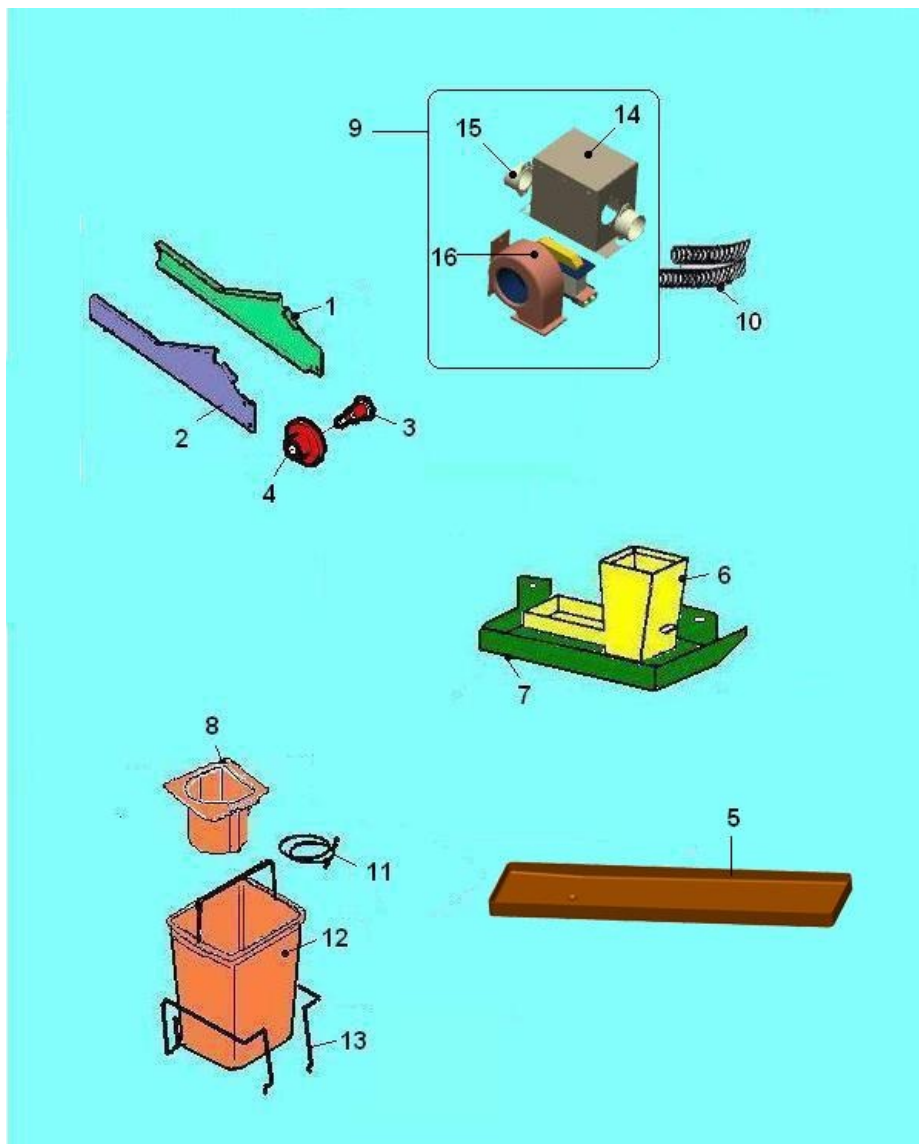
CABINET AND COMPONENTS (771)



CABINET AND COMPONENTS (771) - Item detail:

Position	Code	Options	Description
1	01852322P48		BVM952 graphite cabinet assy
2	01854111-03		COPERT.SCAT. ELETTRICA BV952
3	01834211-03		left cover for drawer support
4	01854211-03		COPERT.POSTERIORE BV952 ES
5	01828211-01		right cover for drawer support
6	01835012-01		Sugar nozzle rotation supp.as.
7	12017611		cup disp.rotation piner
8	01834511-02		Drain pipes guide
9	26019482		service buttonm
10	05232315M18		red change giver buttonmotor
11	01641411		ANT-IMQ service button support
12	01844011		Switch support
13	21057212		foot.assy (m10x40) - -bvm971
14	01828411-02		plate for connectors BV971 IVS
15	01864411		BV952 upper hinge sheet
16	01823011-01		BVM971 IVS lower hinge
17	01831112-01		BV971 IVS skirting board assy
18	01841911P54		BV 971 IVS base protection
19	01853221-01P48		BVM952 roof plate
20	01834921-01		TRAVERSA RINFORZO TETTO BV952
21	12047916		BV952 VAPSINT gas spring
22	21015816		Chainlet assy
23	19117016-01		BVM952 roof pin
24	21011042		BV971 IVS hinge guide assy
25	01828111-02		BV971 IVS lock hinge
26	21057116		CERNIERA MOBILETTO BV921
27	01922011		SQUADRETTA PER TETTO
29	01860311		BVM972 back cap
30	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL

PARTS OF COMPLETION (779)

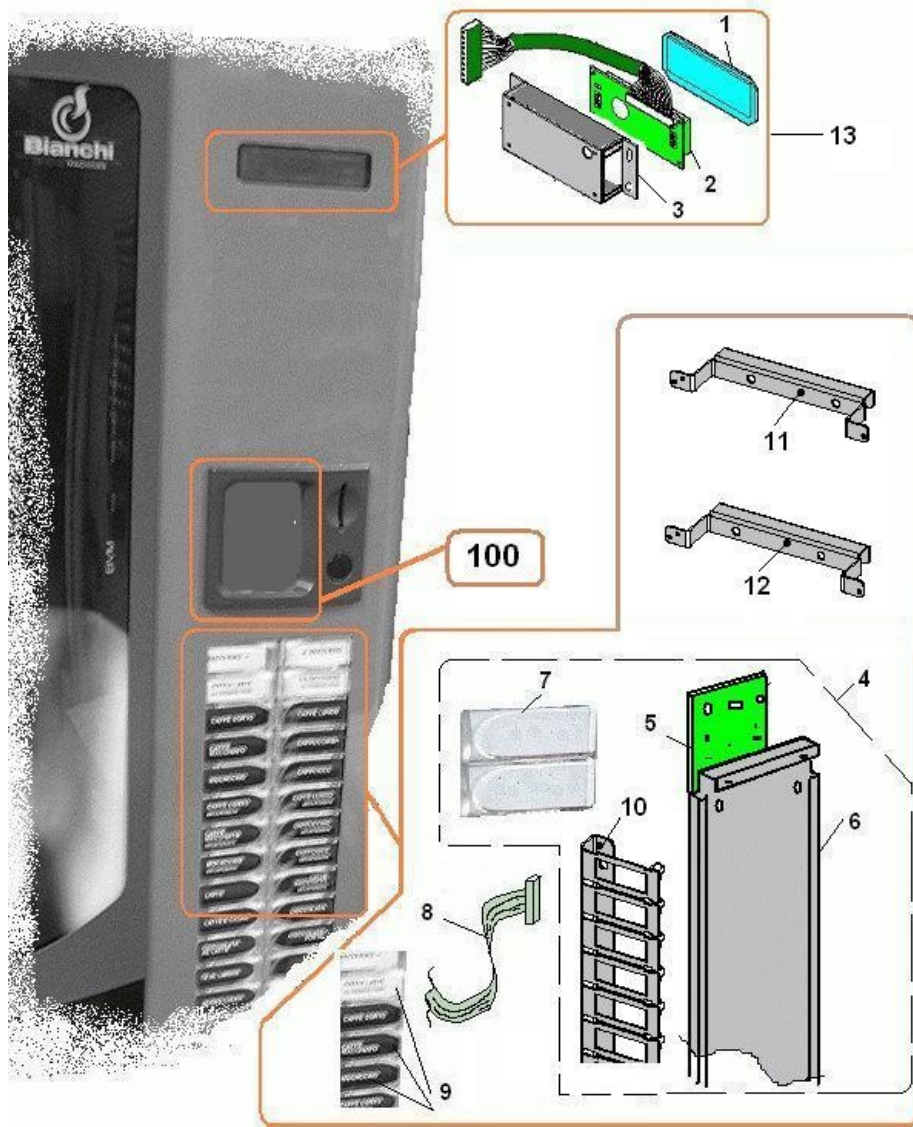


PARTS OF COMPLETION (779) - Item detail:

Position	Code	Options	Description
1	01816211		BV971 IVS right tilting guide
2	01816311		BV971 IVS left tilting guide
3	12016116		drawer wheel piner
4	05116416		vega drawer wheele
5	05245615M37		BV972 brown express/instant drop tray
6	05157415-01M09		iris blackcoffeewaste conveyor
7	01828511-02		waste coffee box sup BV971 IVS
8	05168115-02M09		coffee waste bag spring
9	01831310-01		BV971 IVS aspirator assy
10	09031113		28x33 Leviflex pipe581
11	21056016-01		waste coffee bag spring d 68mm
12	05137316		bucketle
13	07034411-02		Bucket spring
14	01828711-03		BV971 IVS suction plate
15	05071915		aspiration pipe connectionipe 8
16	20006316-01		aspirator w/spacer (ant-sir-or

Group charts

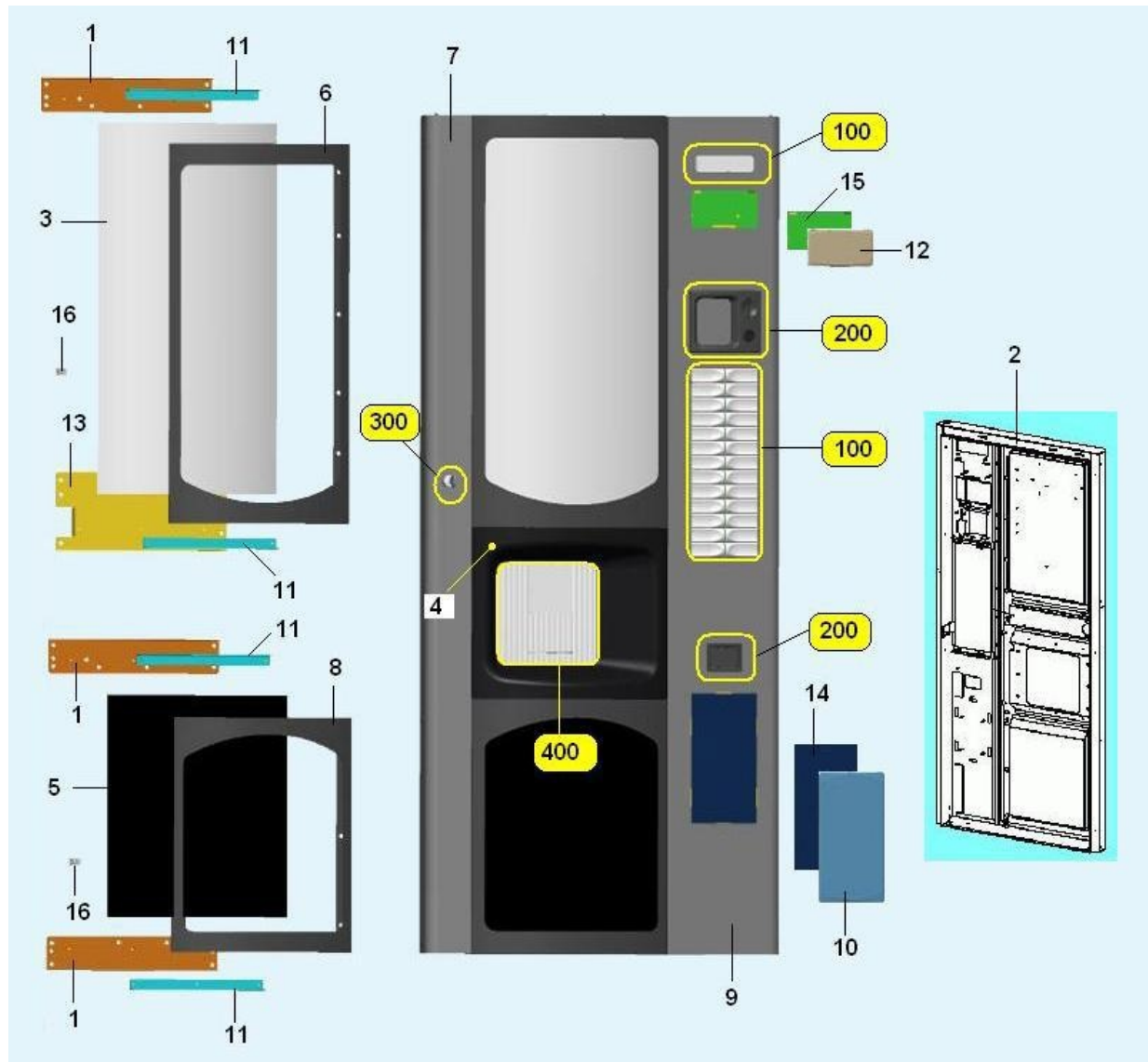


KEYBOARD - DISPLAY (777)

KEYBOARD - DISPLAY (777) - Item detail:

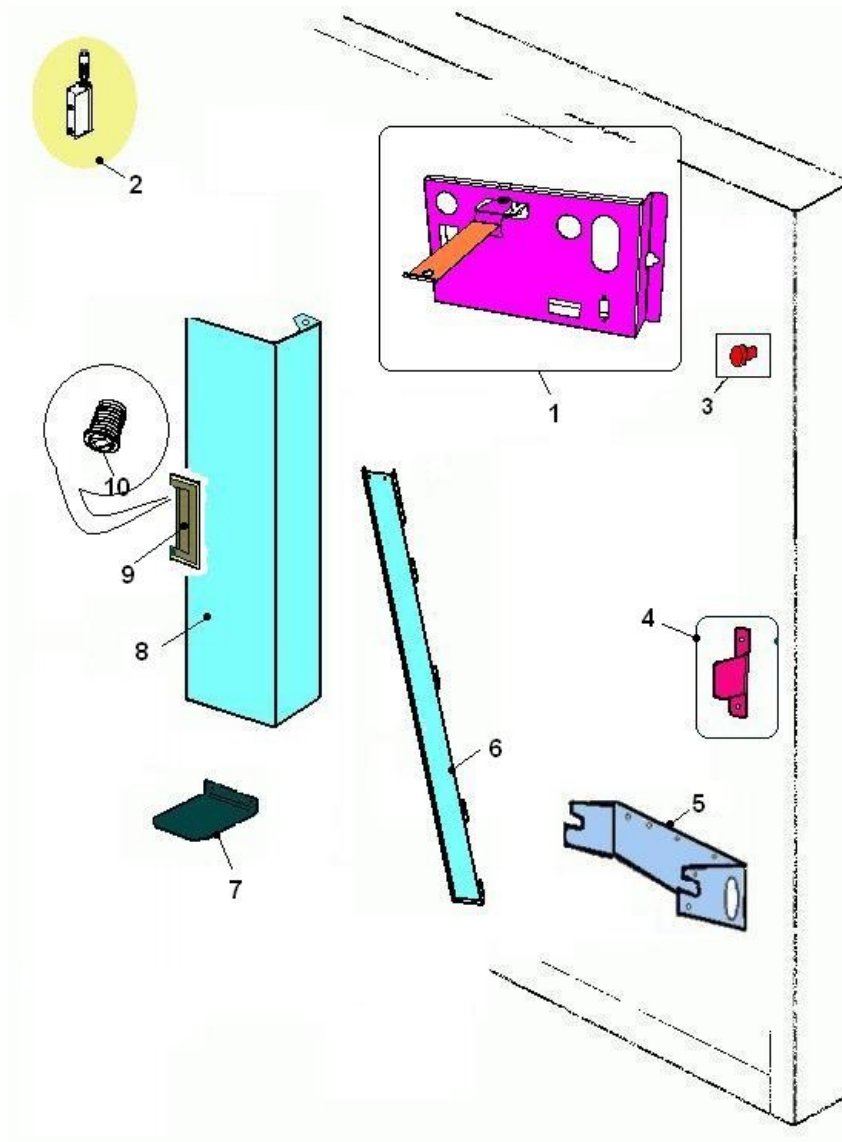
Position	Code	Options	Description
1	05232515M00		display transp.protectionmotor
2	26047916-02		New display 16x2 w/cable 650mm
3	01793011-01		Display support plate
4	26048220-01		keypad assy (BVM952)
5	26048016		BVM951/971 keypad boardn assy
6	01795112-01		Keypad plate assy
7	05232415M00		selection buttonmotor
8	22175422		16pins flat cable 900mmable
9	30262831		BV95/972 Italian DK NA label
10	01793711		Buttons support plates rest.
11	01827011		BV9711VS upper keypad support
12	01827111		BV9711VS lower keypad support
13	01857210-01		display assembly
100	1399		INSERT COIN (647)

FRONT DOOR (778)



FRONT DOOR (778) - Item detail:

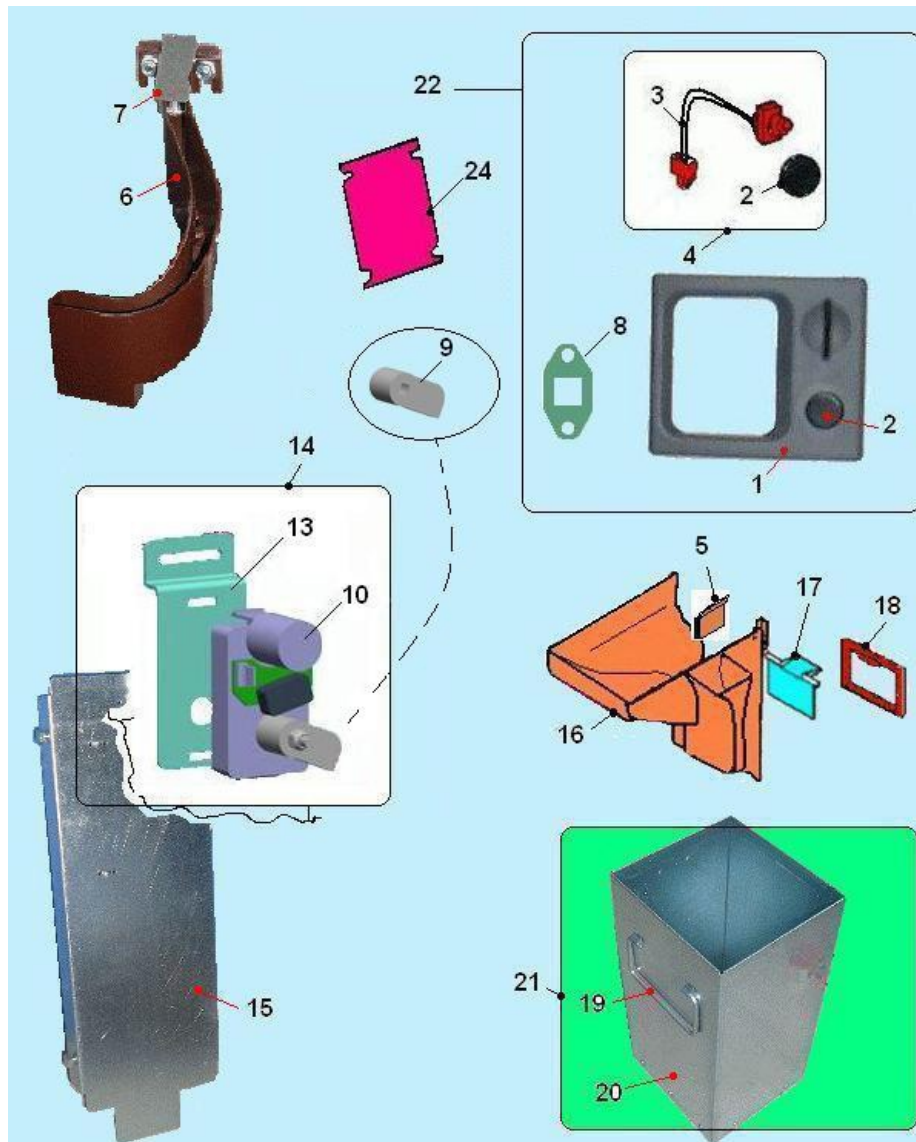
Position	Code	Options	Description
3	05245011		BV952 upper screen printed lex
3	05270711		BV952 upper lexan w/blond girl
4	05231915M09		black cup station window holemotor
5	05232111		lower serigr. lexanmotor
5	05270411		BV95/972 LOVE lower lexan
5	05270421		BV95/972 neutral lower lexan
6	01785321L30		BV952 upper graph.lexan frame
7	01856211-01P54		BV952 IX LOCK SIDE COVER
8	01785711L30		GRAPHITE LOWER LEXAN FRAMEite
9	01856311-02P54		BV952 IX hinge side cover
10	05232625M00		transp.info panel h=230 BVM951-971
11	01804811		Lexan fixing plate
12	05233715M00		transp.info upper panel BVM951-971
13	01785511-02L30		Graph.base for upp.lexan frame
14	30263821		black panel lower showcase BVM
15	30263811		black panel upper showcase BVM
16	34511726		elastic plate M50DE
100	1611		KEYBOARD - DISPLAY (777)
200	1399		INSERT COIN (647)
300	1353		DOOR LOCK (631)
400	579		DISPENSER BREWING (88)

INNER DOOR (780)

INNER DOOR (780) - Item detail:

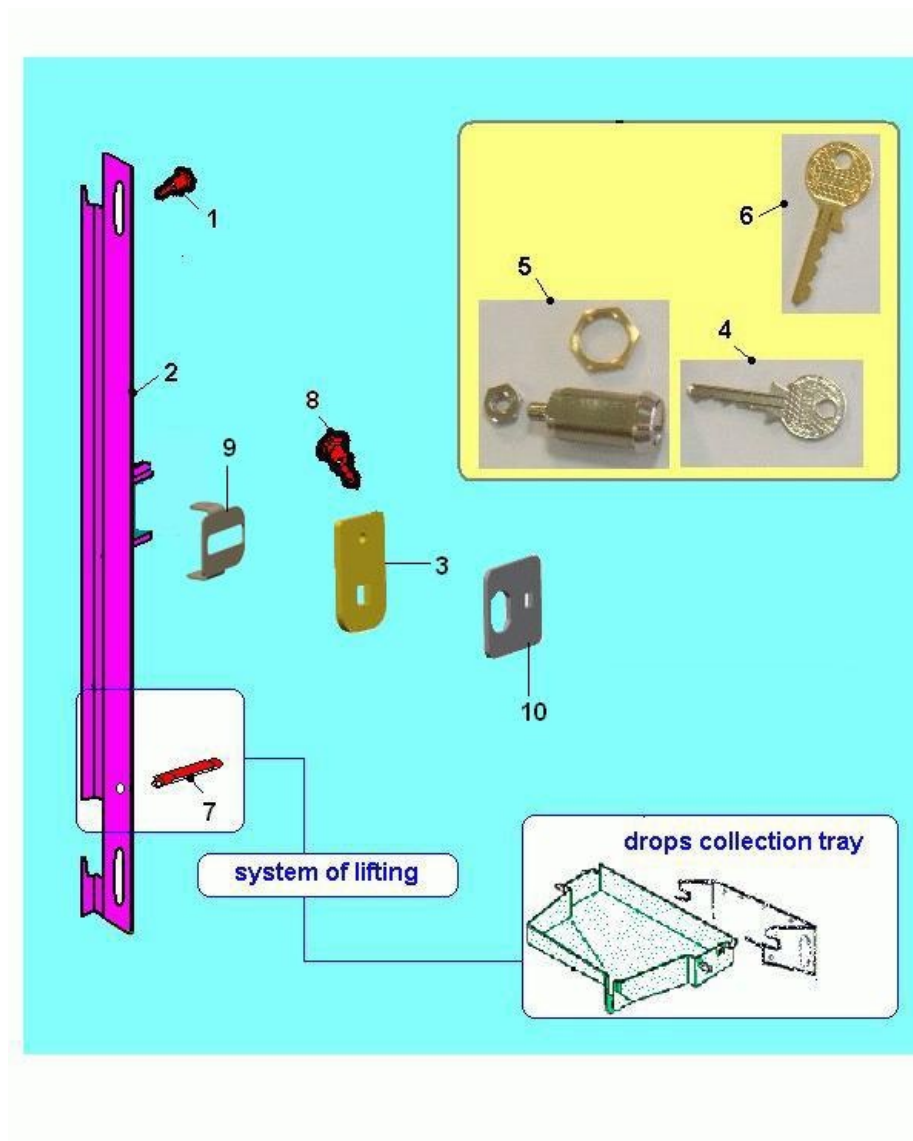
Position	Code	Options	Description
1	01813012-01		CPU board cover assy
2	21011042		BV971 IVS hinge guide assy
3	00104883		rubber buffer
4	01827311-01		BV971 switch plate
5	01452011-02		Dispensing chamber tanksupport
6	01856011		BV952 pay system cover stirrup
7	01826411-01		Payment system bottom protect.
8	01856111-02		BV952 pay system cover
9	05238516		PLASTIC HANDLE SOUTHCO BV971
10	20022316		Cup container door round magnet

INSERT COIN (647)



INSERT COIN (647) - Item detail:

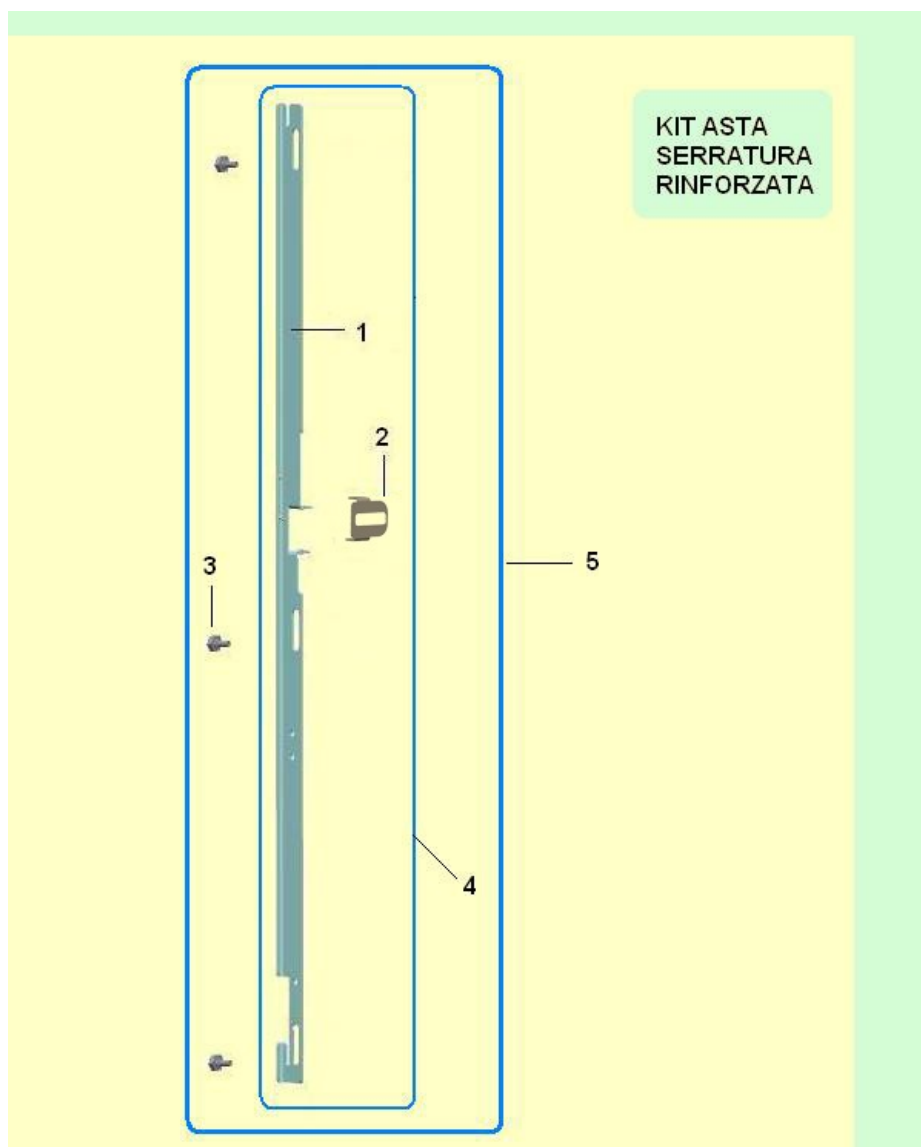
Position	Code	Options	Description
1	05232215M30		coin introd+m/s frame graphitemotor
2	05232315M09		black changegiver buttonmotor
3	26019492		changegiver buttonm
4	43018810		change-giver button with cap assembly
5	05118241		pipe protection profileeet Vega
6	05233515M09		Coin Introduction slide black
7	01807111		coin slide roofle
8	01796011		button support plates rest.
9	05192815-02M78		Grey changegiver cam
10	20031216-01		changegiver gearmotor
14	96065520		coin return motor assembly
15	01825812-03		BVM972 coin mech. support assy
16	05233615-01M09		coin recovery channel black
17	05083115-01M09		coin recovery door - black
18	05246715M09		coin recovery frame black
19	12028011		coin box handleer
20	01830112-03		BV971 IVS coin box assy
21	01884220		Coin box with handle assy
22	05249010		BVM coin mask w/button assy

DOOR LOCK (631)

DOOR LOCK (631) - Item detail:

Position	Code	Options	Description
1	19055511		lock rod screwgroup
2	01826111		BVM971 IVS door lock rod
4	41029836		Rielda's lock key EMK handle
5	41029616		Rielda standard lockODE
6	43001726		Emka unblock-key
7	05107735M37		brown drop tray knob
8	12016116		drawer wheel piner
9	01826211-03		BV971 rod moving plate
10	01904811		BV952/972 lock reinforcement

KIT SUPPORT DOOR LOCK REINFORCED (910)



KIT SUPPORT DOOR LOCK REINFORCED (910) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	19055521		lock rod screw
4	01857350-01		Lock rod assy

Group charts



BVM 952 - Free Standing

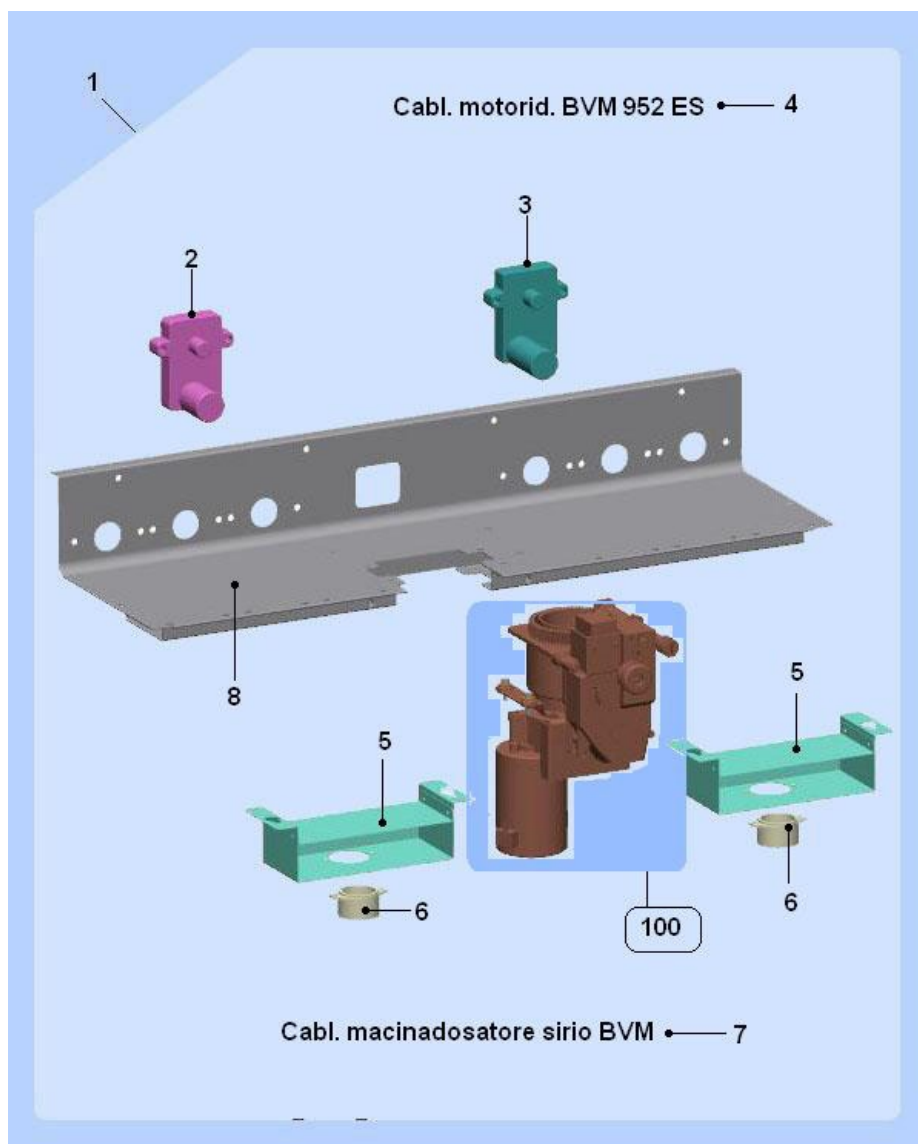


BV952ES03GG - BVM952 E5S MCPD

Group charts



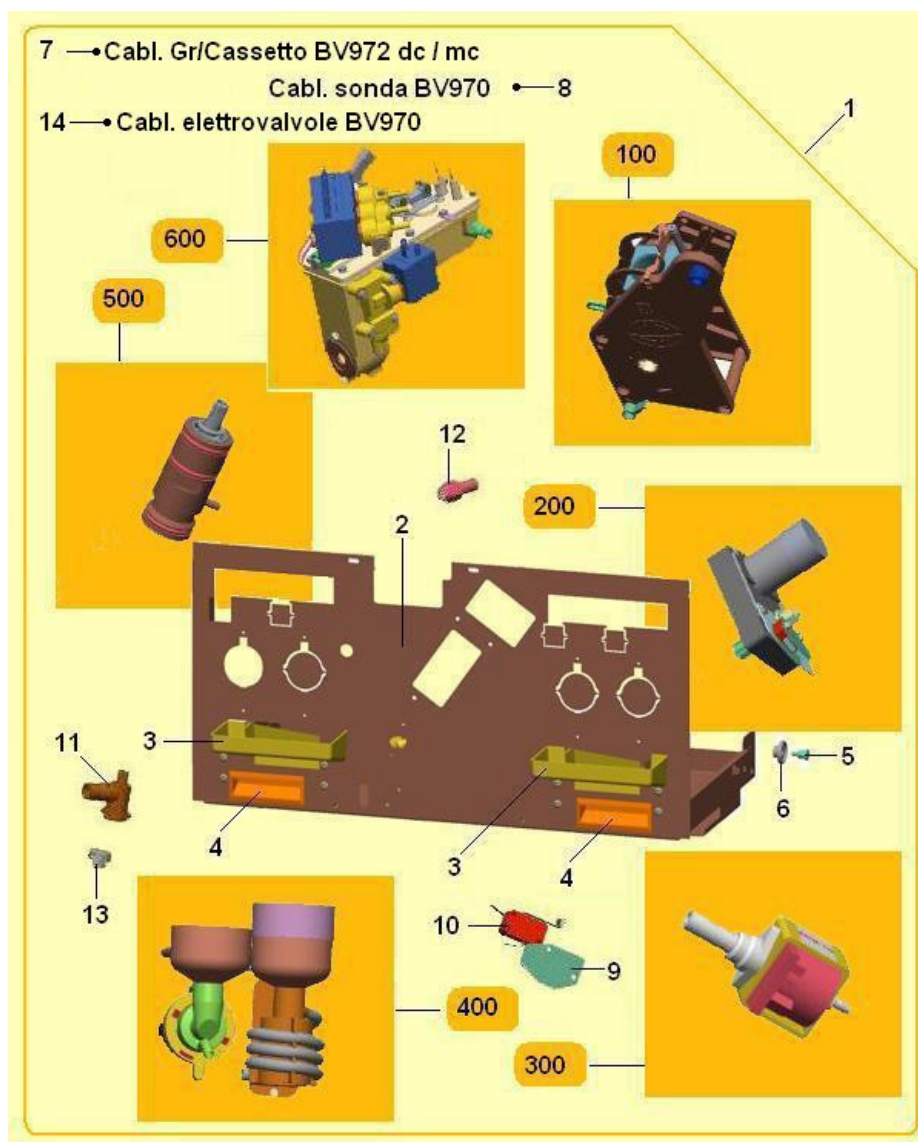
ASSEMBLY SUPP. GRINDER GEARMOTORS CANISTERS DOSERS (934)



ASSEMBLY SUPP. GRINDER GEARMOTORS CANISTERS DOSERS (934) - Item detail:

Position	Code	Options	Description
2	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
3	20017016-02		100 rpm 24V DC gearmotor w/o cable
4	22183512		BVM952 EX gearmotor cable
5	01829011-01		aspirat. box support BV971 IVS
6	05071915		aspiration pipe connectionipe 8
7	22171512-01		grinderdoser cable BVM
8	01829111-01		BV971 product box supp. plate
100	811		ASSEMBLY GRINDER-DOSER (404)

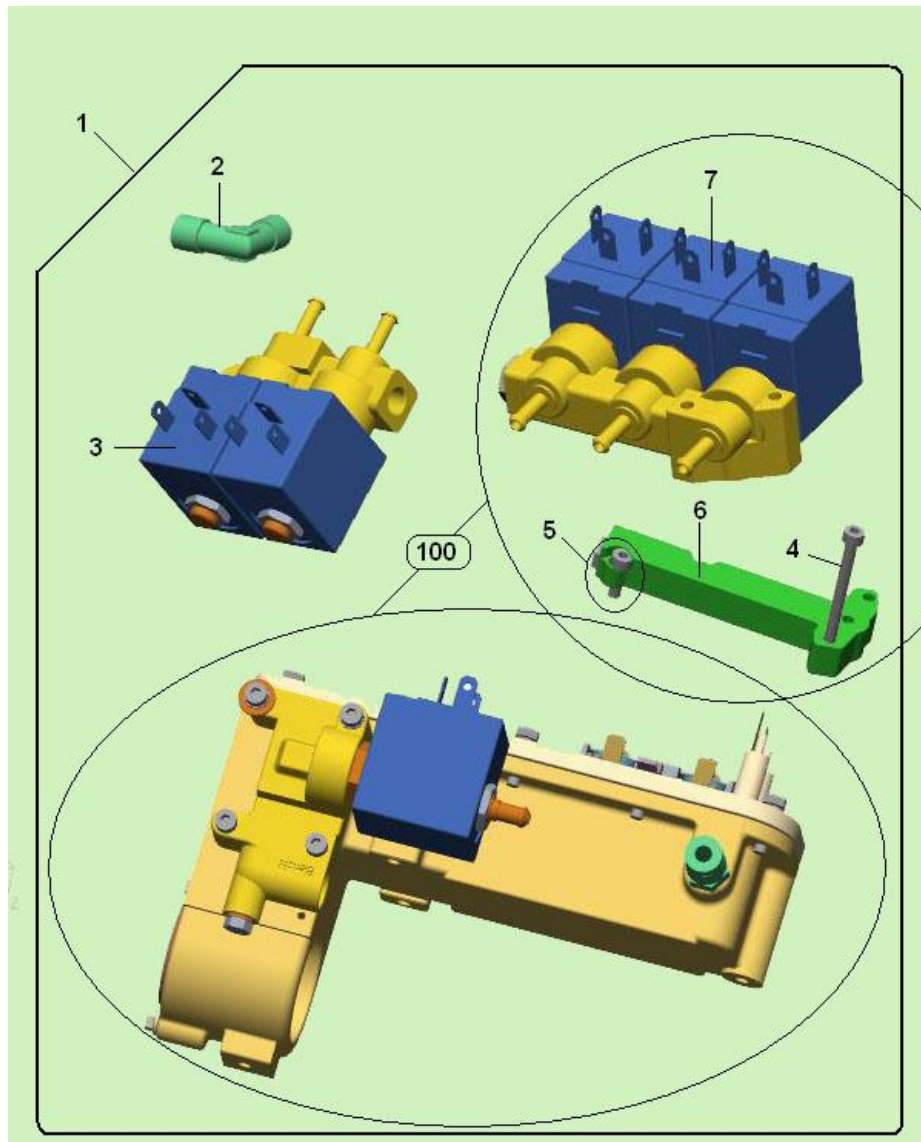
ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801)



ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801) - Item detail:

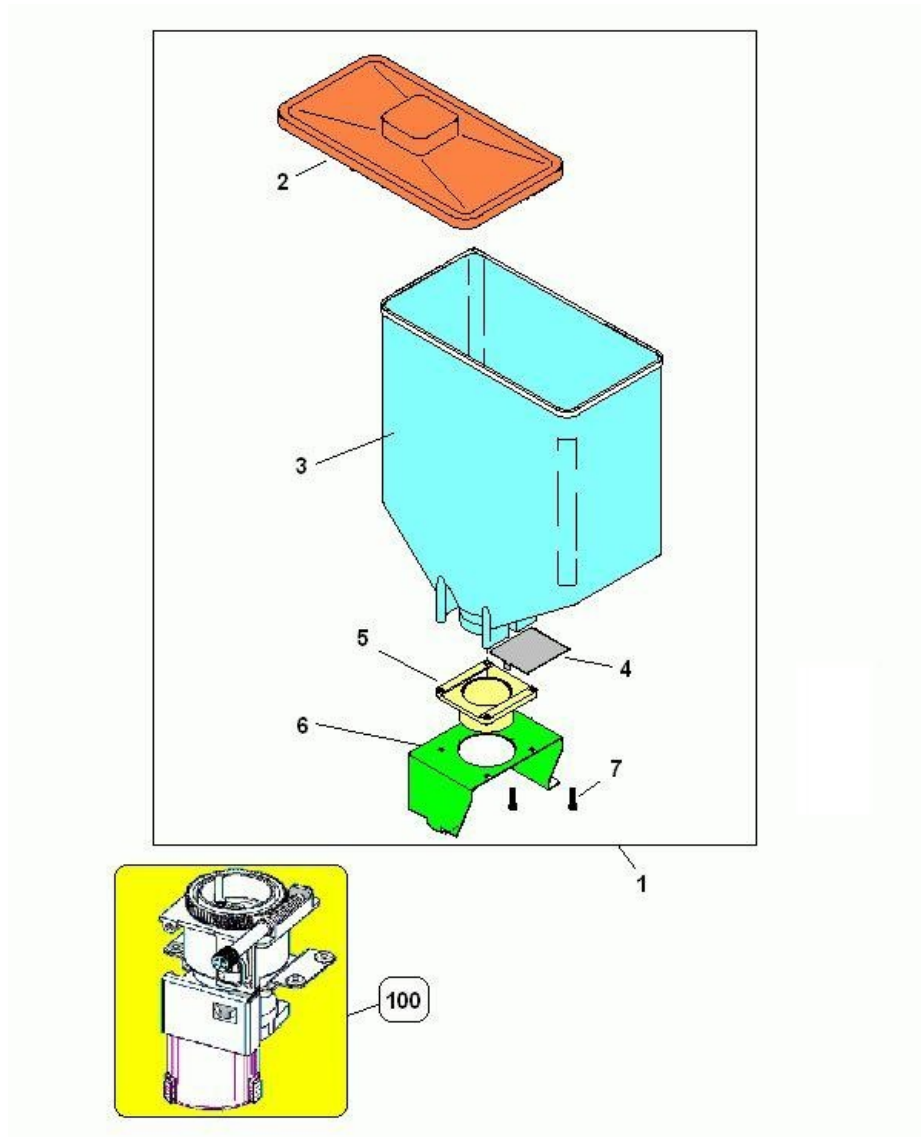
Position	Code	Options	Description
1	96067330-05M37		espr group plate assy BV972 MC
2	01831422-02		BVM97/952 drawer sheet assy
3	05117415M37		DOUBLE DROP COLLECTION TRAY BR
4	05238516		PLASTIC HANDLE SOUTHCO BV971
5	12016116		drawer wheel piner
6	05116416		vega drawer wheele
7	22177932		BV972 DB/MB drawer group cable
8	22178412		BV971 IVS PROBE WIRING
9	08004111		microswitch insulationr spring
10	26005136		microswitch with wheelm
11	05145815M37		drain nozzle
12	19056011		group fixing pin
13	05156515		drain nozzle reduction sprinty grate(graph.)
14	22178212		BV970 electrovalve wire
100	202		GROUP COFFEE PLASTIC(1)
200	925		GEARMOTOR COFFEE GROUP (483)
300	2379		PUMP WATER & FLOW DETECTOR (1235)
400	1928		COMPONENTS FOR MIXERS x shelf 96067330 (993)
500	49		ASSEMBLY PISTON(7)
600	1804		ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)

ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)



ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921) - Item detail:

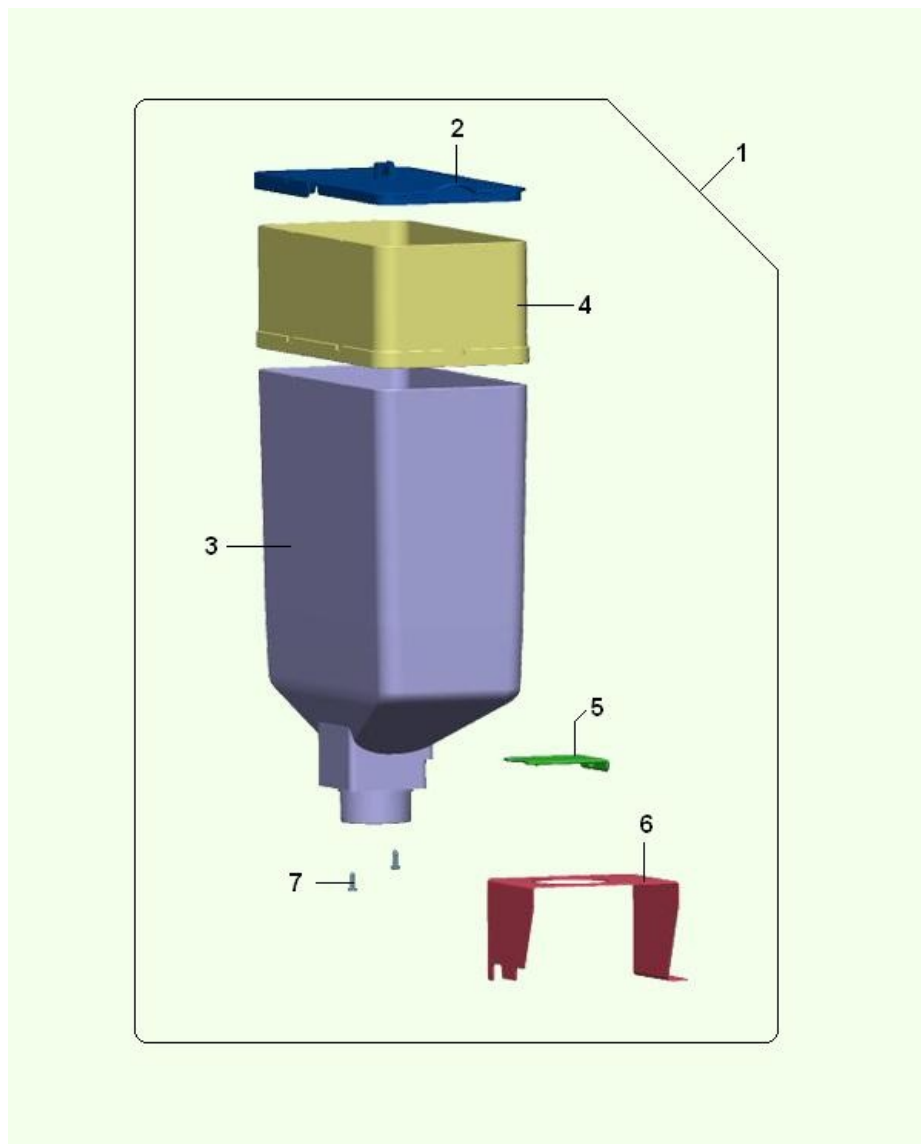
Position	Code	Options	Description
1	43036510-01		ES MC boiler assy 5valvs BV971
2	04034616		turning elbow connection
3	25021426		2 ways 24V DC 2el-valves assy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,5 Kg. (768)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,5 Kg. (768) - Item detail:

Position	Code	Options	Description
1	05235310		3,5kg coffee canister assy
2	05232815M37		3,5kg coffee canister cover
3	05232715-01M16		3,5kg coffee canister
4	01228311		waste coffee bulkhead
5	00112050		flange for feedbox
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

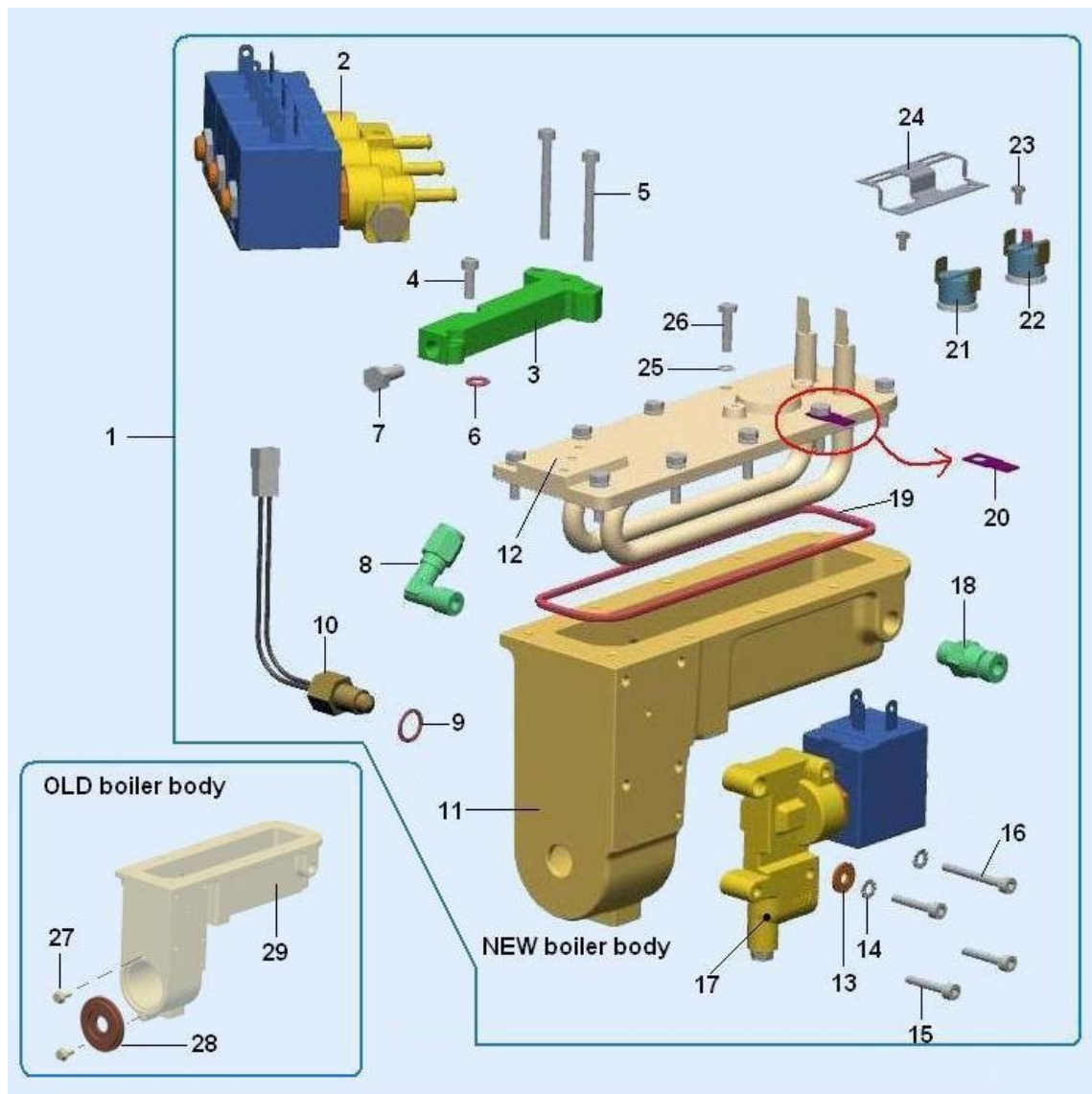
COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632)



COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632) - Item detail:

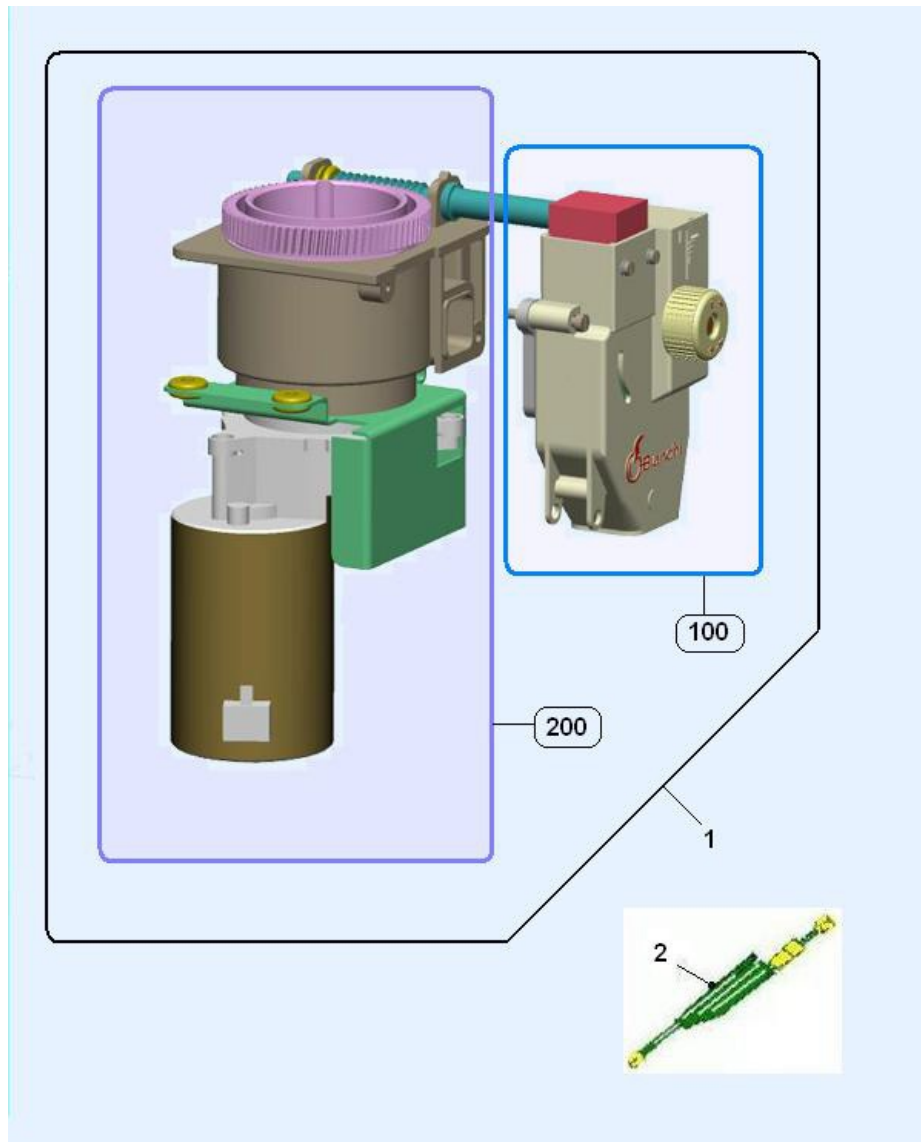
Position	Code	Options	Description
1	05251250		coffee hopper assy BV972 3,7kg
2	05255015M00		RT/LT hopper cover BV972
3	05251315M00		coffee hopper BVM972
4	05256315M00		BVM coffee container extension
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

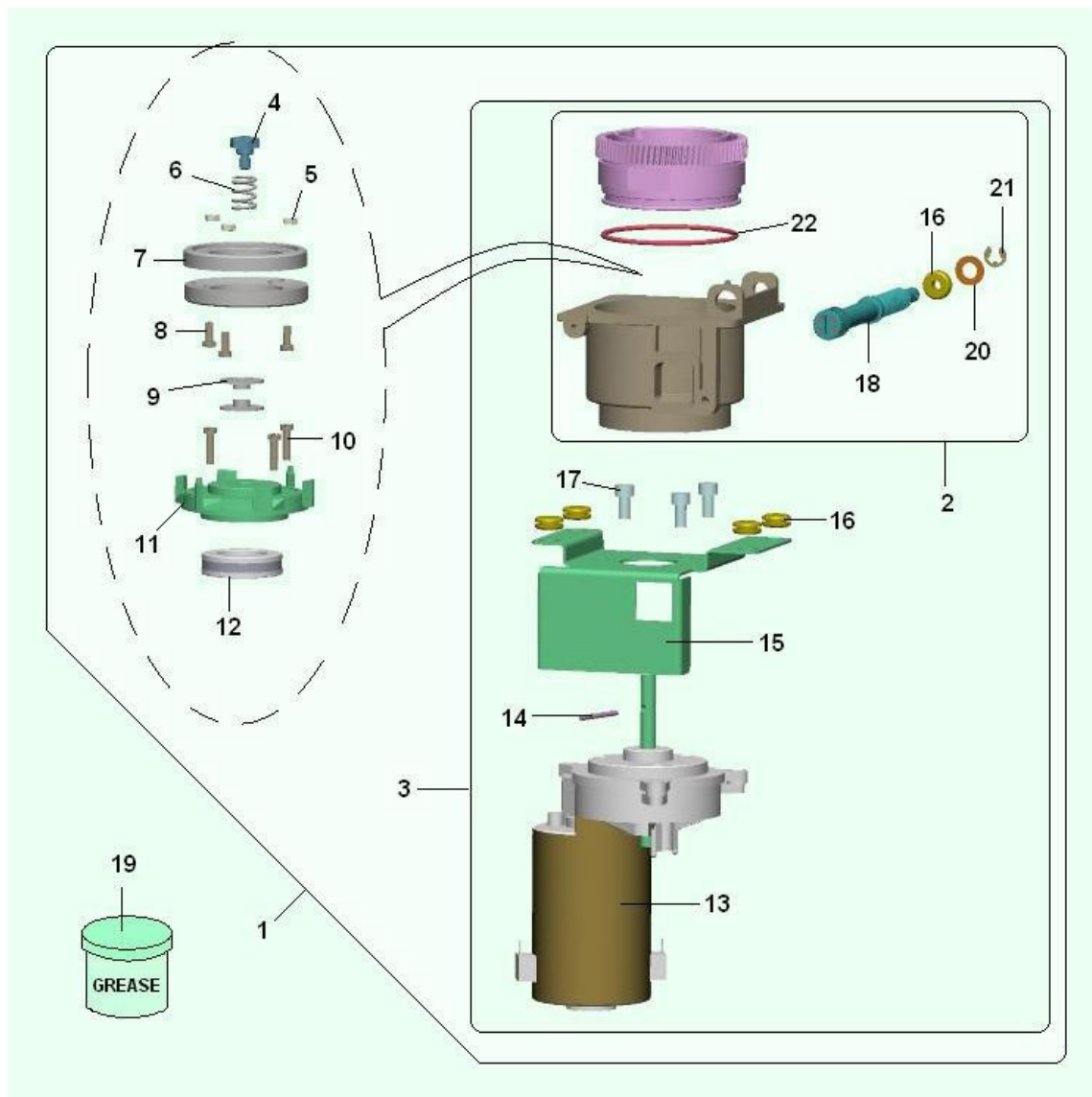
Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAX20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAX5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAX16 screw
27	32050516		screw 4 MAX10
28	18007011		piston stop washer OT58
29	13008011		espresso boiler body

ASSEMBLY GRINDER-DOSER (404)

ASSEMBLY GRINDER-DOSER (404) - Item detail:

Position	Code	Options	Description
1	96057610-02		ametek 12teeth grinder+doser
2	22126622		AMETEK FAST 4,8 grinder motor protection
100	1873		ASSEMBLY DOSER CAFFE (964)
200	246		ASSEMBLY GRINDER VERTICAL ENGINE (29)

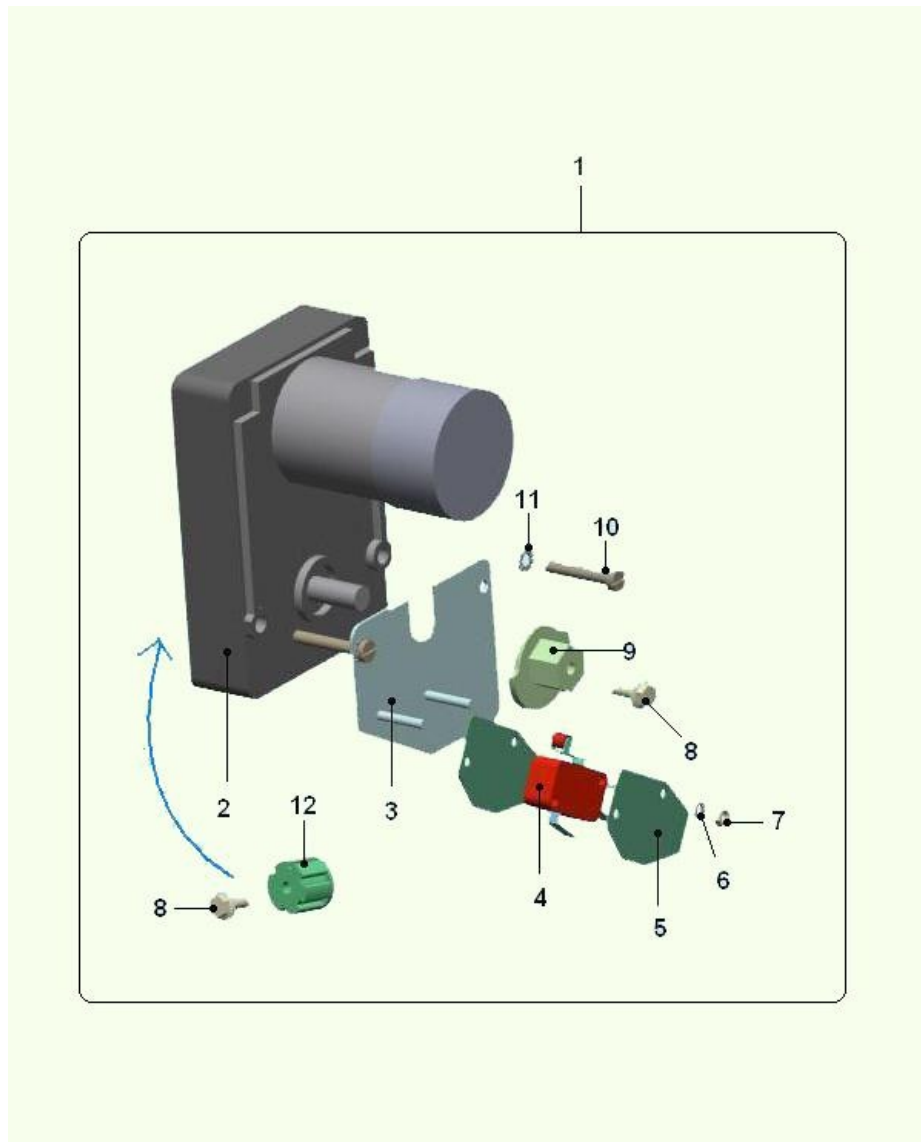
ASSEMBLY GRINDER VERTICAL ENGINE (29)



ASSEMBLY GRINDER VERTICAL ENGINE (29) - Item detail:

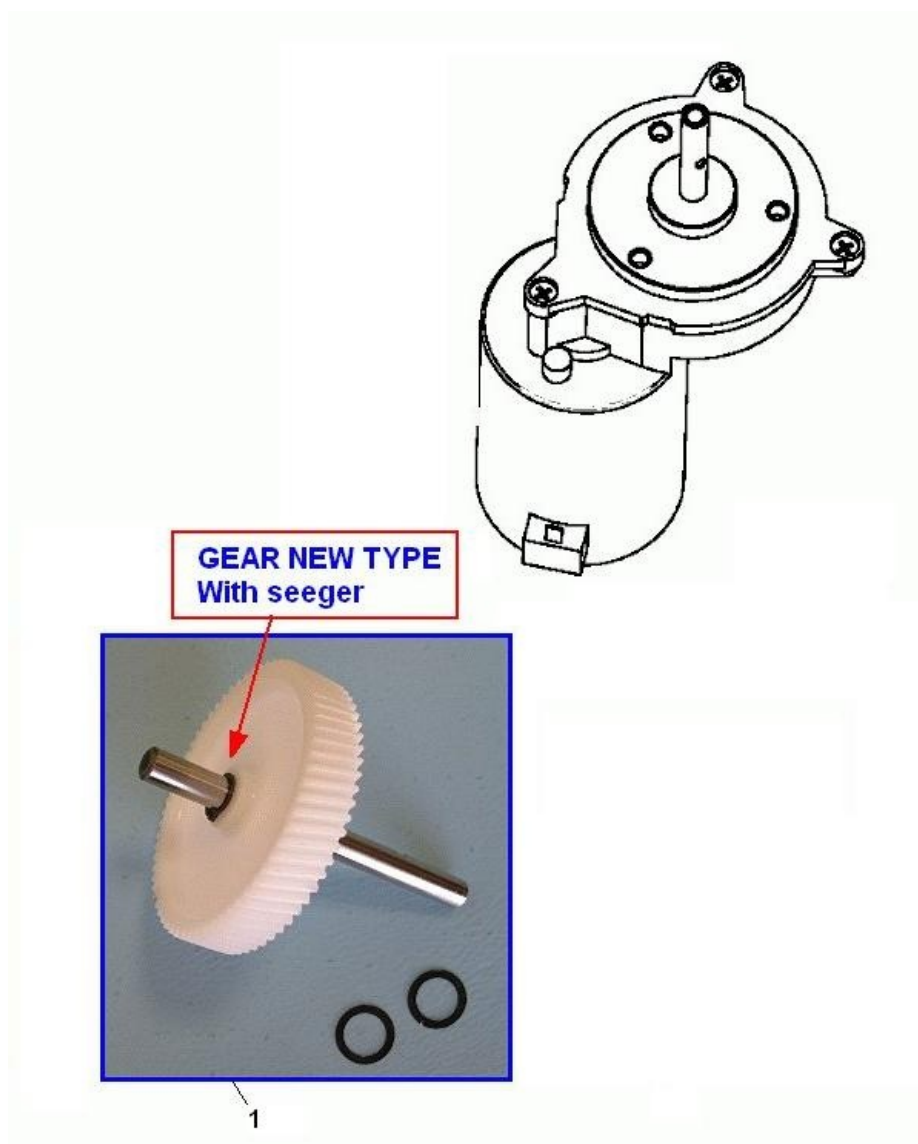
Position	Code	Options	Description
1	86001310-03		ametek grinder assy
2	43018910-01		grinder chamber assy w/knob
3	41038520		new grinder assy 24VDC ametekODE
4	19059021		screw for ametek springew
5	34102816		4MA hex nutODE
6	07020411		grinder holder spring-971
7	18007326		D=64 grinder blade 12teeth
8	32060516		4MAx10 screw
9	19060411		bush with washerew
10	32060836		Cross headed screw 4MA*16 IX
11	13008211-02		mobile blade support
12	19059216		bearingew
13	20020616		24VDC grinder Ametek gearmotor
14	12017411		wire D30x30er
15	01586921		Grinder Ametek support
16	23004086		cable damper(6*15 - rubber)able
17	32135316		MA6X12 cross-headed embedded hexagon Zn screw
18	05134715		grinder adjustment screwwn) C2000
19	43028311		40g food grease
20	35168826		flat washer D.8,4*15,5*1,2
21	37001116		Ø 6 seeger ring
22	36211316		O-ring 3262 NBR 70 SHODE

GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

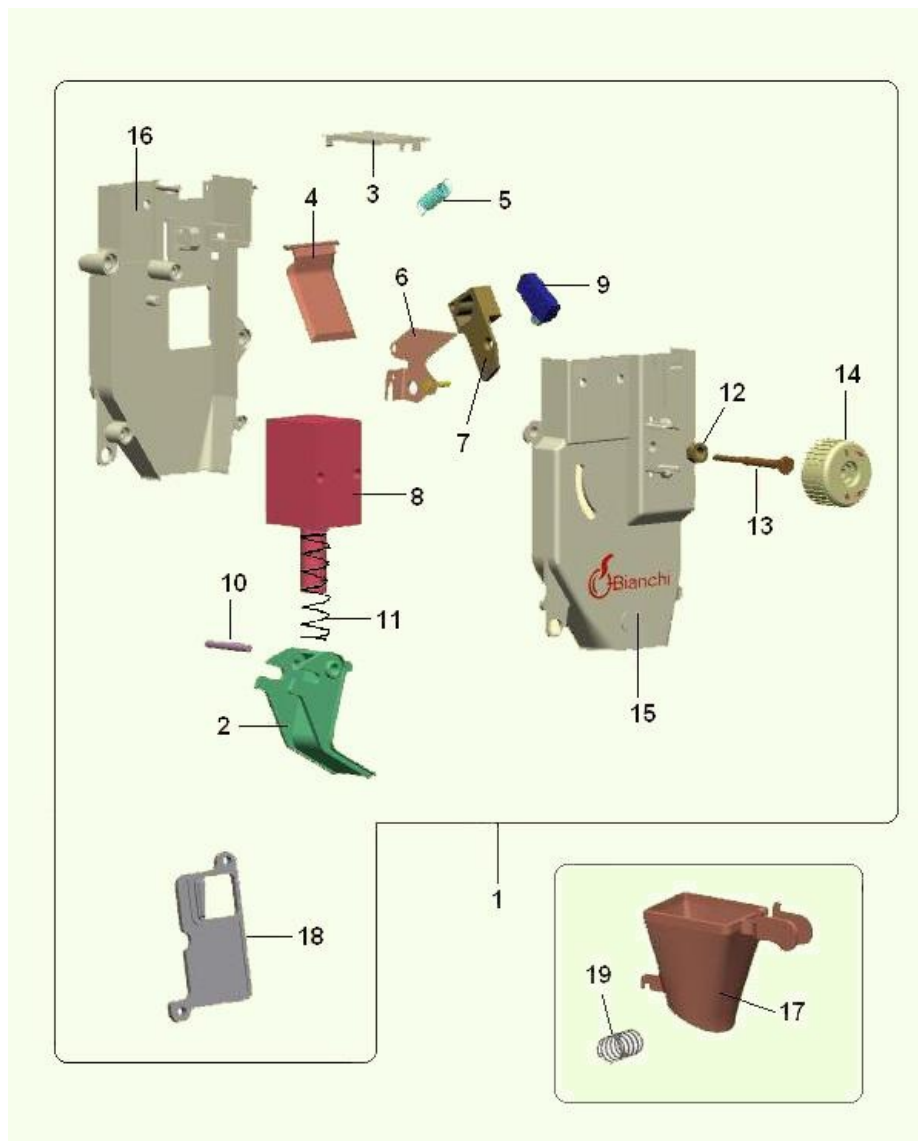
Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

GRINDER VERT. - GEAR (336)

GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

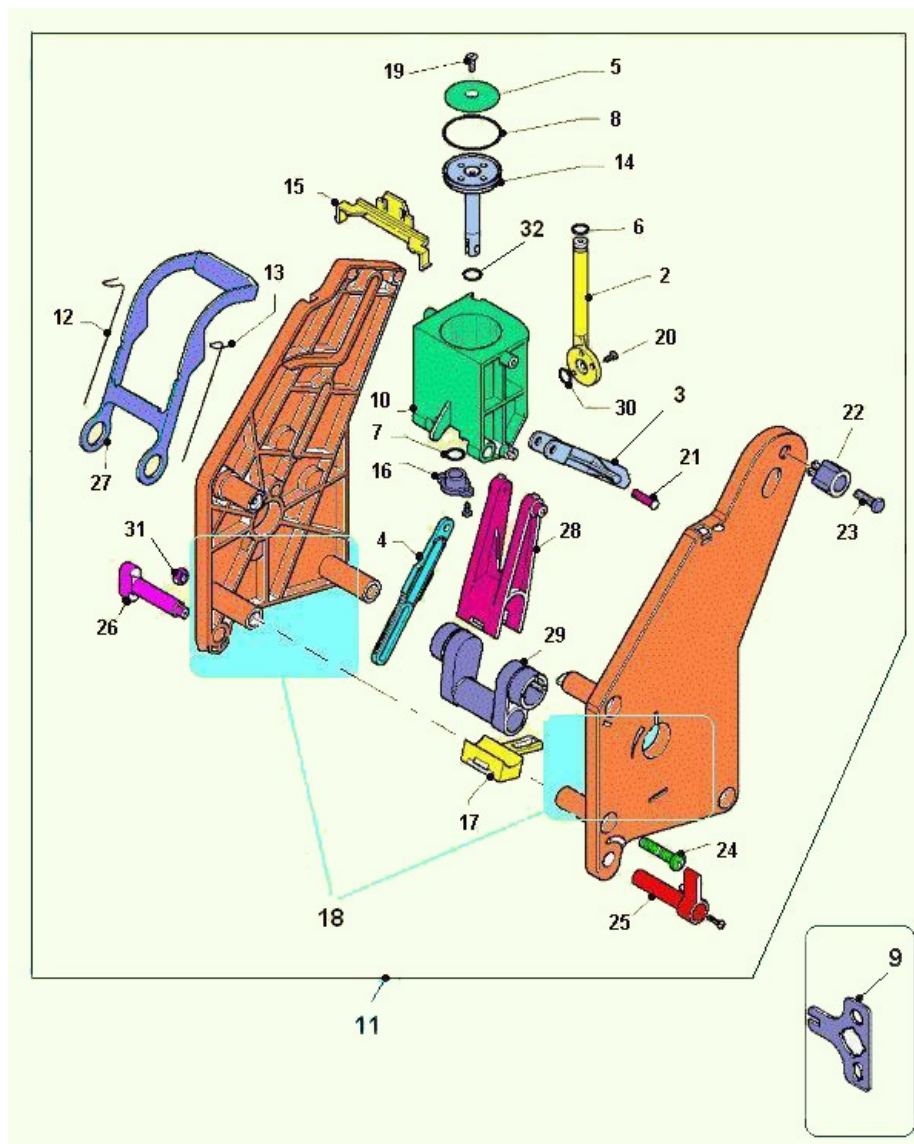
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

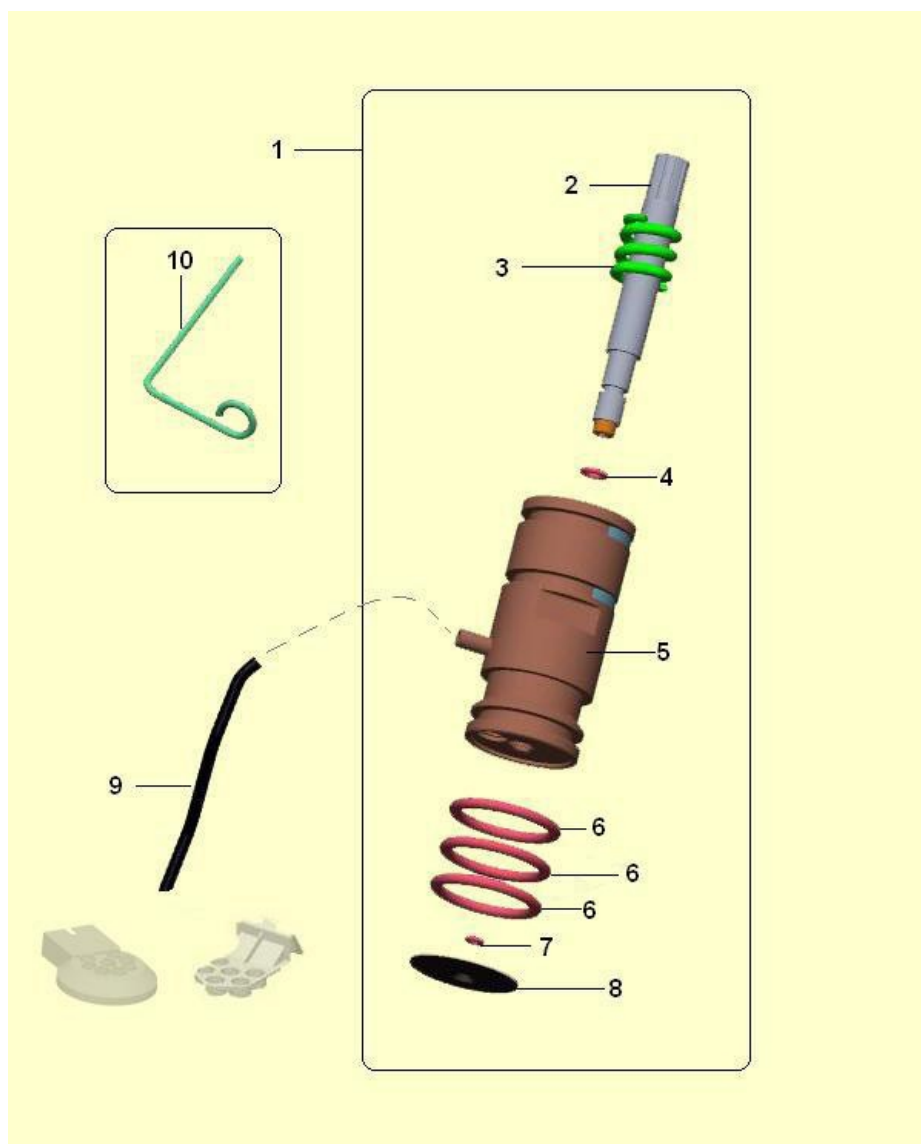
GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



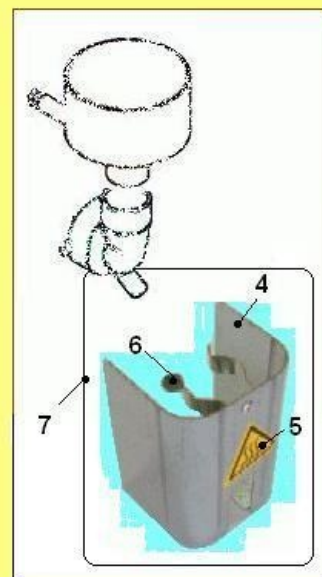
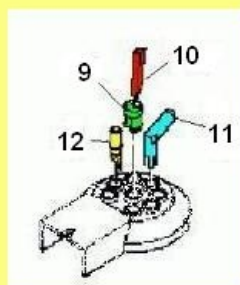
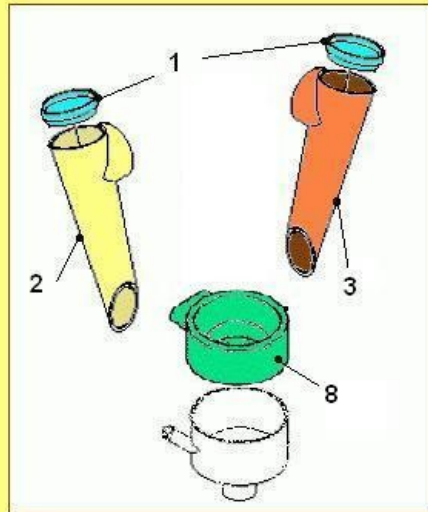
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



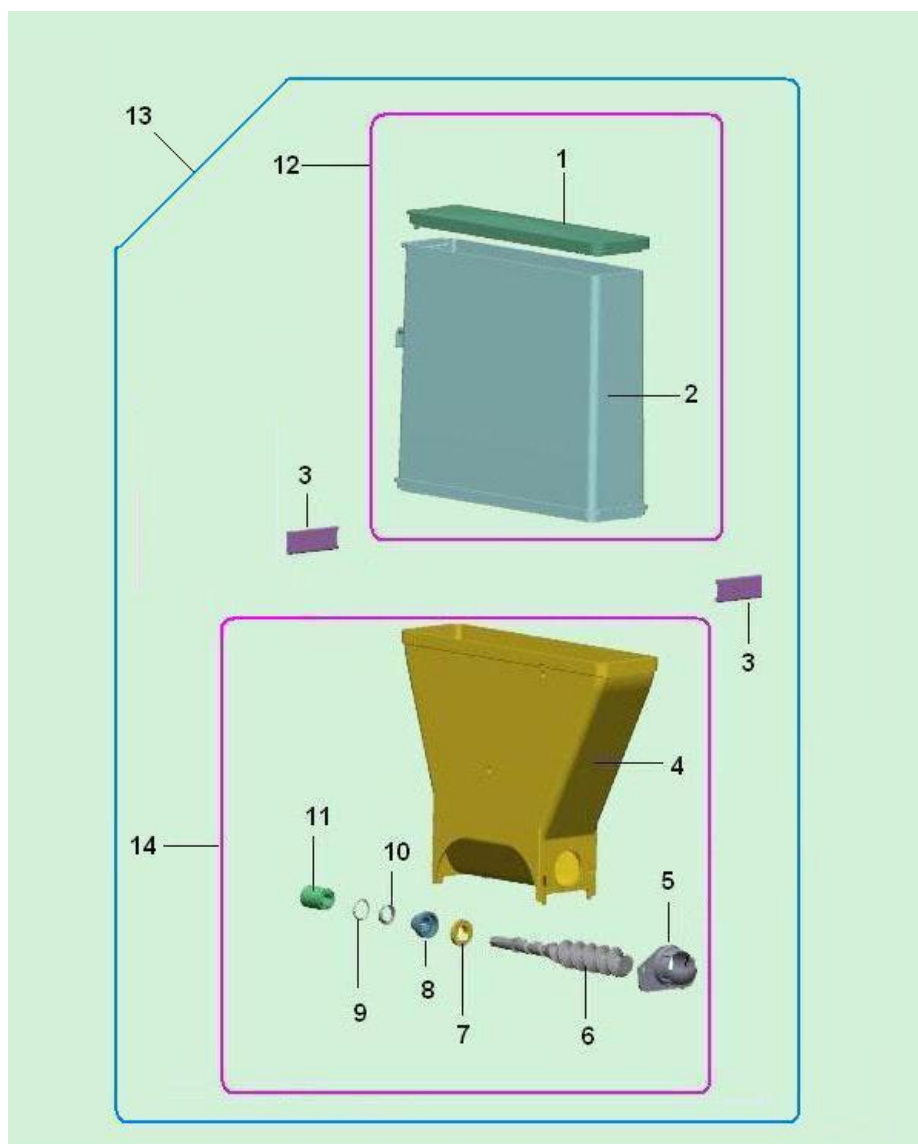
PARTS OF COMPLETION (772)



PARTS OF COMPLETION (772) - Item detail:

Position	Code	Options	Description
1	05160415-02M37		powder funnel cap brown
2	05160665		brown left powder funnel l=1011
3	05160655		brown right powder funnel l=101
4	01833311-01		Heated bowl cover
5	30069411-01		temperat.safety sticker
6	23036116		hook with screw and nuter
7	01833512		Heated bowl cover assy
8	05113825		brown mixing bowl coveronL=53
9	05099615		nozzle bushsy
10	05099715-01		white L=48 nozzlesy

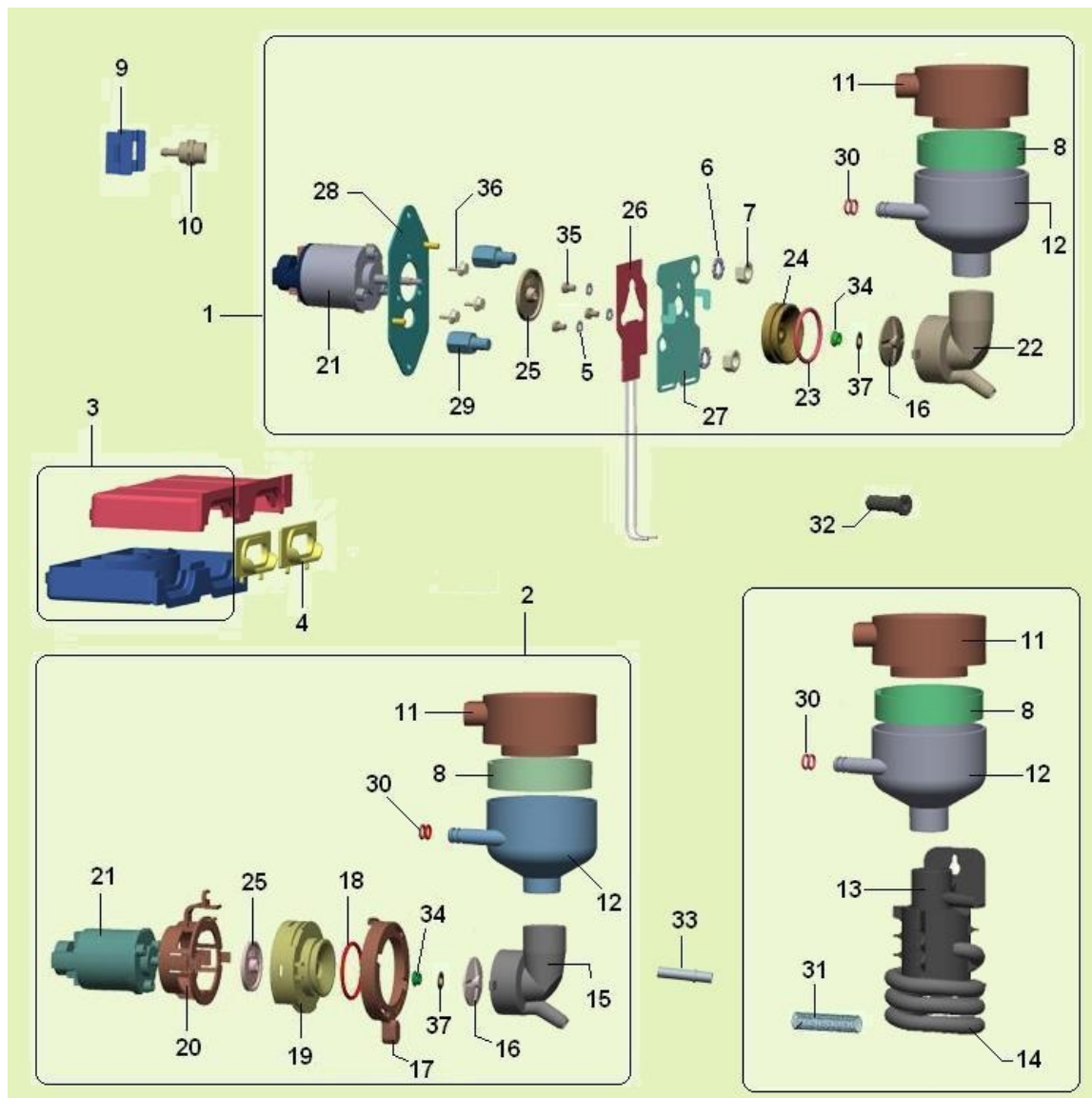
ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986)



ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158635-02		Lower canister w/out wheel
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05138410-01		canister extension L=221
13	96035750-02		canister assy w/out wheel 221
14	05242730		Low.disp.canister w/out wheel

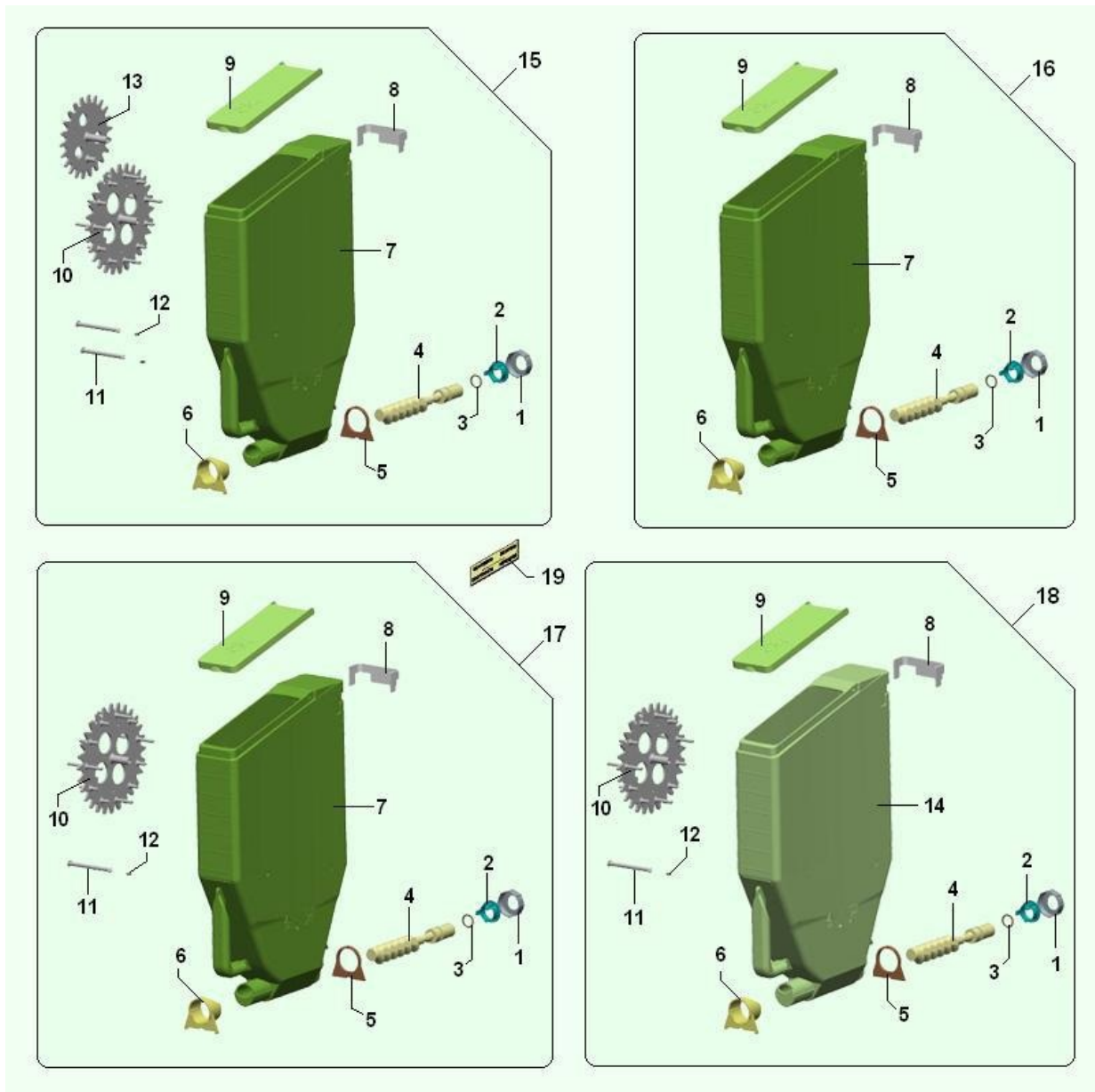
COMPONENTS FOR MIXERS x shelf 96067330 (993)



COMPONENTS FOR MIXERS x shelf 96067330 (993) - Item detail:

Position	Code	Options	Description
1	43126910		MB heat.chamber w/coll.+cover
1	43126910M37		MB heat.chamber w/coll.+cover
2	43126810M37		MB mixer w/collar+brown cover
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
5	35160316		d. 4,2 IX self locking washer
6	35160616		Ø 8.3 self-locking washerODE
7	34103116		8MA hex nutODE
8	05132415M57		Black mixing bowl collar
8	05132425		brown mixing bowl collar06
9	05159025M37		rubber holder connection suppo
10	05132515M57		rubber holder connec.for 3,5 p
10	05132525		brown r. holder connec.for 3,5pipe
11	05113815M57		black AM mixing bowl cover
11	05113825		brown mixing bowl coveronL=53
12	05113745M57		mixing bowl L=10 black am
12	05113725		heated mixing bowlonL=53
12	05113745		brown mixing bowlonL=53
13	05141815-01M37		Brown tea serpentine support
14	09087843M57		7x11 black AM silicone pipe
14	09087843-02		7x11 brown silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
19	05243112		Mixing room flange support as.
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection disky grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	36203816		OR 106 6,75/1,78 gasketODE
31	07017711		tea serpent. spring-971
32	05102215M57		mixer camber reductor black
32	05102225		brown mixing chambersy
33	05122415M57		AM milk reduction
33	05122415		milk reductionnion
34	36351215		green V-seal gasketODE
35	32060116		M4x5 screw
36	32050416		M4x8 screw
37	35155236		level ground washer Ø 4.3 IX

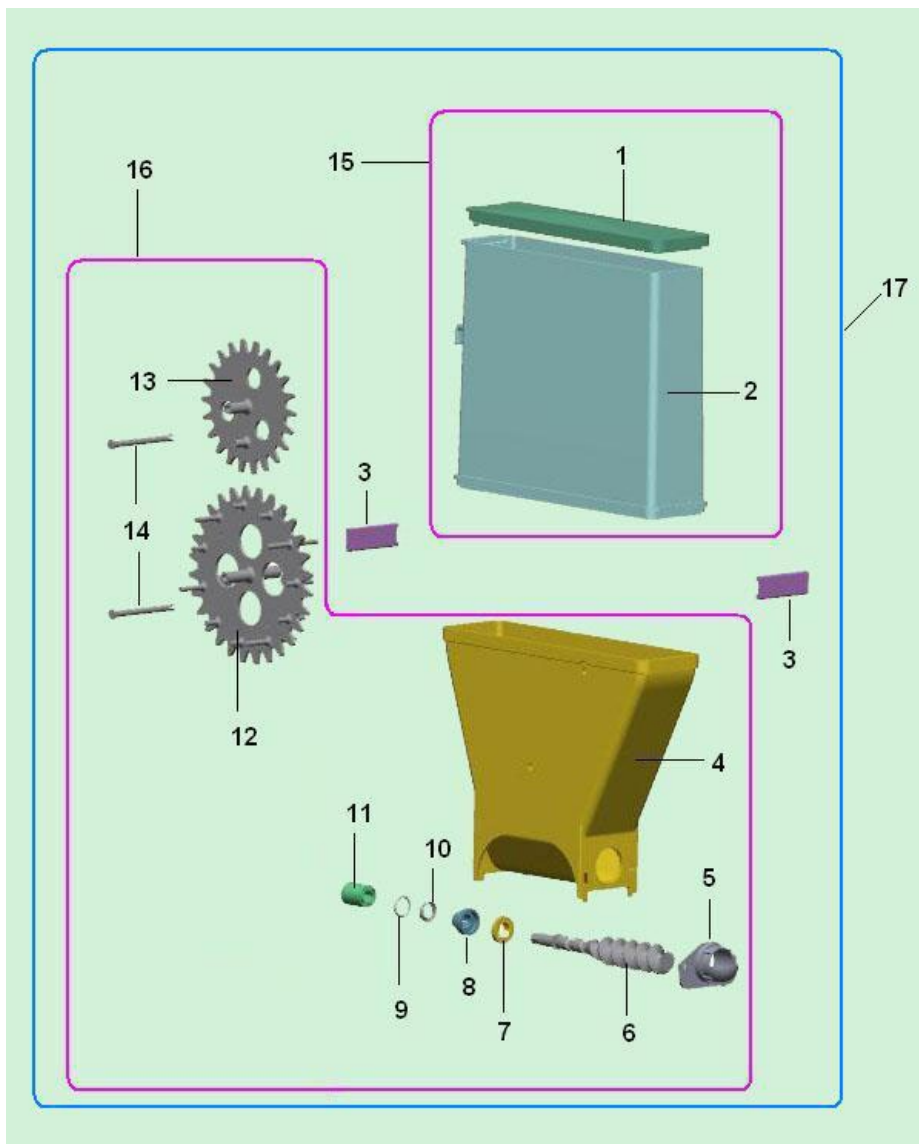
NEW CANISTER DOSER H.450 (1174)



NEW CANISTER DOSER H.450 (1174) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

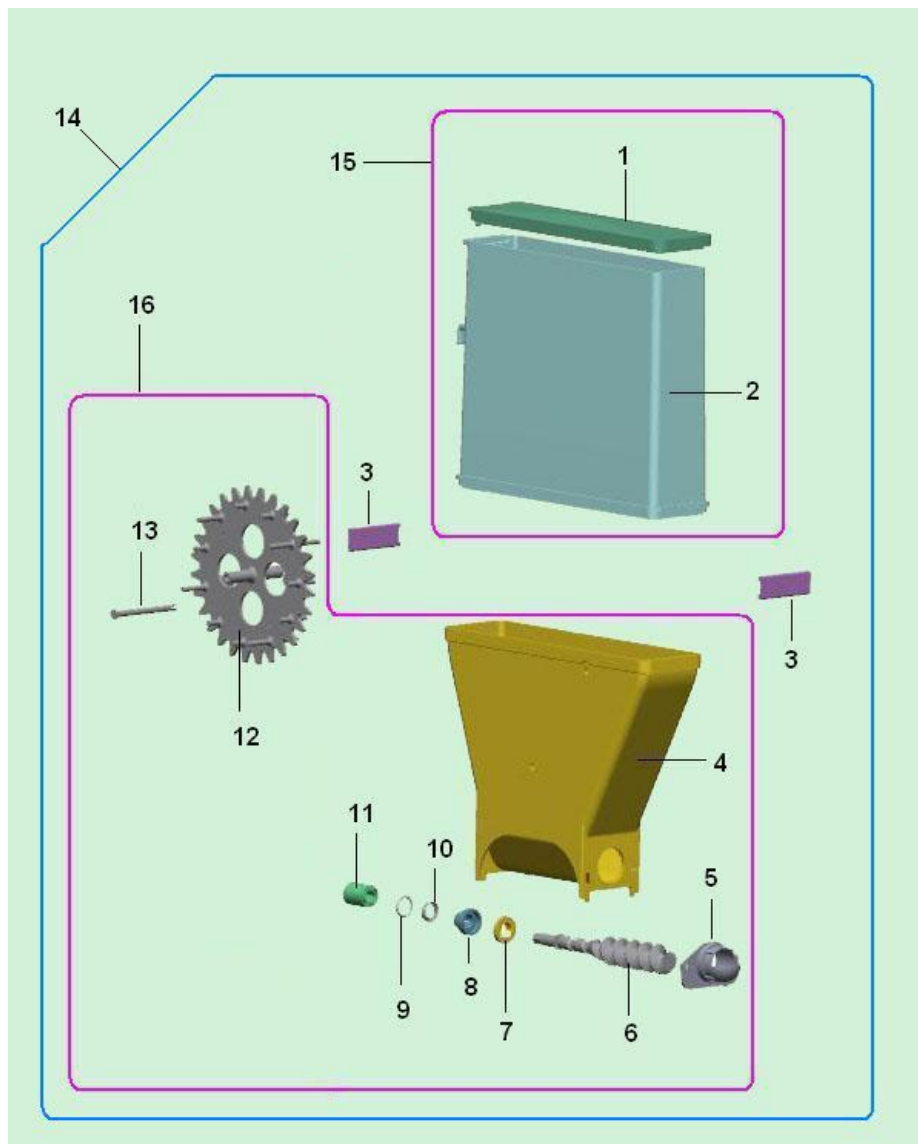
ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871)



ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05112315		secondary cogwheel for canister
14	05133115-01		canister pivotpipe
15	05138410-01		canister extension L=221
16	05242710		Low.dispens.canister w/2 wheel
17	96048720-02		canister 2wheels +221mm

ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900)

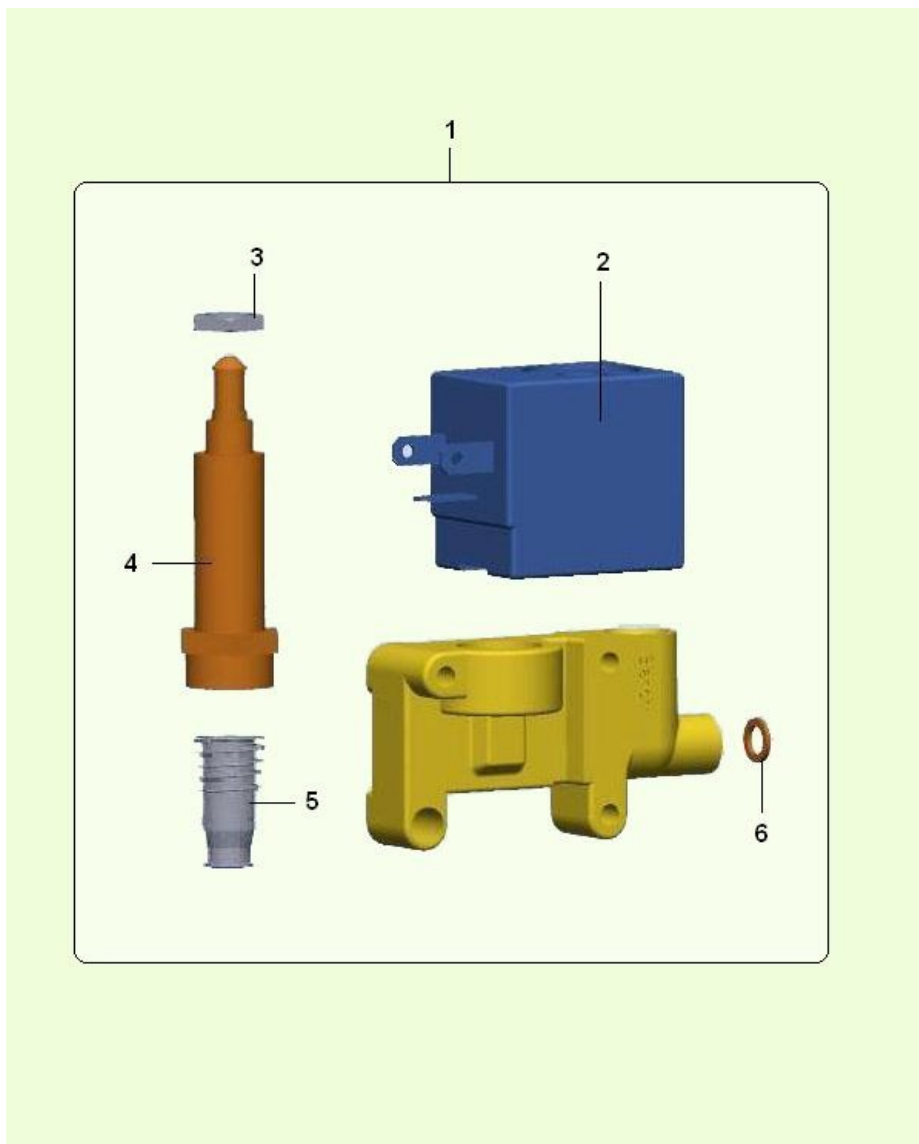


ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158625-02		1W Lower dispenser canister
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05133115-01		canister pivotpipe
14	96048620-02		canister 1wheel +221mm
15	05138410-01		canister extension L=221
16	05242720		Low.dispens.canister w/1 wheel

Group charts

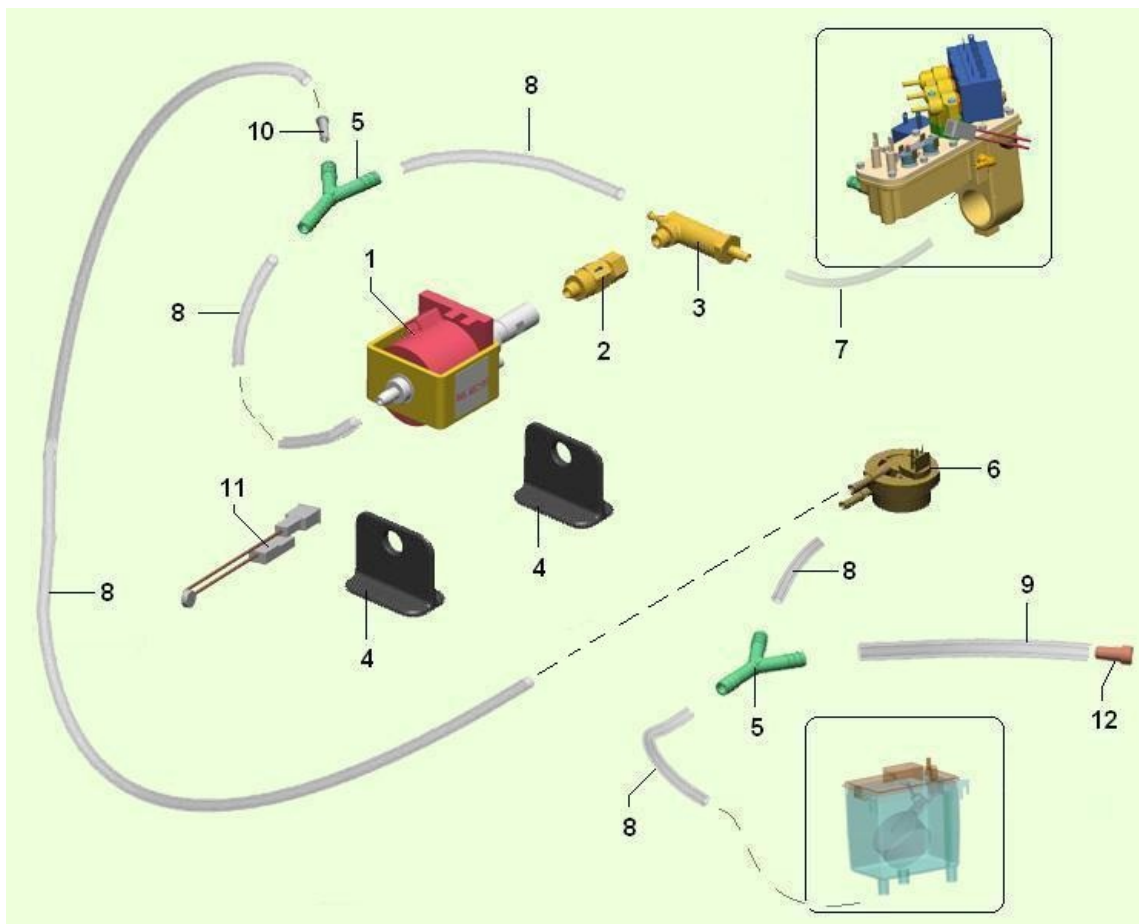


COMPONENTS EL-VALV. 3 VIE OLAB (930)

COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

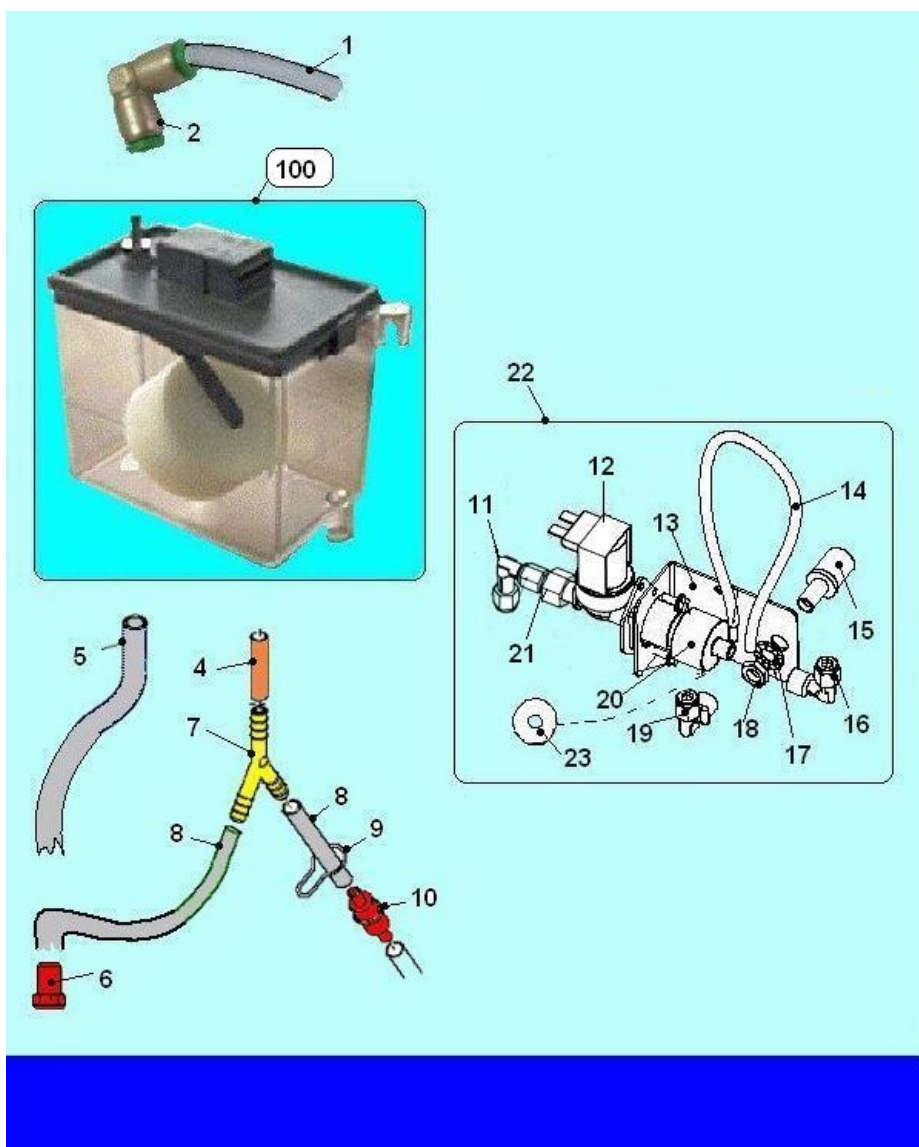
PUMP WATER & FLOW DETECTOR (1235)



PUMP WATER & FLOW DETECTOR (1235) - Item detail:

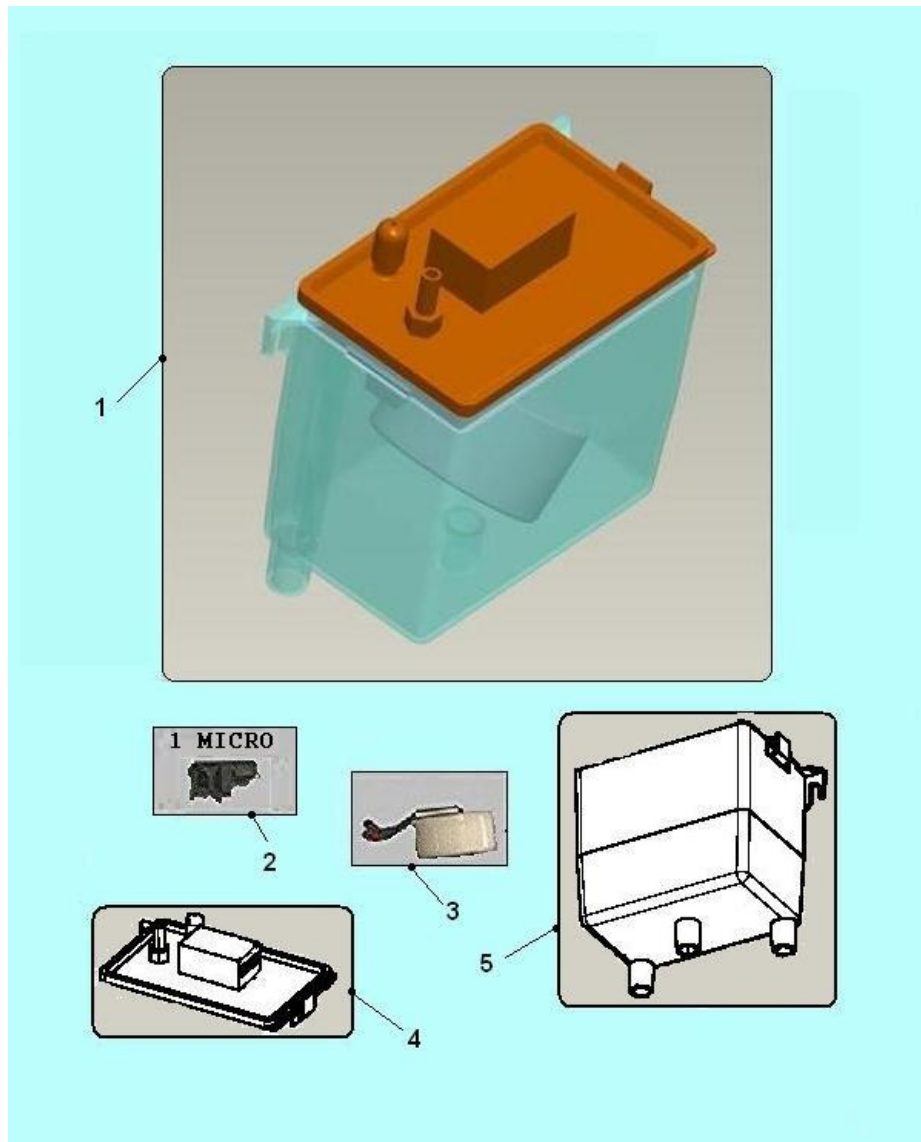
Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	09029753-01		8x12 silicone transp.pipe
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°
12	05036515		drain tube plugipe 8
13	09087843-02		7x11 brown silicone pipe

INPUT WATER (767)



INPUT WATER (767) - Item detail:

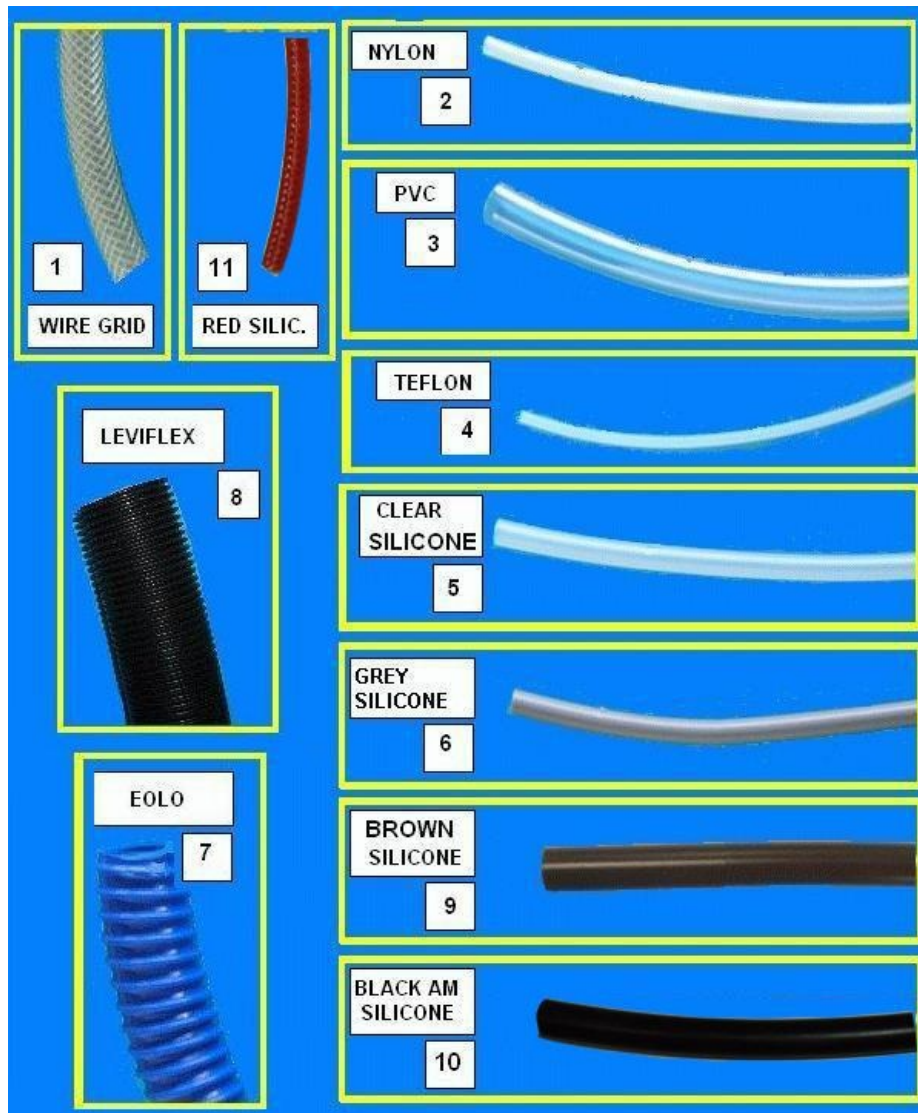
Position	Code	Options	Description
1,14	09085423		4x6 teflon pipe581
2	04041416		quick-release connection D=64 DM7,5
4	09087843-02		7x11 brown silicone pipe
6	05036515		drain tube plugipe 8
7	05240015M00		3ways connector 9mm ext.
8	09029763-01		5x9 transparent silicone pipe
9	07010711		clapper-971
10	16014316		water filterer
11	04033236		turning elbow connection assy
15	04040716		1/8 - 3/8 straight connection4 DM7,5
16,19	04036816		elbow connection4 DM7,5
17	35160716		washerODE
18	04014131		hexagonal nut 1/8GASassy
20	04000131		3/4 GF 1/8 GM connectionassy
21	04035526		connectionassy
23	05111016		Ø 25,5 silicone plain gaskett.frame silver
100	1618		WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784) - Item detail:

Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	43025216		Micro SW1 plate X 9301203
3	43000916		floater+support for 93012010air-break
4	43001016-01		Water tray cover with joint
5	43001116		tank for 93012010 airbreakr-break

EOLO AND HYDRO PIPES AVAILABLE (68)



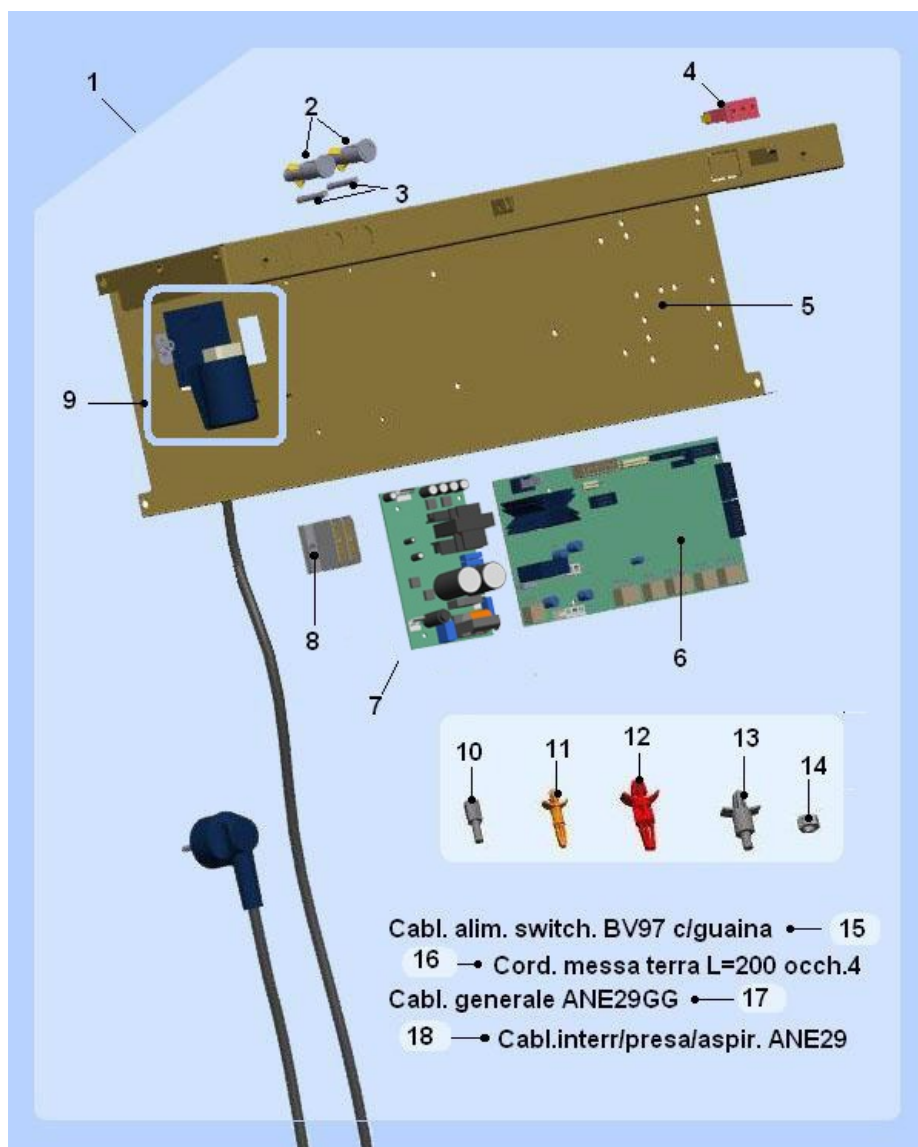
EOLO AND HYDRO PIPES AVAILABLE (68) - Item detail:

Position	Code	Options	Description
1	09094613		10x15 pipeown
2	09009813		8x10 nylon pipe
3	09027623		12x16 L=700 PVC pipe581
3	09027663		14x18 PVC pipe581
3	09027643		14X17 PVC pipe
3	09027653		20x26 PVC pipe581
4	09085413		4x2 teflon pipe581
4	09085423		4x6 teflon pipe581
5	09029763-01		5x9 transparent silicone pipe
5	09036091		3x5 silicon transp.pipe581
5	09037141		4x6 silicone transp.pipe581
5	09029723-01		transparent 8x11 silicone pipe
5	09029753-01		8x12 silicone transp.pipe
6	09087823		grey silicon pipe 5x9581
6	09087833		grey silicon pipe 6x9
7	09092811		Sz 30x35 EOLO pipe581
8	09031113		28x33 Leviflex pipe581
8	09031133		40x46 Leviflex pipe581
9	09087823-02		brown sez silicon pipe 5x9
9	09087873-02		3x6 brown silicone pipe
9	09087843-02		7x11 brown silicone pipe
10	09087823M57		5x9 silicon pipe black am
10	09087843M57		7x11 black AM silicone pipe
11	09105713		Boiler braided tubing

Group charts

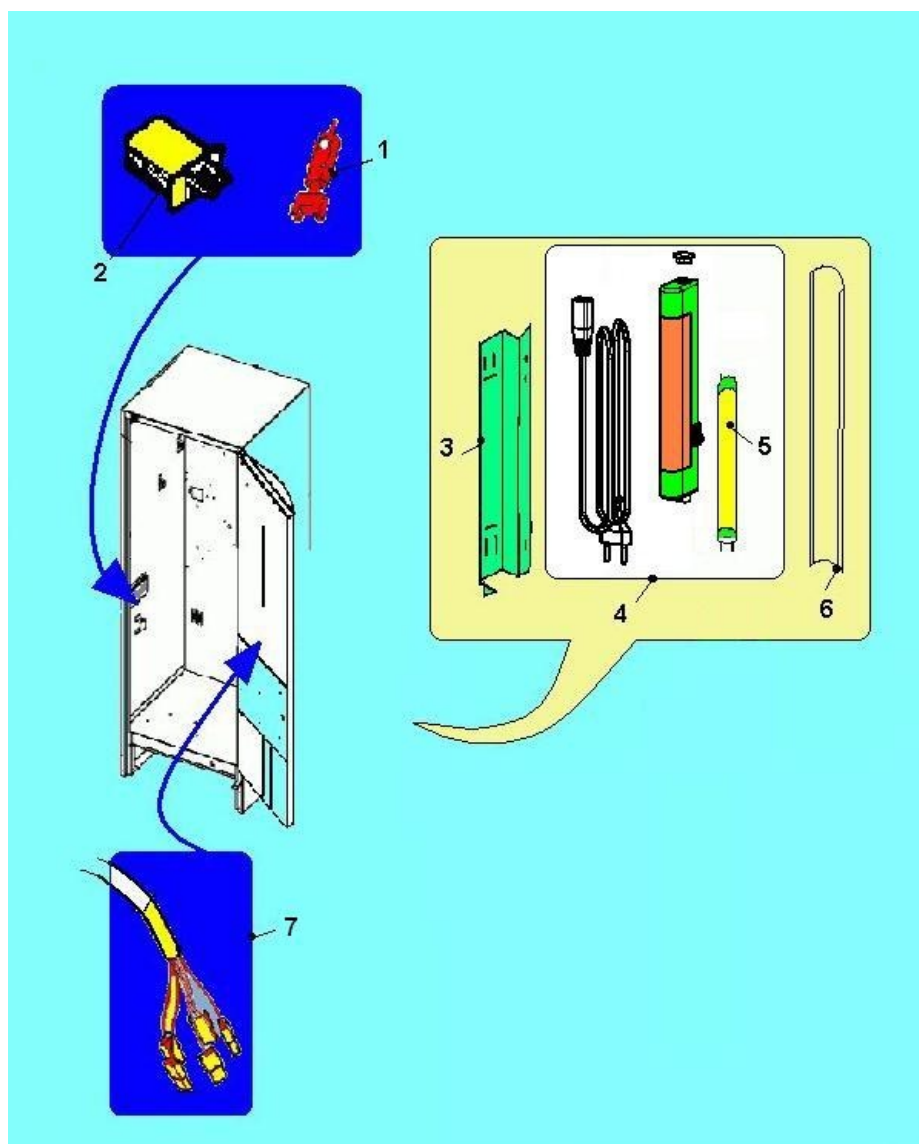


ASSEMBLY ELECTRICAL BOX (759)



ASSEMBLY ELECTRICAL BOX (759) - Item detail:

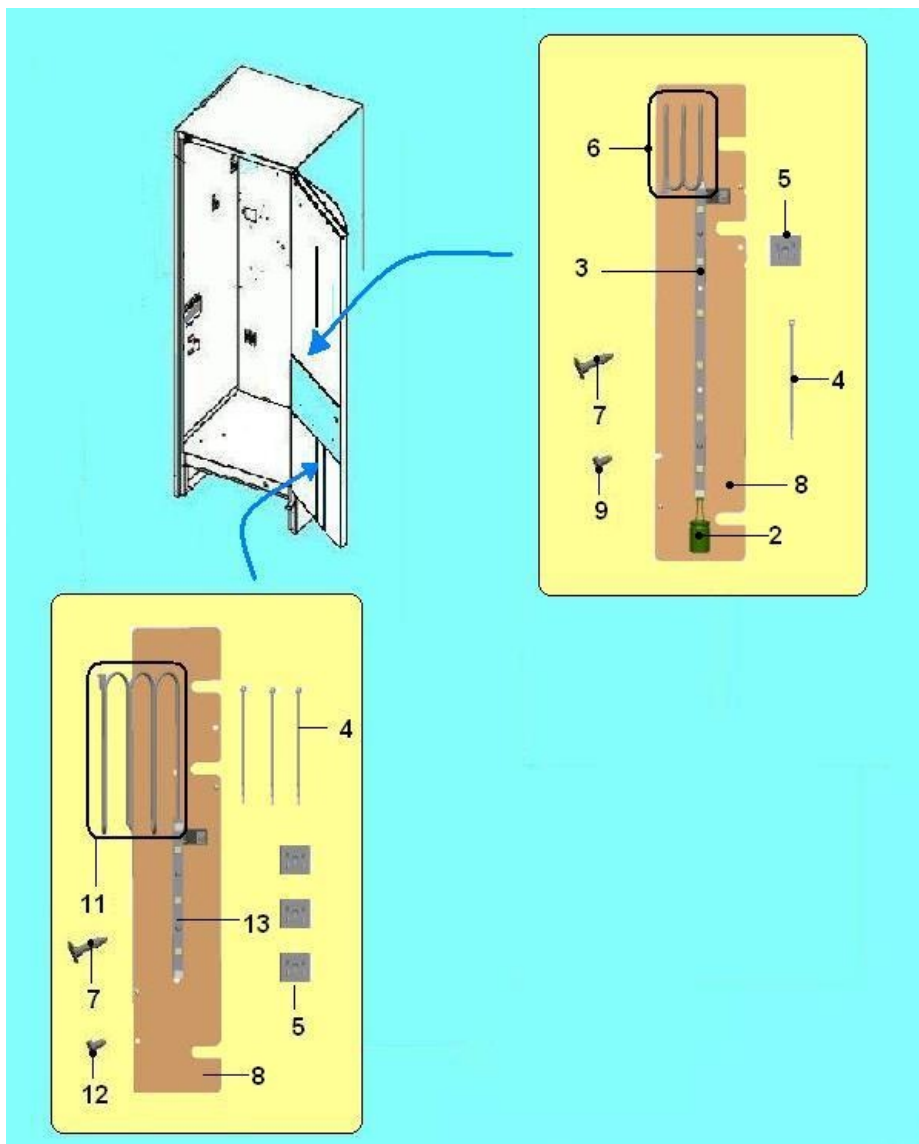
Position	Code	Options	Description
1	94033910-02		ASS.SCATOLA ELETTRICA BV952 MC
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swit.cable w/shear.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29

NEON AND COMPONENTS ELETTRICHE (781)

NEON AND COMPONENTS ELETTRICHE (781) - Item detail:

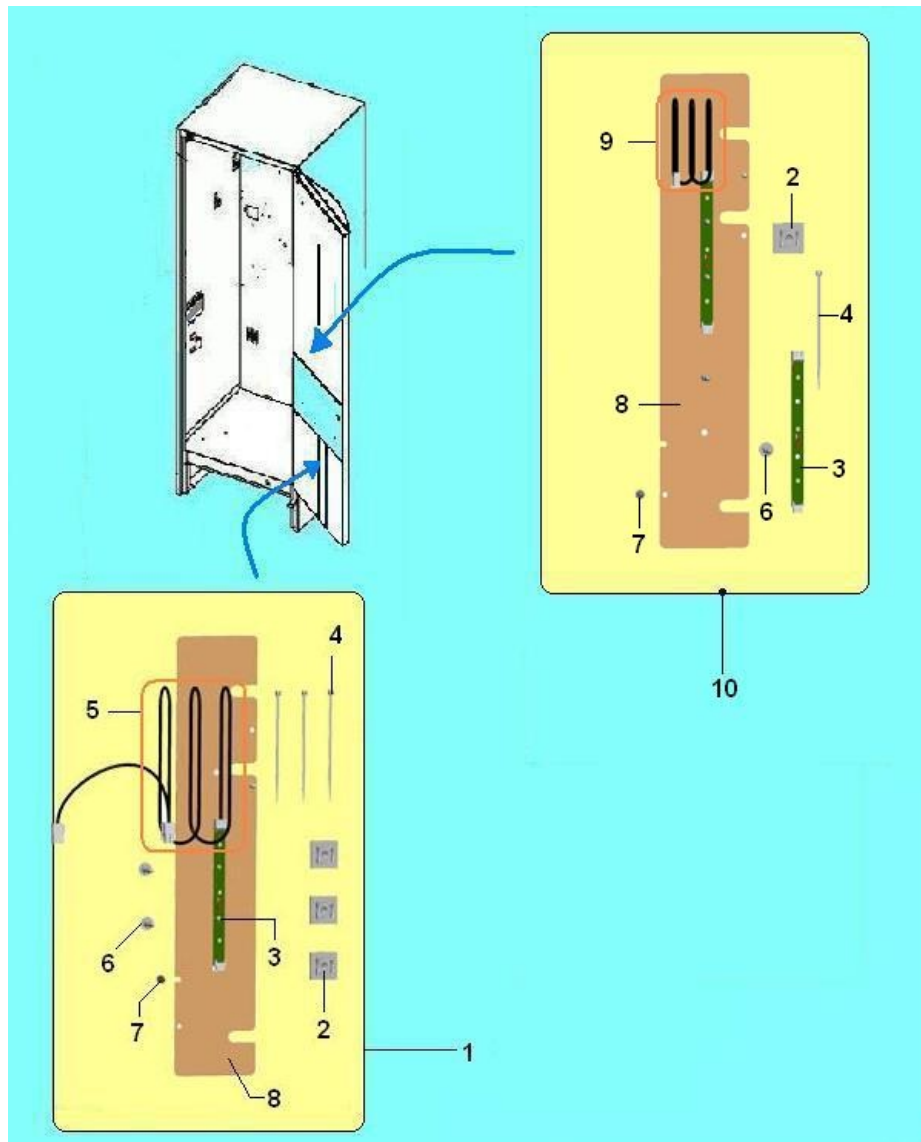
Position	Code	Options	Description
1	05097215-02M09		Service key XT Clixon black am
2	26016726		safety switchm
3	01812311		omega upper neon BVM951
4	23039126-01		Neon lamp F.A.230V 8W LNK4100
5	41081626		Neon kit for lamp 8W
6	05115056		BVM951 lamp L.370 carter
7	22177812-01		BV970 IVS door wiring

COMPONENTS - OLD KIT FITTING LED (851)



COMPONENTS - OLD KIT FITTING LED (851) - Item detail:

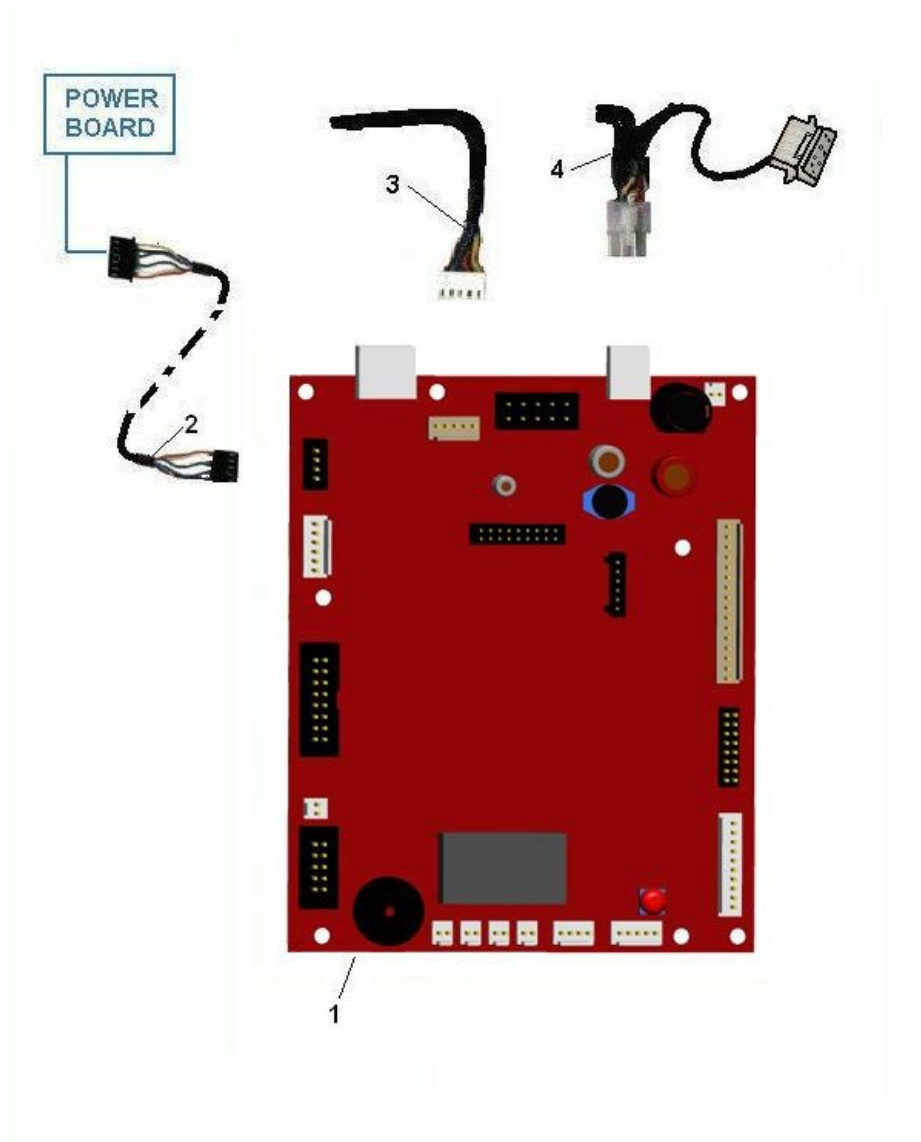
Position	Code	Options	Description
2	26055916		220uF capacitor
3	26055416		6 leds bar 260mm 24VDC
5	05199516		adhesive base.2000
6	22190616-01		Switching cable led bar w/diod
7	33066316		card spacerODE
8	01917911		BV952 led kit retrofit plate
9	32222756		3.9x9.5 self-tapping screw
11	22190516		Led bar extension
12	32227256		3.9x9.5 self-tapping screw9,5
13	26055516		3 leds bar 130mm 24VDC

NEW KIT FITTING LED BV952 (1136)

NEW KIT FITTING LED BV952 (1136) - Item detail:

Position	Code	Options	Description
2	05199516		adhesive base.2000
3	26057826		3 LED BAR 24VDC TROLL 4200K
5	22199512		extension cable LED L=1200
6	33066316		card spacerODE
7	32227256		3.9x9.5 self-tapping screw9,5
8	01917911		BV952 led kit retrofit plate
9	22193712		LED Troll cable L=1200

ELECTRONIC BOARD - MASTER (800)



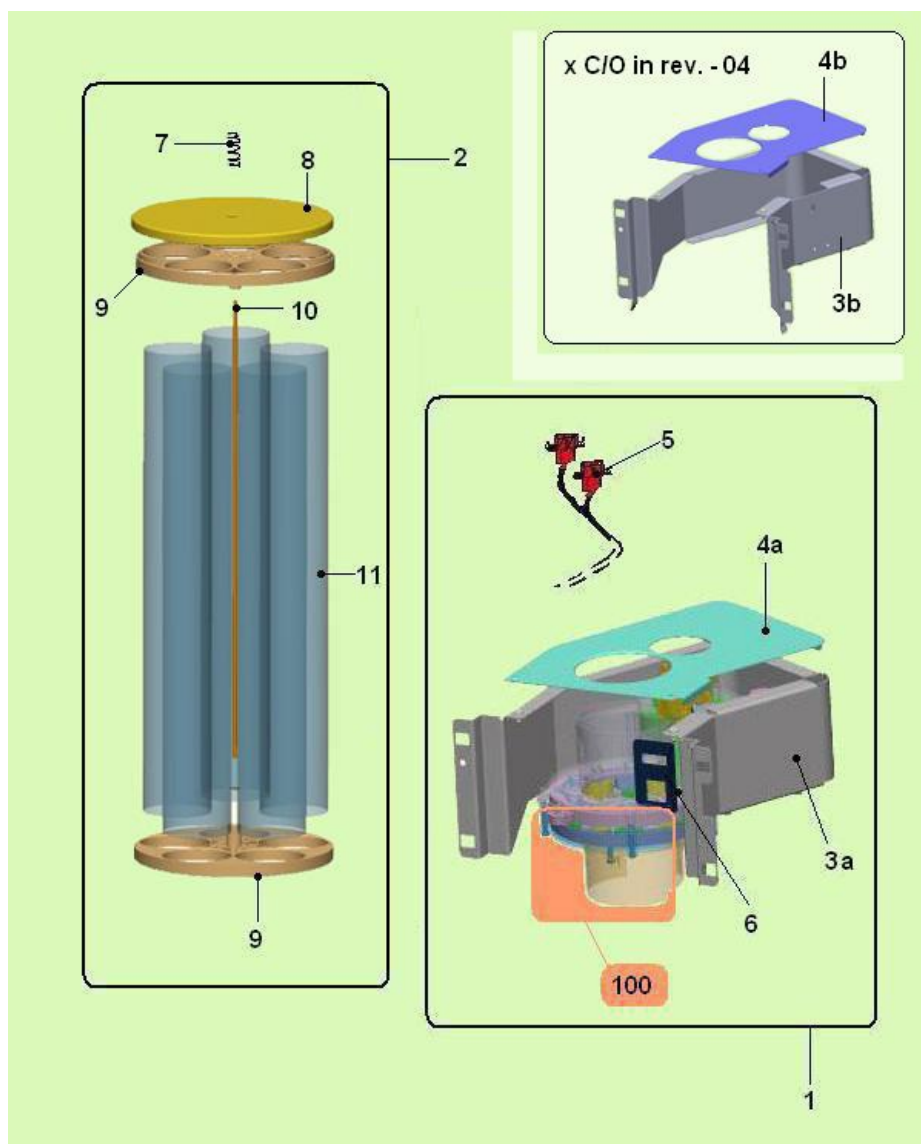
ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts



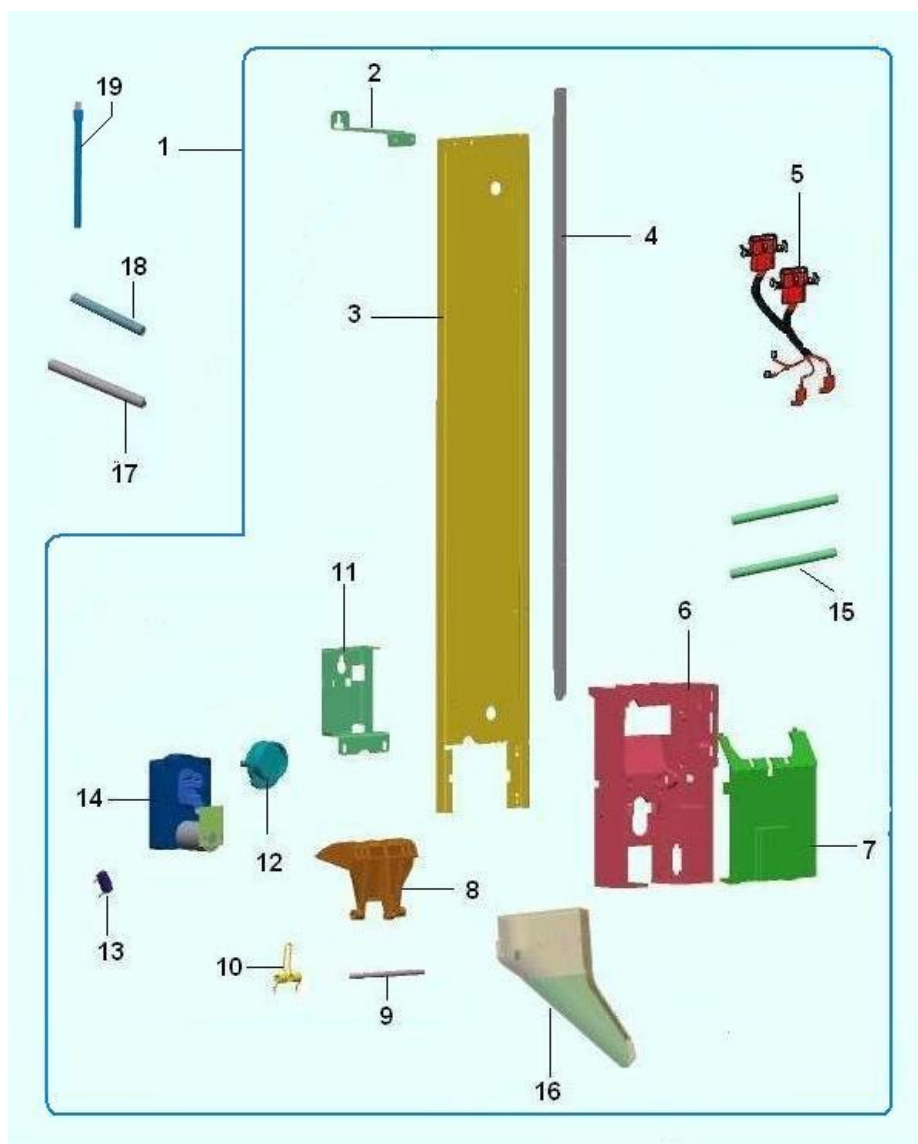
ASSEMBLY COLUMN AND CUPS DISPENSER (769)



ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

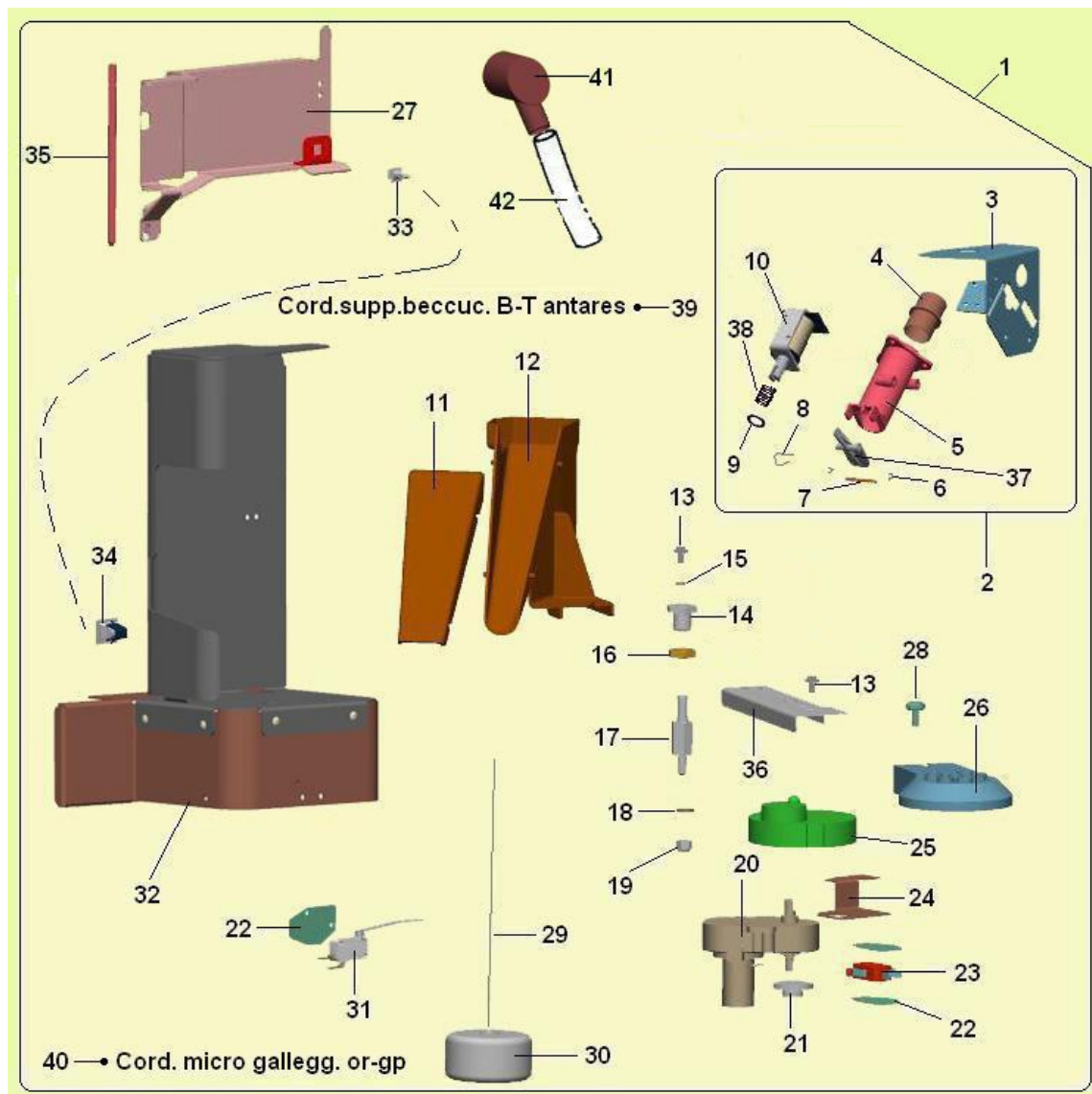
STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

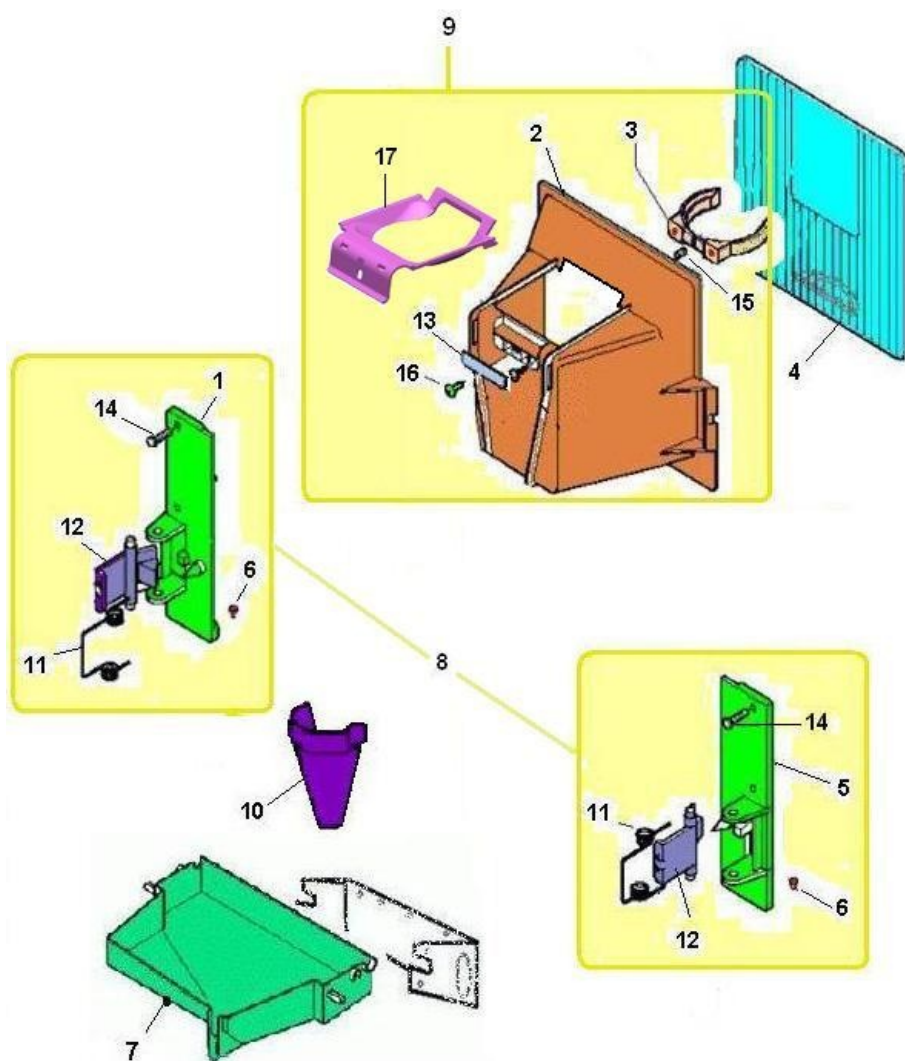
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

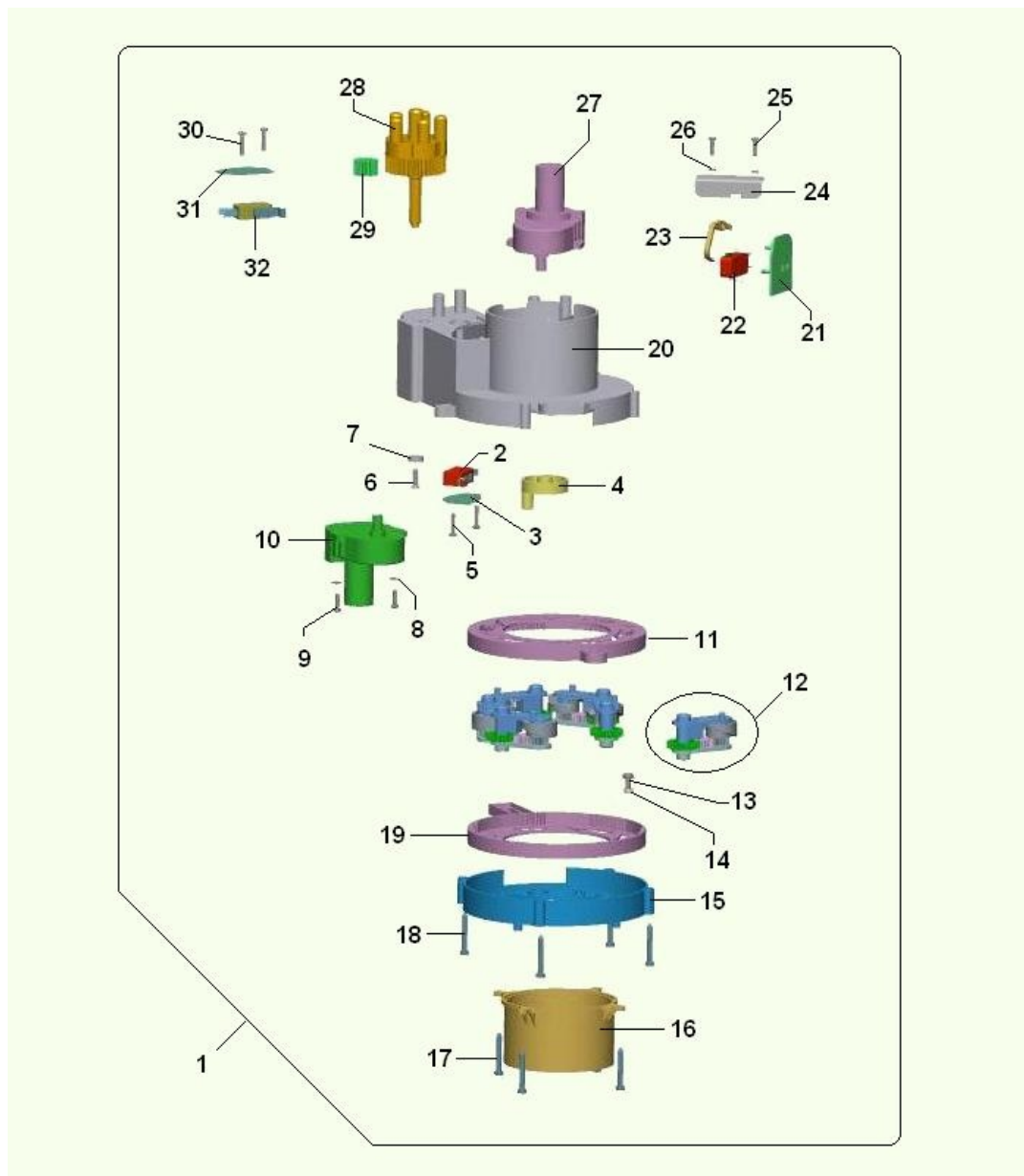
DISPENSER BREWING (88)



DISPENSER BREWING (88) - Item detail:

Position	Code	Options	Description
1	05103425-01		left cup station support blac
2	05103225-01		black cup station
3	05000315M09		black cup fork
4	05103615		cup station doork
5	05103325-01		black cup station lever suppor
6	05099116		blow-hole rubber capsy
7	05103715-02M09		drops collection tray black
8	43127110		cup station support LT/RT assy
9	05108320-01M09		black cup station
10	05103815-01		dispensing chamber funnelk
11	07017311		catch lever spring-971
12	05103525-01		black cup station lock-lever
13	05134415		delivery area platewn) C2000
14	32090516		TE5MAX16 screwank
15	32110416		5MAX10 hexagonal socket gr
16	32008726		spec.m5x15 tc screwank
17	05266315M09		Cup station protection collar

COMPONENTS DISPENSER CUPS (628)



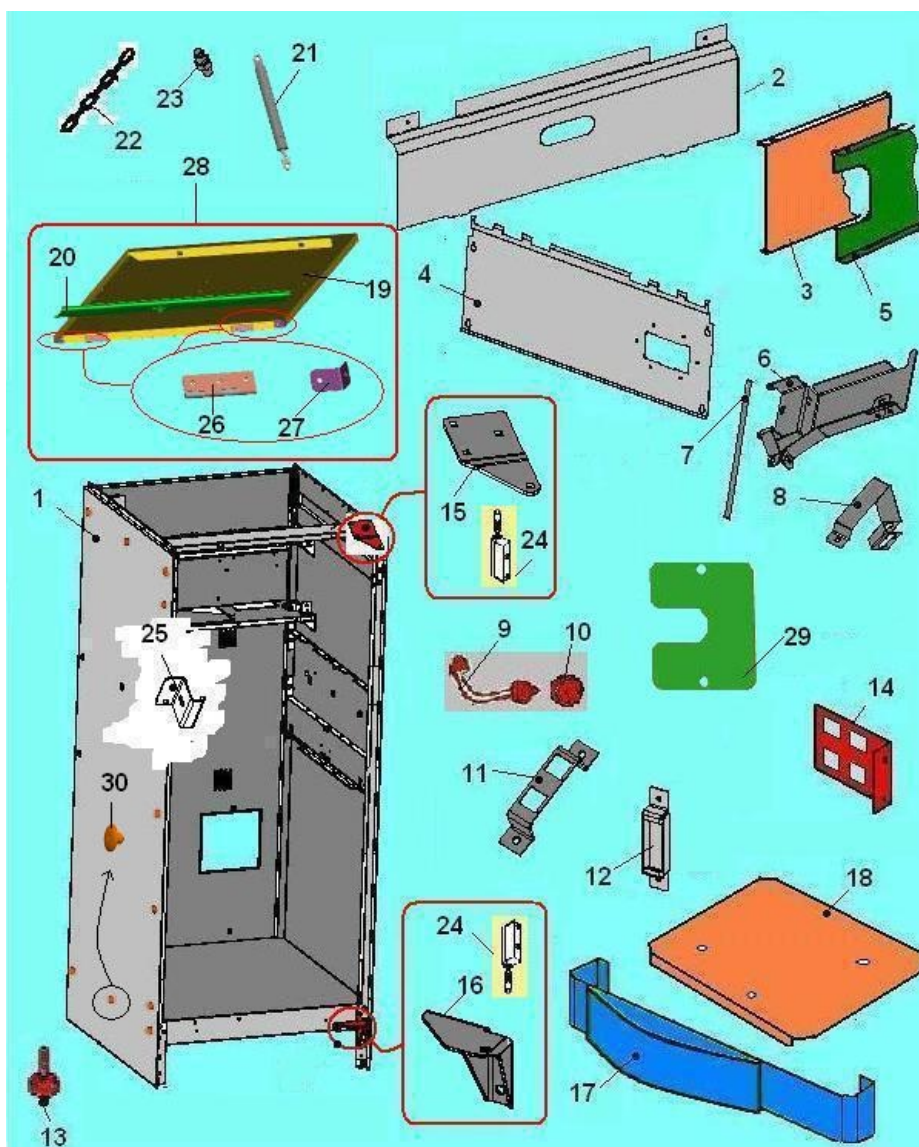
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts

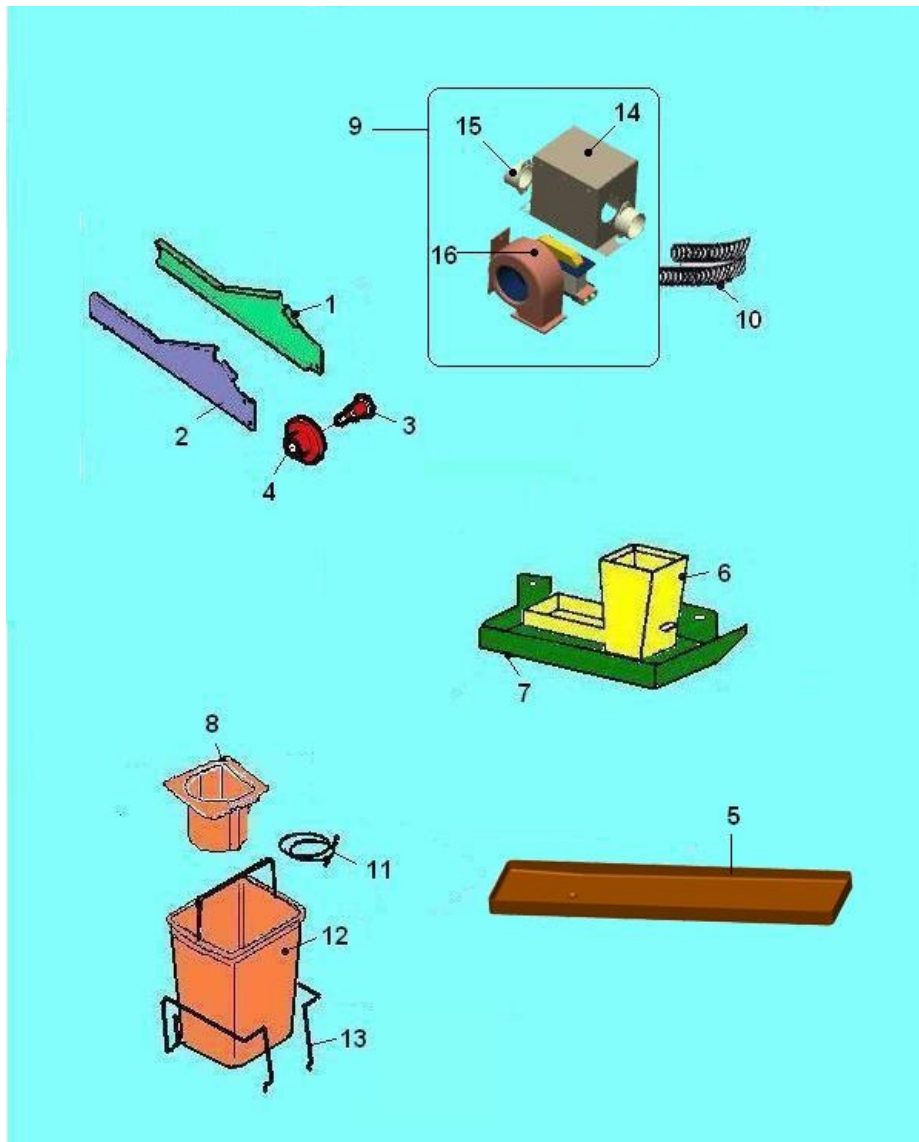


CABINET AND COMPONENTS (771)



CABINET AND COMPONENTS (771) - Item detail:

Position	Code	Options	Description
1	01852322P48		BVM952 graphite cabinet assy
2	01854111-03		COPERT.SCAT. ELETTRICA BV952
3	01834211-03		left cover for drawer support
4	01854211-03		COPERT.POSTERIORE BV952 ES
5	01828211-01		right cover for drawer support
6	01835012-01		Sugar nozzle rotation supp.as.
7	12017611		cup disp.rotation piner
8	01834511-02		Drain pipes guide
9	26019482		service buttonm
10	05232315M18		red change giver buttonmotor
11	01641411		ANT-IMQ service button support
12	01844011		Switch support
13	21057212		foot.assy (m10x40) - -bvm971
14	01828411-02		plate for connectors BV971 IVS
15	01864411		BV952 upper hinge sheet
16	01823011-01		BVM971 IVS lower hinge
17	01831112-01		BV971 IVS skirting board assy
18	01841911P54		BV 971 IVS base protection
19	01853221-01P48		BVM952 roof plate
20	01834921-01		TRAVERSA RINFORZO TETTO BV952
21	12047916		BV952 VAPSINT gas spring
22	21015816		Chainlet assy
23	19117016-01		BVM952 roof pin
24	21011042		BV971 IVS hinge guide assy
25	01828111-02		BV971 IVS lock hinge
26	21057116		CERNIERA MOBILETTO BV921
27	01922011		SQUADRETTA PER TETTO
29	01860311		BVM972 back cap
30	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL

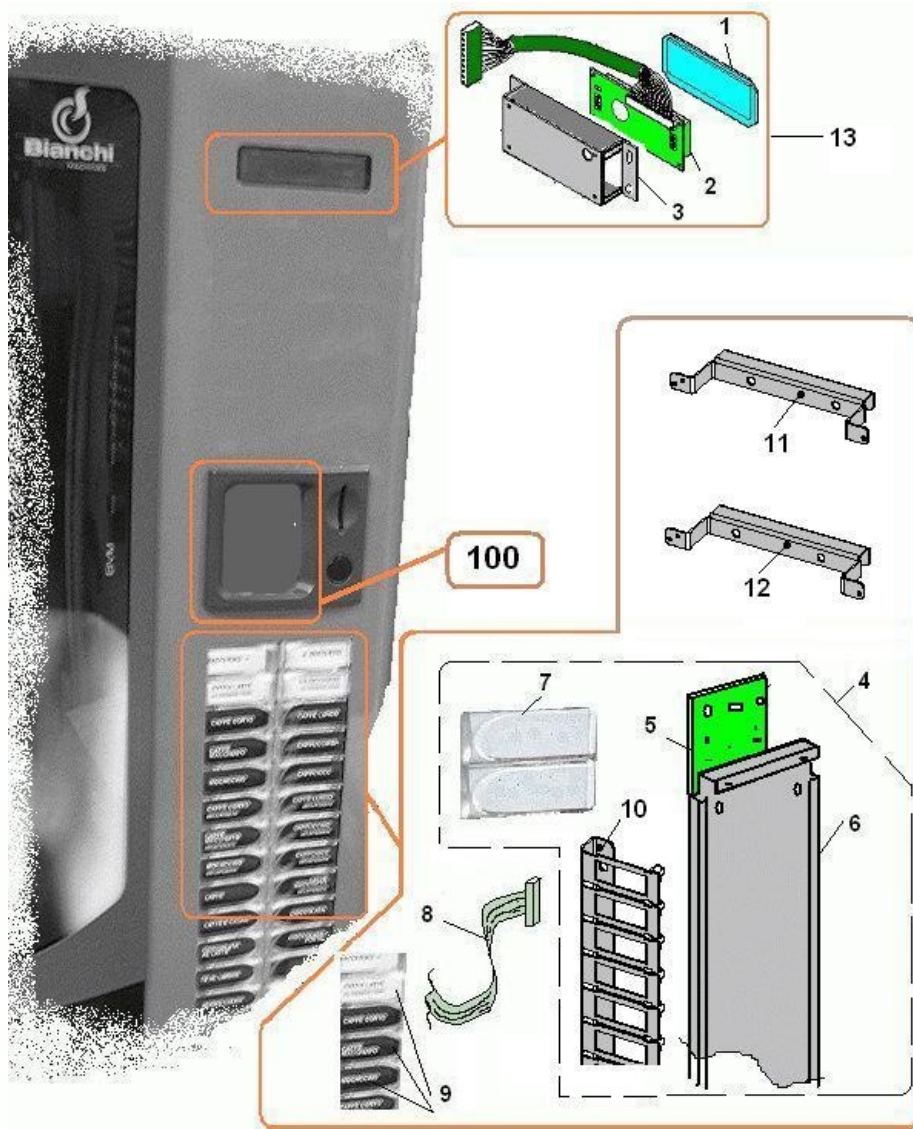
PARTS OF COMPLETION (779)

PARTS OF COMPLETION (779) - Item detail:

Position	Code	Options	Description
1	01816211		BV971 IVS right tilting guide
2	01816311		BV971 IVS left tilting guide
3	12016116		drawer wheel piner
4	05116416		vega drawer wheele
5	05245615M37		BV972 brown express/instant drop tray
6	05157415-01M09		iris blackcoffeewaste conveyor
7	01828511-02		waste coffee box sup BV971 IVS
8	05168115-02M09		coffee waste bag spring
9	01831310-01		BV971 IVS aspirator assy
10	09031113		28x33 Leviflex pipe581
11	21056016-01		waste coffee bag spring d 68mm
12	05137316		bucketle
13	07034411-02		Bucket spring
14	01828711-03		BV971 IVS suction plate
15	05071915		aspiration pipe connectionipe 8
16	20006316-01		aspirator w/spacer (ant-sir-or

Group charts



KEYBOARD - DISPLAY (777)

KEYBOARD - DISPLAY (777) - Item detail:

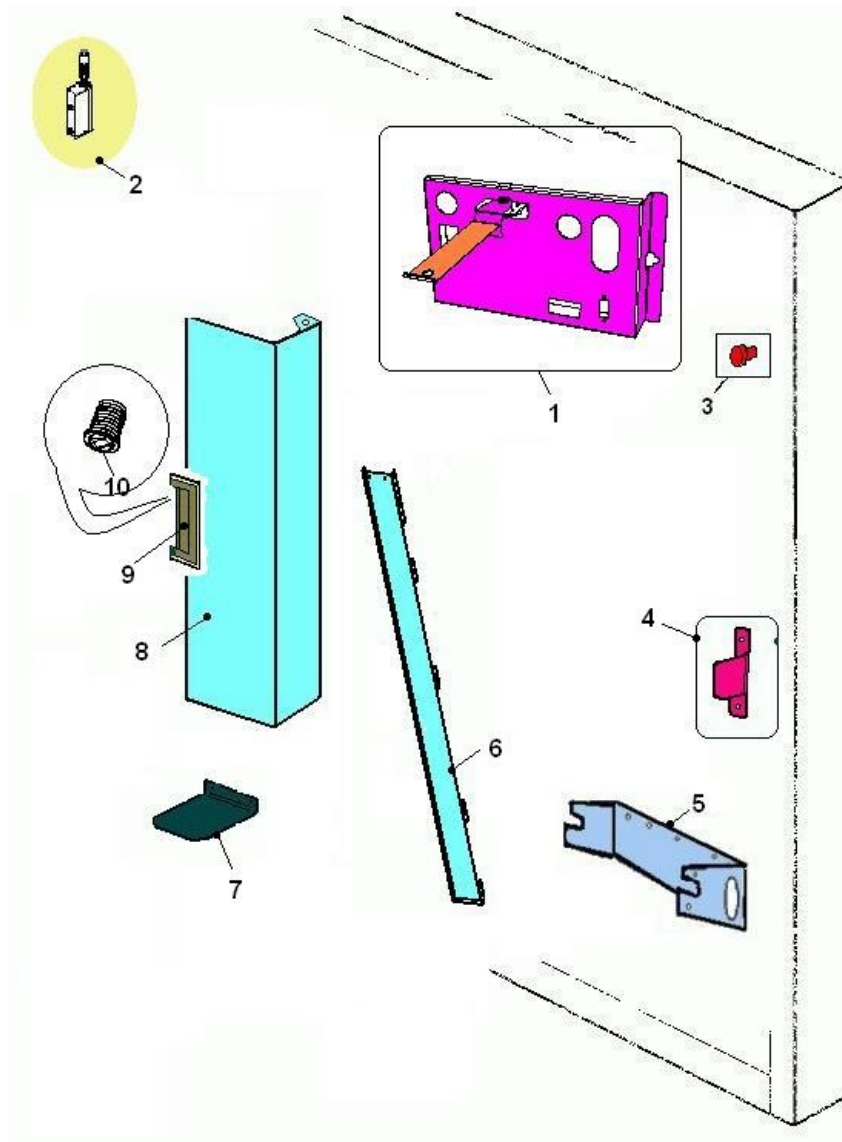
Position	Code	Options	Description
1	05232515M00		display transp.protectionmotor
2	26047916-02		New display 16x2 w/cable 650mm
3	01793011-01		Display support plate
4	26048220-01		keypad assy (BVM952)
5	26048016		BVM951/971 keypad boardn assy
6	01795112-01		Keypad plate assy
7	05232415M00		selection buttonmotor
8	22175422		16pins flat cable 900mmable
9	30262831		BV95/972 Italian DK NA label
10	01793711		Buttons support plates rest.
11	01827011		BV9711VS upper keypad support
12	01827111		BV9711VS lower keypad support
13	01857210-01		display assembly
100	1399		INSERT COIN (647)

This exploded view diagram illustrates the assembly of a refrigerator door. The components are labeled with numbers:

- 1, 11:** Top and bottom hinge brackets and their corresponding pins.
- 3, 16:** The main door panel and its protective film.
- 6:** The inner door liner.
- 7:** The door frame or cabinet side panel.
- 8:** The bottom hinge bracket.
- 9:** The door's internal structural frame.
- 10, 14:** The bottom hinge pins and their corresponding brackets.
- 12, 15:** The top hinge pins and their corresponding brackets.
- 2:** The door's outer skin or liner.
- 4:** The door's internal insulation layer.
- 100:** The top and bottom door seals.
- 150:** The door's internal wiring harness.
- 200:** The door's internal wiring harness.
- 300:** The door's internal wiring harness.
- 400:** The door's internal wiring harness.

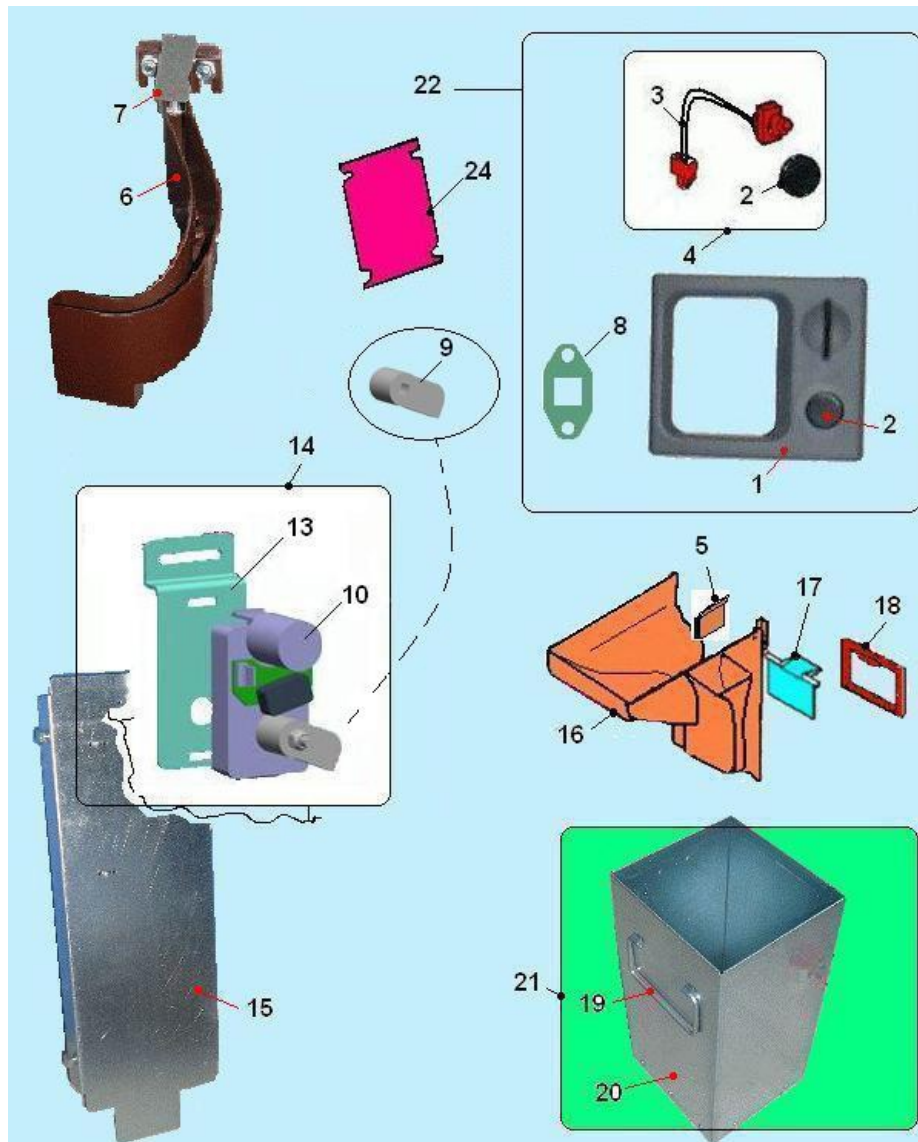
FRONT DOOR (778) - Item detail:

Position	Code	Options	Description
3	05245011		BV952 upper screen printed lex
3	05270711		BV952 upper lexan w/blond girl
4	05231915M09		black cup station window holemotor
5	05232111		lower serigr. lexanmotor
5	05270411		BV95/972 LOVE lower lexan
5	05270421		BV95/972 neutral lower lexan
6	01785321L30		BV952 upper graph.lexan frame
7	01856211-01P54		BV952 IX LOCK SIDE COVER
8	01785711L30		GRAPHITE LOWER LEXAN FRAMEite
9	01856311-02P54		BV952 IX hinge side cover
10	05232625M00		transp.info panel h=230 BVM951-971
11	01804811		Lexan fixing plate
12	05233715M00		transp.info upper panel BVM951-971
13	01785511-02L30		Graph.base for upp.lexan frame
14	30263821		black panel lower showcase BVM
15	30263811		black panel upper showcase BVM
16	34511726		elastic plate M50DE
100	1611		KEYBOARD - DISPLAY (777)
200	1399		INSERT COIN (647)
300	1353		DOOR LOCK (631)
400	579		DISPENSER BREWING (88)

INNER DOOR (780)

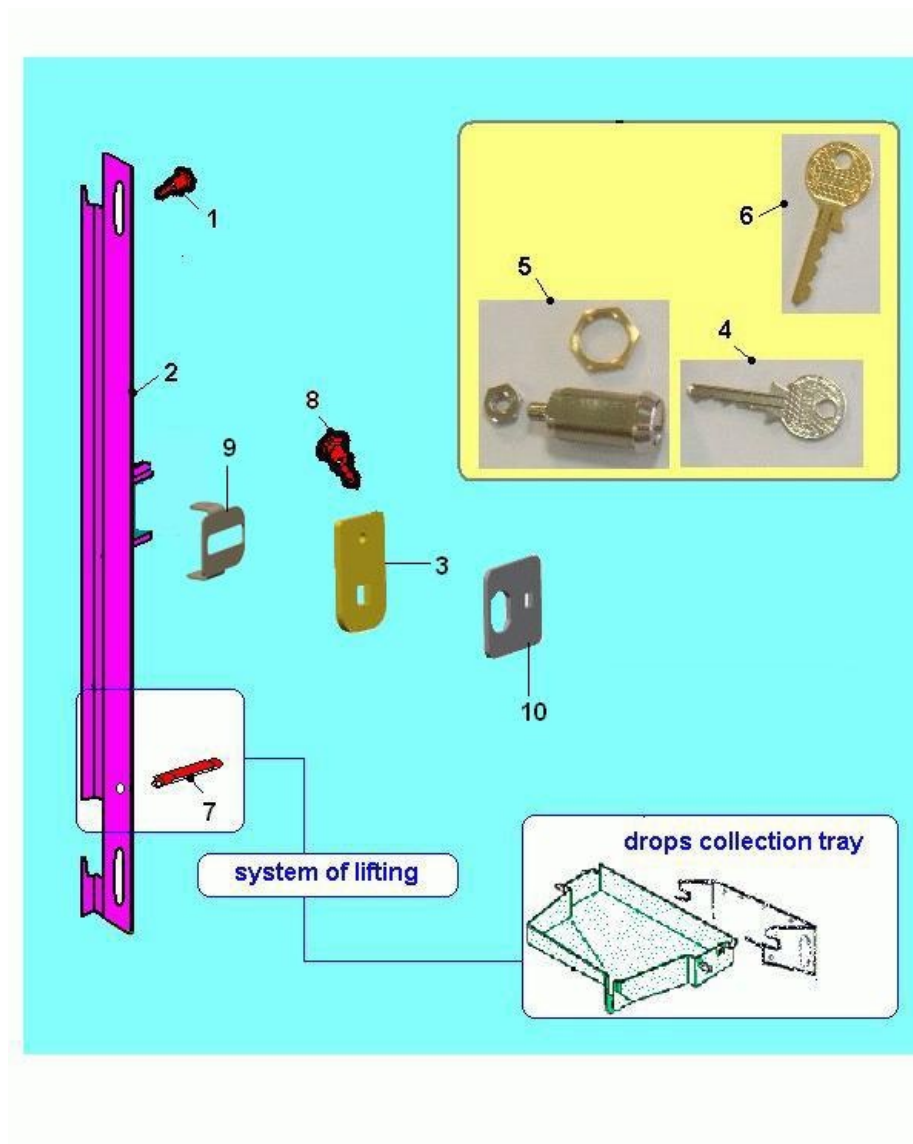
INNER DOOR (780) - Item detail:

Position	Code	Options	Description
1	01813012-01		CPU board cover assy
2	21011042		BV971 IVS hinge guide assy
3	00104883		rubber buffer
4	01827311-01		BV971 switch plate
5	01452011-02		Dispensing chamber tanksupport
6	01856011		BV952 pay system cover stirrup
7	01826411-01		Payment system bottom protect.
8	01856111-02		BV952 pay system cover
9	05238516		PLASTIC HANDLE SOUTHCO BV971
10	20022316		Cup container door round magnet

INSERT COIN (647)

INSERT COIN (647) - Item detail:

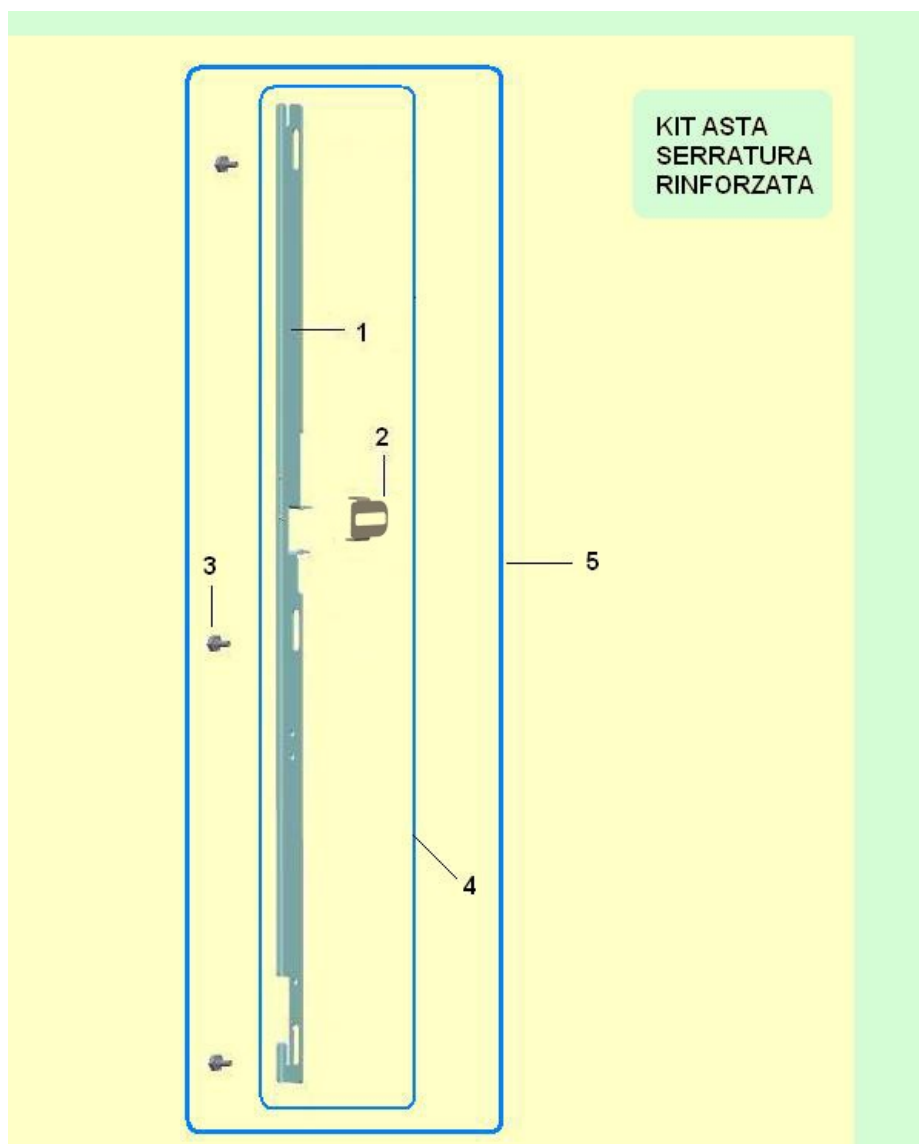
Position	Code	Options	Description
1	05232215M30		coin introd+m/s frame graphitemotor
2	05232315M09		black changegiver buttonmotor
3	26019492		changegiver buttonm
4	43018810		change-giver button with cap assembly
5	05118241		pipe protection profileeet Vega
6	05233515M09		Coin Introduction slide black
7	01807111		coin slide roofle
8	01796011		button support plates rest.
9	05192815-02M78		Grey changegiver cam
10	20031216-01		changegiver gearmotor
14	96065520		coin return motor assembly
15	01825812-03		BVM972 coin mech. support assy
16	05233615-01M09		coin recovery channel black
17	05083115-01M09		coin recovery door - black
18	05246715M09		coin recovery frame black
19	12028011		coin box handleer
20	01830112-03		BV971 IVS coin box assy
21	01884220		Coin box with handle assy
22	05249010		BVM coin mask w/button assy

DOOR LOCK (631)

DOOR LOCK (631) - Item detail:

Position	Code	Options	Description
1	19055511		lock rod screwgroup
2	01826111		BVM971 IVS door lock rod
4	41029836		Rielda's lock key EMK handle
5	41029616		Rielda standard lockODE
6	43001726		Emka unblock-key
7	05107735M37		brown drop tray knob
8	12016116		drawer wheel piner
9	01826211-03		BV971 rod moving plate
10	01904811		BV952/972 lock reinforcement

KIT SUPPORT DOOR LOCK REINFORCED (910)



KIT SUPPORT DOOR LOCK REINFORCED (910) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	19055521		lock rod screw
4	01857350-01		Lock rod assy

Group charts



BVM 952 - Free Standing

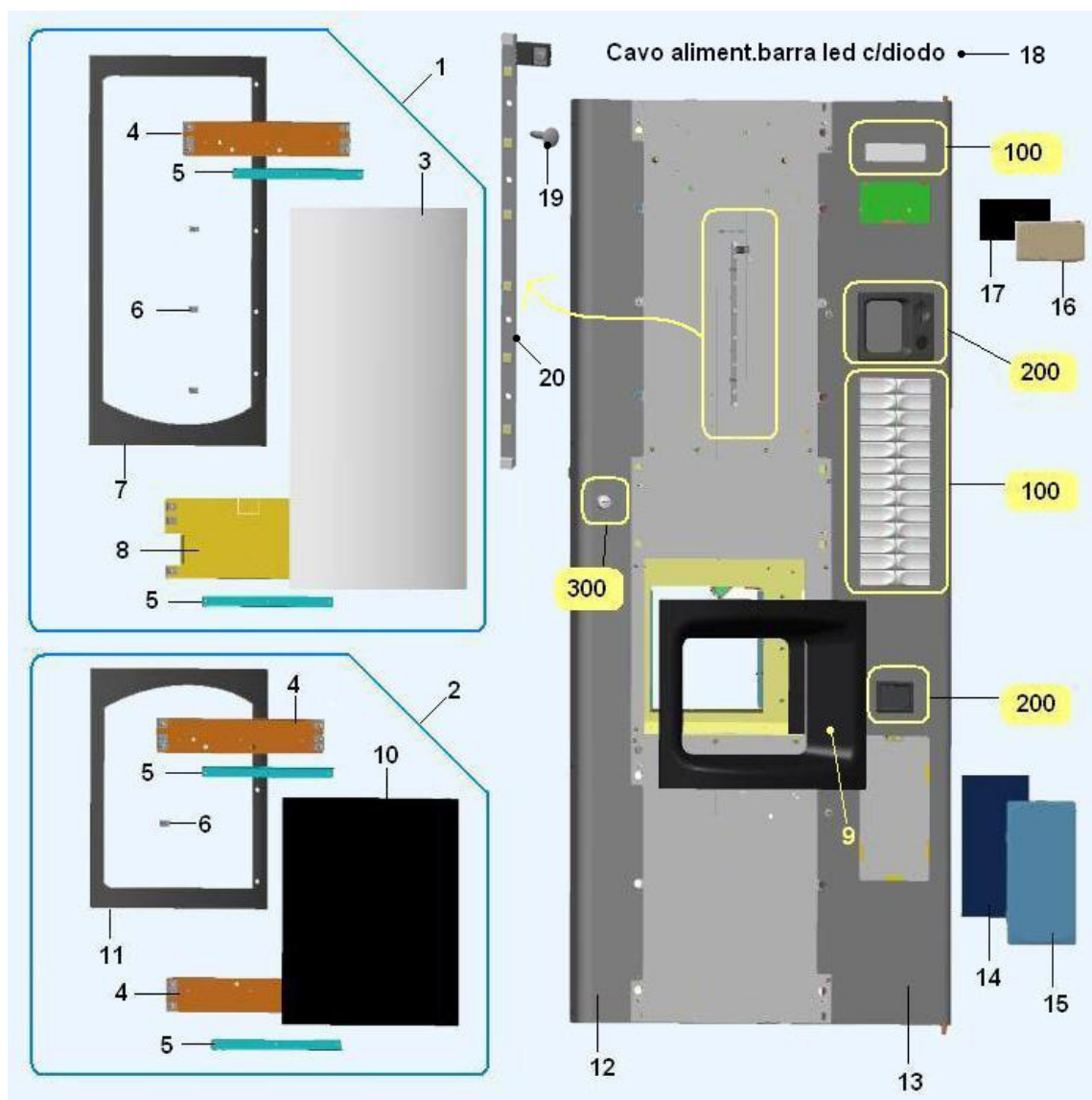


BV952IN01GG - BVM952 I7S PD

Group charts



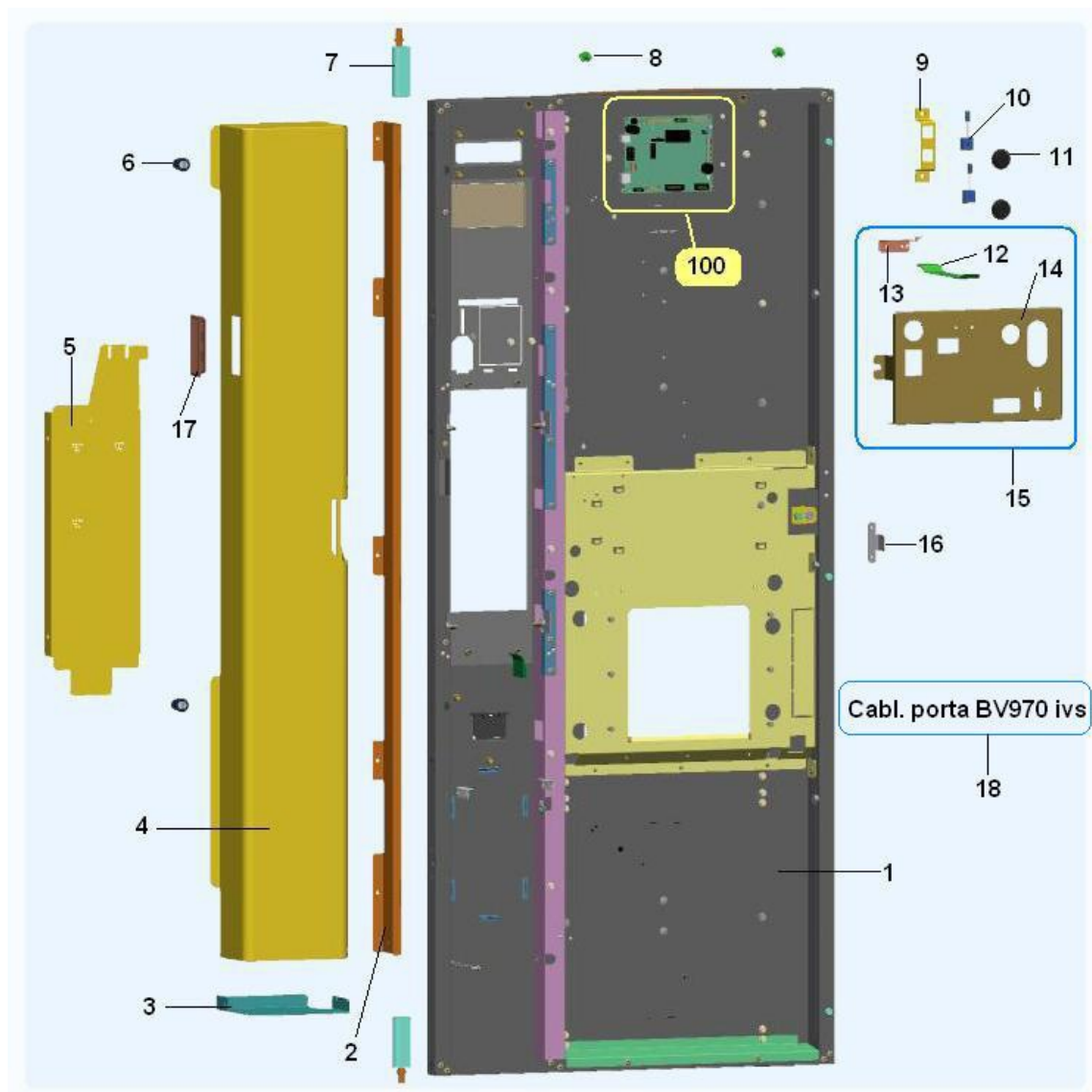
FRONT DOOR (982)



FRONT DOOR (982) - Item detail:

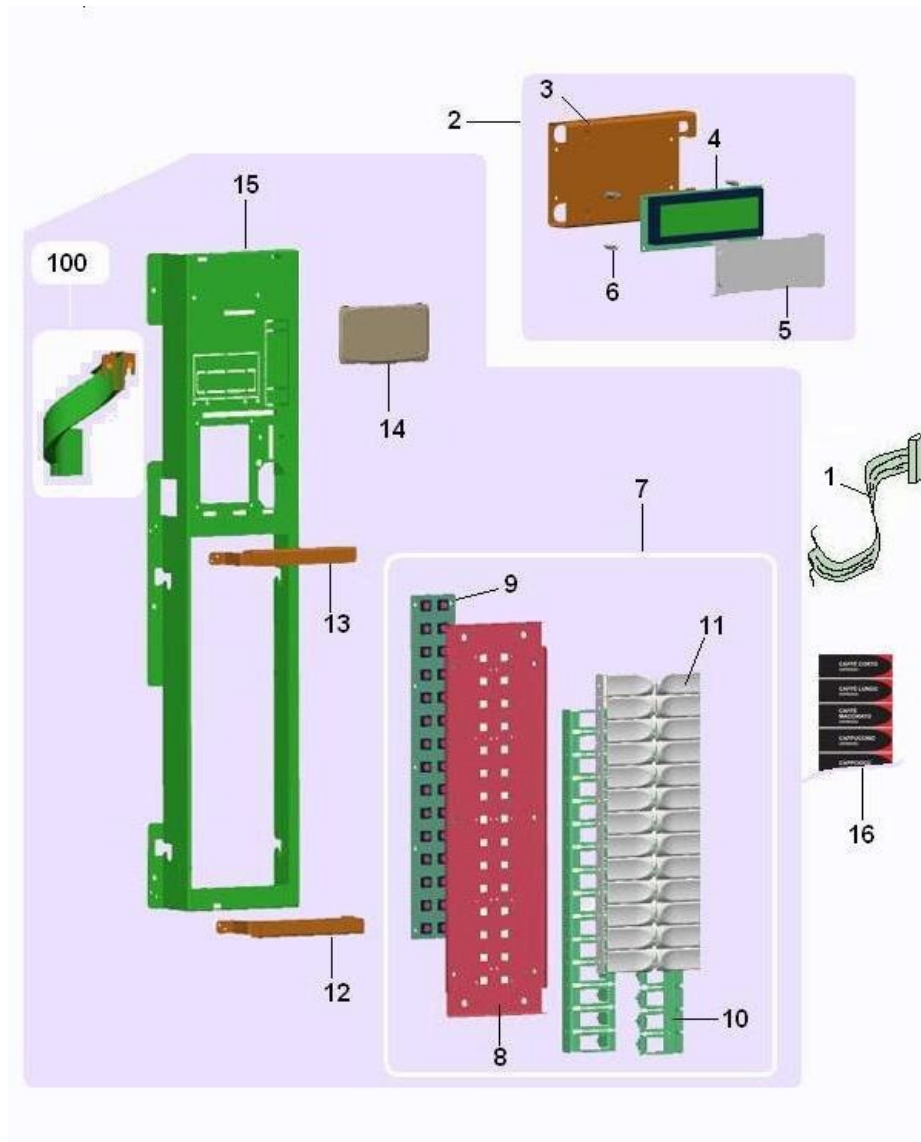
Position	Code	Options	Description
1	01855820		ASS.CORN.LEX.SUP.BV952 REST/08
2	01923920		95/97REST/08 lower lexan frame
3	05270711		BV952 upper lexan w/blond girl
3	05245011		BV952 upper screen printed lex
4	01785411-04L09		Black lexan frame cap
5	01804811		Lexan fixing plate
6	34511726		elastic plate M5ODE
7	01785321L09		BV952 black upper lexan frame
8	01785511-02L09		Black base for upp.lexan frame
9	05231915M09		black cup station window holemotor
10	05270411		BV95/972 LOVE lower lexan
10	05232111		lower serigr. lexanmotor
11	01785711L09		BLACK LOWER LEXAN FRAME
12	01856211-01P54		BV952 IX LOCK SIDE COVER
13	01856311-02P54		BV952 IX hinge side cover
14	30263821		black panel lower showcase BVM
15	05232625M00		transp.info panel h=230 BVM951-971
16	05233715M00		transp.info upper panel BVM951-971
17	30263811		black panel upper showcase BVM
18	22190616-01		Switching cable led bar w/diod
19	33066316		card spacerODE
20	26055416		6 leds bar 260mm 24VDC
100	1902		KEYBOARD - DISPLAY (984)
200	1903		INSERT AND RETURN COIN (985)
300	1805		DOOR LOCK (914)

INNER DOOR (983)



INNER DOOR (983) - Item detail:

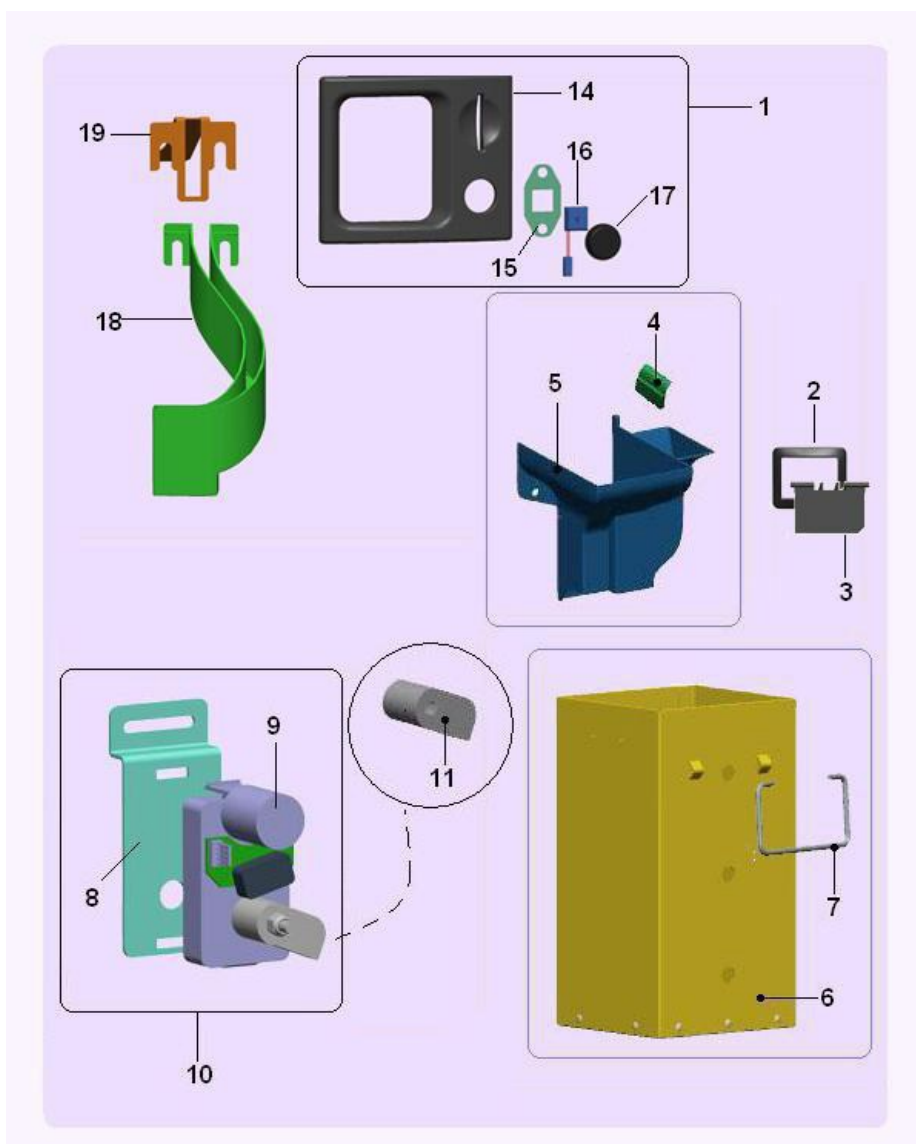
Position	Code	Options	Description
2	01856011		BV952 pay system cover stirrup
3	01826411-01		Payment system bottom protect.
4	01856111-02		BV952 pay system cover
5	01825812-03		BVM972 coin mech. support assy
6	20022316		Cup container door round magnet
7	21011042		BV971 IVS hinge guide assy
8	19117016-01		BVM952 roof pin
9	01641411		ANT-IMQ service button support
10	26019482		service buttonm
11	05232315M18		red change giver buttonmotor
12	01812611-01		Cup turret holder
13	01812911-01		cup turret holder plate
15	01813012-01		CPU board cover assy
16	01827311-01		BV971 switch plate
17	05238516		PLASTIC HANDLE SOUTHCO BV971
18	22177812-01		BV970 IVS door wiring
100	1637		ELECTRONIC BOARD - MASTER (800)

KEYBOARD - DISPLAY (984)

KEYBOARD - DISPLAY (984) - Item detail:

Position	Code	Options	Description
1	22175422		16pins flat cable 900mmable
2	01857210-01		display assembly
3	01793011-01		Display support plate
4	26047916-02		New display 16x2 w/cable 650mm
5	05232515M00		display transp.protectionmotor
6	33071766		displat spacer L-80DE
7	26048220-01		keypad assy (BVM952)
8	01795112-01		Keypad plate assy
9	26048016		BVM951/971 keypad boardn assy
10	01793711		Buttons support plates rest.
11	05232415M00		selection buttonmotor
12	01827111		BV971IVS lower keypad support
13	01827011		BV971IVS upper keypad support
14	05233715M00		transp.info upper panel BVM951-971
15	01839412-04		Standard mask assy
16	30262831		BV95/972 Italian DK NA label
100	1903		INSERT AND RETURN COIN (985)

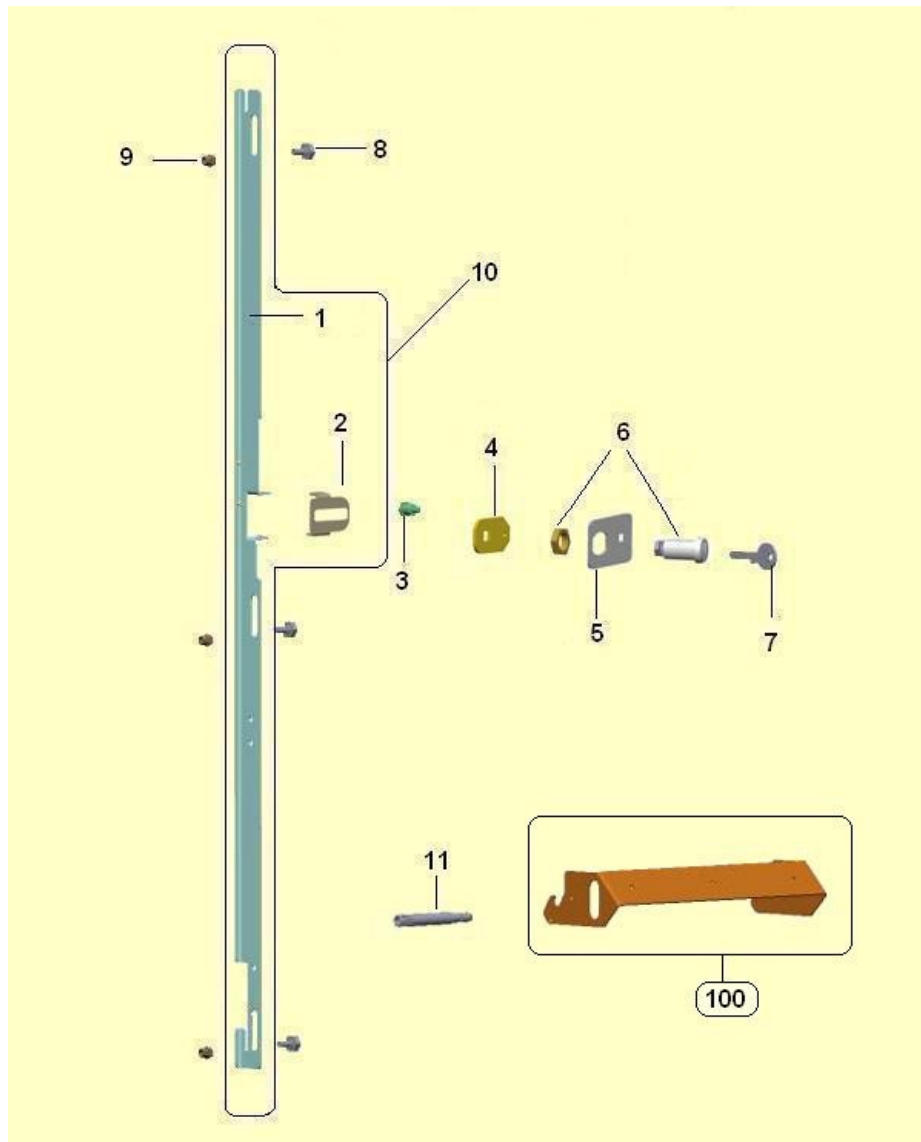
INSERT AND RETURN COIN (985)



INSERT AND RETURN COIN (985) - Item detail:

Position	Code	Options	Description
1	05249010		BVM coin mask w/button assy
2	05246715M09		coin recovery frame black
3	05083115-01M09		coin recovery door - black
4	05118241		pipe protection profileeet Vega
5	05233615-01M09		coin recovery channel black
6	01830112-03		BV971 IVS coin box assy
7	12028011		coin box handleer
9	20031216-01		changegiver gearmotor
10	96065520		coin return motor assembly
11	05192815-02M78		Grey changegiver cam
14	05232215M30		coin introd+m/s frame graphitemotor
15	01796011		button support plates rest.
16	26019492		changegiver buttonm
17	05232315M09		black changegiver buttonmotor
18	05233515M09		Coin Introduction slide black
19	01807111		coin slide roofle

DOOR LOCK (914)

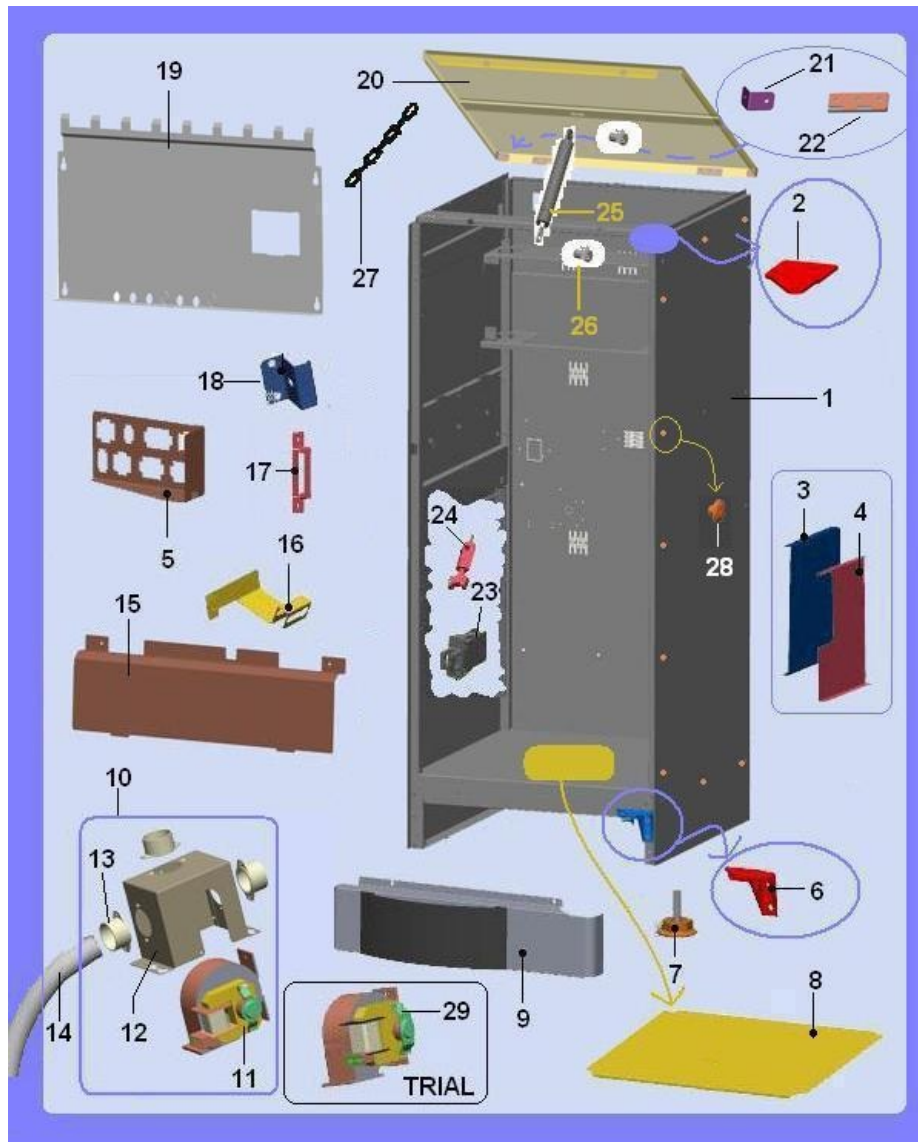


DOOR LOCK (914) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	12016116		drawer wheel piner
4	01768221-01		BVM971 Rielda lock hook
5	01904811		BV952/972 lock reinforcement
6	41029616		Rielda standard lockODE
7	41029836		Rielda's lock key EMK handle
8	19055521		lock rod screw
9	34118416		exagonal screwed insert M5
10	01857350-01		Lock rod assy
11	05107735M37		brown drop tray knob
100	1800		DISPENSER BREWING (915)

Group charts



CABINET AND COMPONENTS (989)

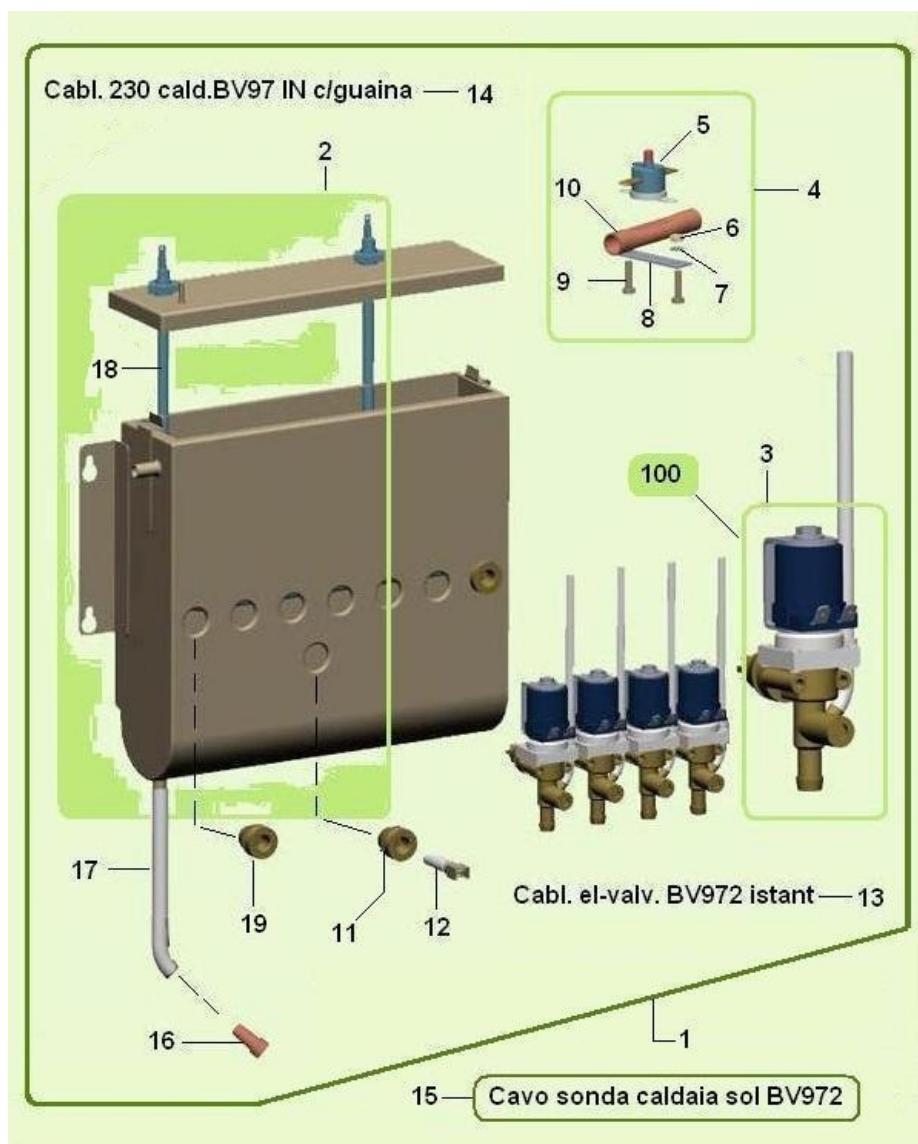
CABINET AND COMPONENTS (989) - Item detail:

Position	Code	Options	Description
1	01852322-01P48		ASS. CASSONE BVM 952 GRAF
2	01864411		BV952 upper hinge sheet
3	01834211-03		left cover for drawer support
4	01828211-01		right cover for drawer support
5	01828411-02		plate for connectors BV971 IVS
6	01823011-01		BVM971 IVS lower hinge
7	21057212		foot.assy (m10x40) - -bvm971
8	01841911P54		BV 971 IVS base protection
9	01831112-01		BV971 IVS skirting board assy
10	01831320-02		BVM972 Instant aspirator assy
11	20006356		aspirator w/spacer 952/972
12	01828741-02		BV972 Inst.3W aspirator plate
13	05071915		aspiration pipe connectionipe 8
14	09031113		28x33 Leviflex pipe581
15	01854111-03		COPERT.SCAT. ELETTRICA BV952
16	01834511-02		Drain pipes guide
17	01844011		Switch support
18	01828111-02		BV971 IVS lock hinge
21	01922011		SQUADRETTA PER TETTO
22	21057116		CERNIERA MOBILETTO BV921
23	26016726		safety switchm
24	05097215-02M09		Service key XT Clixon black am
25	12047916		BV952 VAPSINT gas spring
26	19117811		gas spring pin
27	21015816		Chainlet assy
28	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL
29	20006316-01		aspirator w/spacer (ant-sir-or

Group charts



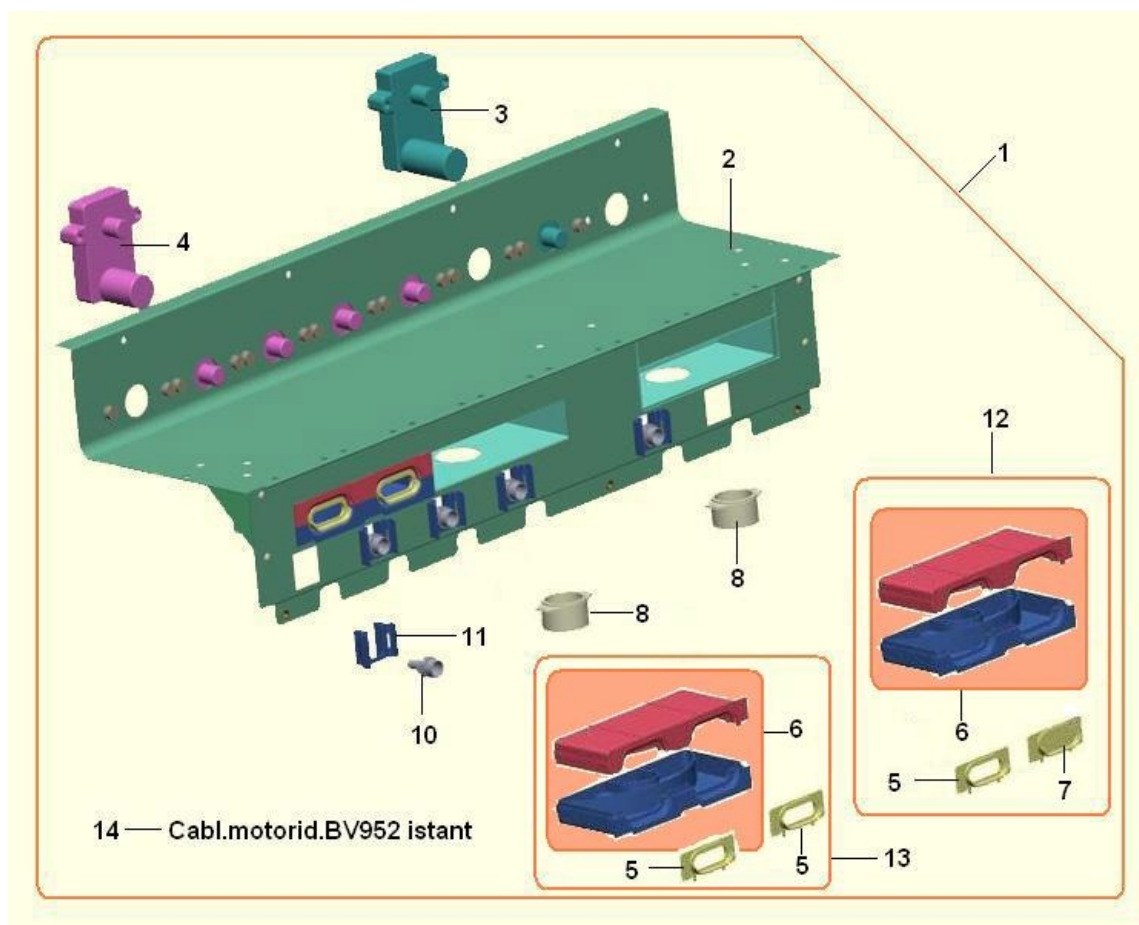
ASSEMBLY GROUP DROP BOILER - INSTANT PRODUCTS (979)



ASSEMBLY GROUP DROP BOILER - INSTANT PRODUCTS (979) - Item detail:

Position	Code	Options	Description
2	01846210		BV972 7 el-valves boiler assy
3	25032616-01		BVM972 instant boiler el-valve
4	25019620		clixon tube assy - 75°
5	25014936-01		clixon75°Crubber holder
6	34102716		M3 hexagonal nut
7	35160216		self-locking diam.3.2
8	01213411		clixon plate
9	32025716		3MA x 16 TC screw
10	09078221-01		CLIXON PIPE
11	05248546		ODE Boiler probe open sleeve
12	26051616		BV972 temp. sensor w/NTC 100K
13	22182812		Instant BV972 el-valve wiring
14	22182912-01		CABL. 230 CALD.BV97 IN C/GUAIN
15	22183412		BV971 INST. boiler probe cable
16	05036515		drain tube plugipe 8
18	43037116		BV972 inst. boiler resistance
19	05248526-01		006779 heating room el-valve c
100	2062		COMPONENTS ELECTRO-VALV. BOILER SOL. 24V (1041)

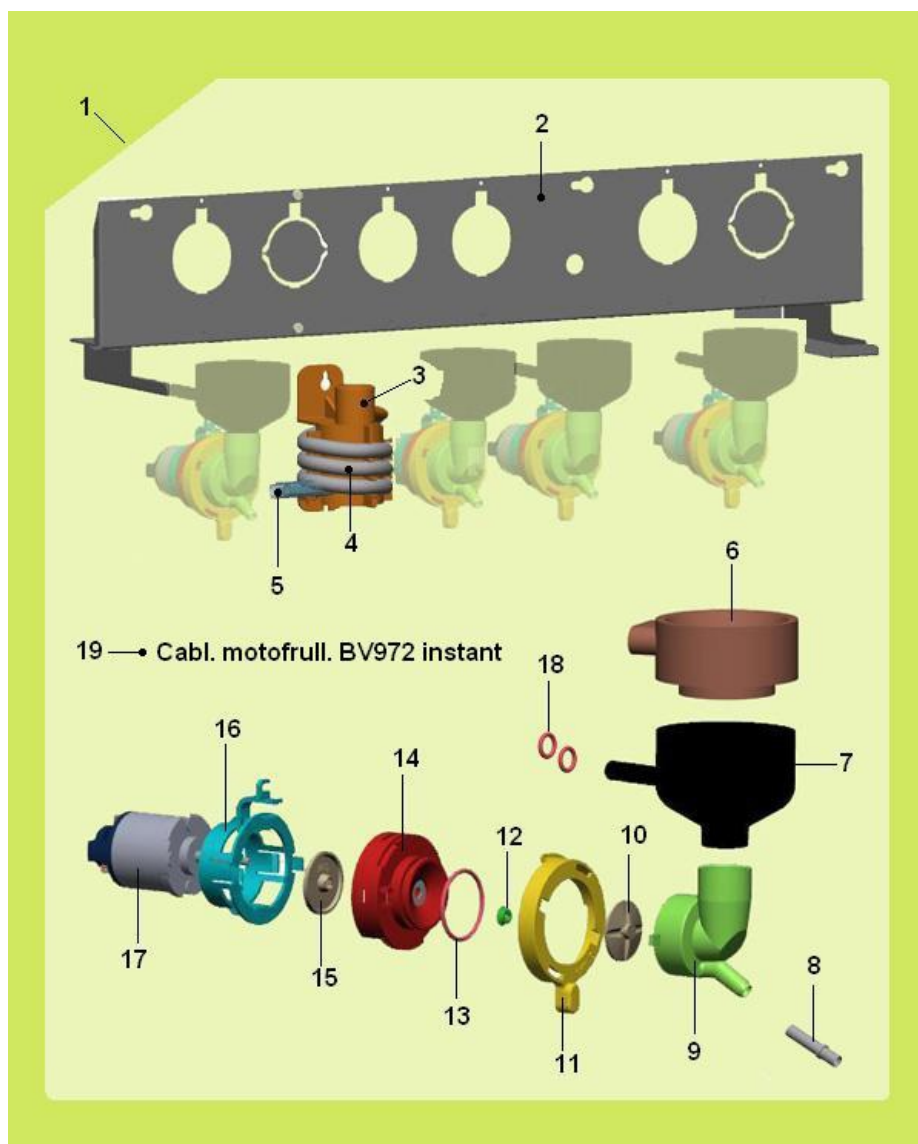
ASSEMBLY SUPPORT GEARMOTORS (980)



ASSEMBLY SUPPORT GEARMOTORS (980) - Item detail:

Position	Code	Options	Description
3	20017016-02		100 rpm 24V DC gearmotor w/o cable
4	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
5	05117615		vapor aspiration box opening
6	43135310		upper/ lower aspirat box assy
7	05117215		aspiration box plugixers
8	05071915		aspiration pipe connectionipe 8
10	05088915M57		black rubber holder connection
11	05159025M37		rubber holder connection suppo
12	05169020		Low.brown suction box RT clos.
13	05169010		lower aspiration box
14	22183812		CABL. MOTORID. BV952 INSTANT

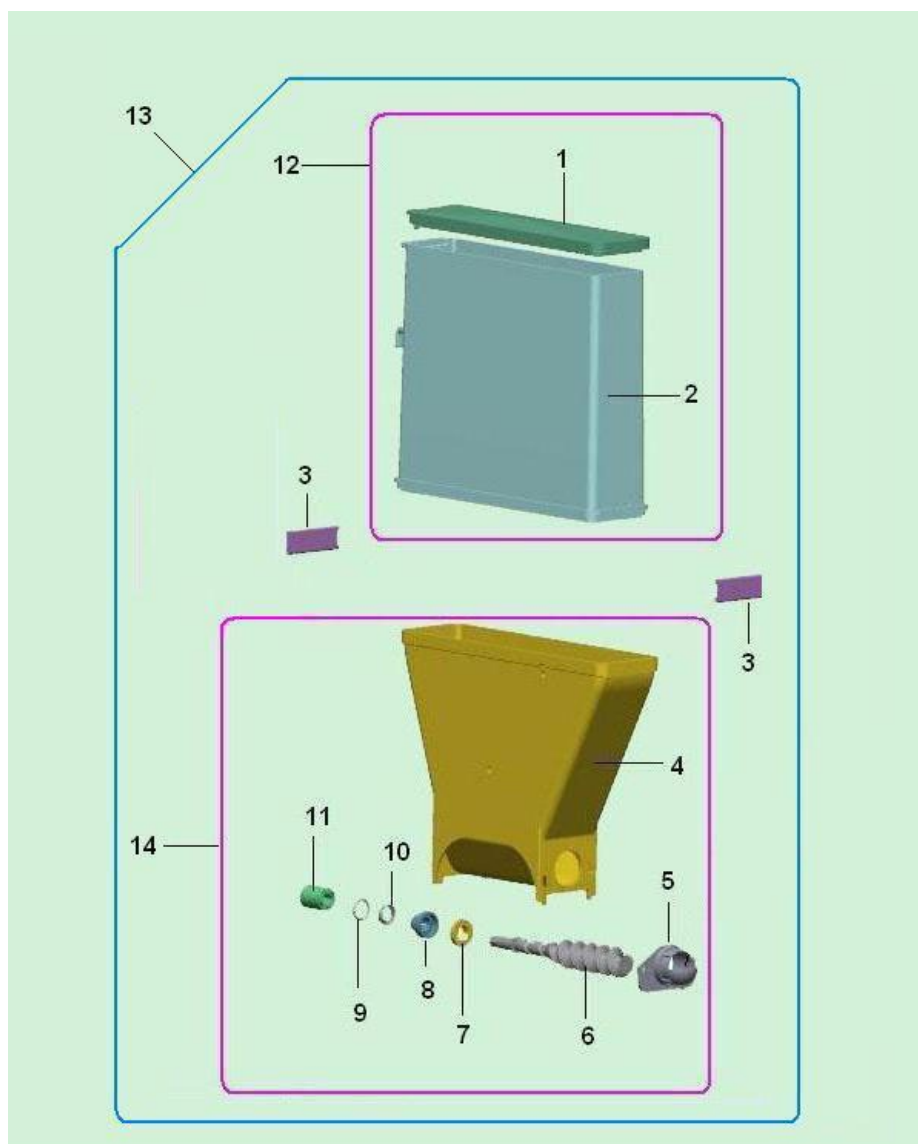
ASSEMBLY SUPPORT GROUP MIXERS (990)



ASSEMBLY SUPPORT GROUP MIXERS (990) - Item detail:

Position	Code	Options	Description
1	96068320M37		C/O SUPP. MIXER BVM 952 SOL
3	05141815-01M37		Brown tea serpentine support
4	09087843-02		7x11 brown silicone pipe
4	09087843M57		7x11 black AM silicone pipe
5	07017711		tea serpent. spring-971
6	05113825		brown mixing bowl coveronL=53
6	05113815M57		black AM mixing bowl cover
7	05113745		brown mixing bowlonL=53
7	05113745M57		mixing bowl L=10 black am
8	05122415M57		AM milk reduction
9	05111625		brown mixing chambert.frame silver
10	05111825		mixer impellert.frame silver
11	05240915M37		Mixing room blocking flange
12	36351215		green V-seal gasketODE
13	36210716		OR 3131 gasketODE
14	05243112		Mixing room flange support as.
15	05154015		mixer protection disk grate(graph.)
16	05241115-01M37		Motor support flange
17	20020016-01		24VDC mixermotor w/o cable
18	36203816		OR 106 6,75/1,78 gasketODE
19	22183112		CABL. MOTOFRULL. BV972 INSTANT

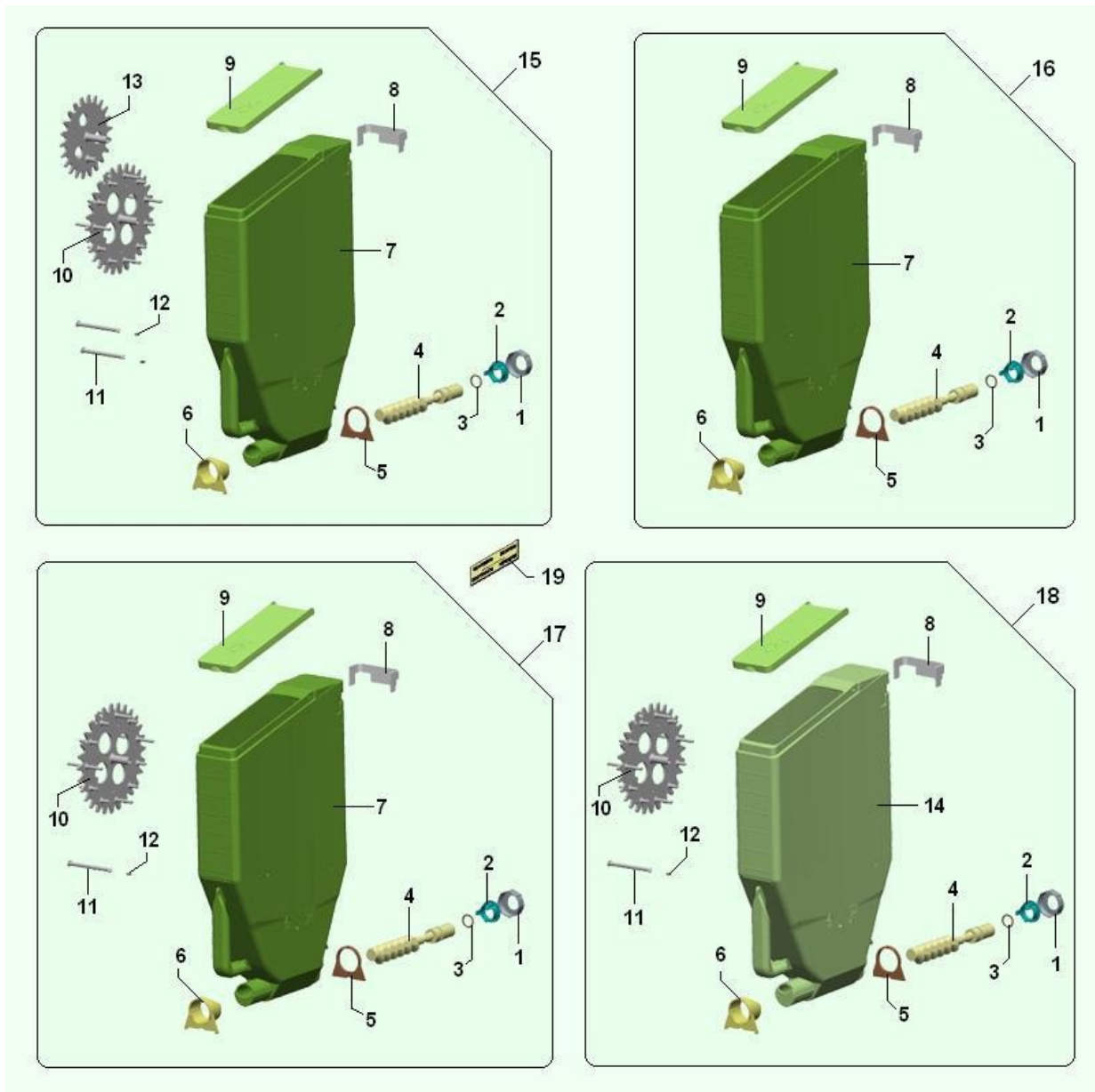
ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986)



ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158635-02		Lower canister w/out wheel
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05138410-01		canister extension L=221
13	96035750-02		canister assy w/out wheel 221
14	05242730		Low.disp.canister w/out wheel

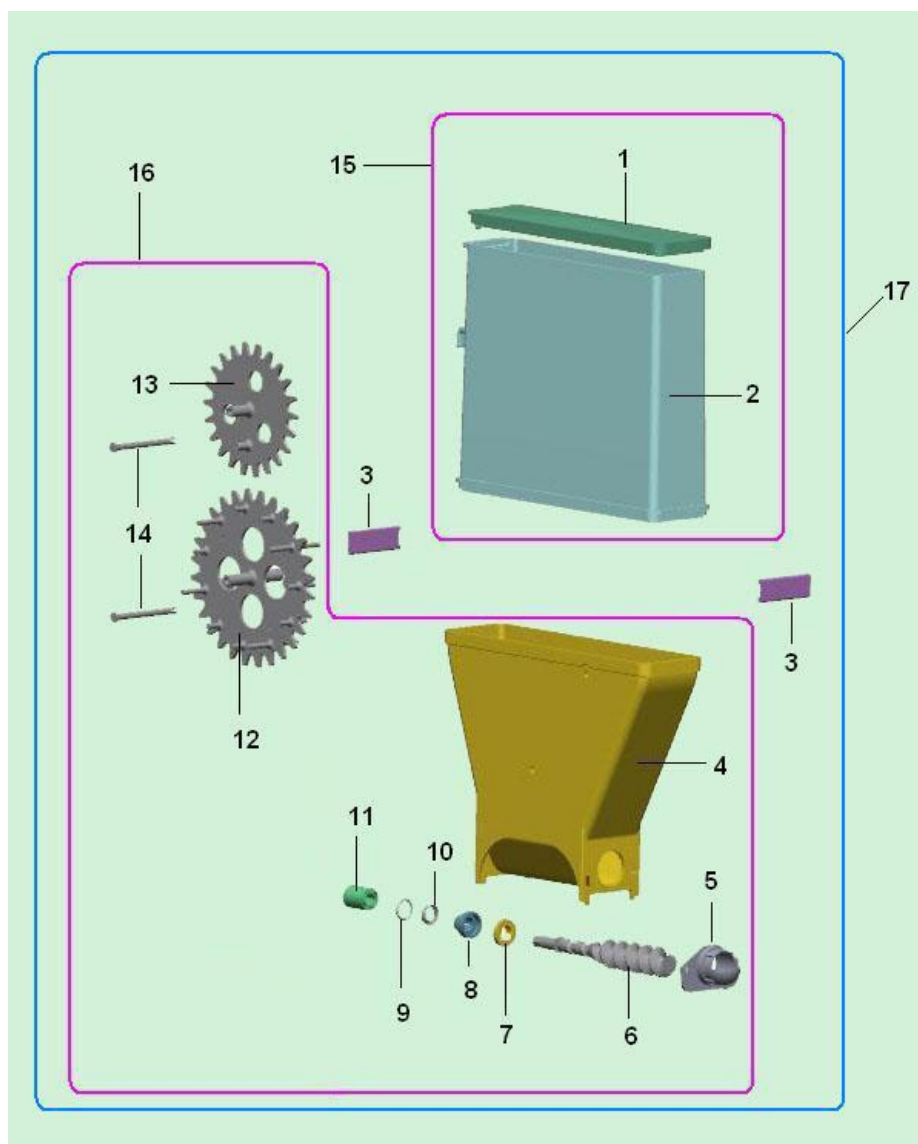
NEW CANISTER DOSER H.450 (1174)



NEW CANISTER DOSER H.450 (1174) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

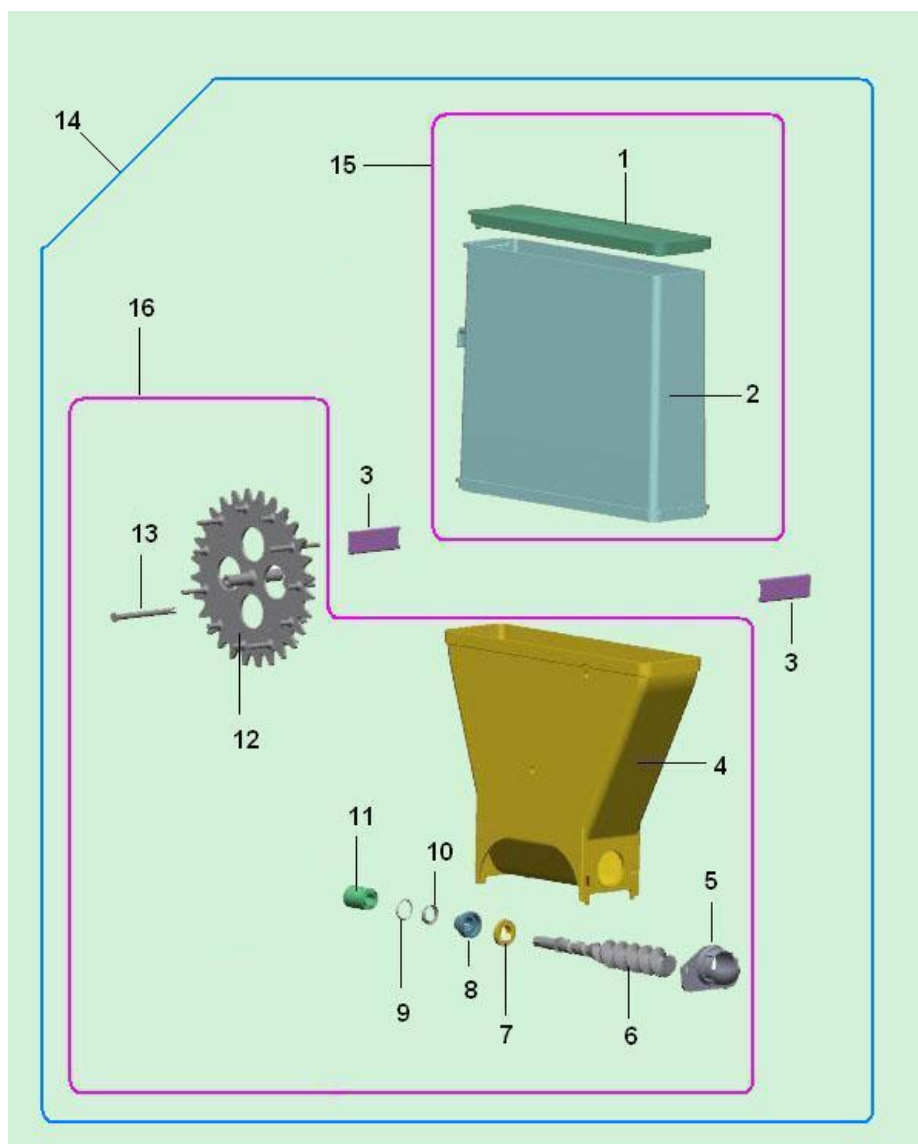
ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871)



ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05112315		secondary cogwheel for canister
14	05133115-01		canister pivotpipe
15	05138410-01		canister extension L=221
16	05242710		Low.dispens.canister w/2 wheel
17	96048720-02		canister 2wheels +221mm

ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900)



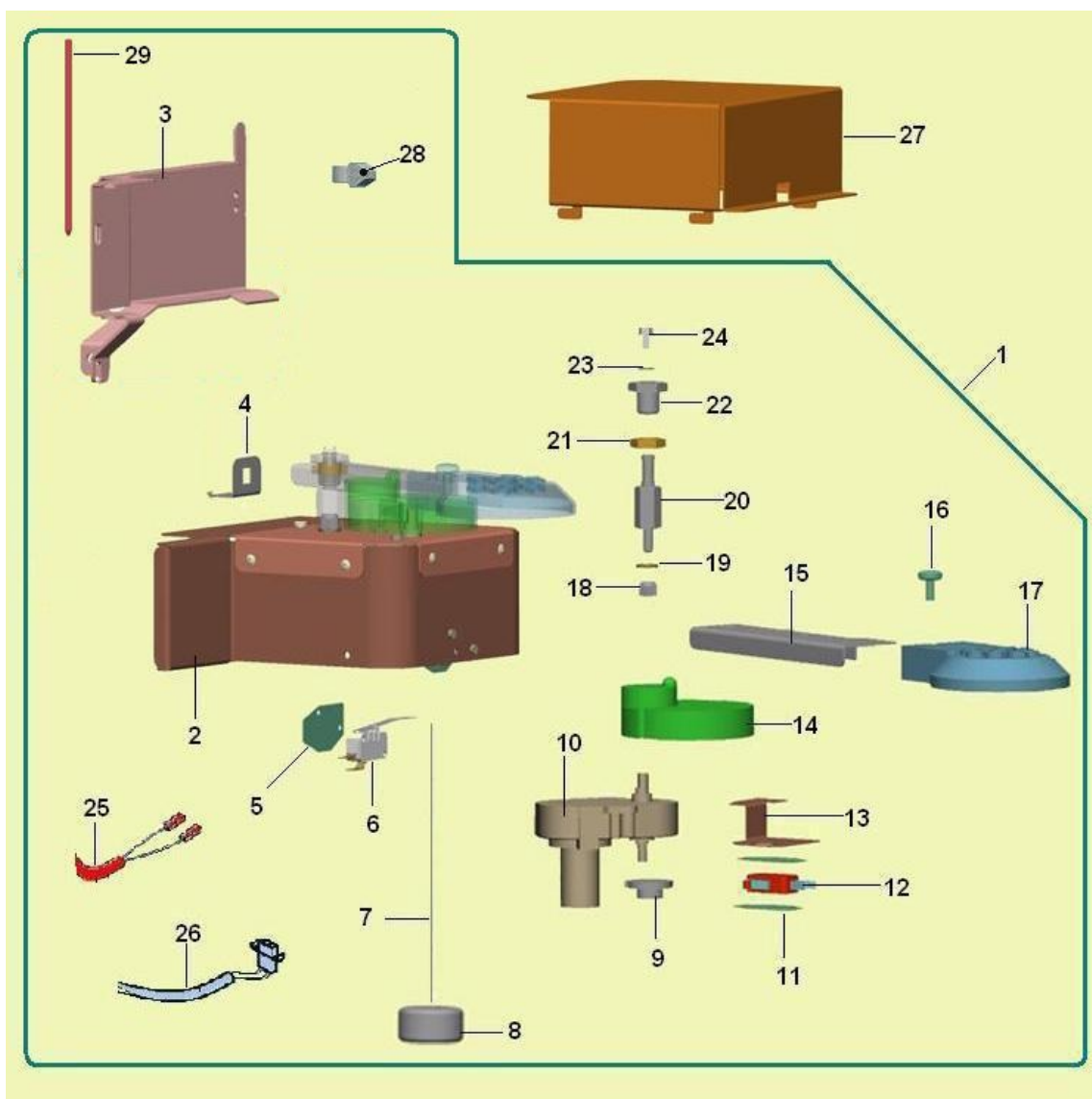
ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158625-02		1W Lower dispenser canister
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05133115-01		canister pivotpipe
14	96048620-02		canister 1wheel +221mm
15	05138410-01		canister extension L=221
16	05242720		Low.dispens.canister w/1 wheel

Group charts



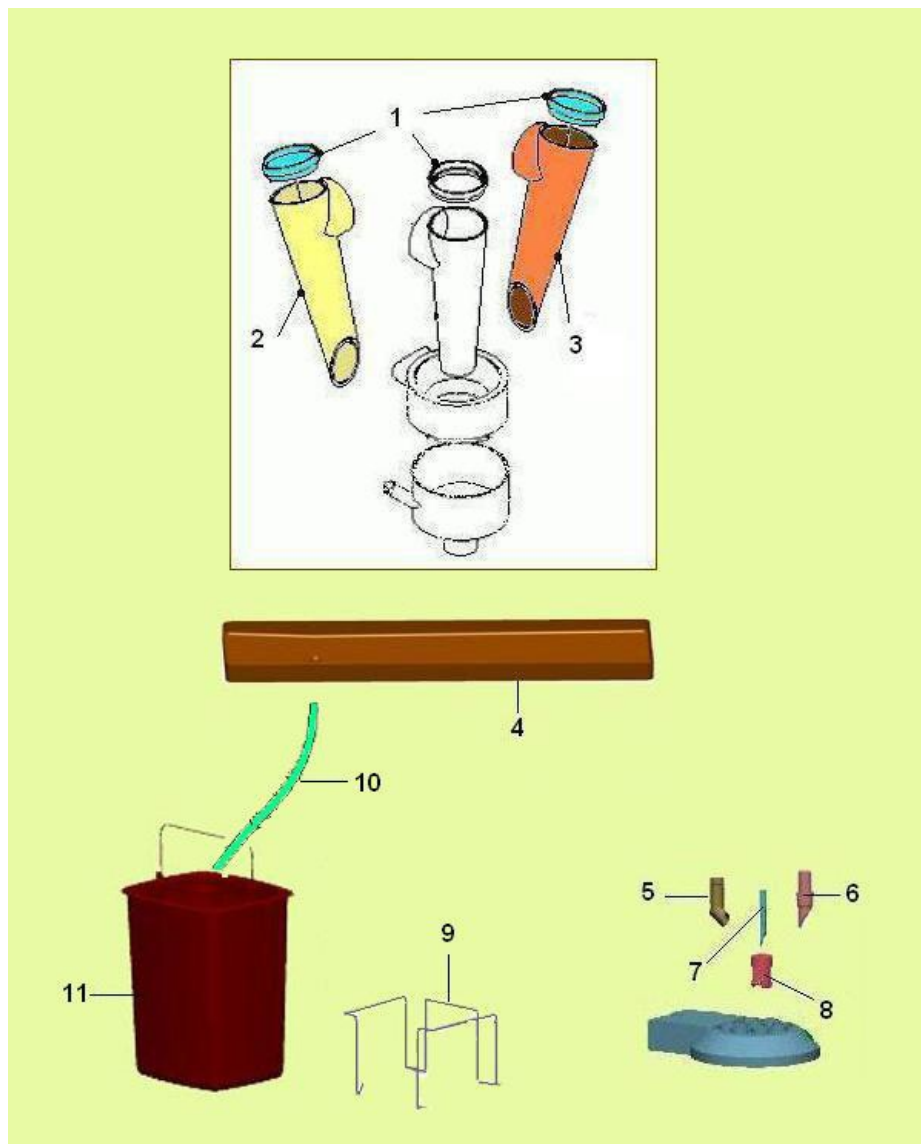
ASSEMBLY SUPPORT NOZZLES (981)



ASSEMBLY SUPPORT NOZZLES (981) - Item detail:

Position	Code	Options	Description
1	96067470-01		nozzle supp.assy BV972 INST
2	01831562-01		ASS.SUPPORTO UGELLI BV972 SOL
3	01835012-01		Sugar nozzle rotation supp.as.
4	33072816		Richco DCS-7 release spring
6	26013726		too full microswitchm
7	22021116		0,80 nylon wirem.
8	05074412		floater assemblye
9	05110715		orion micro camrame
10	20018816-01		24V 2,2nF 100V gearmotor
11,5	08004111		microswitch insulationr spring
12	26005126		microswitch with wheel
13	01630011-01		micro supportantargraph.
14	05089715M37		nozzle drive cam brown
15	01509811-01		Antares nozzles arm support
16	19043521		fixing knobgroup
17	05089925-02M37		8 pos.nozzles supp.flange PA66
18	34110416		6MA hex nut
19	35155416		6.4 plain washer
20	19057311-04		Antares nozzle arm pin
21	04014111		hexagonal nut 1/4GASassy
22	19057411		nozzle arm bushgroup
23	35155216		plain washer for 4M screwODE
24	32050416		M4x8 screw
25	22130312		orion GP micro floater cableble
26	22111312		nozzle support cable low volt.antares
27	01847711-01		CARTER UGELLI BVM 972 SOLUBILI
28	33072716		Richco DCS-4 latch pin
29	12017611		cup disp.rotation piner

PARTS OF COMPLETION (988)



PARTS OF COMPLETION (988) - Item detail:

Position	Code	Options	Description
1	05160415-02M37		powder funnel cap brown
2	05160665		brown left powder funnel l=1011
3	05160655		brown right powder funnel l=101
4	05245615M37		BV972 brown express/instant drop tray
7	05099715-01		white L=48 nozzlesy
8	05099615		nozzle bushsy
9	07034411-02		Bucket spring
10	09027623		12x16 L=700 PVC pipe581
11	05137316		bucketle

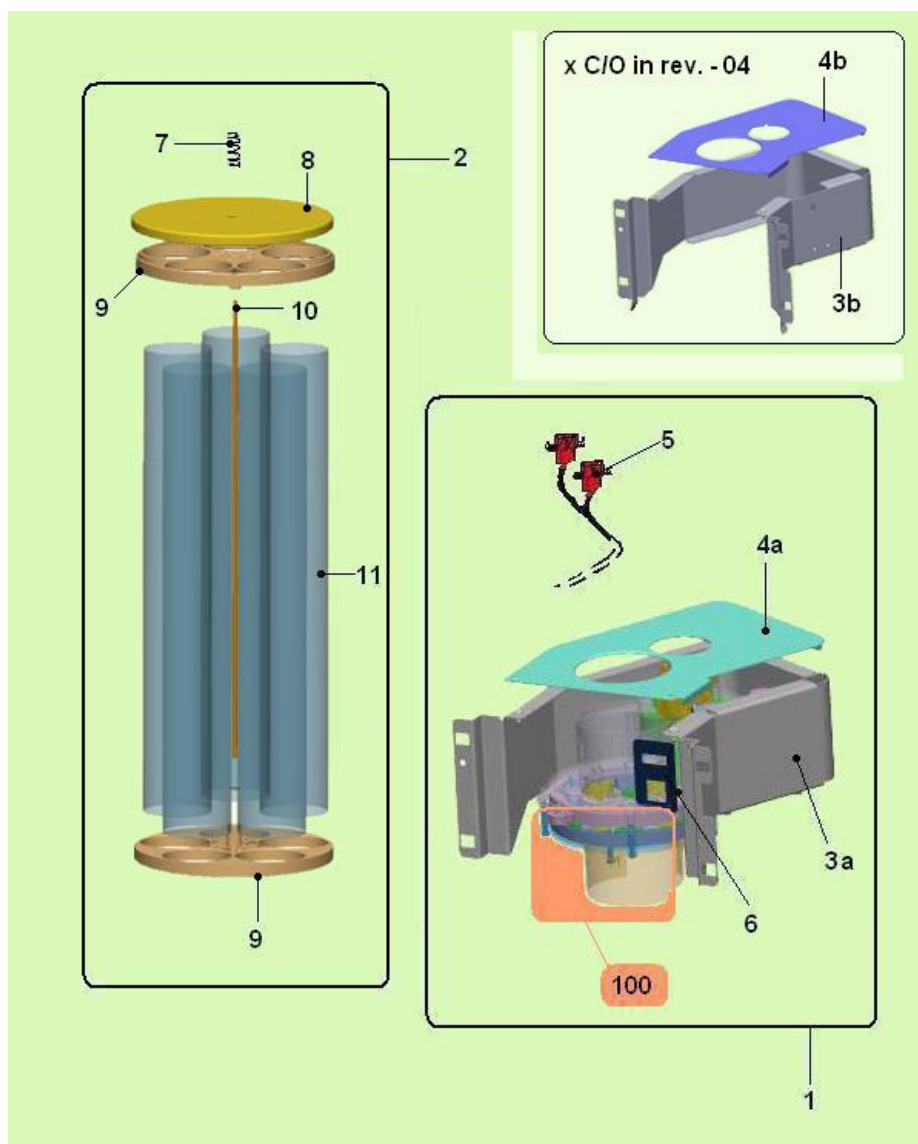
DISPENSER BREWING (915)



DISPENSER BREWING (915) - Item detail:

Position	Code	Options	Description
1	05108320-01M09		black cup station
2	05103615		cup station doork
3	05000315M09		black cup fork
4	05266315M09		Cup station protection collar
5	05103225-01		black cup station
6	01452011-02		Dispensing chamber tanksupport
7	05103525-01		black cup station lock-lever
8	05103325-01		black cup station lever suppor
9	05103425-01		left cup station support blac
10	05103715-02M09		drops collection tray black
11	05103815-01		dispensing chamber funnelk
12	07017311		catch lever spring-971
13	43127110		cup station support LT/RT assy
14	30273111		Cup station precaution labels
15	05099116		blow-hole rubber capsy

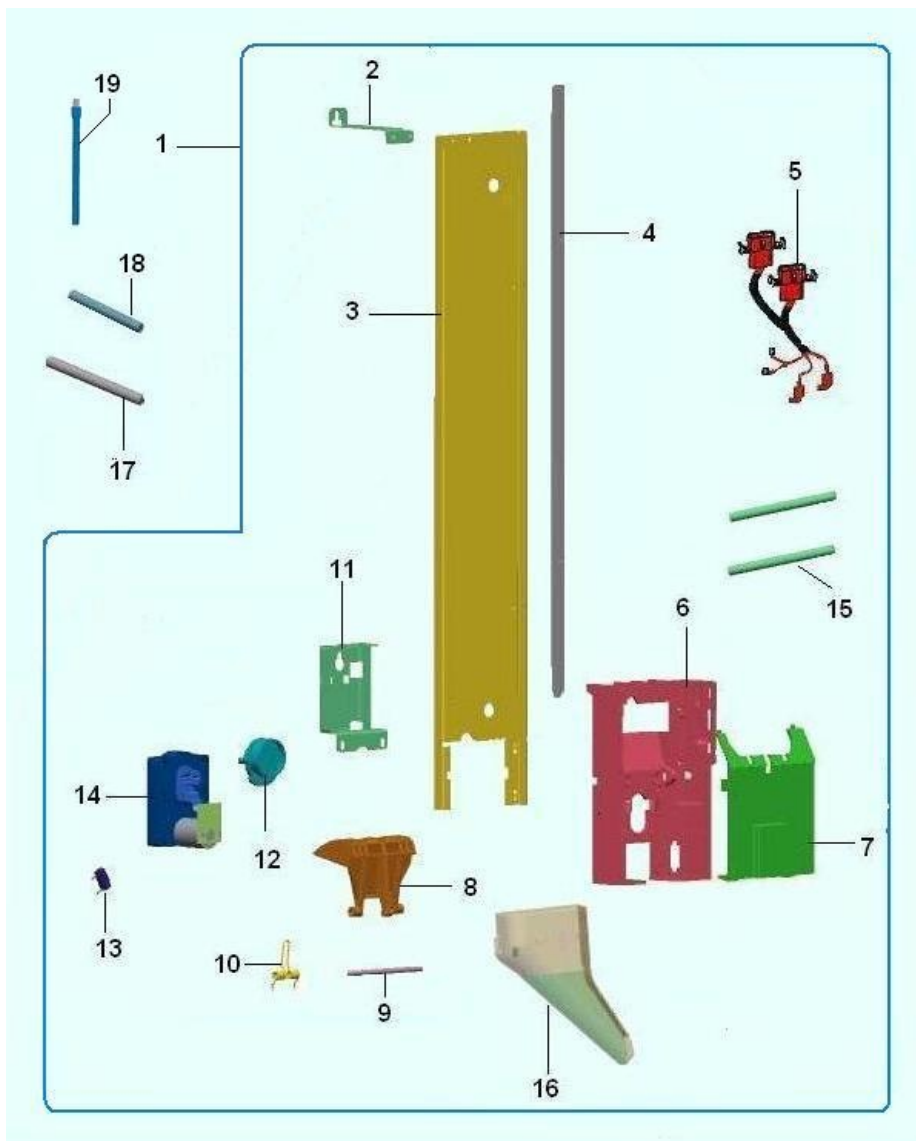
ASSEMBLY COLUMN AND CUPS DISPENSER (769)



ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

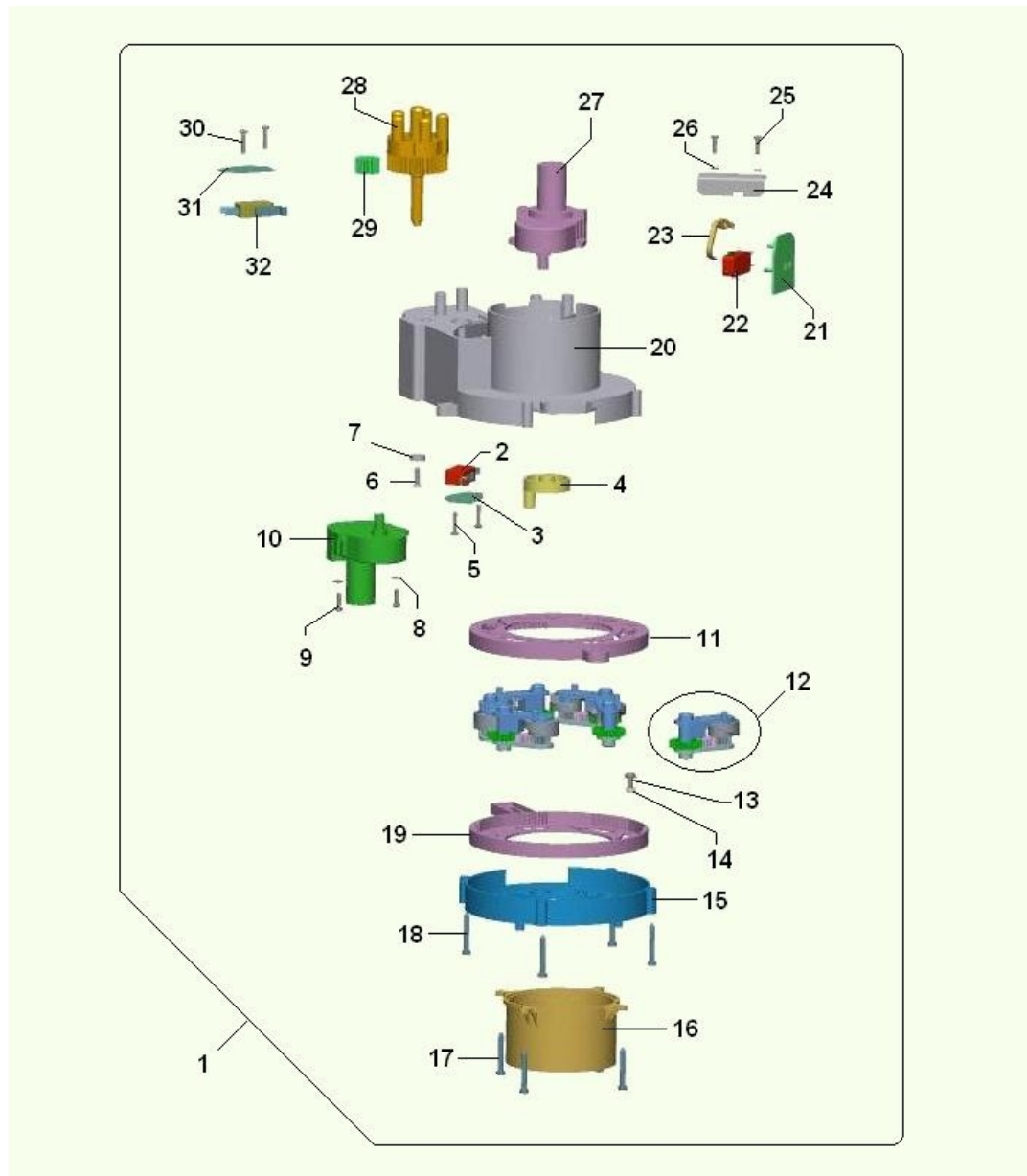
STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

COMPONENTS DISPENSER CUPS (628)



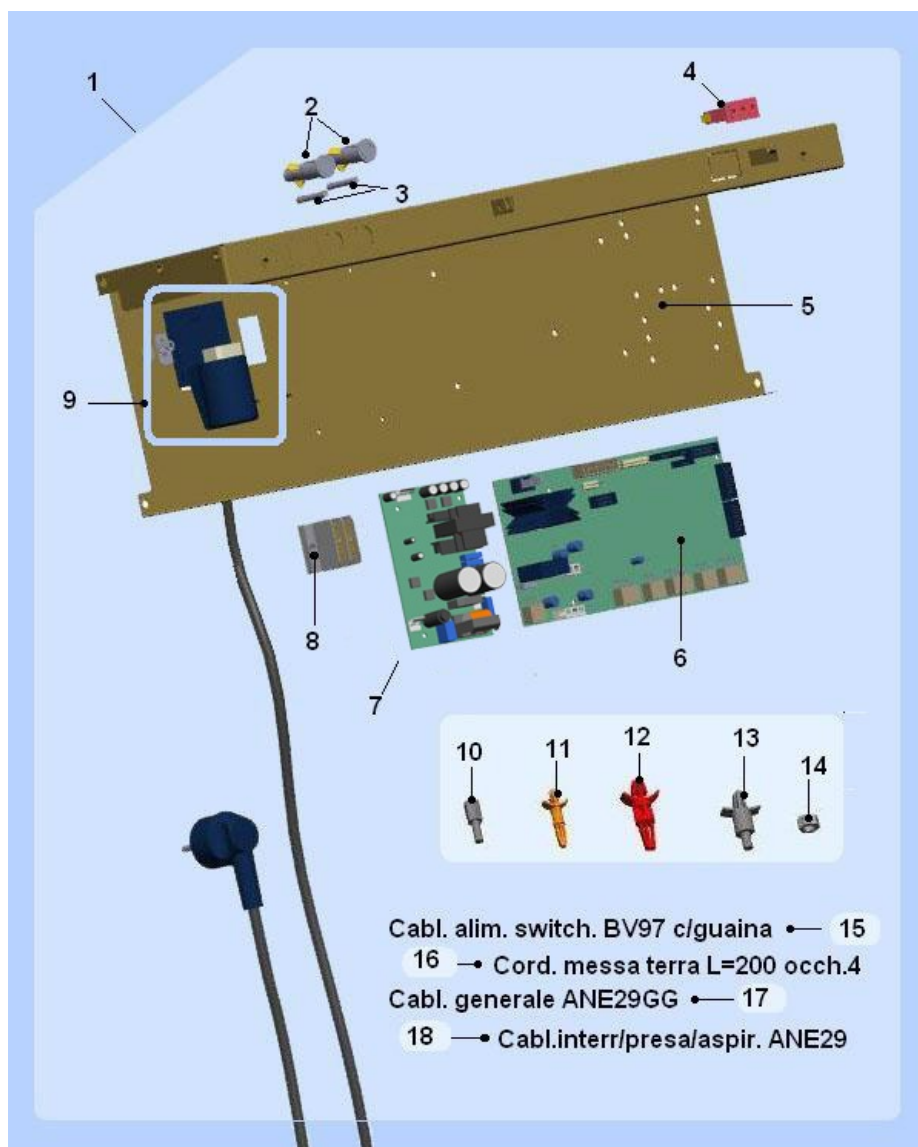
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts



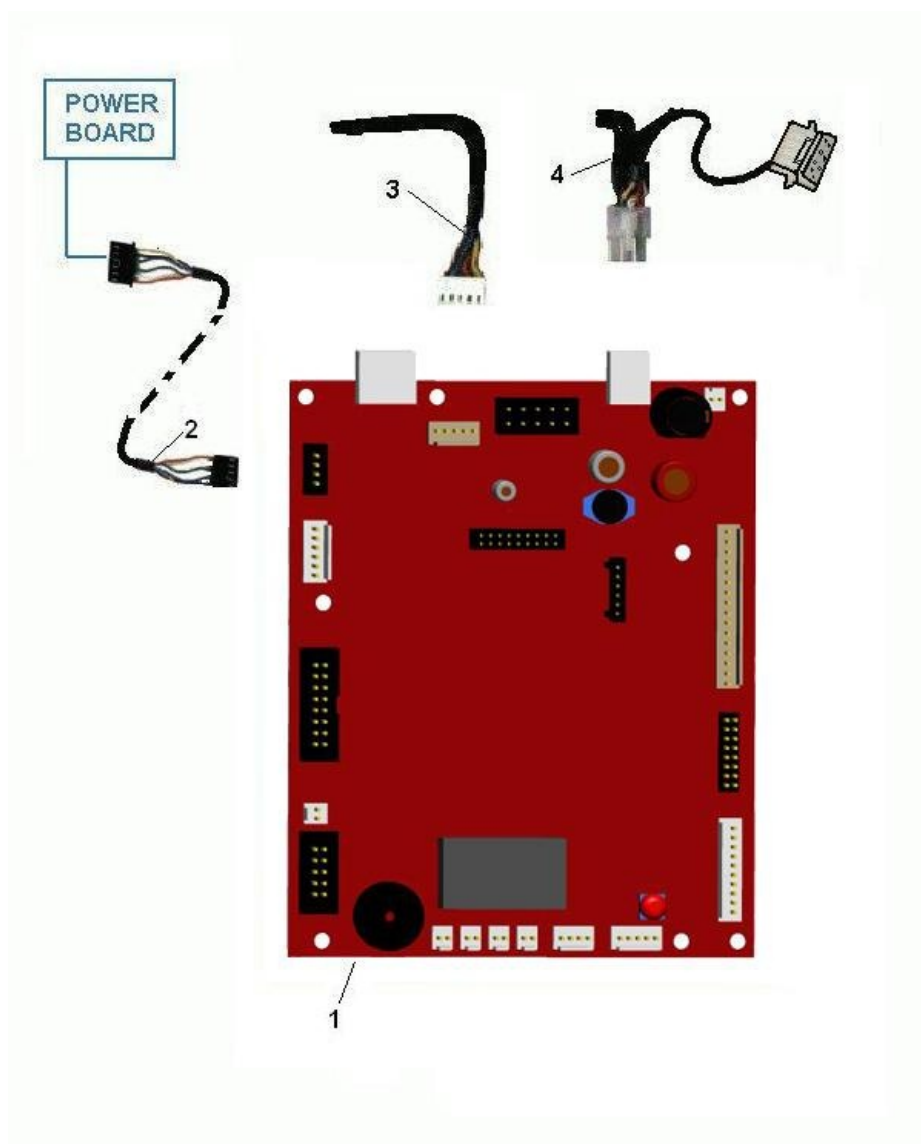
ASSEMBLY ELECTRICAL BOX (759)



ASSEMBLY ELECTRICAL BOX (759) - Item detail:

Position	Code	Options	Description
1	94033910-02		ASS.SCATOLA ELETTRICA BV952 MC
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swit.cable w/shear.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29

ELECTRONIC BOARD - MASTER (800)



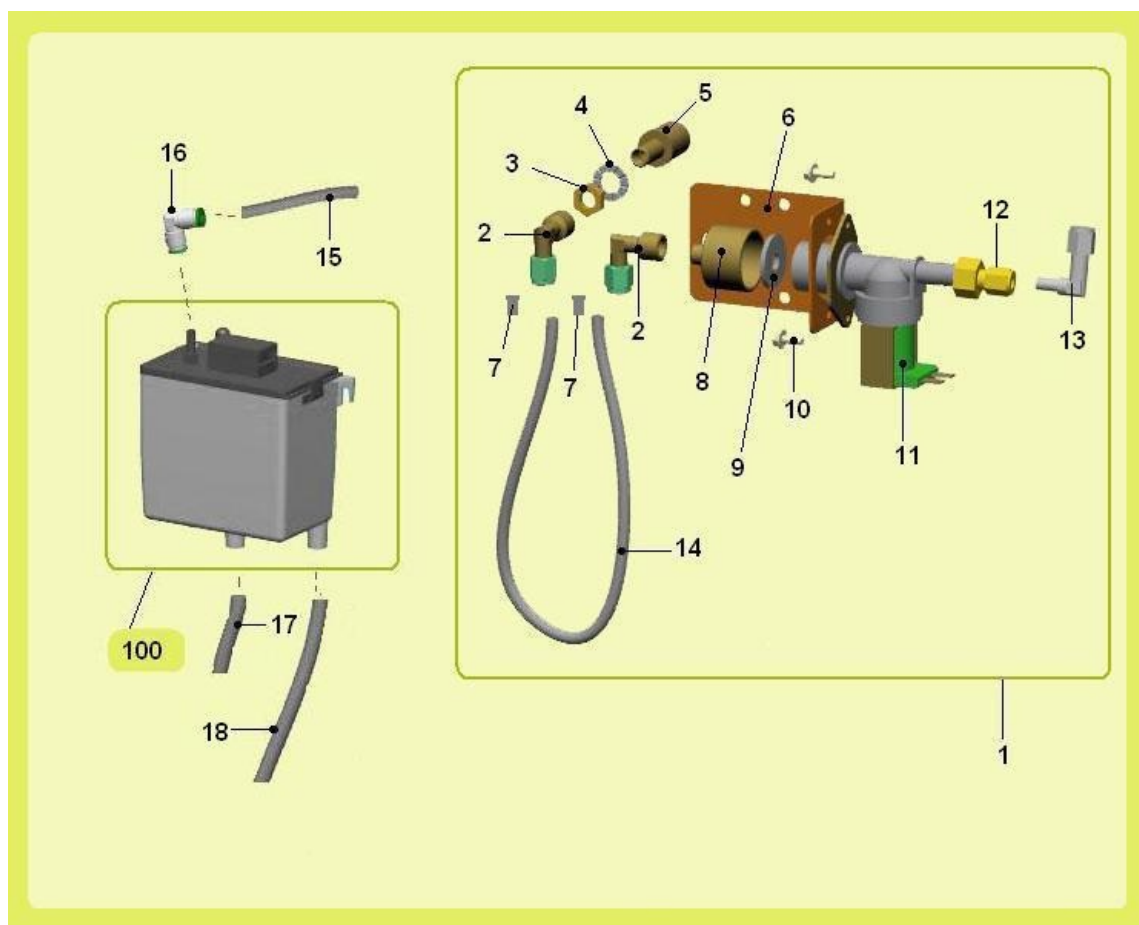
ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts



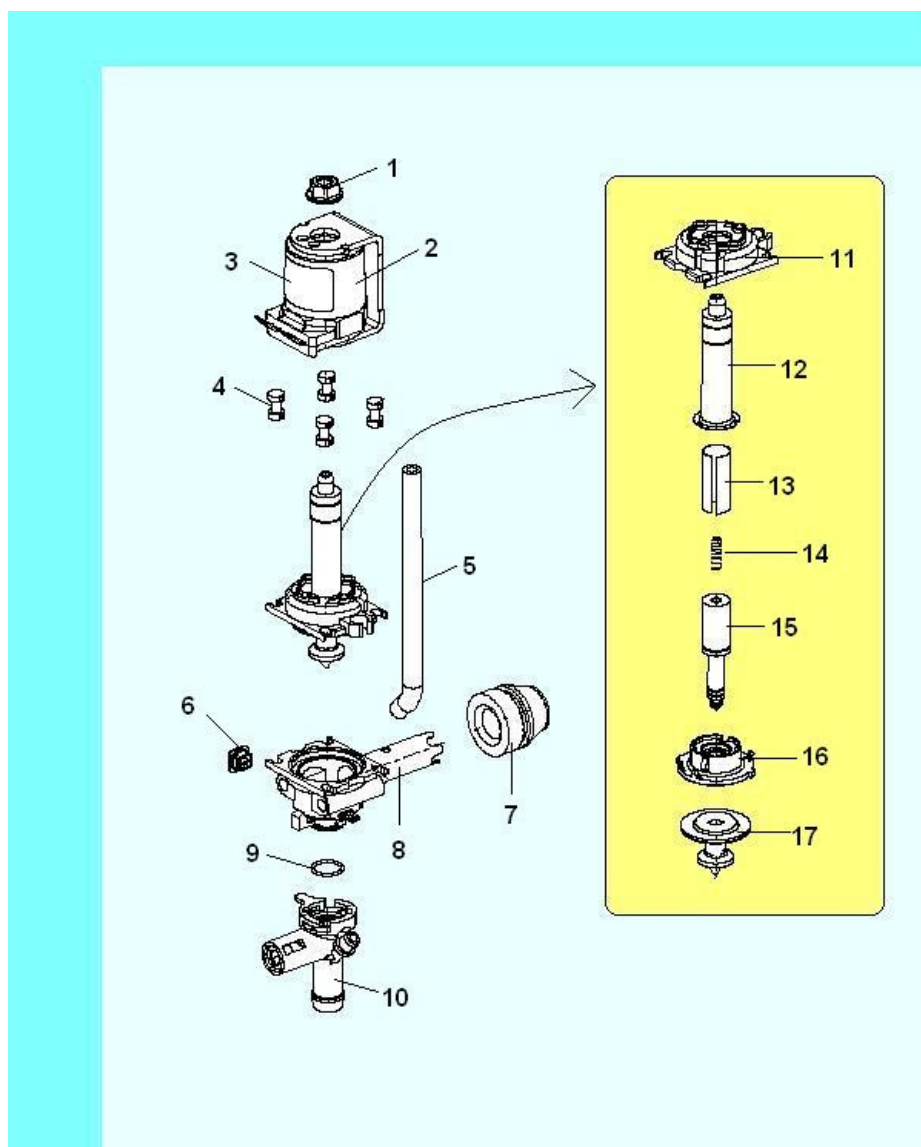
COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (987)



COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (987) - Item detail:

Position	Code	Options	Description
2	04036816		elbow connection4 DM7,5
3	04014131		hexagonal nut 1/8GASassy
4	35160716		washerODE
5	04040716		1/8 - 3/8 straight connection4 DM7,5
7	19004326		reinforcing bushgroup
8	04000131		3/4 GF 1/8 GM connectionassy
9	05111016		Ø 25,5 silicone plain gaskett.frame silver
10	32050516		screw 4 MAX10
12	04035526		connectionassy
13	04033236		turning elbow connection assy
14,15	09085423		4x6 teflon pipe581
16	04041416		quick-release connection D=64 DM7,5
17	09029753-01		8x12 silicone transp.pipe
18	09027623		12x16 L=700 PVC pipe581
100	1618		WATER CONTAINER WATER 1 MICRO (784)

COMPONENTS ELECTROVALVE INSTANT PRODUCTS TIPO "MUELLER" (832)



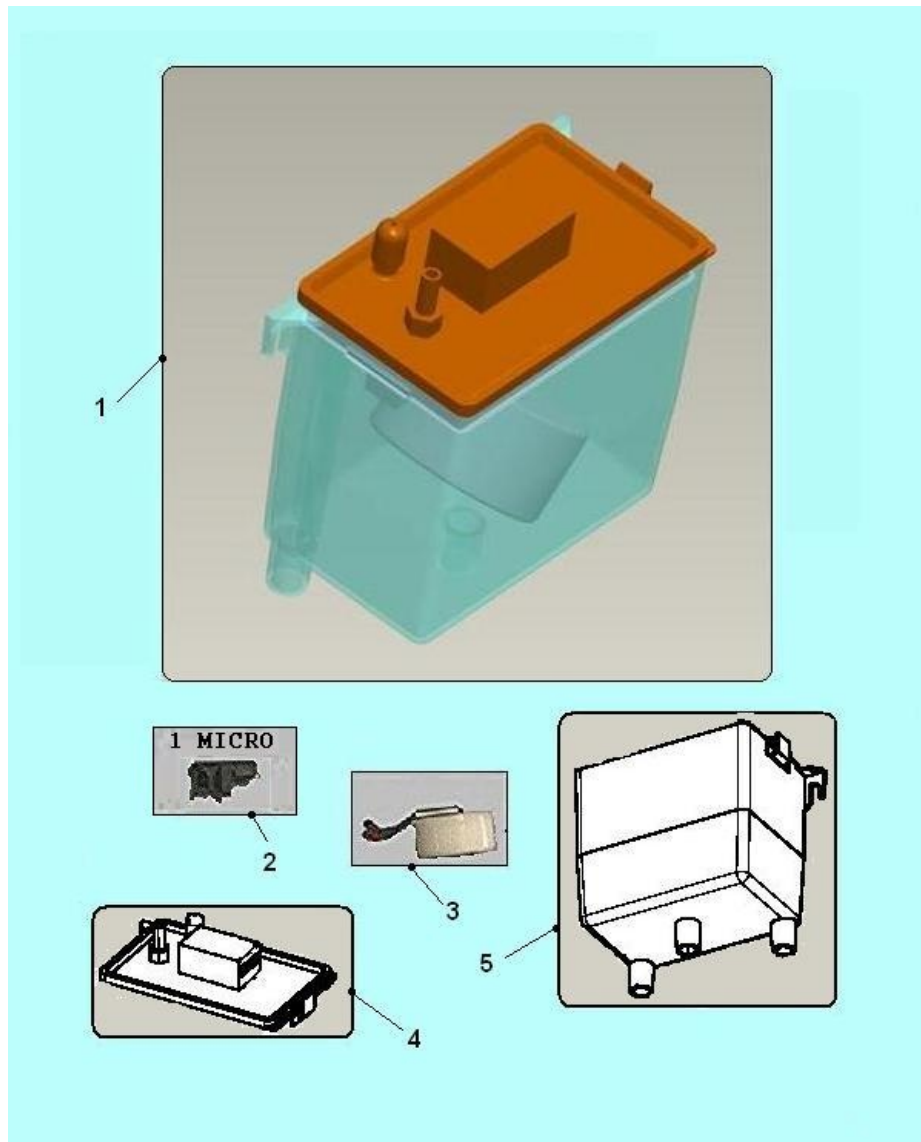
COMPONENTS ELECTROVALVE INSTANT PRODUCTS TIPO "MUELLER" (832) - Item detail:

Position	Code	Options	Description
1	43050216		Nut
2	43050016		Complete coil
3	43050116		Label
4	43049916		Stop clamps
6	43049016		Stop clamp
7	43050416		Gasket/Sleeve
8	43048816		TPFE body
9	43049116		O-RING
10	43048916		Spout, regulat.screw, o-ring
11	43049816		Blocking plate
12	43049716		Armature tube with insert
13	43049616		Sliding plate
15	43049216		Plunger
16	43049316		Gasket support
17	43049416		Membrane

COMPONENTS ELECTRO-VALV. BOILER SOL. 24V (1041)

COMPONENTS ELECTRO-VALV. BOILER SOL. 24V (1041) - Item detail:

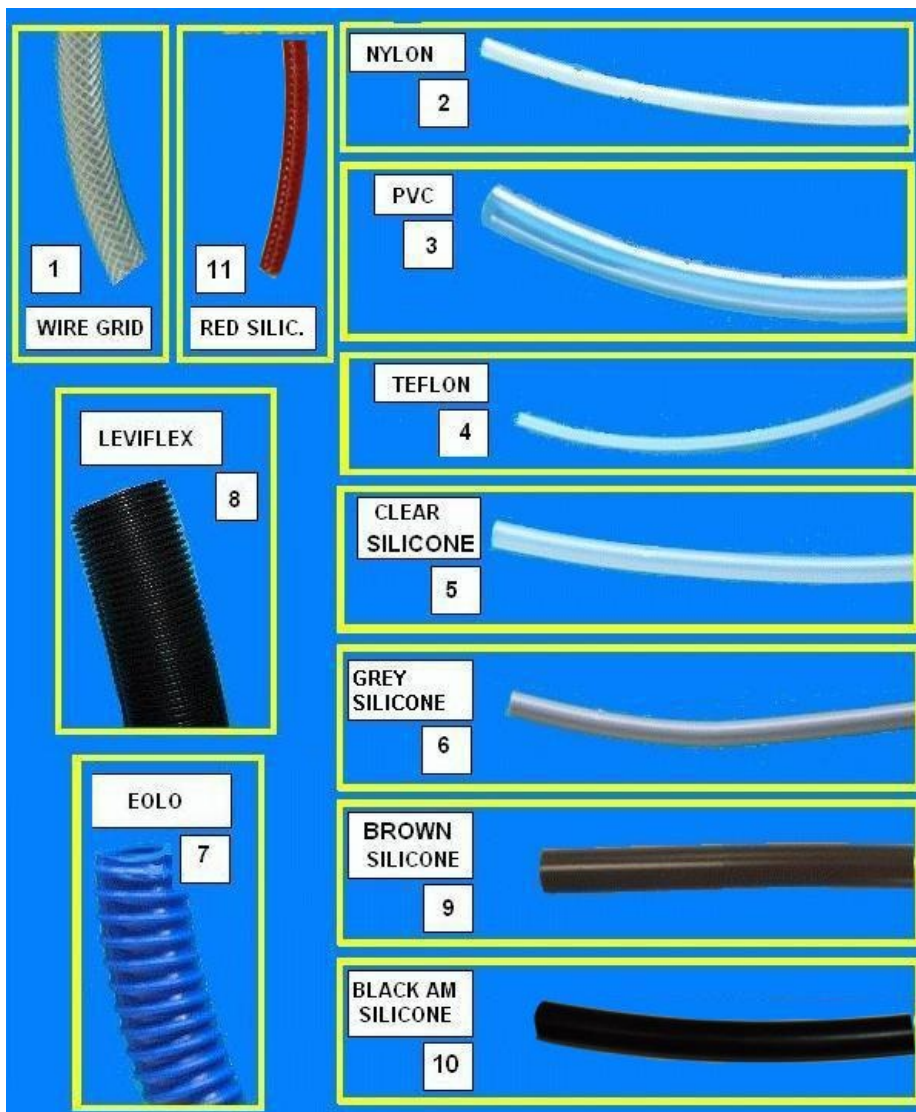
Position	Code	Options	Description
1	43130416		ODE complete coil
2	43130516		Armature tube assy
3	43130016		Plunger with membrane
4	43012826		polisul. E.V.K72 cap-gasketble
5	43003316		body holderses
6	43130616		Lower body assy
7	43130816		Ventilation pipe
8	05248536		ODE Boiler E.V. open sleeve
9	41041816		tap EVK62 o-ring

WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784) - Item detail:

Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	43025216		Micro SW1 plate X 9301203
3	43000916		floater+support for 93012010air-break
4	43001016-01		Water tray cover with joint
5	43001116		tank for 93012010 airbreakr-break

EOLO AND HYDRO PIPES AVAILABLE (68)



EOLO AND HYDRO PIPES AVAILABLE (68) - Item detail:

Position	Code	Options	Description
1	09094613		10x15 pipeown
2	09009813		8x10 nylon pipe
3	09027623		12x16 L=700 PVC pipe581
3	09027663		14x18 PVC pipe581
3	09027643		14X17 PVC pipe
3	09027653		20x26 PVC pipe581
4	09085413		4x2 teflon pipe581
4	09085423		4x6 teflon pipe581
5	09029763-01		5x9 transparent silicone pipe
5	09036091		3x5 silicon transp.pipe581
5	09037141		4x6 silicone transp.pipe581
5	09029723-01		transparent 8x11 silicone pipe
5	09029753-01		8x12 silicone transp.pipe
6	09087823		grey silicon pipe 5x9581
6	09087833		grey silicon pipe 6x9
7	09092811		Sz 30x35 EOLO pipe581
8	09031113		28x33 Leviflex pipe581
8	09031133		40x46 Leviflex pipe581
9	09087823-02		brown sez silicon pipe 5x9
9	09087873-02		3x6 brown silicone pipe
9	09087843-02		7x11 brown silicone pipe
10	09087823M57		5x9 silicon pipe black am
10	09087843M57		7x11 black AM silicone pipe
11	09105713		Boiler braided tubing

Group charts



BVM 952 - Free Standing

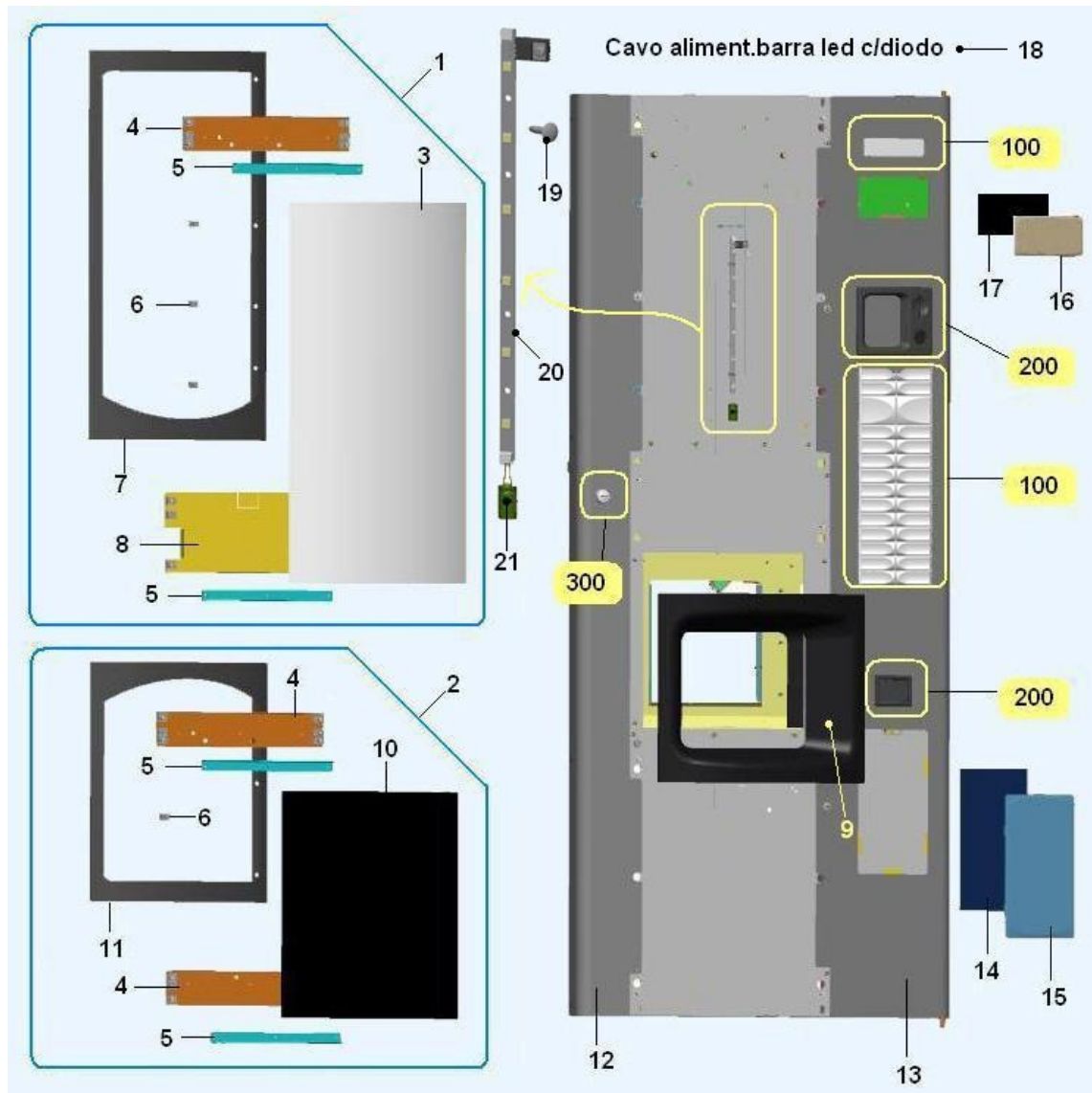


BV952ES04GG - BVM952 E4S MC DM PD

Group charts



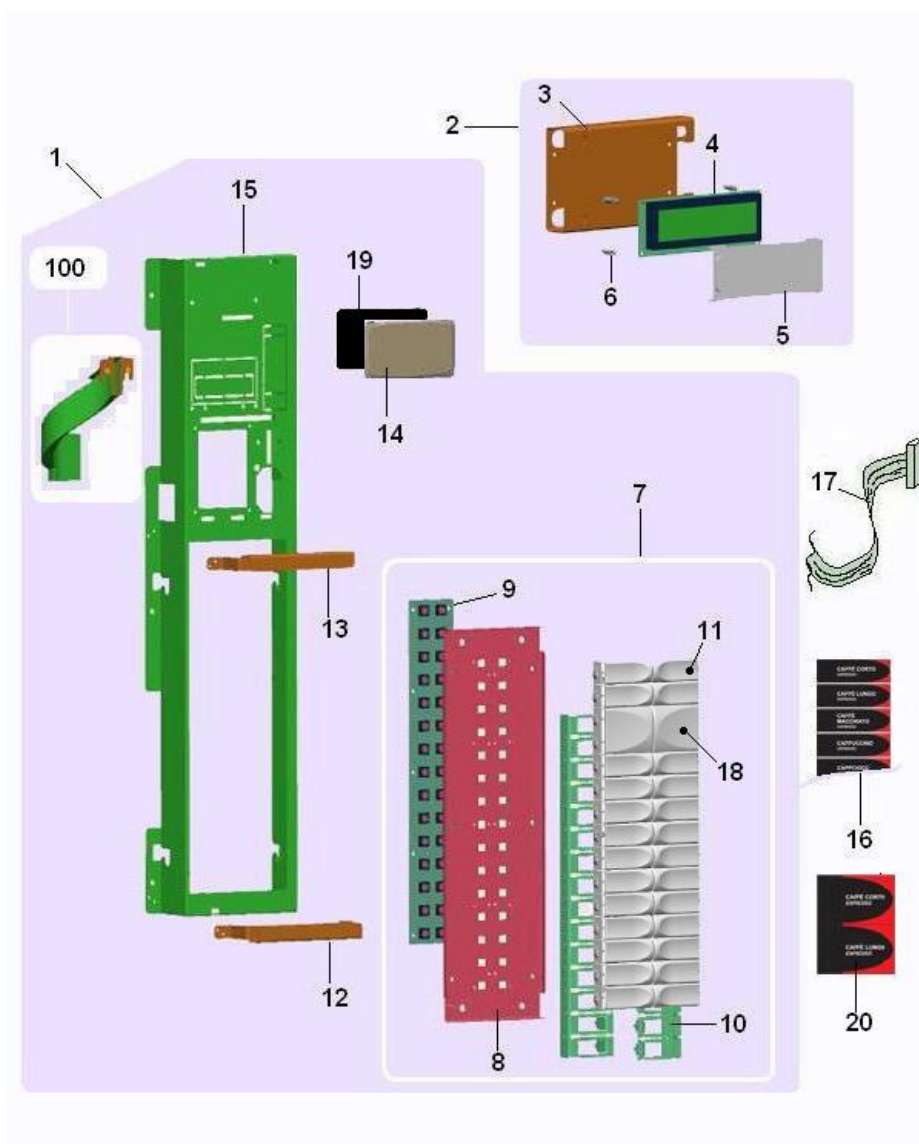
FRONT DOOR (1009)



FRONT DOOR (1009) - Item detail:

Position	Code	Options	Description
1	01855820		ASS.CORN.LEX.SUP.BV952 REST/08
2	01923920		95/97REST/08 lower lexan frame
3	05270711		BV952 upper lexan w/blond girl
4	01785411-04L09		Black lexan frame cap
5	01804811		Lexan fixing plate
6	34511726		elastic plate M5ODE
7	01785321L09		BV952 black upper lexan frame
8	01785511-02L09		Black base for upp.lexan frame
9	05231915M09		black cup station window holemotor
10	05270411		BV95/972 LOVE lower lexan
11	01785711L09		BLACK LOWER LEXAN FRAME
12	01856211-01P54		BV952 IX LOCK SIDE COVER
13	01856311-02P54		BV952 IX hinge side cover
14	30263821		black panel lower showcase BVM
15	05232625M00		transp.info panel h=230 BVM951-971
16	05233715M00		transp.info upper panel BVM951-971
17	30263811		black panel upper showcase BVM
18	22190616-01		Switching cable led bar w/diod
19	33066316		card spacerODE
20	26055416		6 leds bar 260mm 24VDC
21	26055916		220uF capacitor
100	1949		KEYBOARD - DISPLAY (1010)
200	1903		INSERT AND RETURN COIN (985)
300	1805		DOOR LOCK (914)

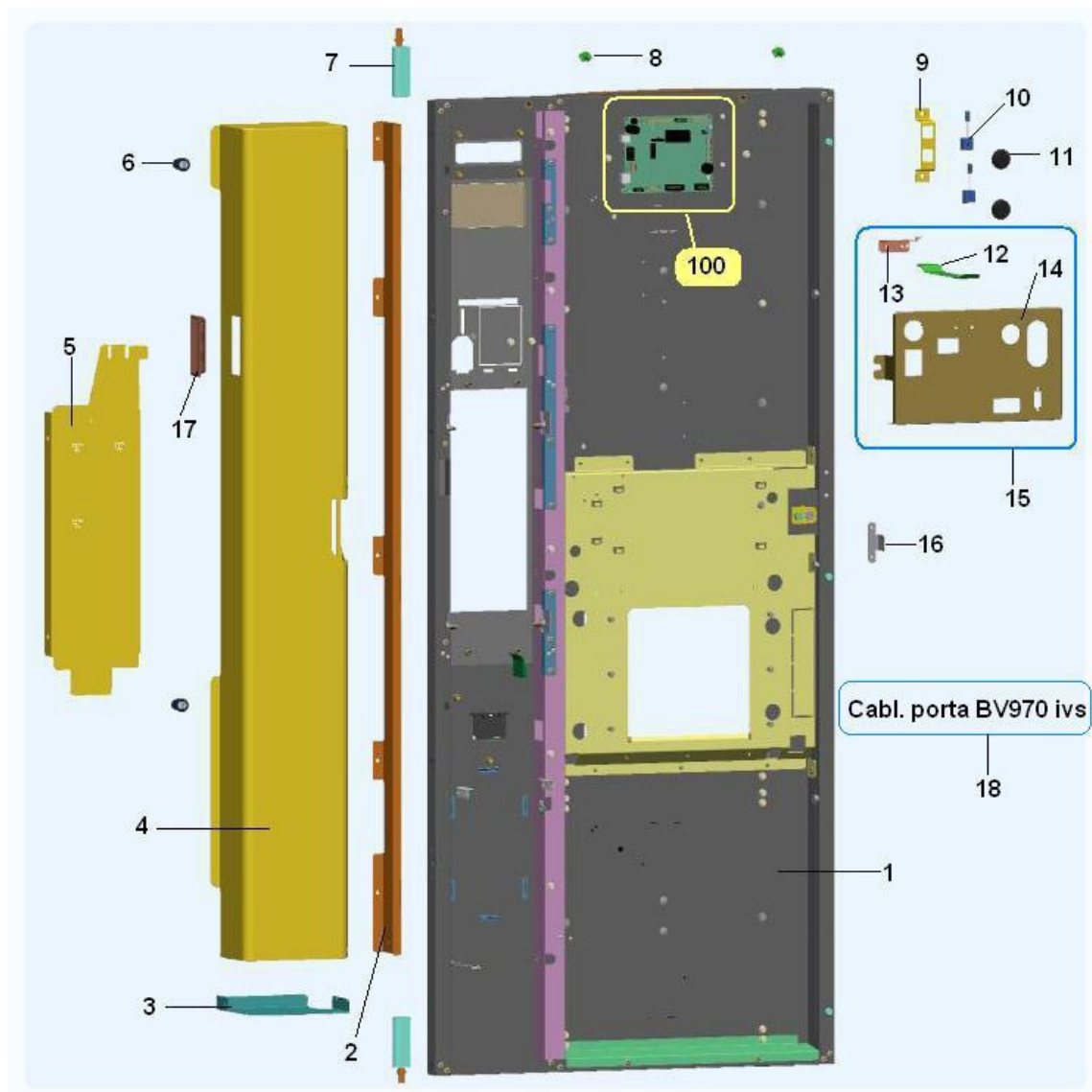
KEYBOARD - DISPLAY (1010)



KEYBOARD - DISPLAY (1010) - Item detail:

Position	Code	Options	Description
1	01854420		ASS. INTERFACCIA BV952 DM
2	01857210-01		display assembly
3	01793011-01		Display support plate
4	26047916-02		New display 16x2 w/cable 650mm
5	05232515M00		display transp.protectionmotor
6	33071766		displat spacer L-80DE
7	26048260		ASS. PULSANTIERA BVM952 MC DM
8	01795112-01		Keypad plate assy
9	26048016		BVM951/971 keypad boardn assy
10	01793711		Buttons support plates rest.
11	05232415M00		selection buttonmotor
12	01827111		BV971IVS lower keypad support
13	01827011		BV971IVS upper keypad support
14	05233715M00		transp.info upper panel BVM951-971
15	01839412-04		Standard mask assy
16	30262831		BV95/972 Italian DK NA label
17	22175422		16pins flat cable 900mmable
18	05237015M00		selection double button
19	30263811		black panel upper showcase BVM
100	1903		INSERT AND RETURN COIN (985)

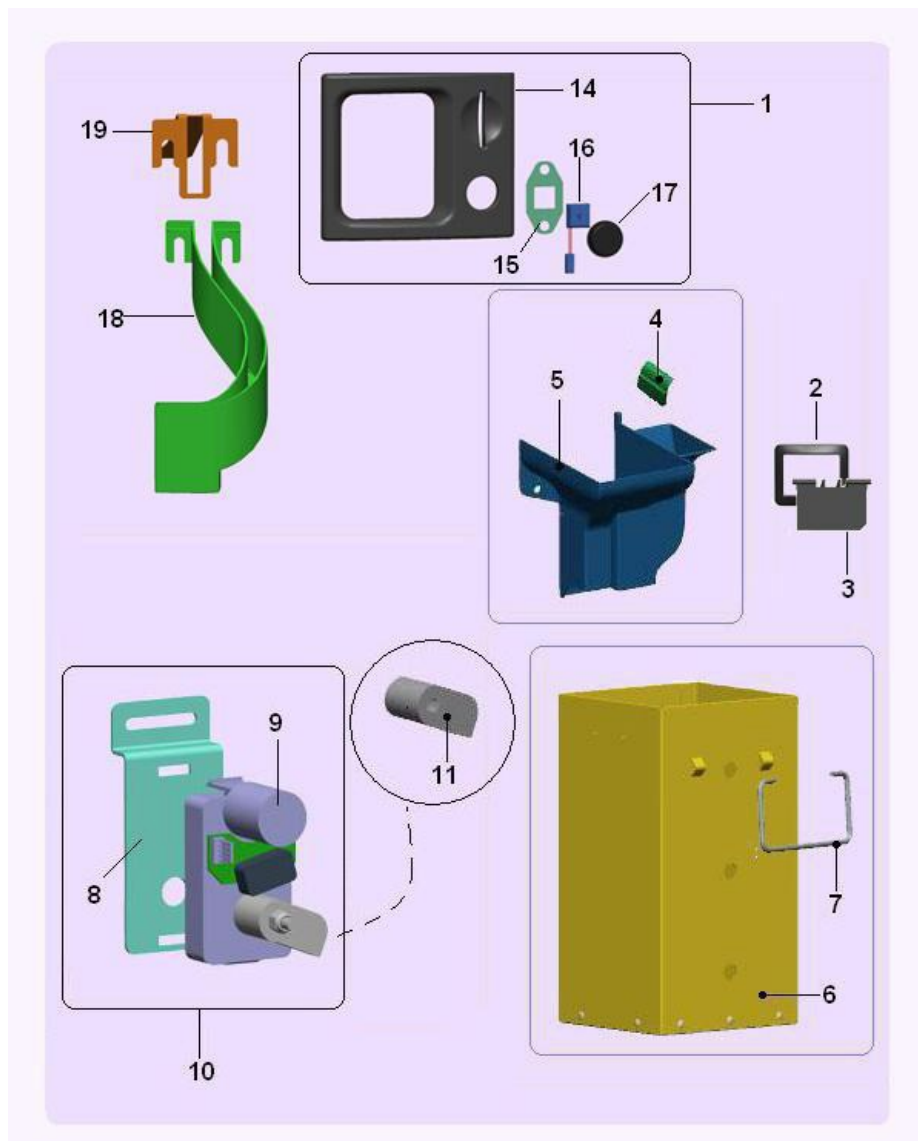
INNER DOOR (983)



INNER DOOR (983) - Item detail:

Position	Code	Options	Description
2	01856011		BV952 pay system cover stirrup
3	01826411-01		Payment system bottom protect.
4	01856111-02		BV952 pay system cover
5	01825812-03		BVM972 coin mech. support assy
6	20022316		Cup container door round magnet
7	21011042		BV971 IVS hinge guide assy
8	19117016-01		BVM952 roof pin
9	01641411		ANT-IMQ service button support
10	26019482		service buttonm
11	05232315M18		red change giver buttonmotor
12	01812611-01		Cup turret holder
13	01812911-01		cup turret holder plate
15	01813012-01		CPU board cover assy
16	01827311-01		BV971 switch plate
17	05238516		PLASTIC HANDLE SOUTHCO BV971
18	22177812-01		BV970 IVS door wiring
100	1637		ELECTRONIC BOARD - MASTER (800)

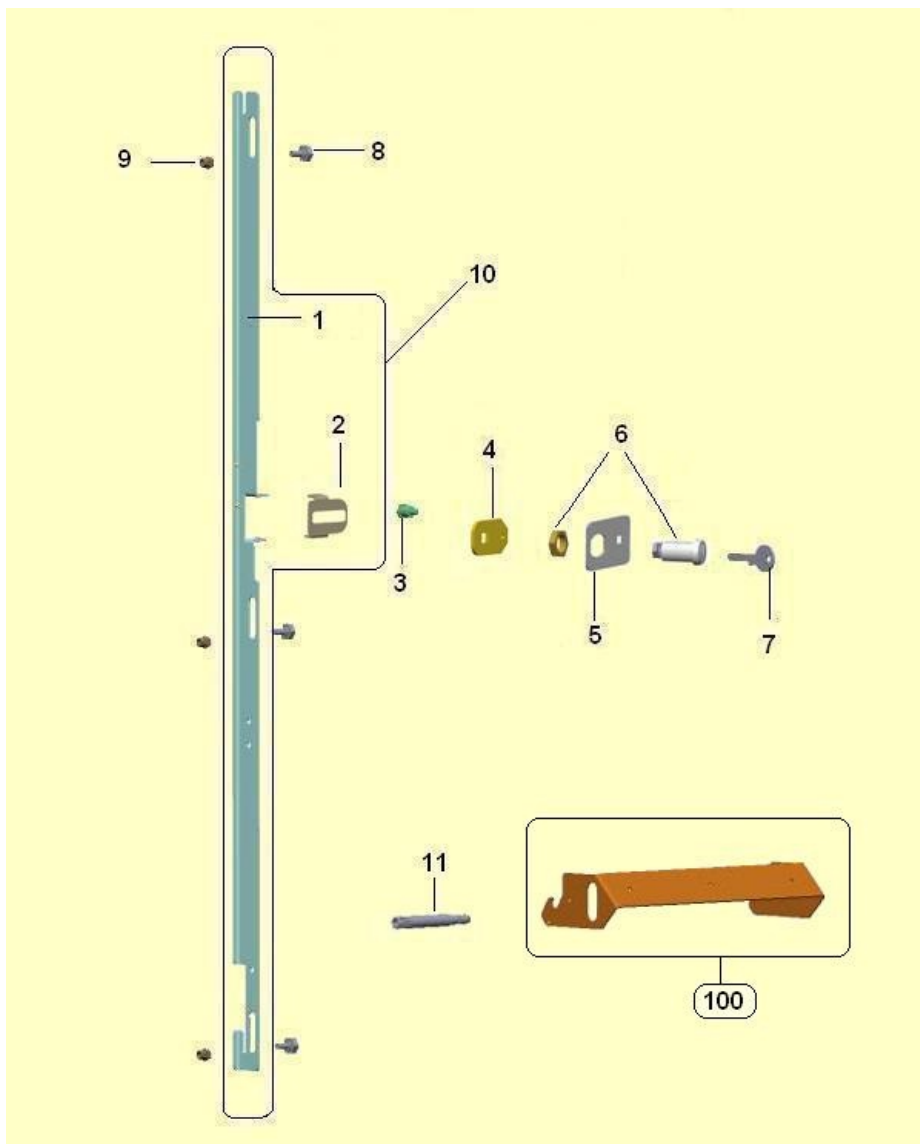
INSERT AND RETURN COIN (985)



INSERT AND RETURN COIN (985) - Item detail:

Position	Code	Options	Description
1	05249010		BVM coin mask w/button assy
2	05246715M09		coin recovery frame black
3	05083115-01M09		coin recovery door - black
4	05118241		pipe protection profileeet Vega
5	05233615-01M09		coin recovery channel black
6	01830112-03		BV971 IVS coin box assy
7	12028011		coin box handleer
9	20031216-01		changegiver gearmotor
10	96065520		coin return motor assembly
11	05192815-02M78		Grey changegiver cam
14	05232215M30		coin introd+m/s frame graphitemotor
15	01796011		button support plates rest.
16	26019492		changegiver buttonm
17	05232315M09		black changegiver buttonmotor
18	05233515M09		Coin Introduction slide black
19	01807111		coin slide roofle

DOOR LOCK (914)



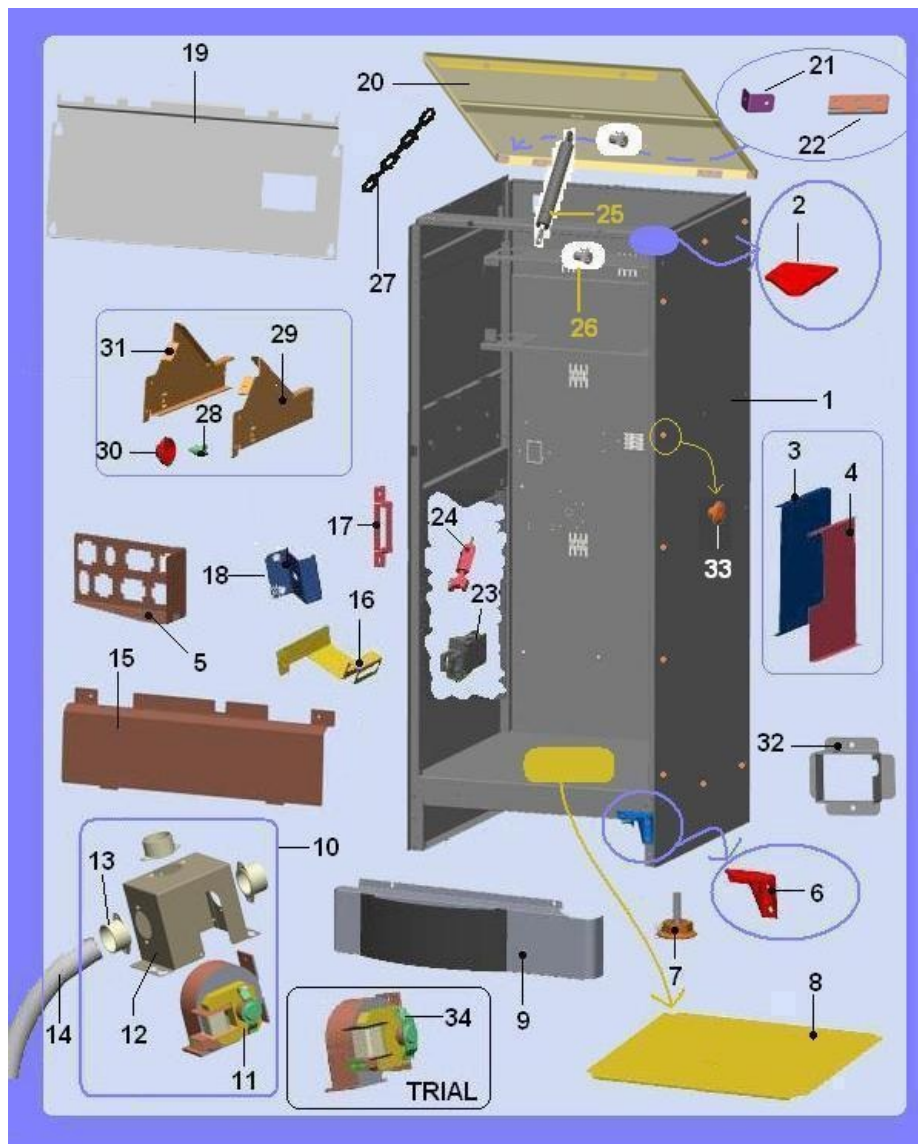
DOOR LOCK (914) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	12016116		drawer wheel piner
4	01768221-01		BVM971 Rielda lock hook
5	01904811		BV952/972 lock reinforcement
6	41029616		Rielda standard lockODE
7	41029836		Rielda's lock key EMK handle
8	19055521		lock rod screw
9	34118416		exagonal screwed insert M5
10	01857350-01		Lock rod assy
11	05107735M37		brown drop tray knob
100	1800		DISPENSER BREWING (915)

Group charts



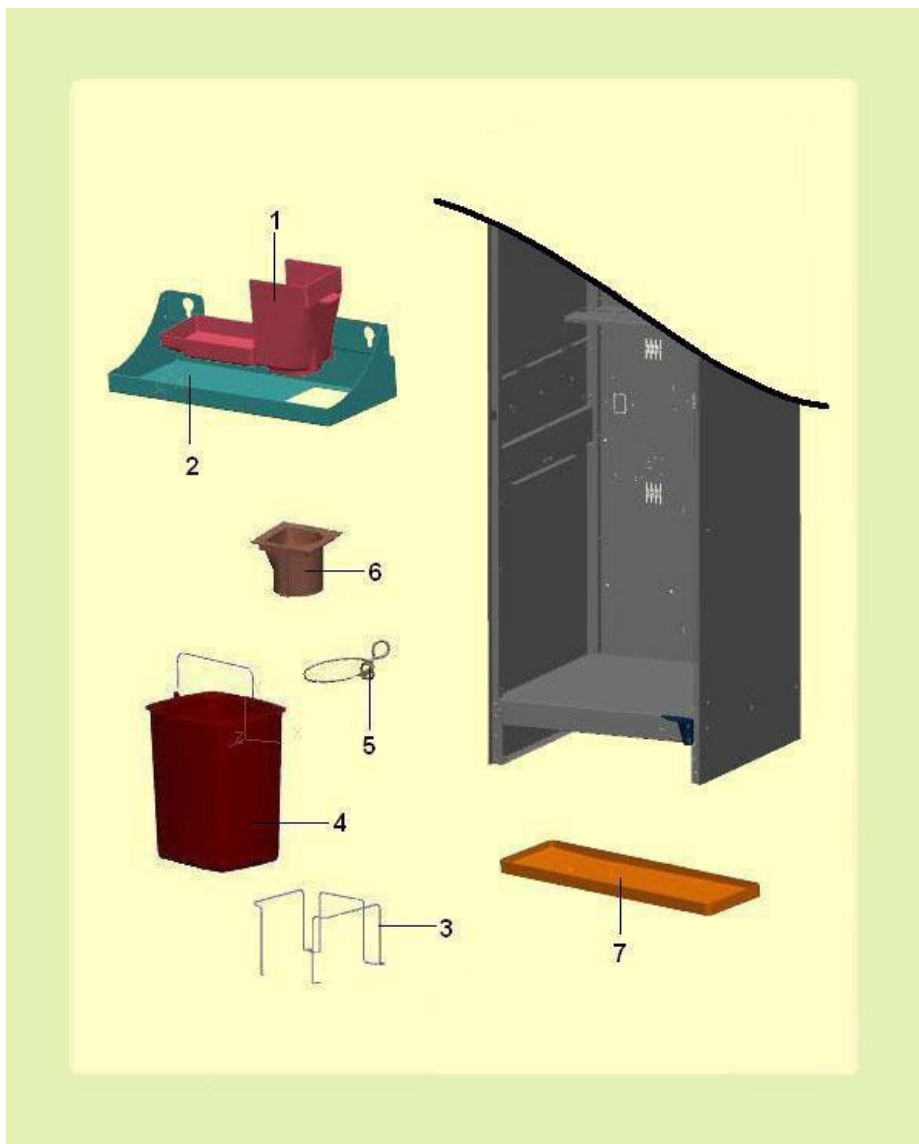
CABINET AND COMPONENTS (1011)



CABINET AND COMPONENTS (1011) - Item detail:

Position	Code	Options	Description
1	01852322-01P48		ASS. CASSONE BVM 952 GRAF
2	01864411		BV952 upper hinge sheet
3	01834211-03		left cover for drawer support
4	01828211-01		right cover for drawer support
5	01828411-02		plate for connectors BV971 IVS
6	01823011-01		BVM971 IVS lower hinge
7	21057212		foot.assy (m10x40) - -bvm971
8	01841911P54		BV 971 IVS base protection
9	01831112-01		BV971 IVS skirting board assy
10	01831320-02		BVM972 Instant aspirator assy
11	20006356		aspirator w/spacer 952/972
12	01828741-02		BV972 Inst.3W aspirator plate
13	05071915		aspiration pipe connectionipe 8
14	09031113		28x33 Leviflex pipe581
15	01854111-03		COPERT.SCAT. ELETTRICA BV952
16	01834511-02		Drain pipes guide
17	01844011		Switch support
18	01828111-02		BV971 IVS lock hinge
19	01854211-03		COPERT.POSTERIORE BV952 ES
21	01922011		SQUADRETTA PER TETTO
22	21057116		CERNIERA MOBILETTO BV921
23	26016726		safety switchm
24	05097215-02M09		Service key XT Clixon black am
25	12047916		BV952 VAPSINT gas spring
26	19117811		gas spring pin
27	21015816		Chainlet assy
28	12016116		drawer wheel piner
29	01816211		BV971 IVS right tilting guide
30	05116416		vega drawer wheele
31	01816311		BV971 IVS left tilting guide
32	01890411		Cable power supply box
33	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL
34	20006316-01		aspirator w/spacer (ant-sir-or

PARTS OF COMPLETION (927)



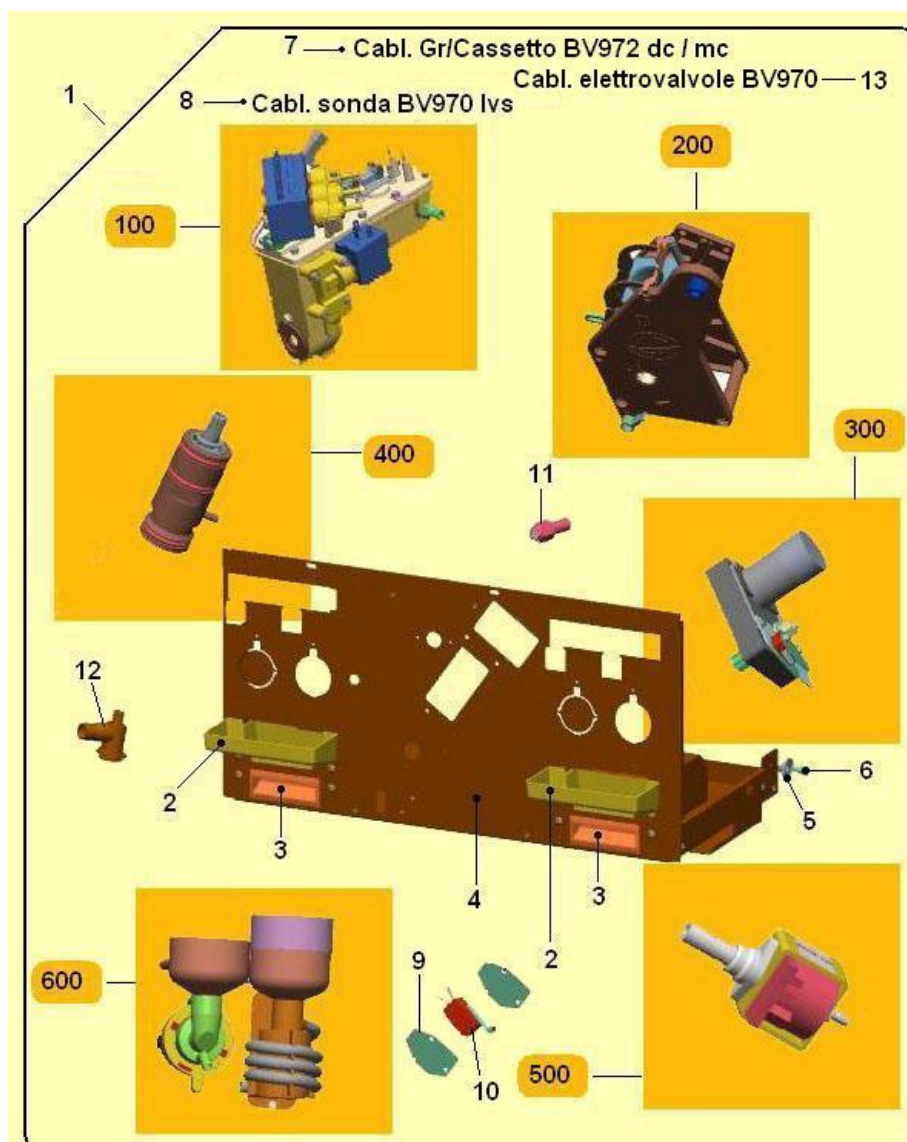
PARTS OF COMPLETION (927) - Item detail:

Position	Code	Options	Description
1	05157415-01M09		iris blackcoffeewaste conveyor
2	01828511-02		waste coffee box sup BV971 IVS
3	07034411-02		Bucket spring
4	05137316		bucketle
5	21056016-01		waste coffee bag spring d 68mm
6	05168115-02M09		coffee waste bag spring
7	05245615M37		BV972 brown express/instant drop tray

Group charts



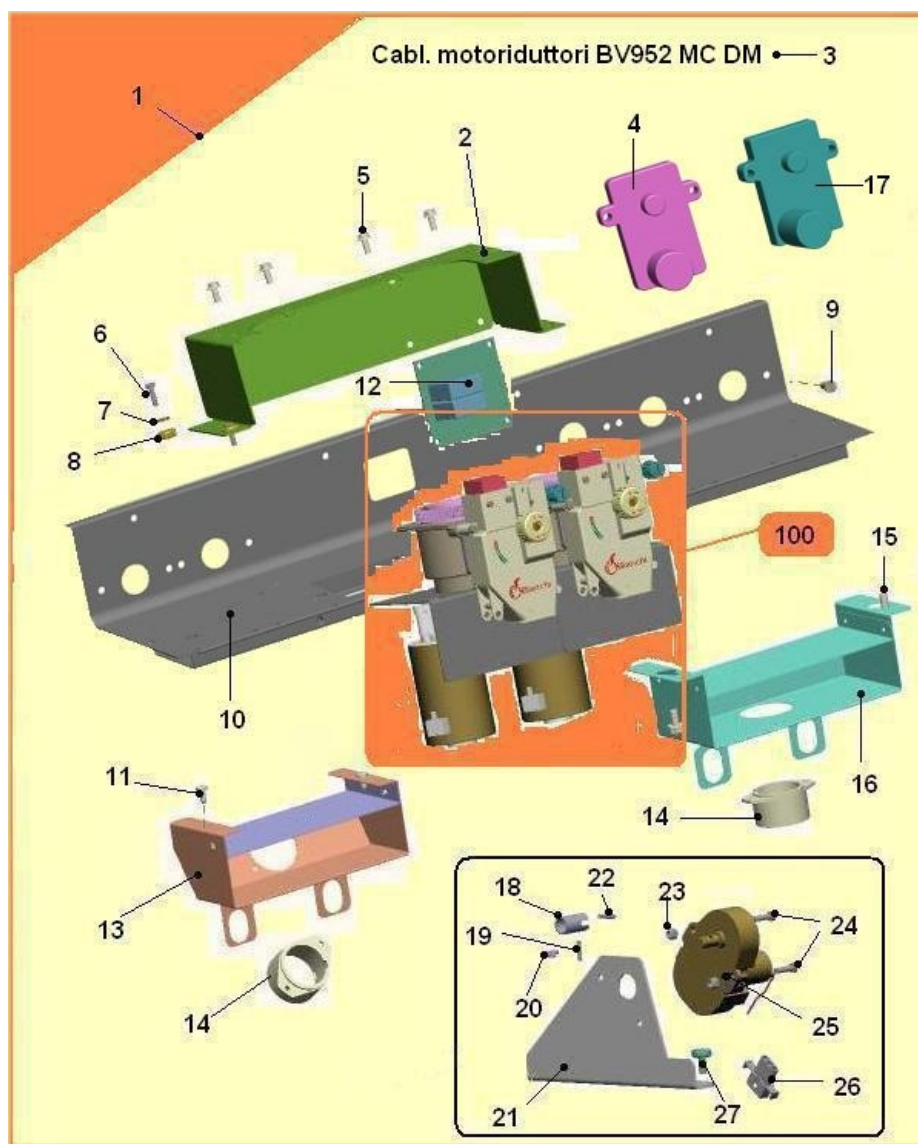
ASSEMBLY SHELF (1012)



ASSEMBLY SHELF (1012) - Item detail:

Position	Code	Options	Description
2	05117415M37		DOUBLE DROP COLLECTION TRAY BR
3	05238516		PLASTIC HANDLE SOUTHCO BV971
4	01831432-03		BVM972 DB DM drawer sheet assy
5	05116416		vega drawer wheele
6	12016116		drawer wheel piner
7	22177932		BV972 DB/MB drawer group cable
8	22178412		BV971 IVS PROBE WIRING
9	08004111		microswitch insulationr spring
10	26005136		microswitch with wheelm
11	19056011		group fixing pin
12	05145815M37		drain nozzle
13	22178212		BV970 electrovalve wire
100	1586		BOILER ESPRESSO WITH ELETTRV. INSTANT PRODUCTS (763)
200	1942		GROUP COFFEE PLASTIC WITH FUNNEL (1005)
400	49		ASSEMBLY PISTON(7)
600	1958		COMPONENTS FOR MIXERS (1015)

ASSEMBLY SUPP. GRINDER-GEARMOTORS CANISTER DOSER (1013)

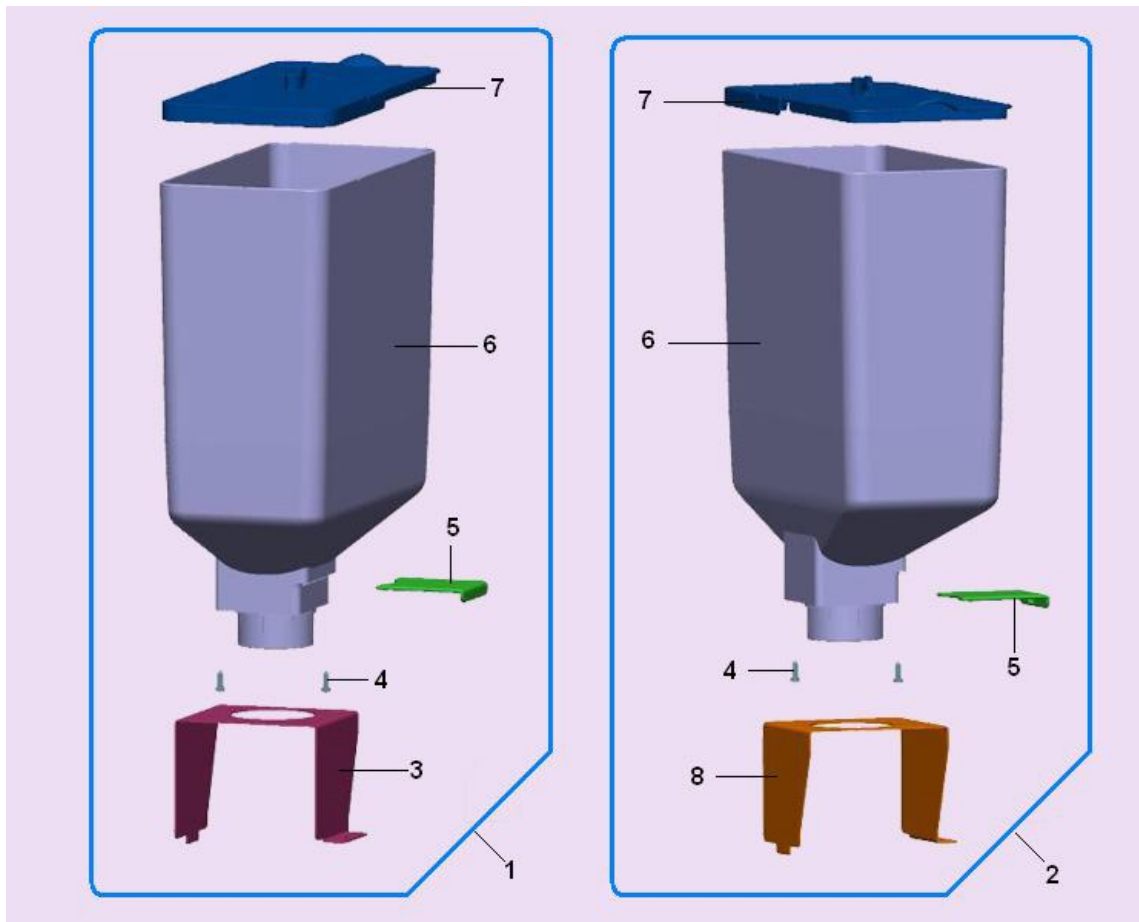


ASSEMBLY SUPP. GRINDER-GEARMOTORS CANISTER DOSER (1013) - Item detail:

Position	Code	Options	Description
2	01871811		BVM972 DB DM grinders support
3	22183532		CABL.MOTORIDUTTORI.BV952 MC DM
4	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
6	32055516		M4x16 hex screw
7	35160316		d. 4,2 IX self locking washer
8	23004086		cabl damper(6*15 - rubber)able
9	32130616		6MAx16 screw
10	01829121-01		B972DGprod.canister supp.plate
12	26050516		Double grinder board
13	01871712		DG aspiration box support assy
14	05071915		aspiration pipe connectionipe 8
15	32122916		M5x10 screw
17	20017016-02		100 rpm 24V DC gearmotor w/o cable
18	19068811		regulation lever bushew
19	33053046		3,14 pinODE
20	19054411		rivet bushgroup
21	01760021		2Grinder calibr.mot.supp.plate
22	33053146		3x16 pinODE
23	34110216		4m self-locking nut
24	32060816		4MAx16 TCscrew
25	20018426-01		24VDC 12RPM 2,2nF 100V gearmotor
26	23009616		3ways female connectorable
27	19043521		fixing knobgroup
100	1671		ASSEMBLY GRINDER-DOSER (817)

Group charts

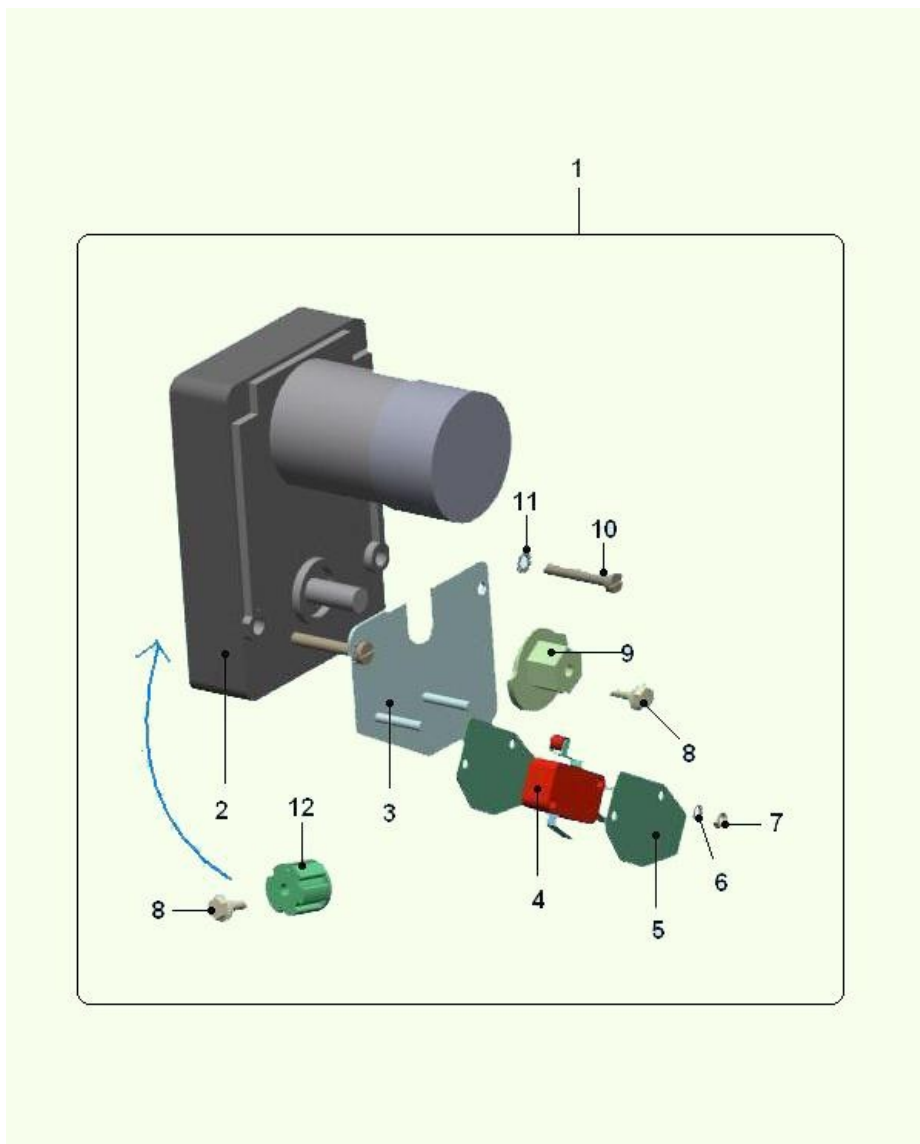


COFFEE BEAN HOPPER COFFEE DX/SX (1014)

COFFEE BEAN HOPPER COFFEE DX/SX (1014) - Item detail:

Position	Code	Options	Description
1	05251240		LT coffee hopper assy BV952 DM
2	05251230		RT coffee hopper assy BV952 DM
3	01871921		BVM hopper left support
4	32010336		4,0X12 UNI9707 tapping screw
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	05251315M00		coffee hopper BVM972
7	05255015M00		RT/LT hopper cover BV972
8	01871911		BVM hopper right support

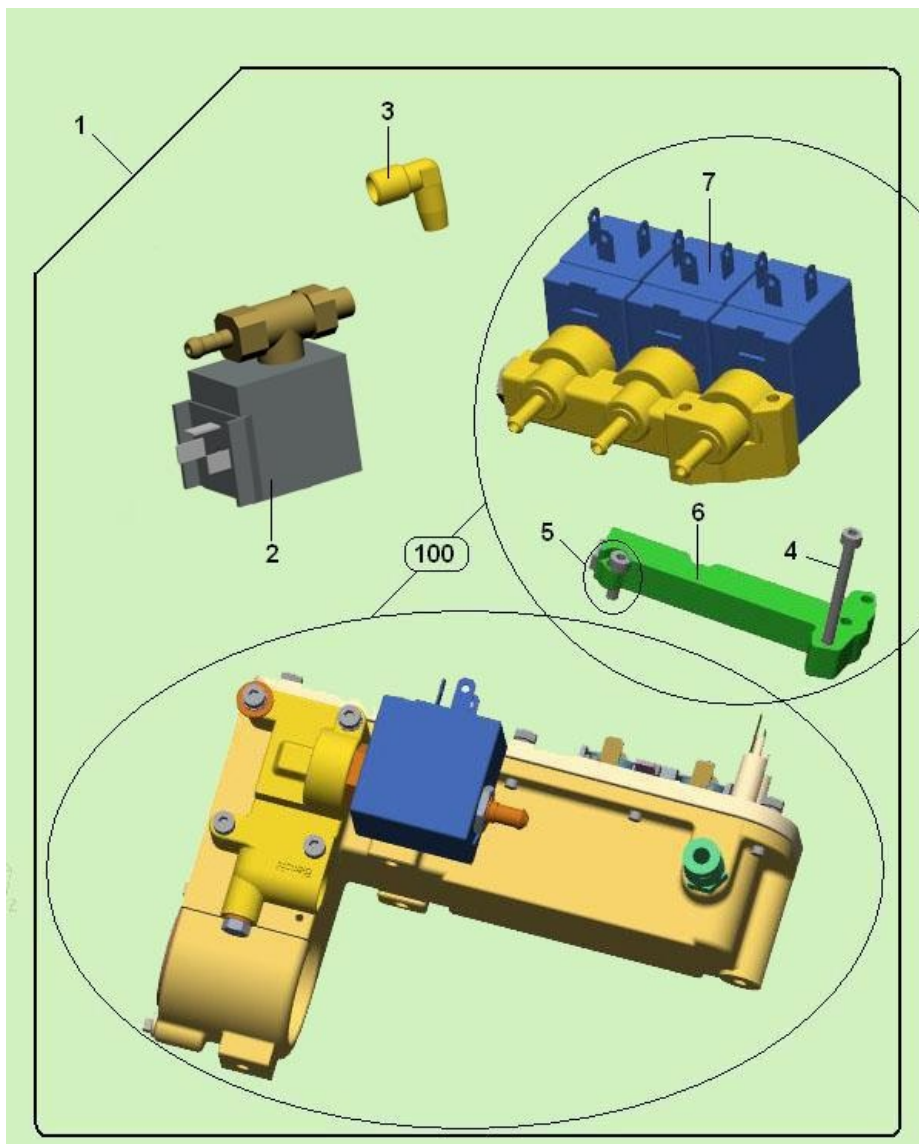
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

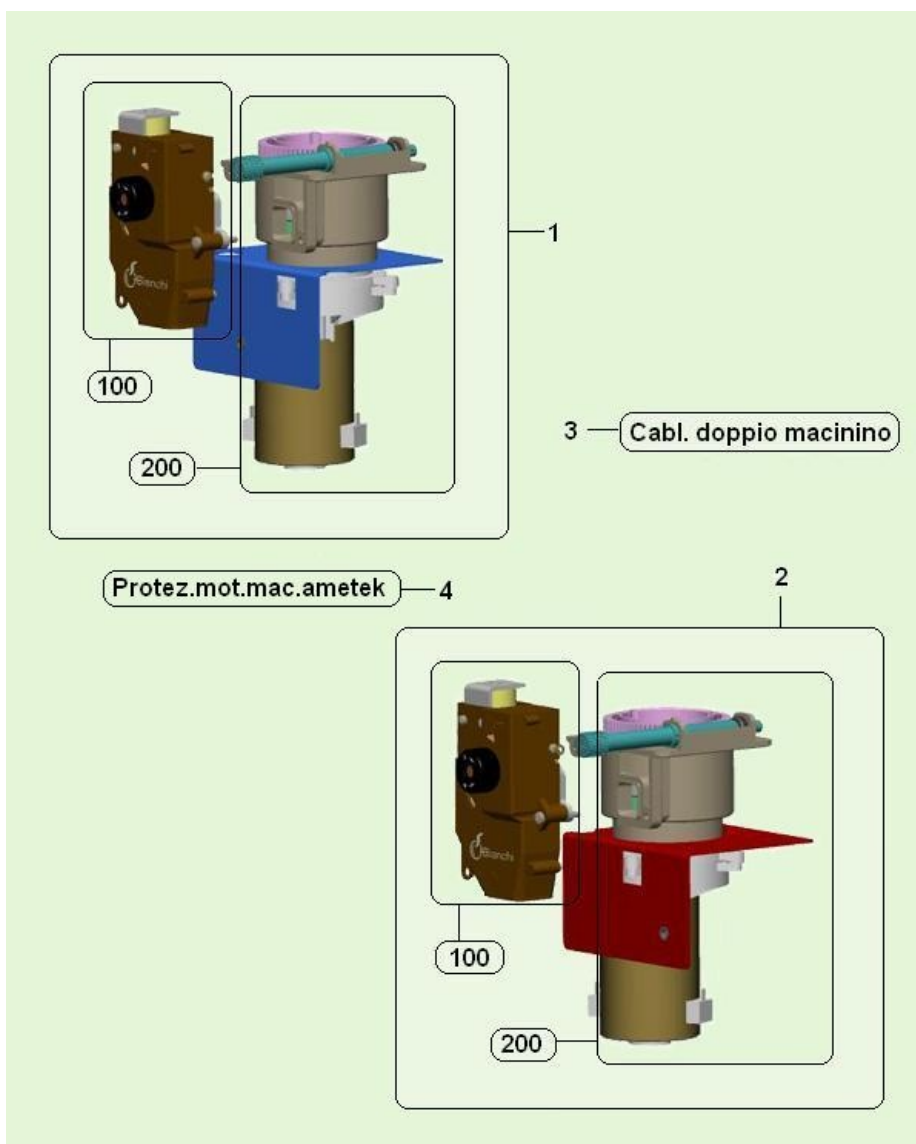
BOILER ESPRESSO WITH ELETTROV. INSTANT PRODUCTS (763)



BOILER ESPRESSO WITH ELETTR. INSTANT PRODUCTS (763) - Item detail:

Position	Code	Options	Description
1	43036520-01		ES MC boiler assy 4valvs BV952
2	25012146-02		ELECT.VALVE 2WAYS 24DC W/JOINT
3	04031216		connection M/Fassy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

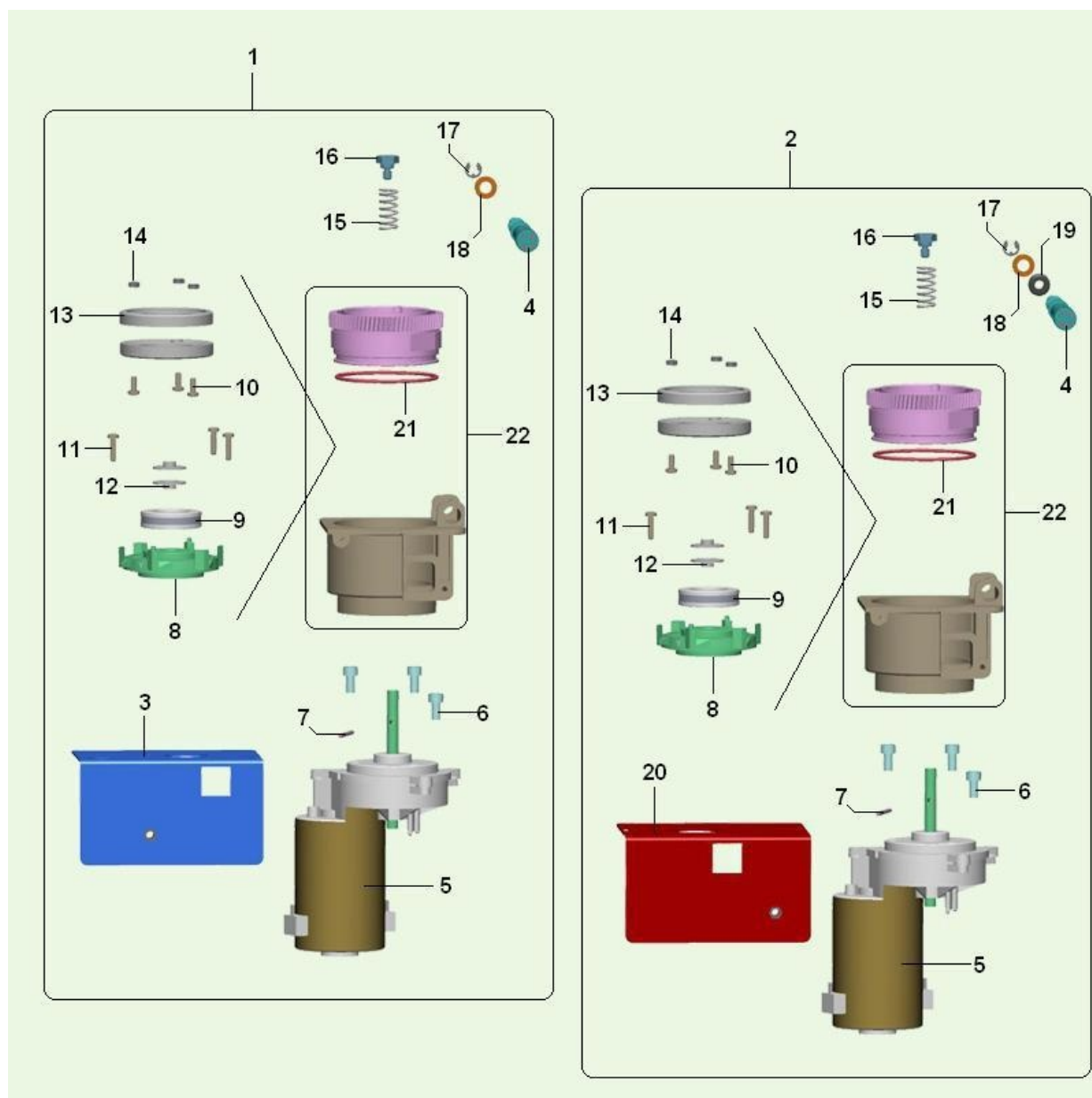
ASSEMBLY GRINDER-DOSER (817)



ASSEMBLY GRINDER-DOSER (817) - Item detail:

Position	Code	Options	Description
1	96057650-02		BV972 left grinder doser assy
2	96057640-02		BV972 right grinder doser assy
3	22175712-01		Double grinder cable
4	22126622		AMETEK FAST 4,8 grinder motor protection
100	1213		ASSEMBLY DOSER COFFEE (539)
200	1672		ASSEMBLY GRINDER MOTOR VERT. DX/SX (816)

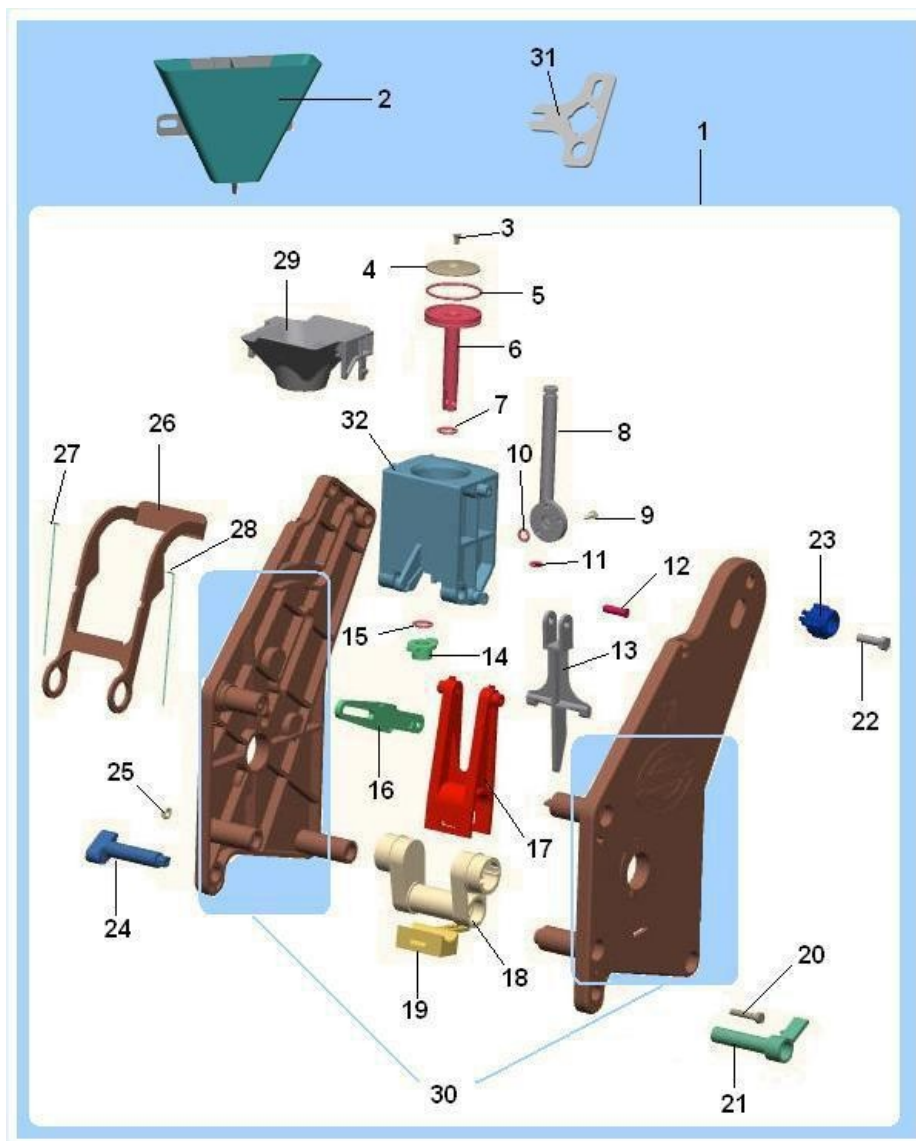
ASSEMBLY GRINDER MOTOR VERT. DX/SX (816)



ASSEMBLY GRINDER MOTOR VERT. DX/SX (816) - Item detail:

Position	Code	Options	Description
1	86001350-02		LT coffee grinder assy BV972
2	86001340-02		RT coffee grinder assy BV972
3	01926922		LT grinder fixing plate assy
4	05134715		grinder adjustment screw C2000
5	20020616		24VDC grinder Ametek gearmotor
6	32135316		MA6X12 cross-headed embedded hexagon Zn screw
7	12017411		wire D30x30er
8	13008211-02		mobile blade support
9	19059216		bearingew
10	32060516		4MAx10 screw
11	32060816		4MAx16 TCscrew
12	19060411		bush with washerew
13	18007326		D=64 grinder blade 12teeth
14	34102816		4MA hex nutODE
15	07020411		grinder holder spring-971
16	19059021		screw for ametek springew
17	37001116		Ø 6 seeger ring
18	35168826		flat washer D.8,4*15,5*1,2
19	23004086		cable damper(6*15 - rubber)able
20	01926912		RT grinder fixing plate assy
21	36211316		O-ring 3262 NBR 70 SHODE
22	43018910-01		grinder chamber assy w/knob

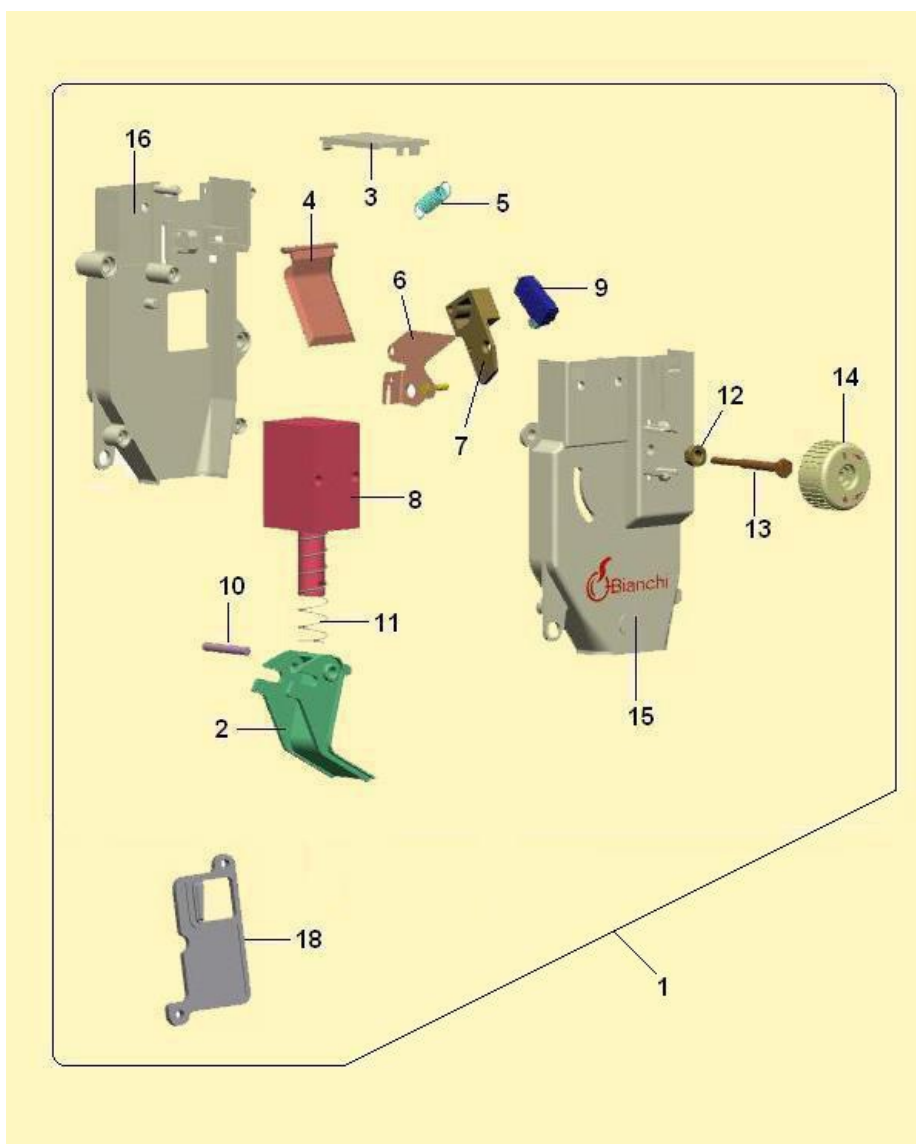
GROUP COFFEE PLASTIC WITH FUNNEL (1005)



GROUP COFFEE PLASTIC WITH FUNNEL (1005) - Item detail:

Position	Code	Options	Description
1	95007430-03		plastic coffee group w/funnel
2	01923020-01		Double grinder coffee conveyor
3	32035236		TSP 3MAx16 IX screw
4	16012021		coffee group filterer
5	36363116		Joint 2118 SH70 VITON
6	05161225		waste coffee 2holes eject rod
7	36212716		Joint 3037 SH70 VITON
8	05106815-01		tube for cupt.
9	32222827		Blunt self-threaded screw 2,9x9,5
10	36210916		OR2021 gasketODE
11	36351316		o-ring for cooffe group pipeODE
12	05107515		rivett.
13	05148315		rod liftert.
14	05106715		bush cupt.
15	36211916		OR 2037 gasketODE
16	05107415		drive rodt.
17	05107115		connecting rodt.
18	05107615		crankt.
19	05107215		brackett.
20	32060936		TC 4MAx20 screw
21	05107815		locking levert.
22	32090636		TE 5MAx18 screwank
23	05109515		Knobrame
24	05107915		locking rodt.
25	34110316		Self-locking nut 5MA7
26	05107015		spatulat.
27	07017911		right spatula spring-971
28	07017921		left spatula spring-971
29	05253815M09		coffee group funnel BVM333
30	43123910-01		front/rear shoulder assembly
31	01475411-01		Coffee group rotation key
32	05106615-01		cupt.

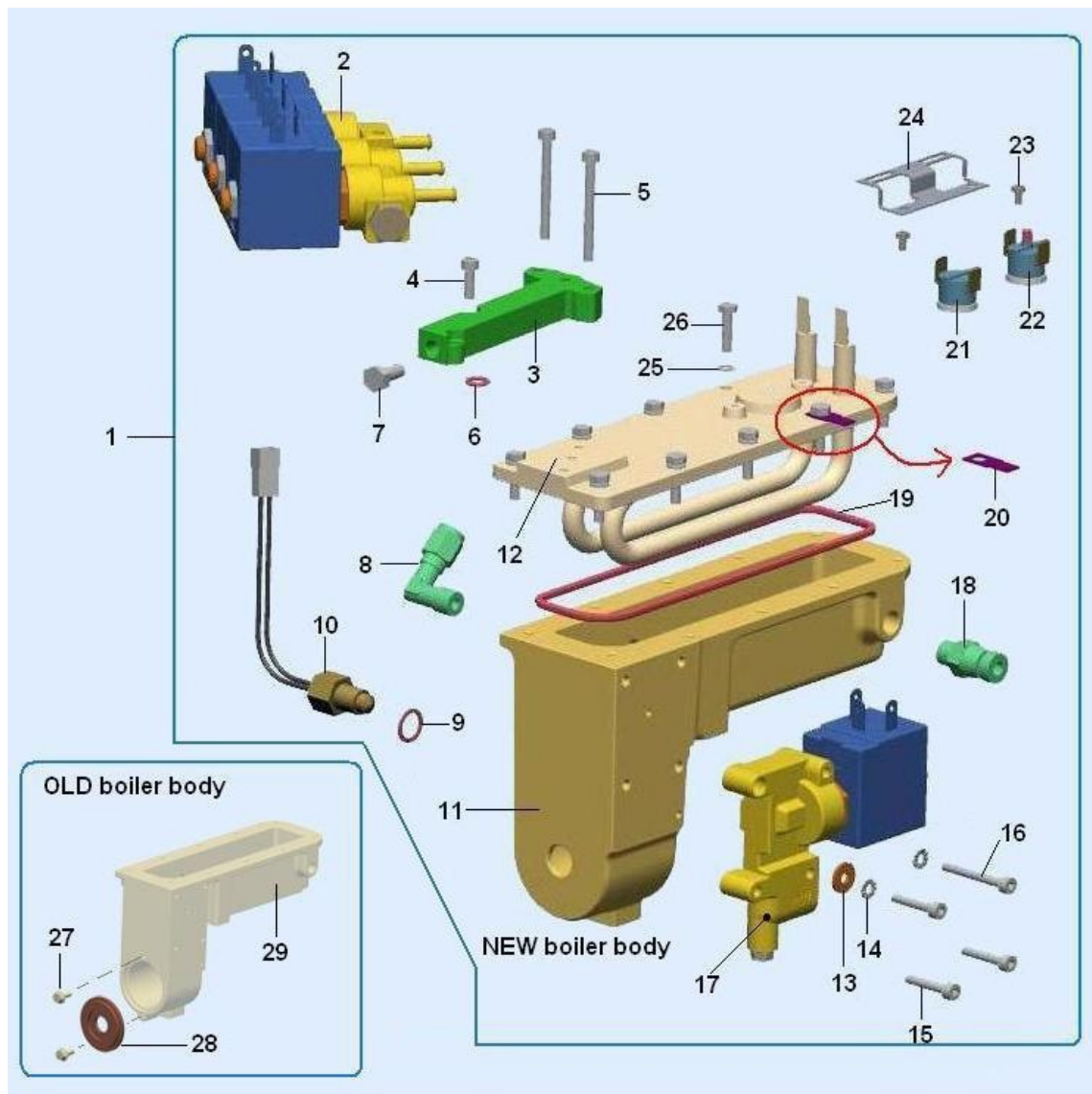
ASSEMBLY DOSER COFFEE (539)



ASSEMBLY DOSER COFFEE (539) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
18	05155615-01		spacer

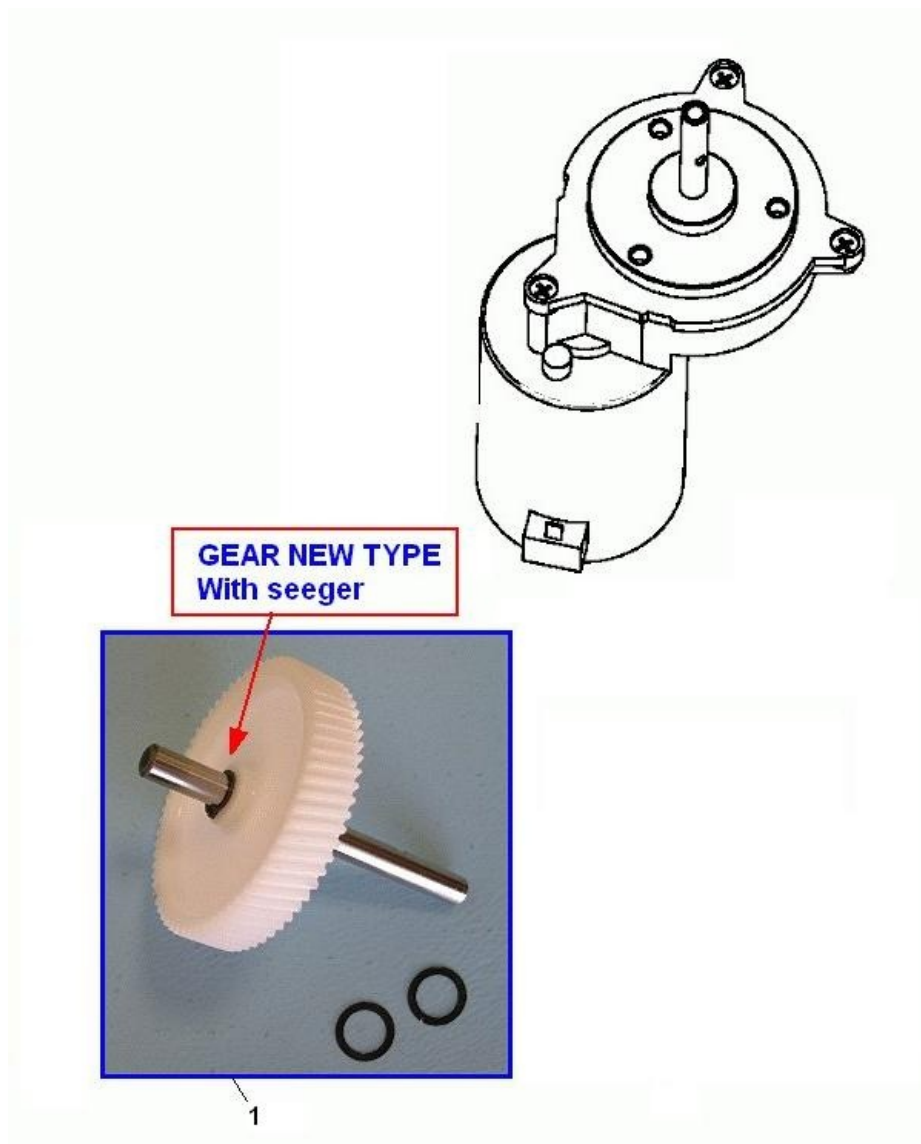
BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAX20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAX5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAX16 screw
27	32050516		screw 4 MAX10
28	18007011		piston stop washer OT58
29	13008011		espresso boiler body

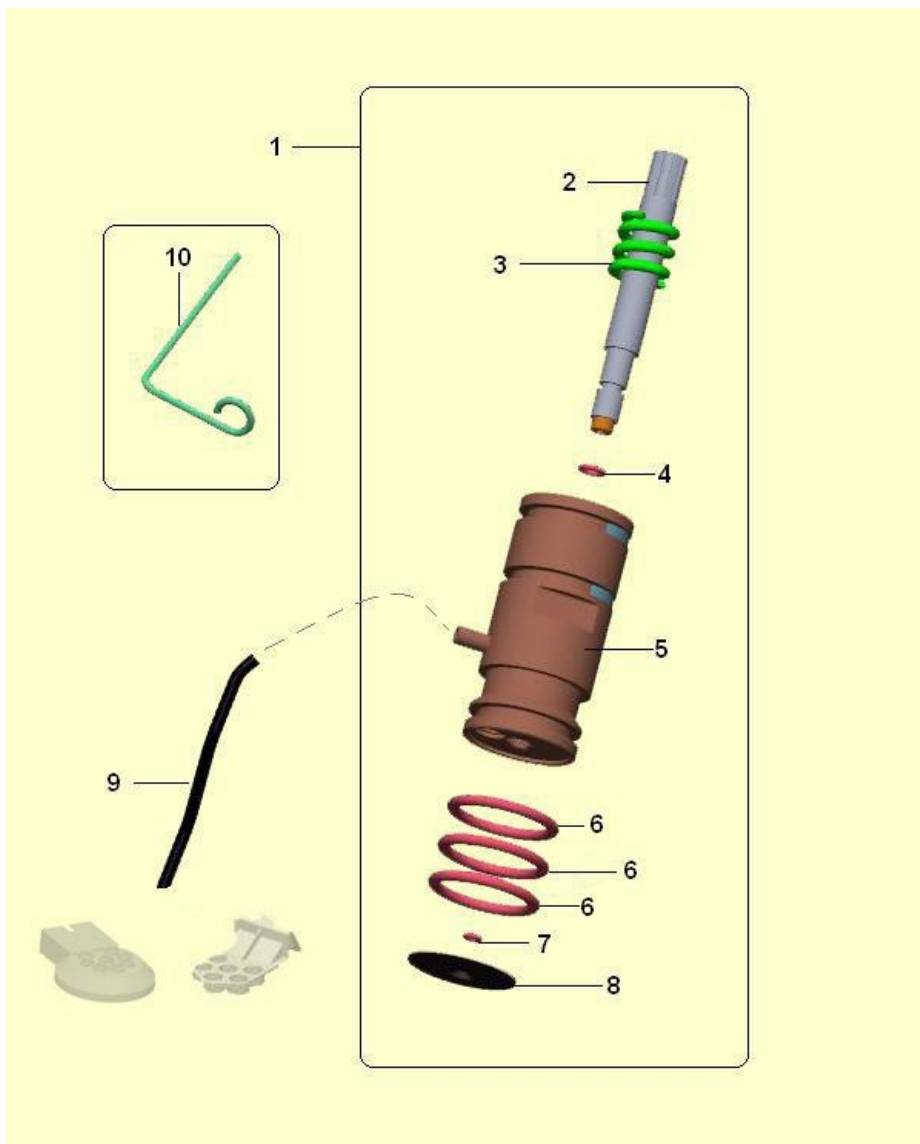
GRINDER VERT. - GEAR (336)



GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

ASSEMBLY PISTON(7)



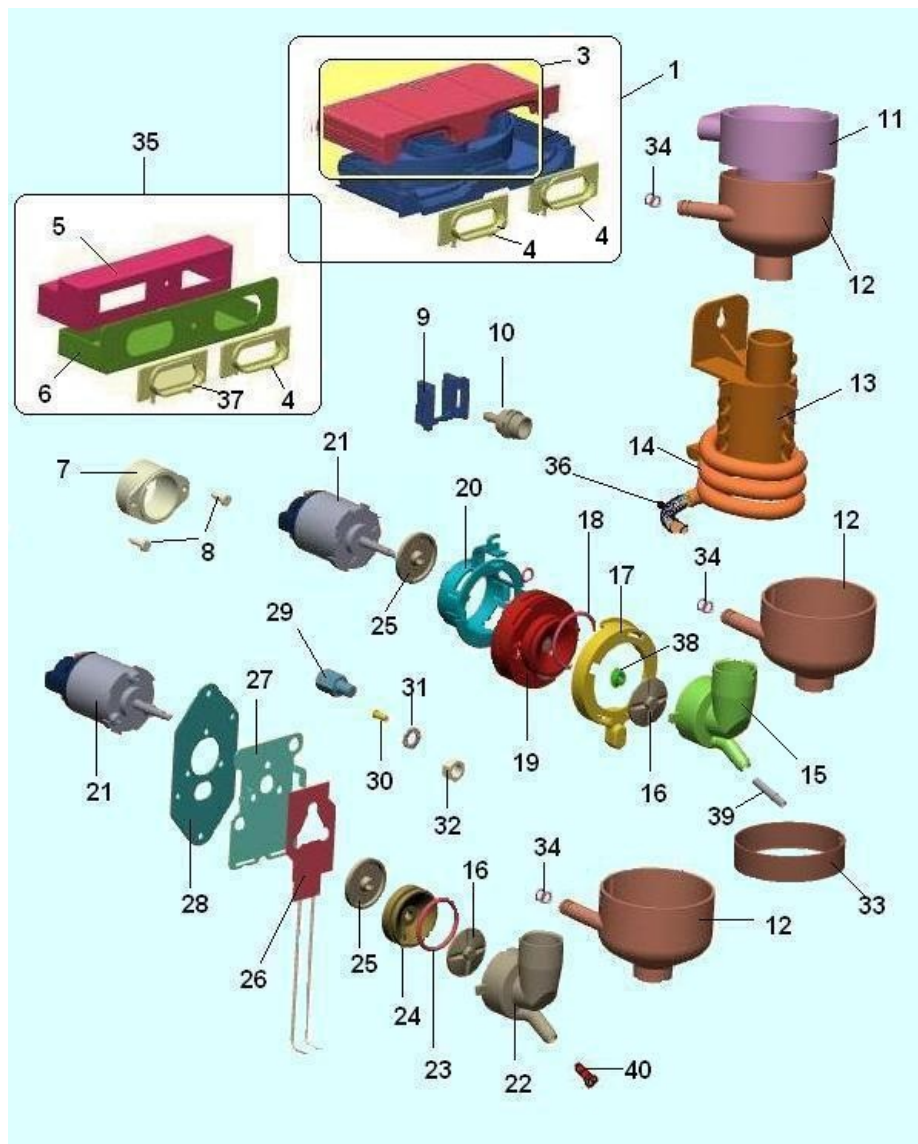
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



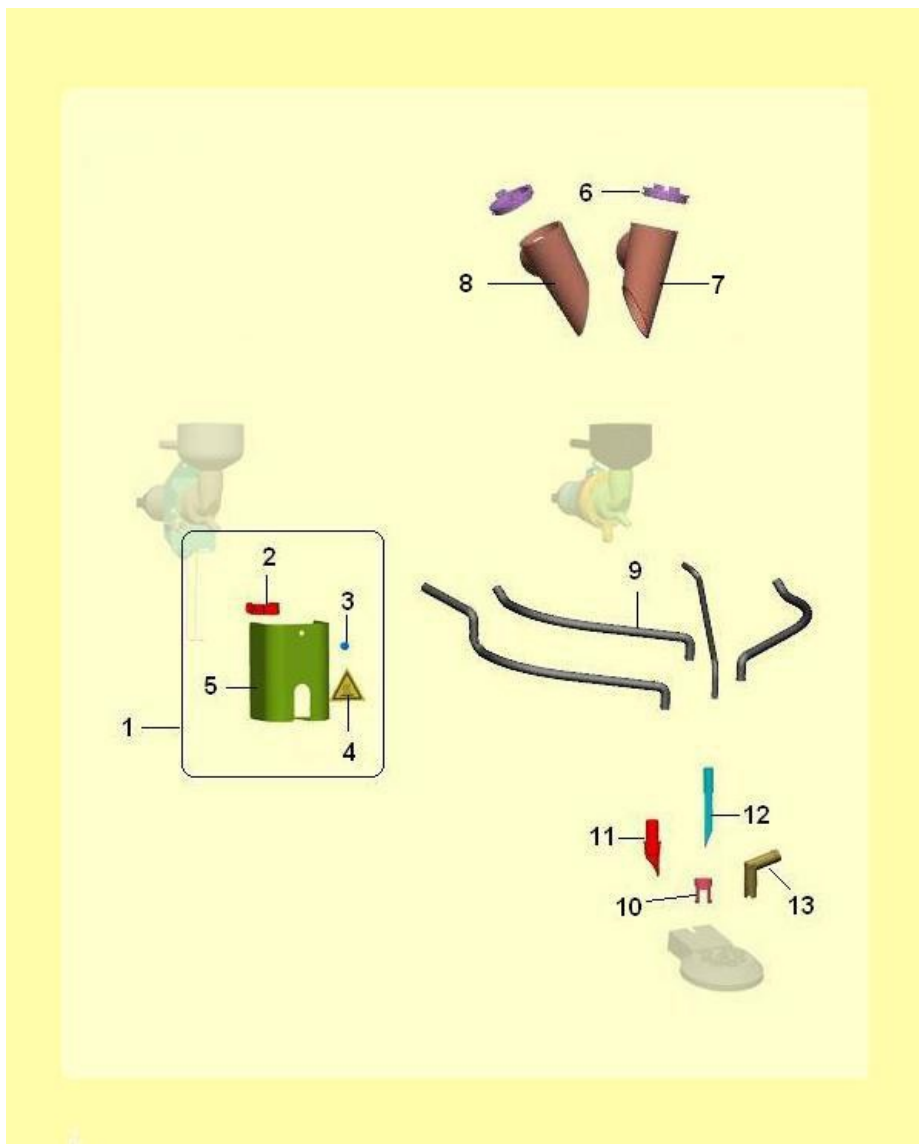
COMPONENTS FOR MIXERS (1015)



COMPONENTS FOR MIXERS (1015) - Item detail:

Position	Code	Options	Description
1	05169010		lower aspiration box
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
5	01886231		CORPO SUP. CASSETTO ASPIR.
6	01886331		CORPO INF. CASSETTO ASPIR.
7	05071915		aspiration pipe connectionipe 8
8	32222956		3.9x13 self-threading screw9,5
9	05159025M37		rubber holder connection suppo
10	05132515M57		rubber holder connec.for 3,5 p
11	05113815M57		black AM mixing bowl cover
12	05113745M57		mixing bowl L=10 black am
14	09087843M57		7x11 black AM silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection disky grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	32238036		M4X10 PEM ZN prisoner
31	35160616		Ø 8.3 self-locking washerODE
32	34103116		8MA hex nutODE
33	05132415M57		Black mixing bowl collar
34	36203816		OR 106 6,75/1,78 gasketODE
35	01789320		RT DOUBLE ASPIRAT.DRAWER ASSY
36	07017711		tea serpent. spring-971
37	05117215		aspiration box plugixers
38	36351215		green V-seal gasketODE
39	05122415M57		AM milk reduction
40	05102215M57		mixer camber reductor black

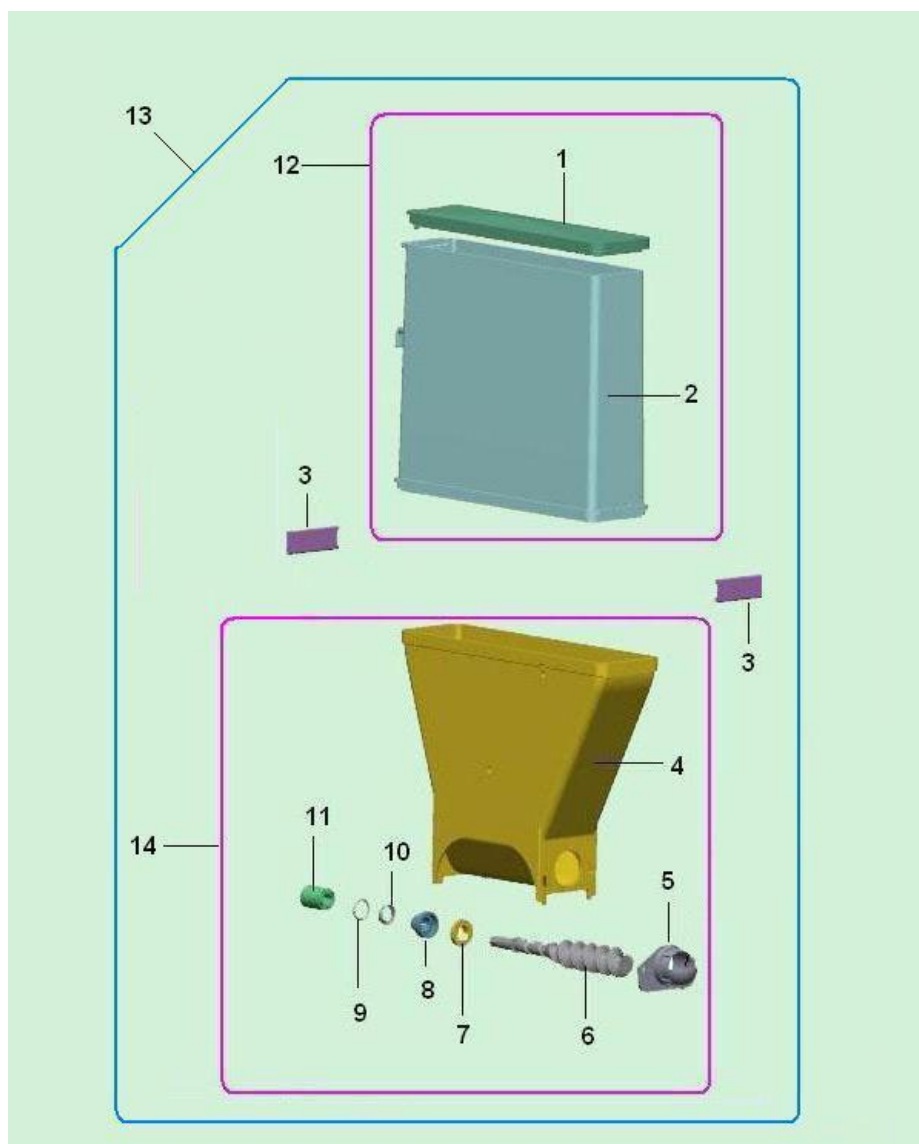
PARTS OF COMPLETION (824)



PARTS OF COMPLETION (824) - Item detail:

Position	Code	Options	Description
1	01833512		Heated bowl cover assy
2	23036116		hook with screw and nuter
3	33050196		4x7 aluminium blind rivet
4	30069411-01		temperat.safety sticker
5	01833311-01		Heated bowl cover
6	05160415-02M37		powder funnel cap brown
7	05160655		brown right powder funnel l=101
8	05160665		brown left powder funnel l=1011
9	09087823-02		brown sez silicon pipe 5x9
10	05099615		nozzle bushsy
11	05096035		brown straight dispensing nozzle
12	05099715-01		white L=48 nozzlesy
13	05089815-03M37		brown elbow dispensing nozzle

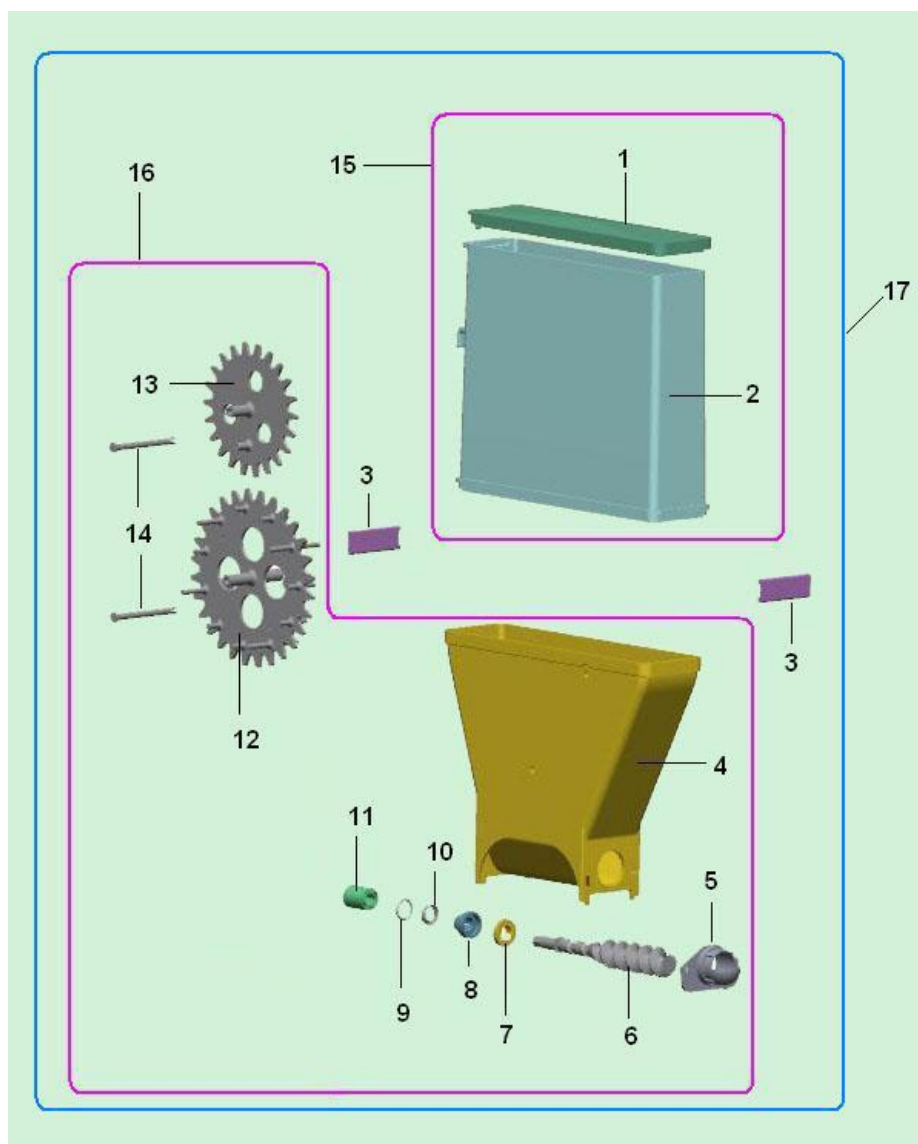
ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986)



ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158635-02		Lower canister w/out wheel
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05138410-01		canister extension L=221
13	96035750-02		canister assy w/out wheel 221
14	05242730		Low.disp.canister w/out wheel

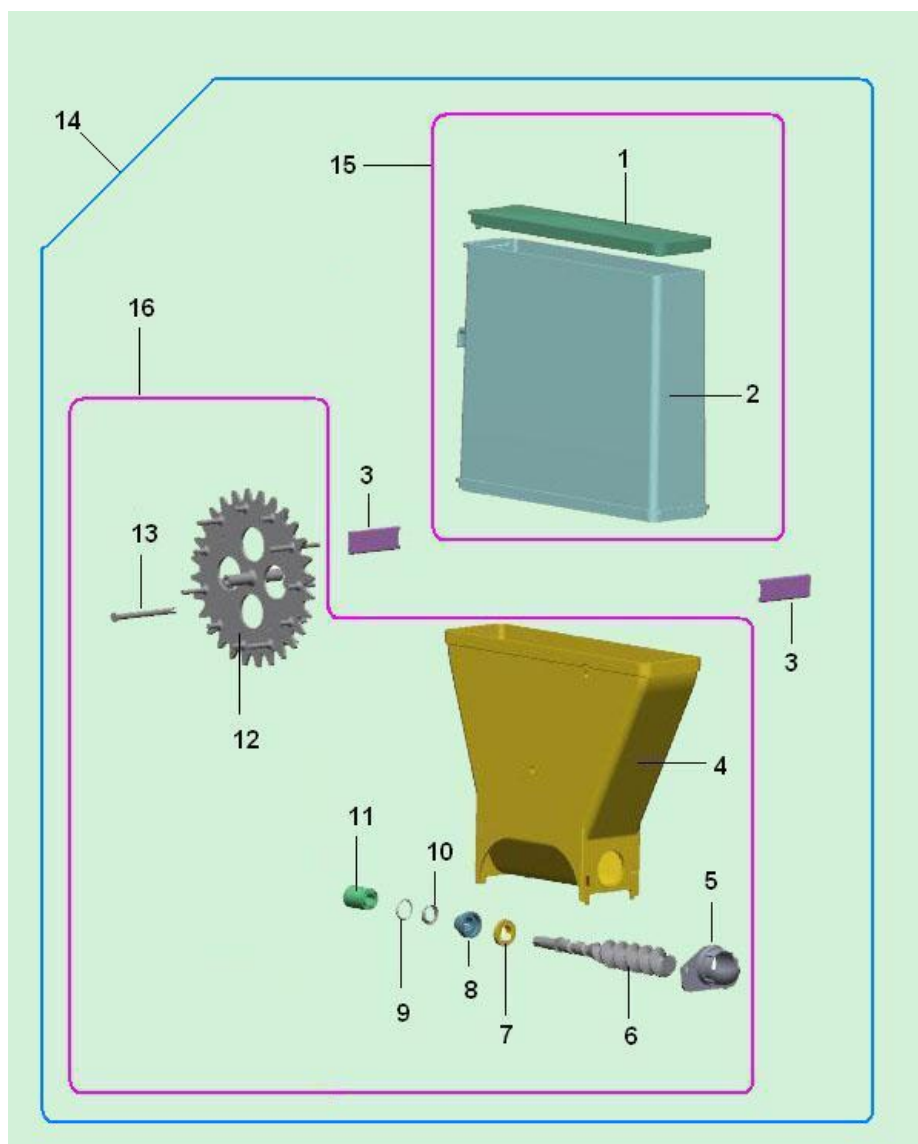
ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871)



ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05112315		secondary cogwheel for canister
14	05133115-01		canister pivotpipe
15	05138410-01		canister extension L=221
16	05242710		Low.dispens.canister w/2 wheel
17	96048720-02		canister 2wheels +221mm

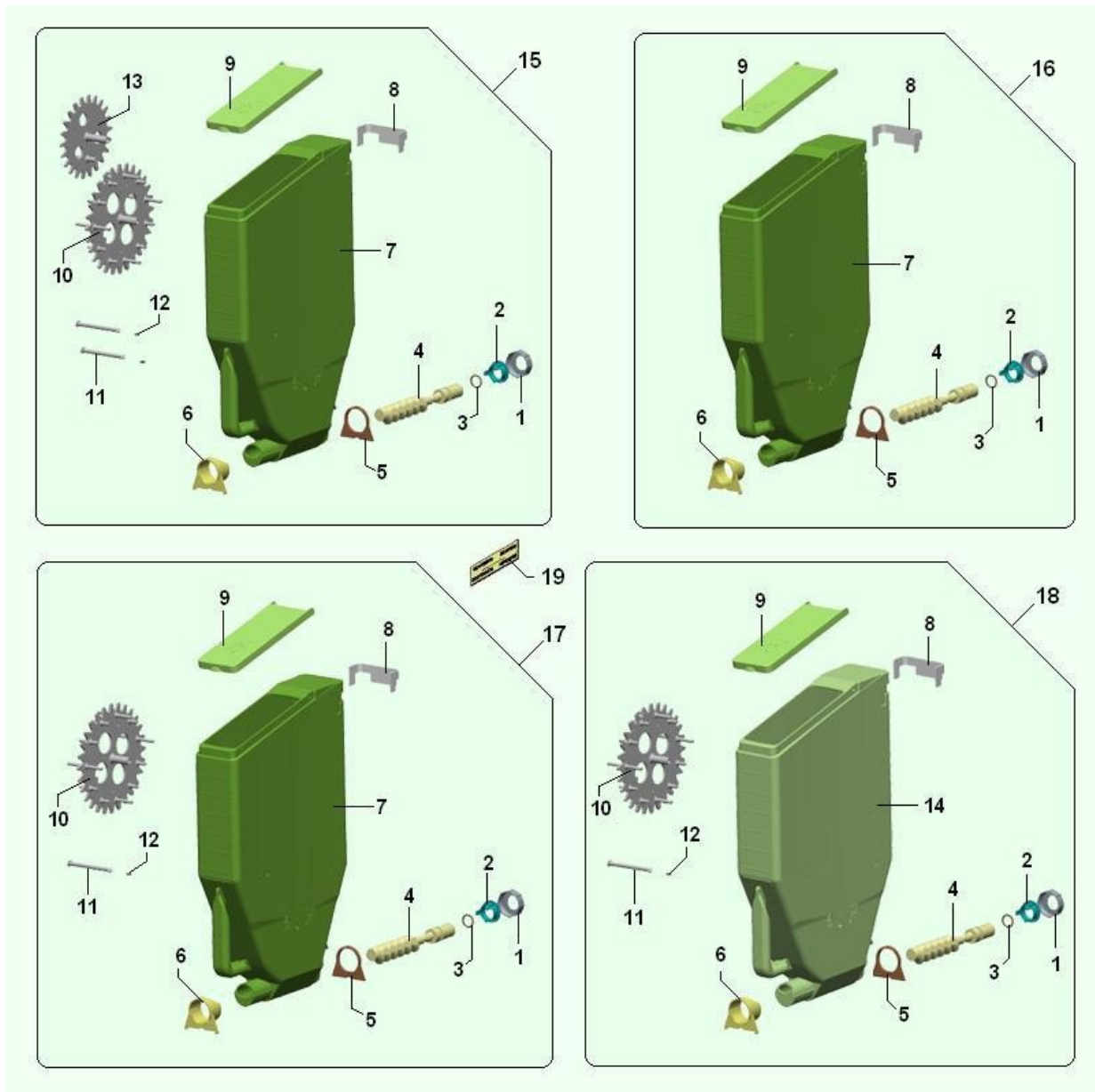
ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900)



ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158625-02		1W Lower dispenser canister
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05133115-01		canister pivotpipe
14	96048620-02		canister 1wheel +221mm
15	05138410-01		canister extension L=221
16	05242720		Low.dispens.canister w/1 wheel

NEW CANISTER DOSER H.450 (1174)



NEW CANISTER DOSER H.450 (1174) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

Group charts



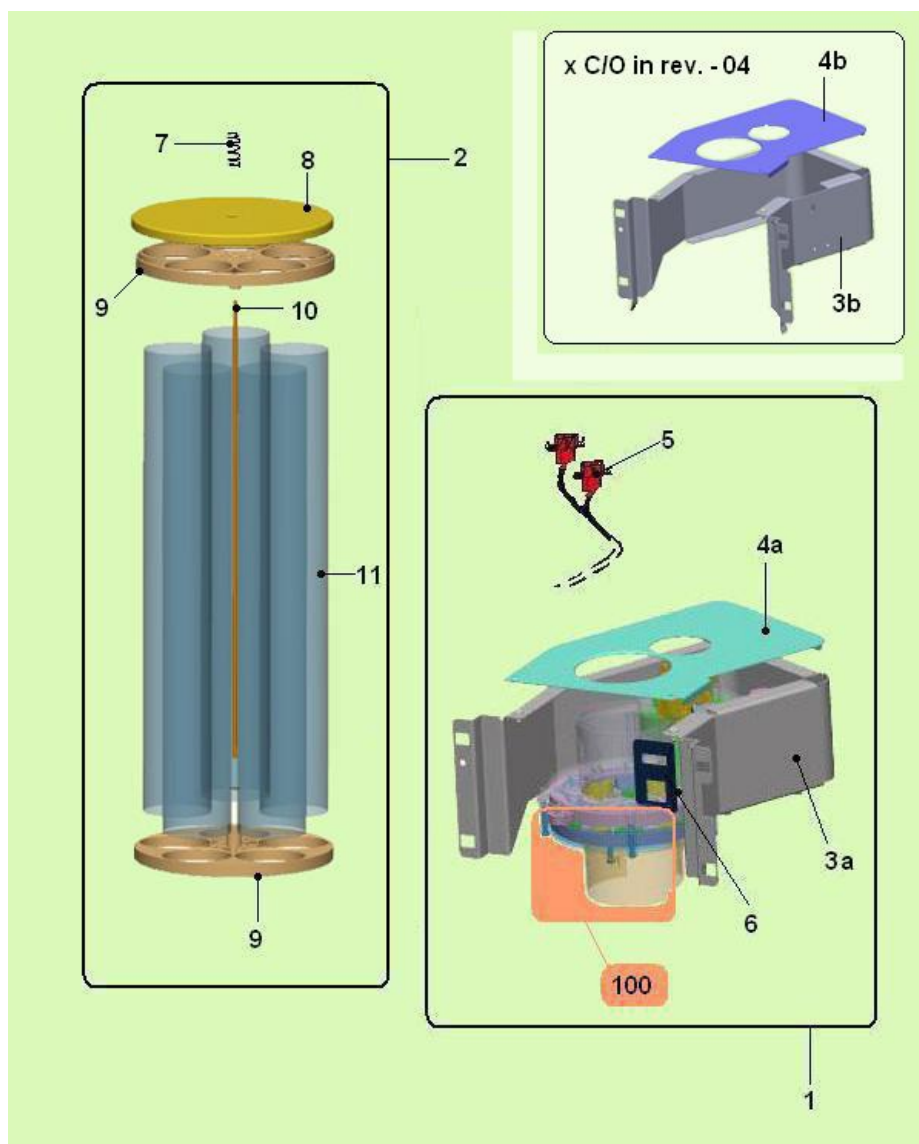
DISPENSER BREWING (915)



DISPENSER BREWING (915) - Item detail:

Position	Code	Options	Description
1	05108320-01M09		black cup station
2	05103615		cup station doork
3	05000315M09		black cup fork
4	05266315M09		Cup station protection collar
5	05103225-01		black cup station
6	01452011-02		Dispensing chamber tanksupport
7	05103525-01		black cup station lock-lever
8	05103325-01		black cup station lever suppor
9	05103425-01		left cup station support blac
10	05103715-02M09		drops collection tray black
11	05103815-01		dispensing chamber funnelk
12	07017311		catch lever spring-971
13	43127110		cup station support LT/RT assy
14	30273111		Cup station precaution labels
15	05099116		blow-hole rubber capsy

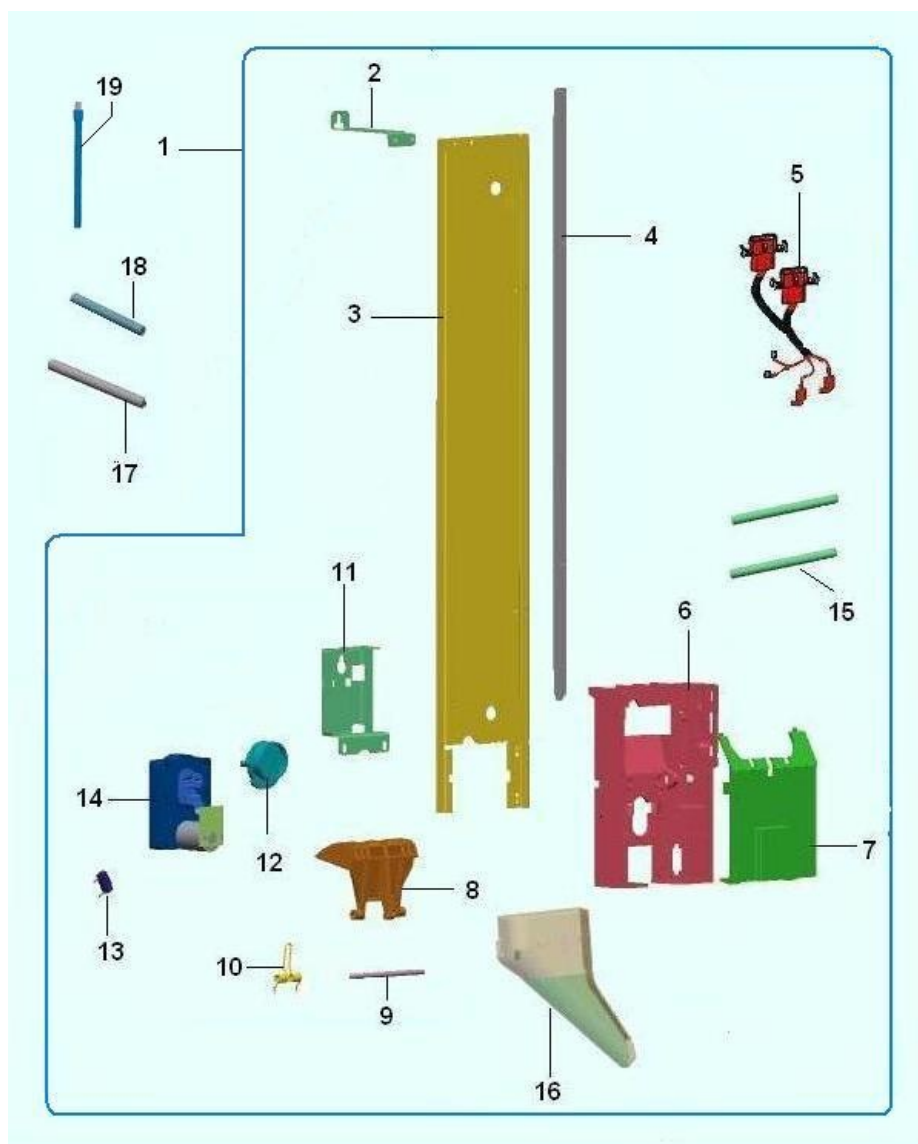
ASSEMBLY COLUMN AND CUPS DISPENSER (769)



ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

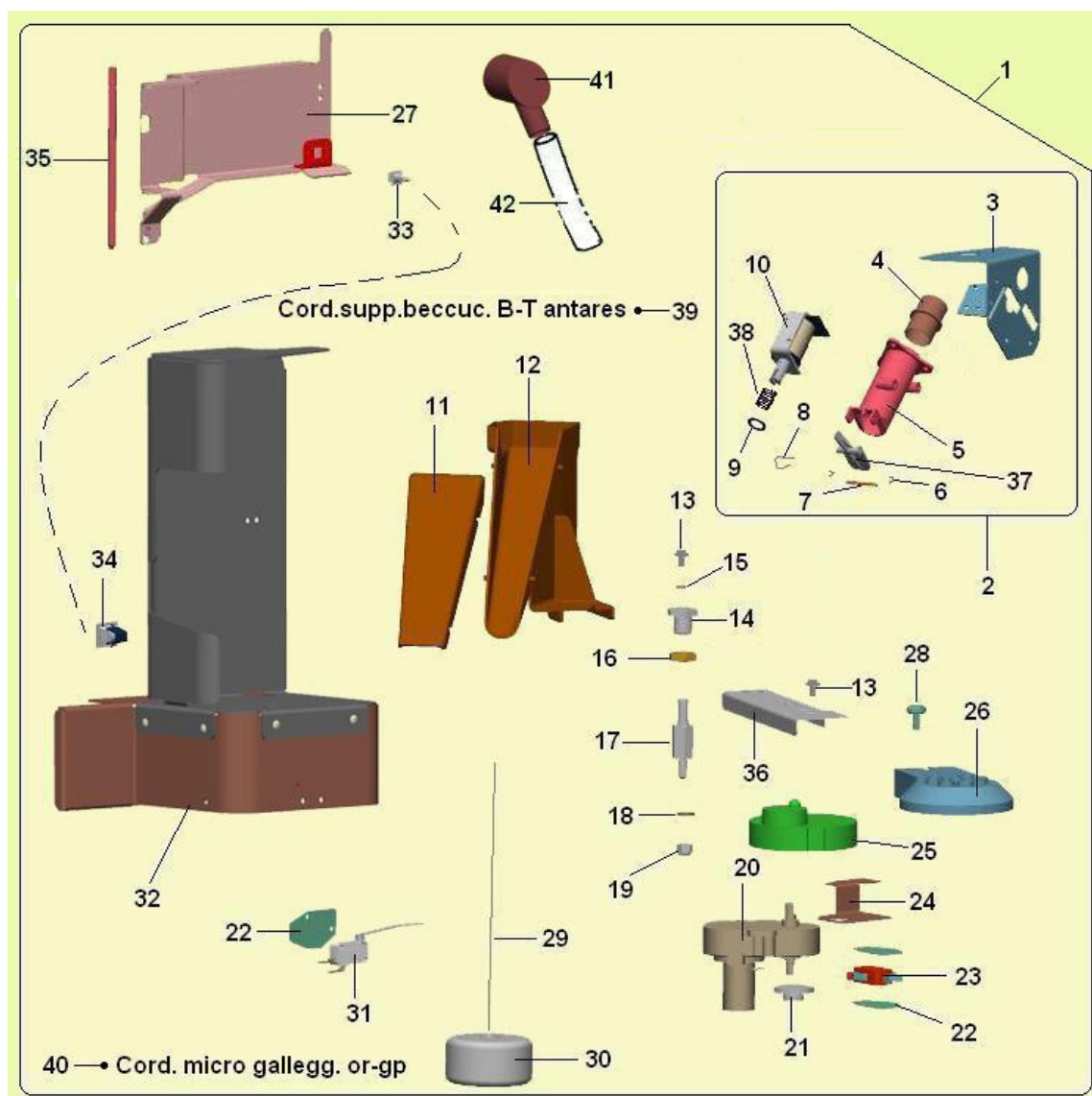
STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

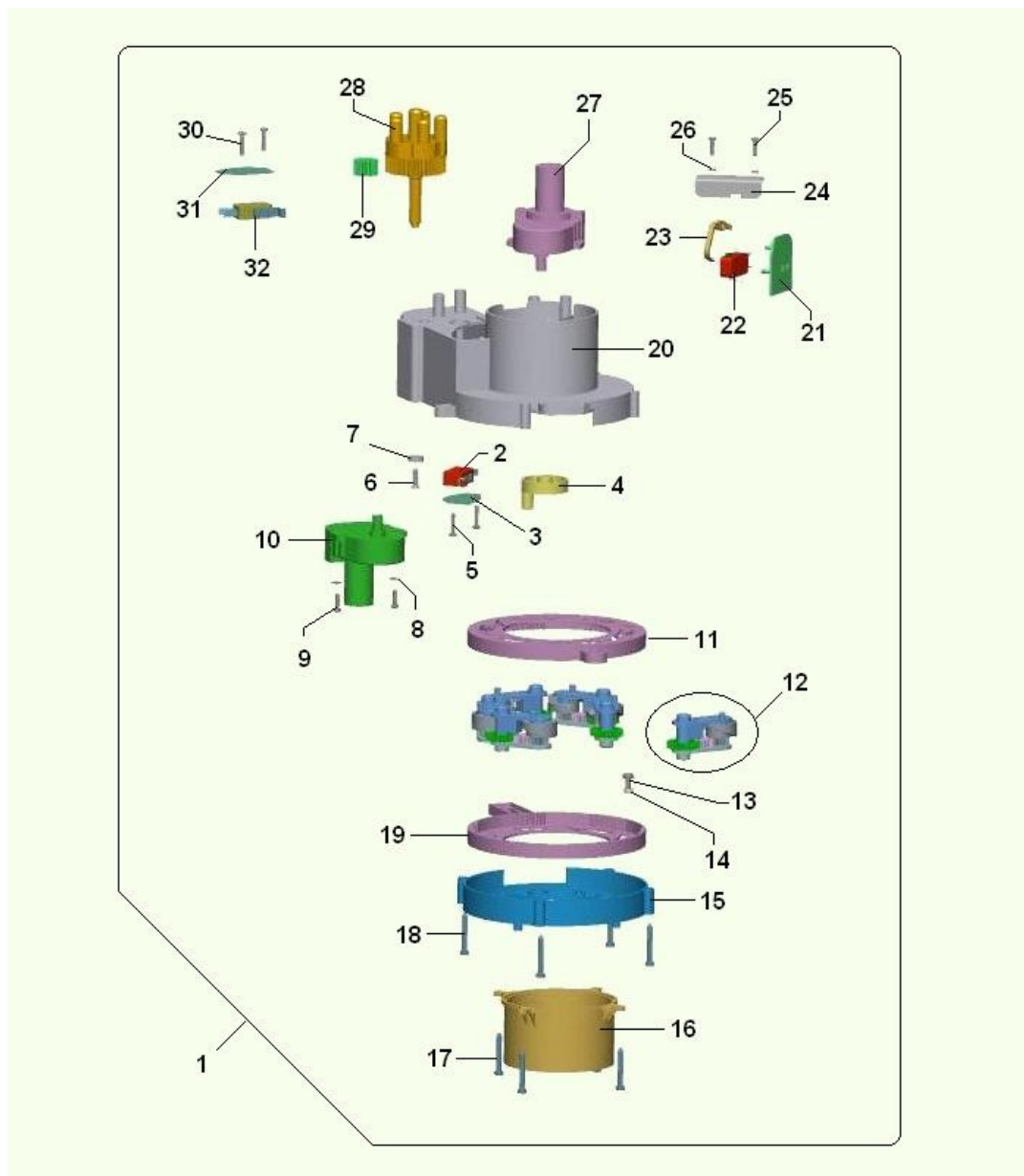
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

COMPONENTS DISPENSER CUPS (628)



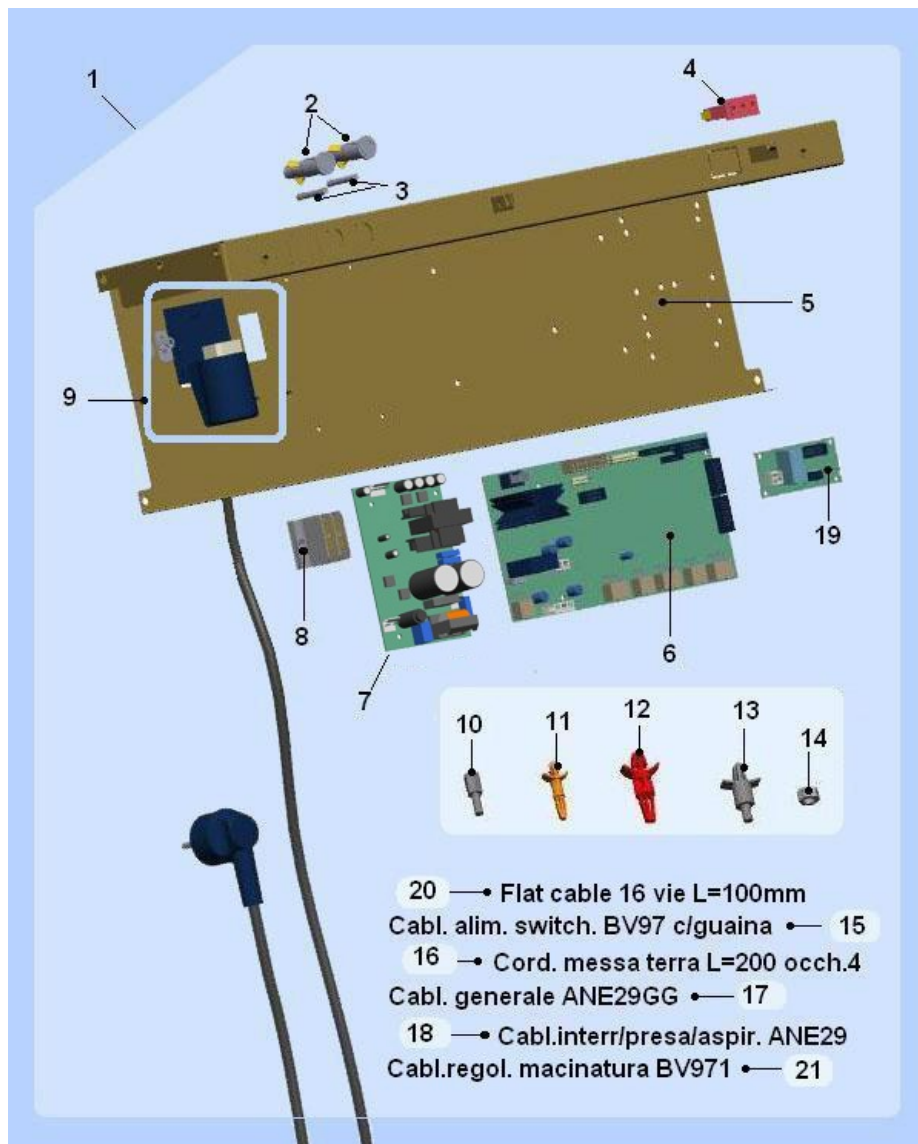
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts



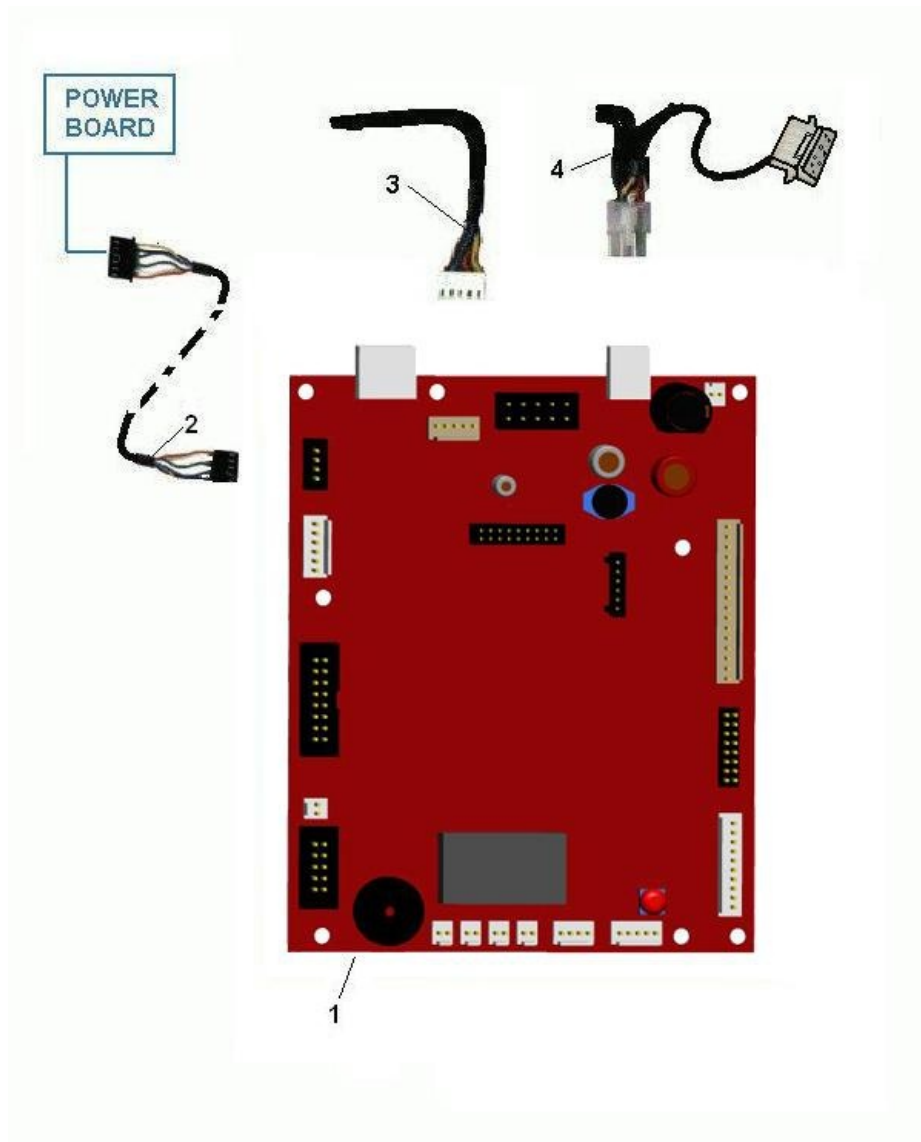
ASSEMBLY ELECTRICAL BOX (1017)



ASSEMBLY ELECTRICAL BOX (1017) - Item detail:

Position	Code	Options	Description
1	94033940-01		ASS.SCATOLA ELETT. BV952 MC DM
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swt.cable w/shear.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29
19	26048616		Grind.Calibr.power board expansion SMT
20	22175412		16pins flat cable 100mmable
21	22175312		bvm971 grinder auto calibrat.cable

ELECTRONIC BOARD - MASTER (800)



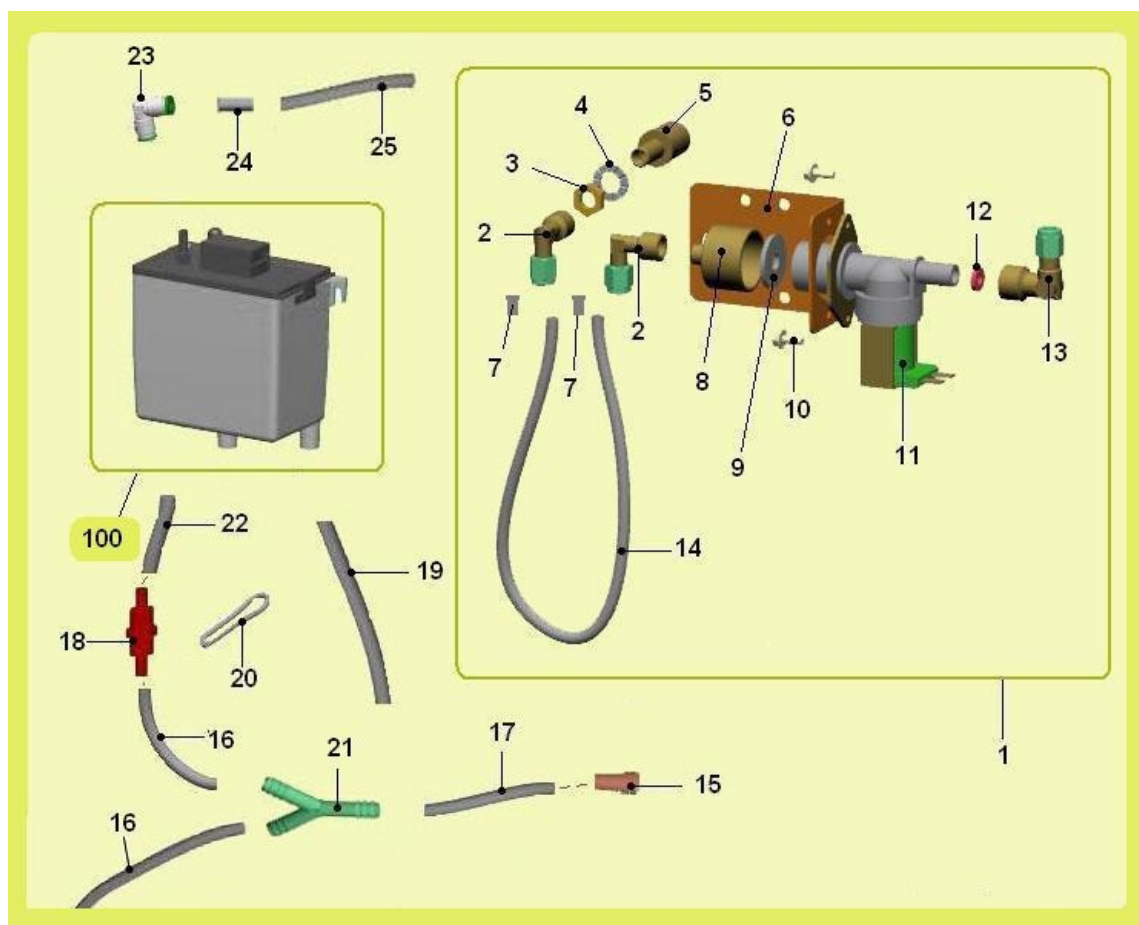
ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts



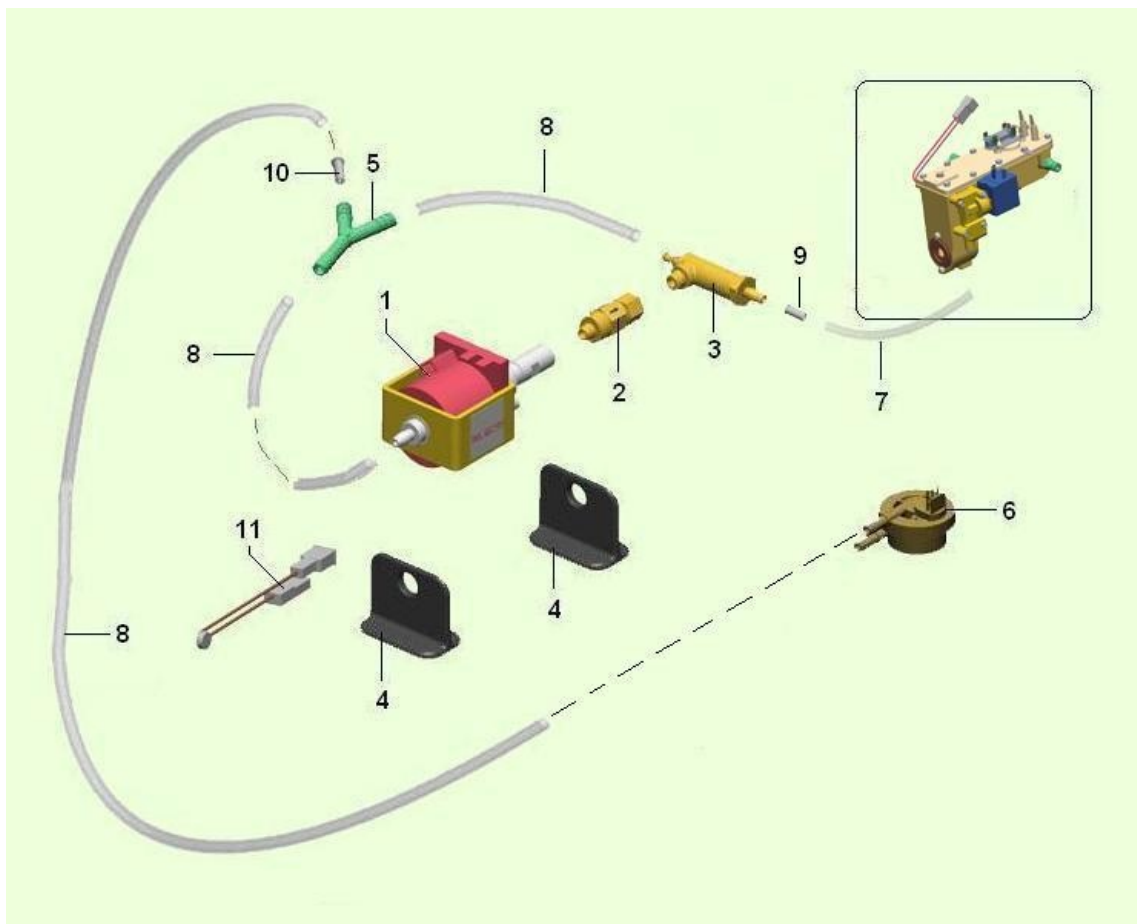
COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (1018)



COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (1018) - Item detail:

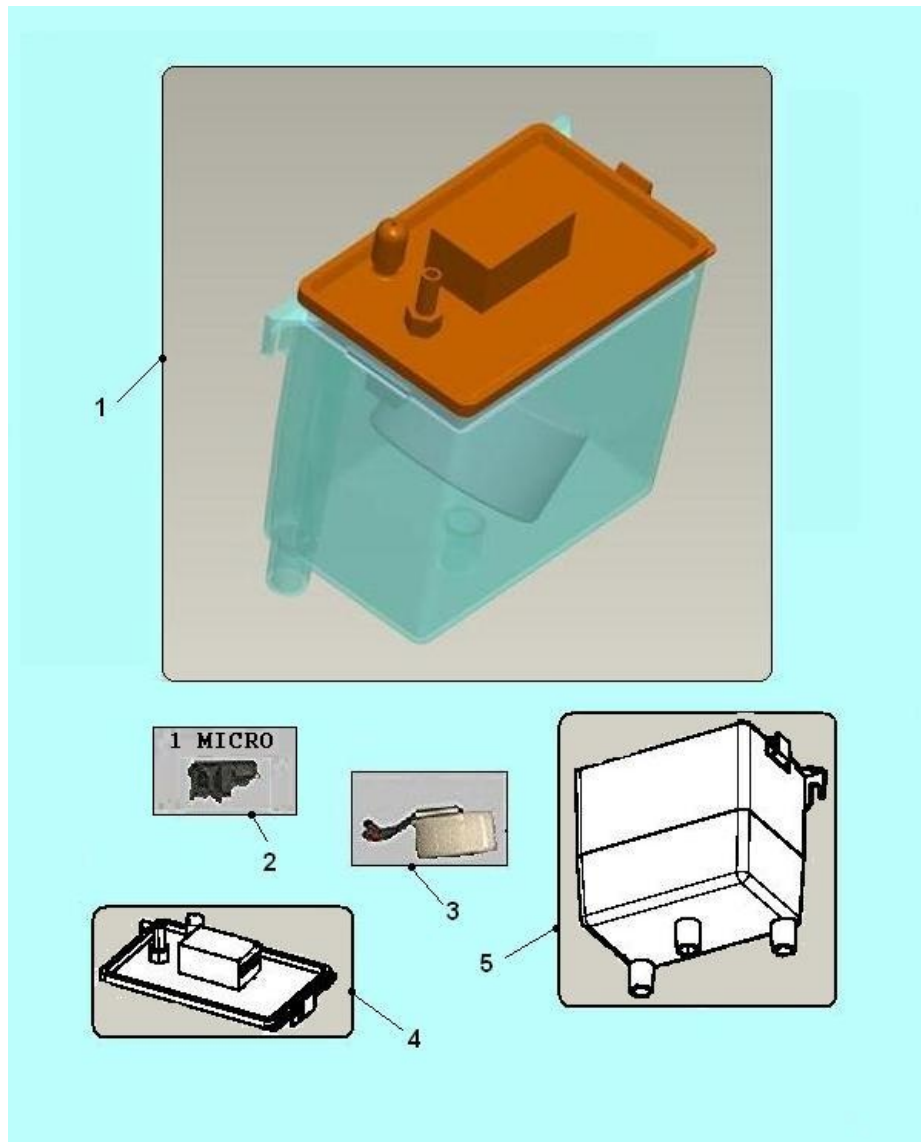
Position	Code	Options	Description
2	04036816		elbow connection4 DM7,5
3	04014131		hexagonal nut 1/8GASassy
4	35160716		washerODE
5	04040716		1/8 - 3/8 straight connection4 DM7,5
8	04000131		3/4 GF 1/8 GM connectionassy
9	05111016		Ø 25,5 silicone plain gaskett.frame silver
10	32050516		screw 4 MAX10
12	04035526		connectionassy
13	04033236		turning elbow connection assy
14,25	09085423		4x6 teflon pipe581
15	05036515		drain tube plugipe 8
16	09087823M57		5x9 silicon pipe black am
18	16014316		water filterer
19	09027623		12x16 L=700 PVC pipe581
20	07010711		clapper-971
21	05240015M00		3ways connector 9mm ext.
22	09029753-01		8x12 silicone transp.pipe
23	04041416		quick-release connection D=64 DM7,5
24,7	19004326		reinforcing bushgroup
100	1618		WATER CONTAINER WATER 1 MICRO (784)

PUMP WATER - FLOW DETECTOR (1246)



PUMP WATER - FLOW DETECTOR (1246) - Item detail:

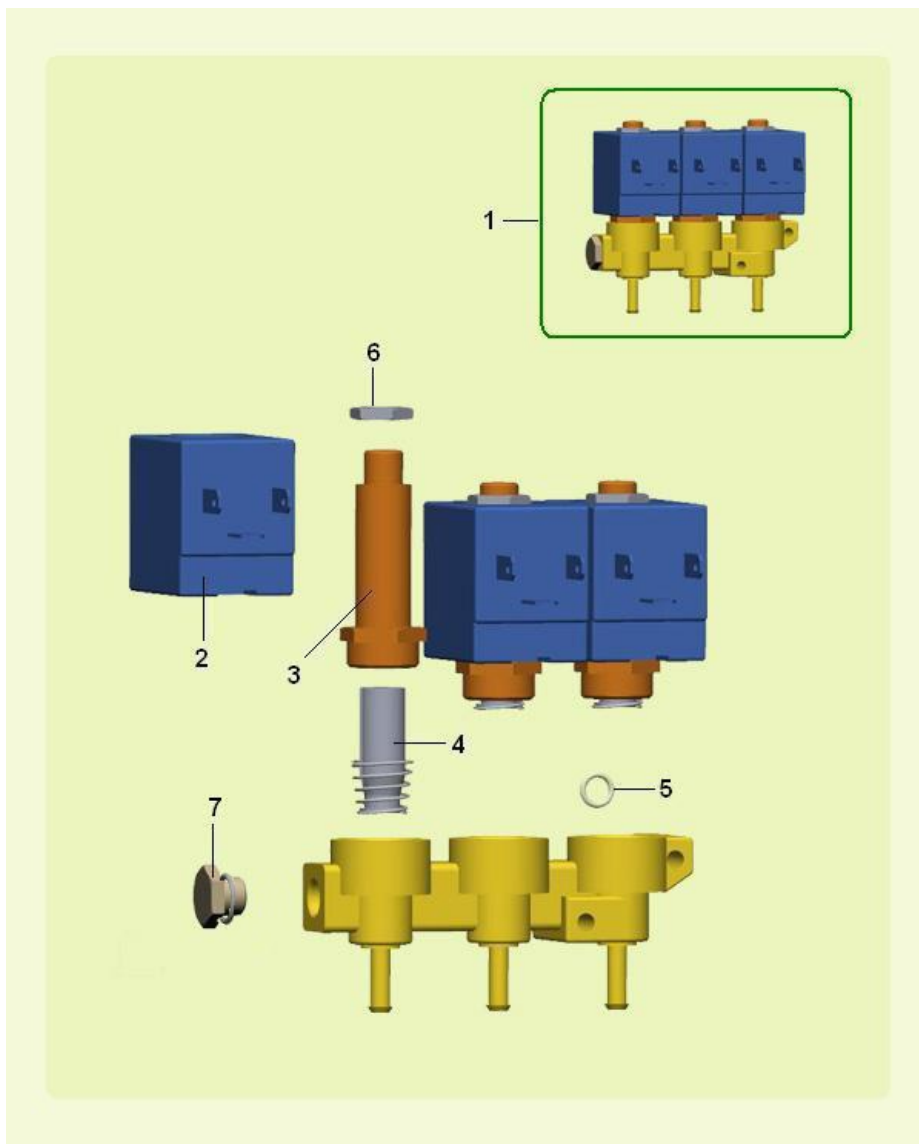
Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	19004326		reinforcing bushgroup
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°

WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784) - Item detail:

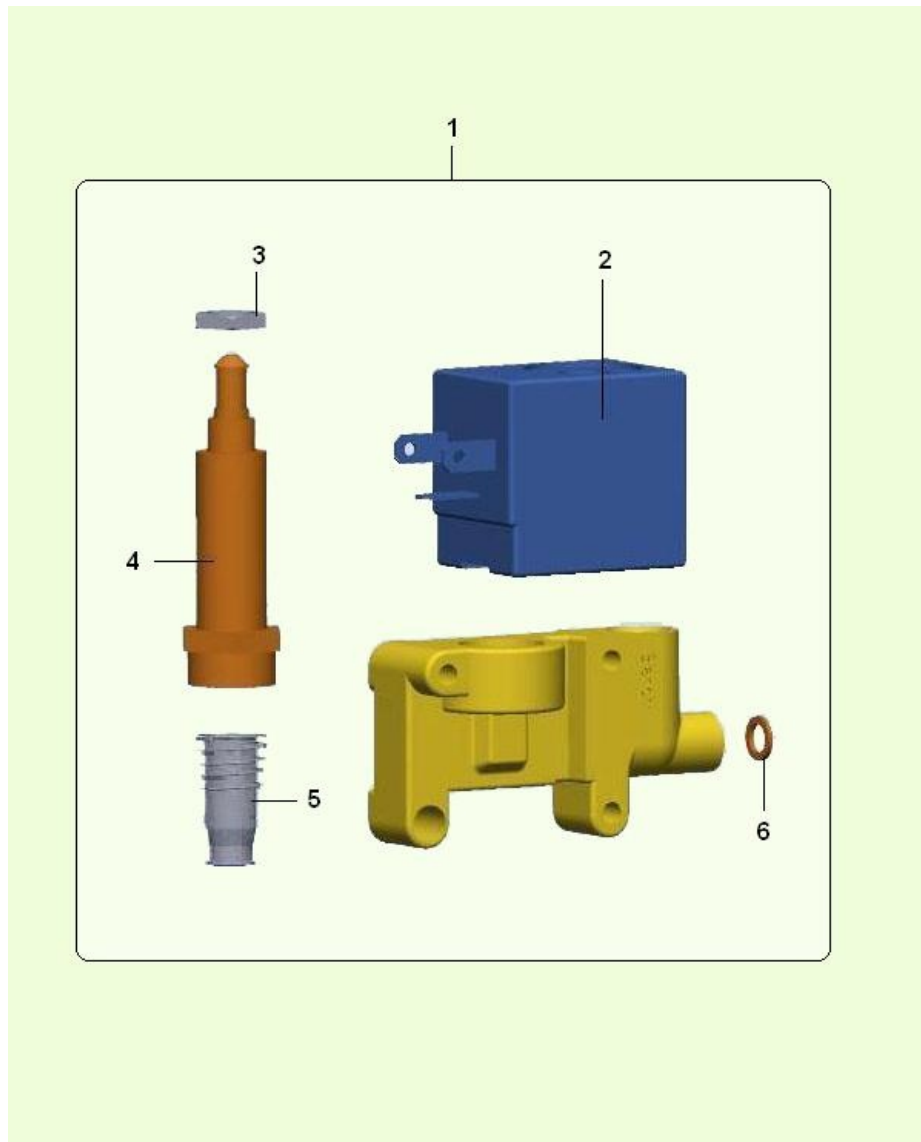
Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	43025216		Micro SW1 plate X 9301203
3	43000916		floater+support for 93012010air-break
4	43001016-01		Water tray cover with joint
5	43001116		tank for 93012010 airbreakr-break

GR 3 ELETTROV. 24V DC 2 VIE (116)



GR 3 ELETTROV. 24V DC 2 VIE (116) - Item detail:

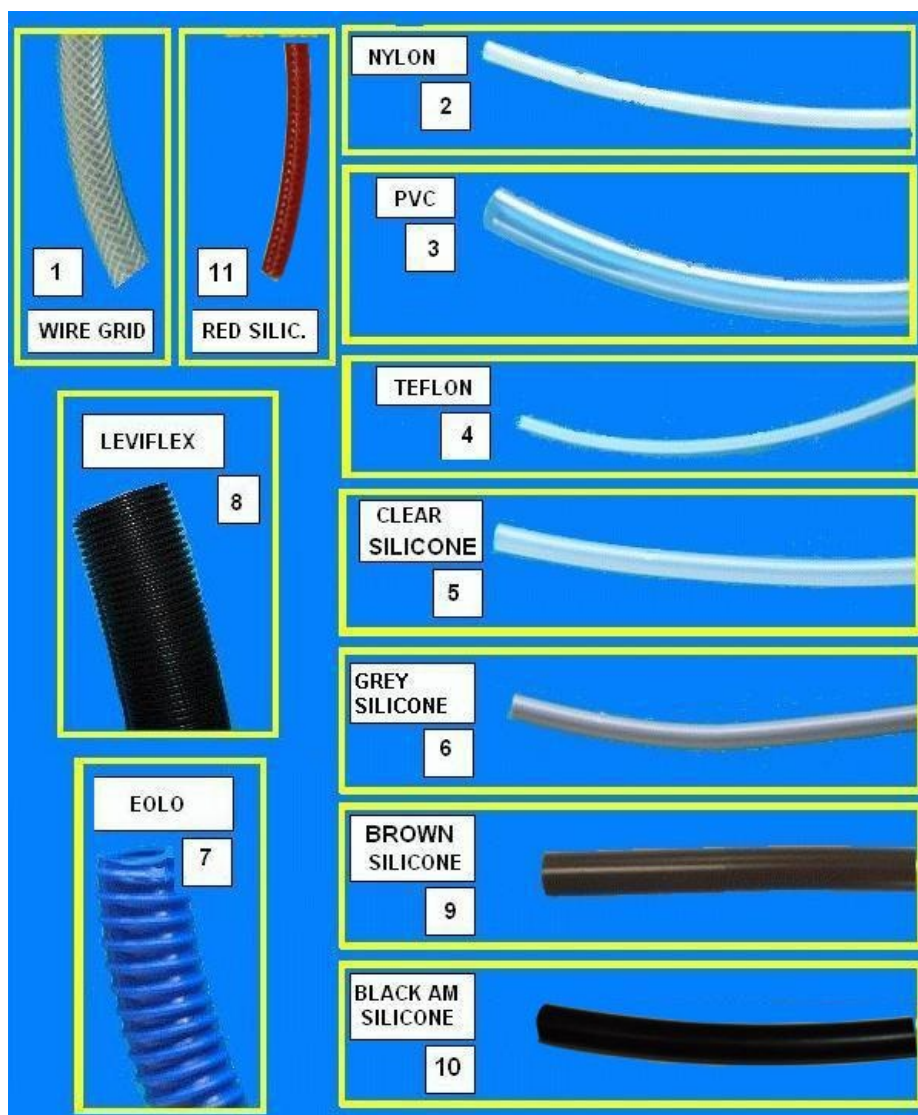
Position	Code	Options	Description
1	25021516-01		24VDC group of 3EV 2ways d.2mm
2	25019416B		electrovalve coil 25019416
3	41037316		OLAB armature tube 2WODE
4	41037216		OLAB plunger 2WODE
5	43001316		9,63x6,07 o-ring vitonr-break
6	43050616		Coil locking nut
7	43031516		Threaded cap 1/8NICH.6084/2N

COMPONENTS EL-VALV. 3 VIE OLAB (930)

COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

EOLO AND HYDRO PIPES AVAILABLE (68)



EOLO AND HYDRO PIPES AVAILABLE (68) - Item detail:

Position	Code	Options	Description
1	09094613		10x15 pipeown
2	09009813		8x10 nylon pipe
3	09027623		12x16 L=700 PVC pipe581
3	09027663		14x18 PVC pipe581
3	09027643		14X17 PVC pipe
3	09027653		20x26 PVC pipe581
4	09085413		4x2 teflon pipe581
4	09085423		4x6 teflon pipe581
5	09029763-01		5x9 transparent silicone pipe
5	09036091		3x5 silicon transp.pipe581
5	09037141		4x6 silicone transp.pipe581
5	09029723-01		transparent 8x11 silicone pipe
5	09029753-01		8x12 silicone transp.pipe
6	09087823		grey silicon pipe 5x9581
6	09087833		grey silicon pipe 6x9
7	09092811		Sz 30x35 EOLO pipe581
8	09031113		28x33 Leviflex pipe581
8	09031133		40x46 Leviflex pipe581
9	09087823-02		brown sez silicon pipe 5x9
9	09087873-02		3x6 brown silicone pipe
9	09087843-02		7x11 brown silicone pipe
10	09087823M57		5x9 silicon pipe black am
10	09087843M57		7x11 black AM silicone pipe
11	09105713		Boiler braided tubing

Group charts



BVM 952 - Free Standing

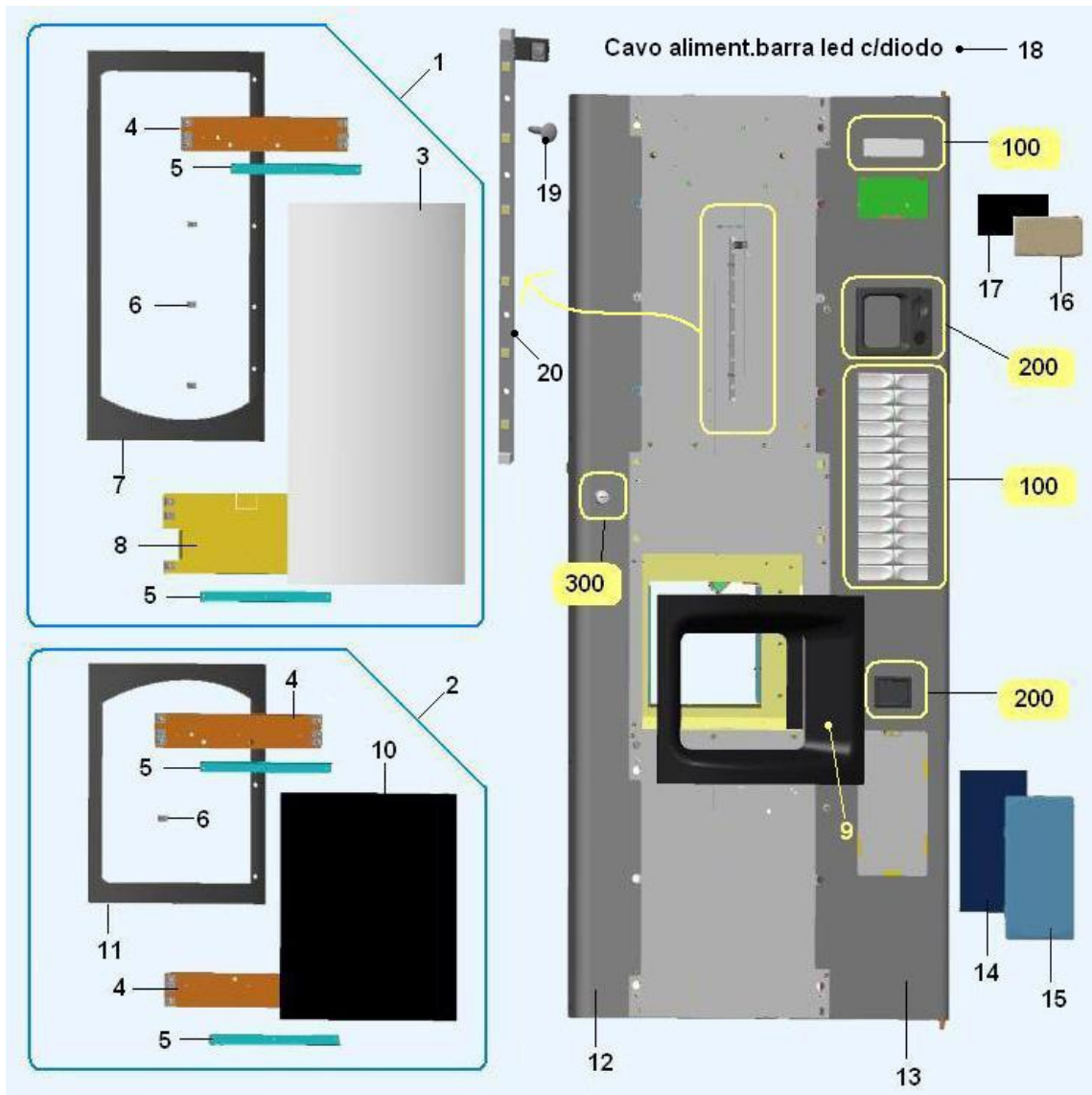


BV952ES05GG - BVM952 E5S MC DM PD

Group charts



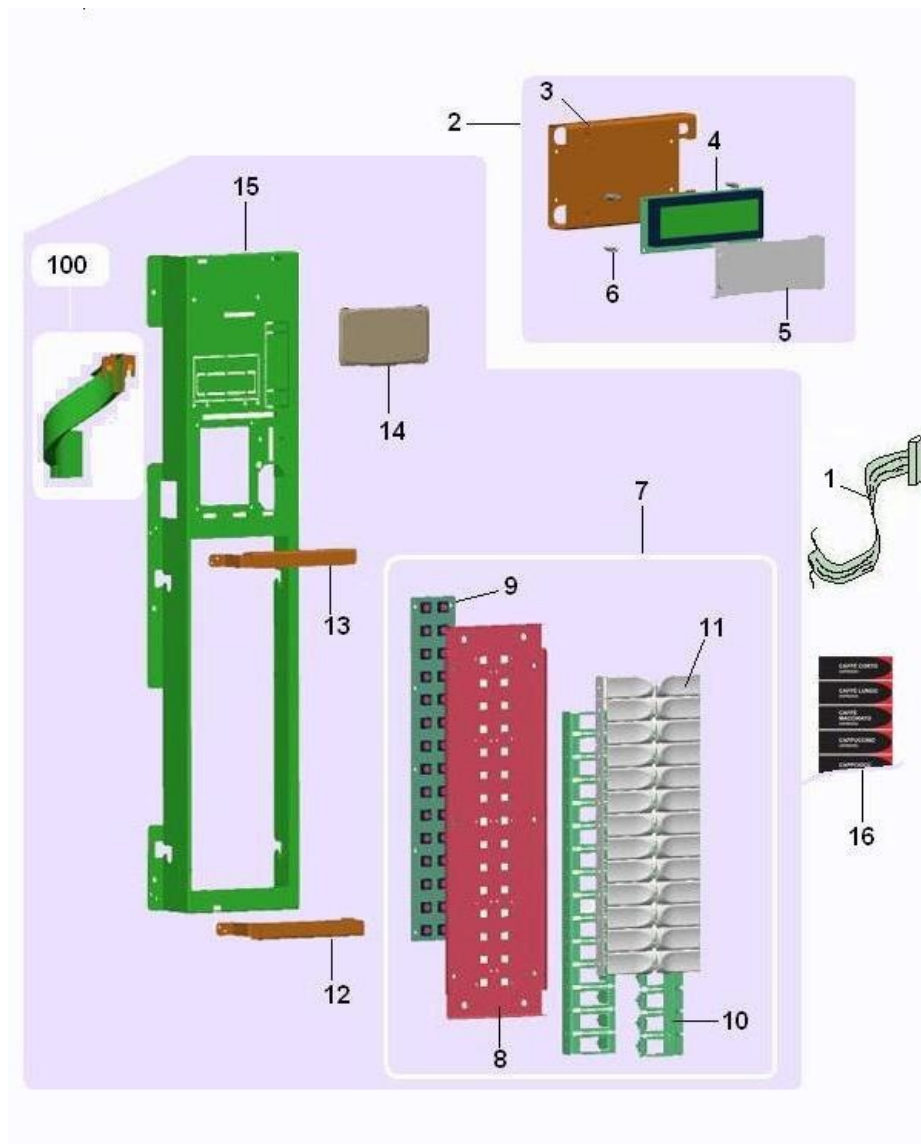
FRONT DOOR (982)



FRONT DOOR (982) - Item detail:

Position	Code	Options	Description
1	01855820		ASS.CORN.LEX.SUP.BV952 REST/08
2	01923920		95/97REST/08 lower lexan frame
3	05270711		BV952 upper lexan w/blond girl
3	05245011		BV952 upper screen printed lex
4	01785411-04L09		Black lexan frame cap
5	01804811		Lexan fixing plate
6	34511726		elastic plate M5ODE
7	01785321L09		BV952 black upper lexan frame
8	01785511-02L09		Black base for upp.lexan frame
9	05231915M09		black cup station window holemotor
10	05270411		BV95/972 LOVE lower lexan
10	05232111		lower serigr. lexanmotor
11	01785711L09		BLACK LOWER LEXAN FRAME
12	01856211-01P54		BV952 IX LOCK SIDE COVER
13	01856311-02P54		BV952 IX hinge side cover
14	30263821		black panel lower showcase BVM
15	05232625M00		transp.info panel h=230 BVM951-971
16	05233715M00		transp.info upper panel BVM951-971
17	30263811		black panel upper showcase BVM
18	22190616-01		Switching cable led bar w/diod
19	33066316		card spacerODE
20	26055416		6 leds bar 260mm 24VDC
100	1902		KEYBOARD - DISPLAY (984)
200	1903		INSERT AND RETURN COIN (985)
300	1805		DOOR LOCK (914)

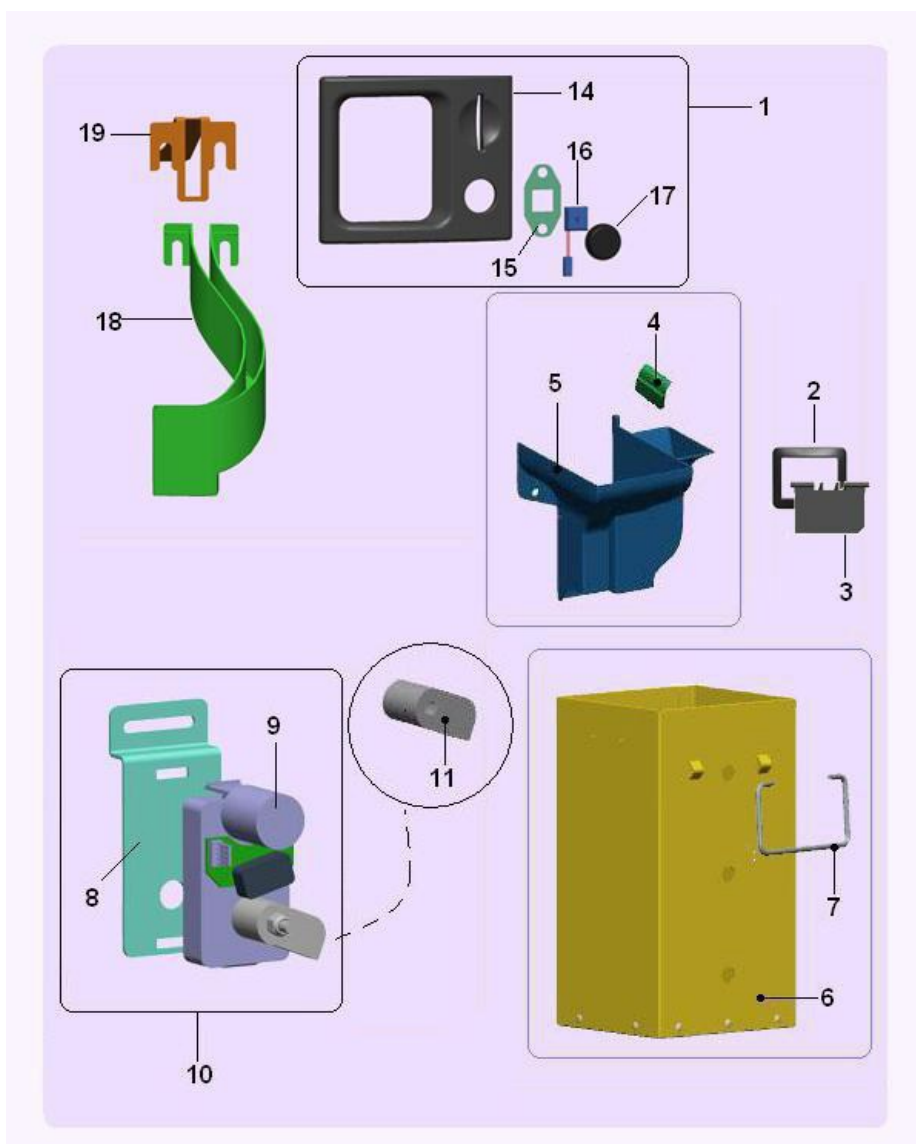
KEYBOARD - DISPLAY (984)



KEYBOARD - DISPLAY (984) - Item detail:

Position	Code	Options	Description
1	22175422		16pins flat cable 900mmable
2	01857210-01		display assembly
3	01793011-01		Display support plate
4	26047916-02		New display 16x2 w/cable 650mm
5	05232515M00		display transp.protectionmotor
6	33071766		displat spacer L-80DE
7	26048220-01		keypad assy (BVM952)
8	01795112-01		Keypad plate assy
9	26048016		BVM951/971 keypad boardn assy
10	01793711		Buttons support plates rest.
11	05232415M00		selection buttonmotor
12	01827111		BV971IVS lower keypad support
13	01827011		BV971IVS upper keypad support
14	05233715M00		transp.info upper panel BVM951-971
15	01839412-04		Standard mask assy
16	30262831		BV95/972 Italian DK NA label
100	1903		INSERT AND RETURN COIN (985)

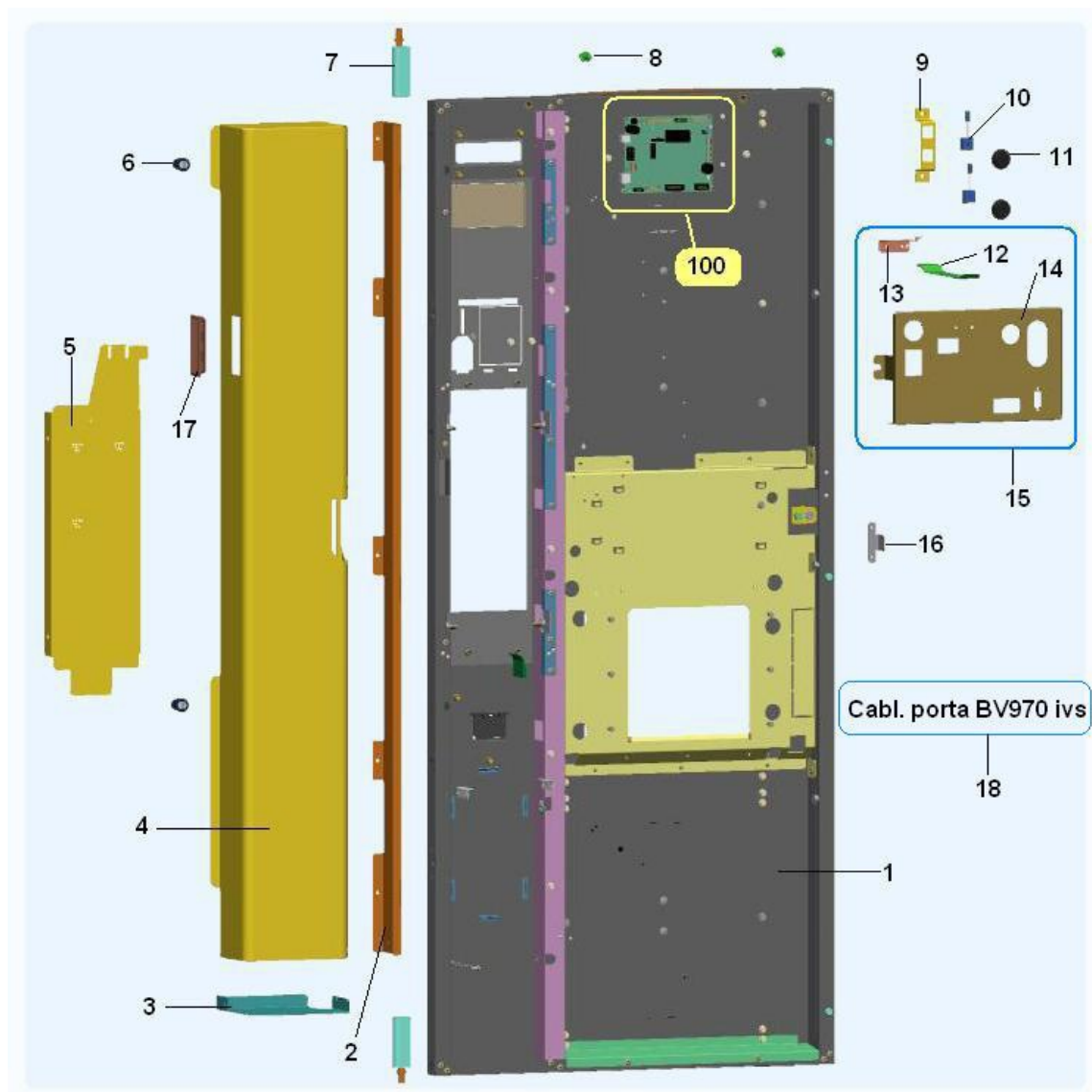
INSERT AND RETURN COIN (985)



INSERT AND RETURN COIN (985) - Item detail:

Position	Code	Options	Description
1	05249010		BVM coin mask w/button assy
2	05246715M09		coin recovery frame black
3	05083115-01M09		coin recovery door - black
4	05118241		pipe protection profileeet Vega
5	05233615-01M09		coin recovery channel black
6	01830112-03		BV971 IVS coin box assy
7	12028011		coin box handleer
9	20031216-01		changegiver gearmotor
10	96065520		coin return motor assembly
11	05192815-02M78		Grey changegiver cam
14	05232215M30		coin introd+m/s frame graphitemotor
15	01796011		button support plates rest.
16	26019492		changegiver buttonm
17	05232315M09		black changegiver buttonmotor
18	05233515M09		Coin Introduction slide black
19	01807111		coin slide roofle

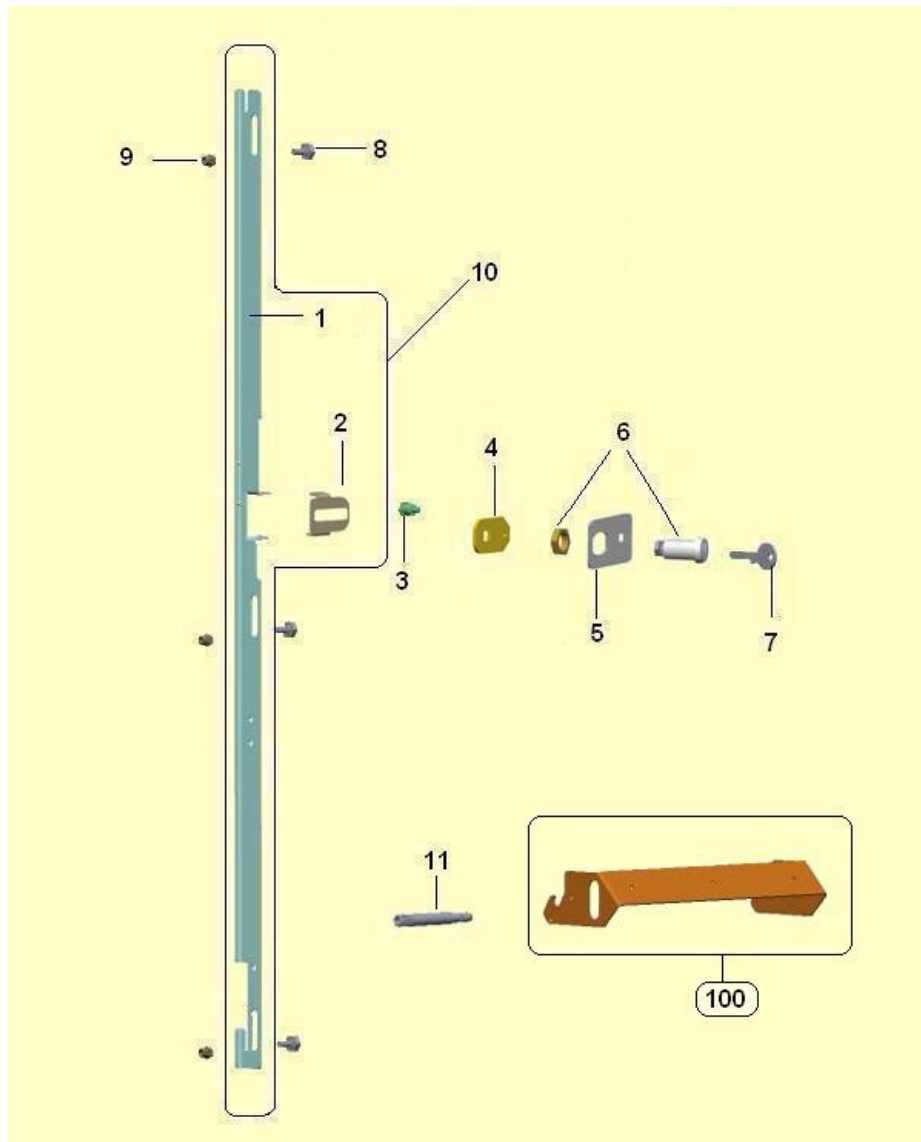
INNER DOOR (983)



INNER DOOR (983) - Item detail:

Position	Code	Options	Description
2	01856011		BV952 pay system cover stirrup
3	01826411-01		Payment system bottom protect.
4	01856111-02		BV952 pay system cover
5	01825812-03		BVM972 coin mech. support assy
6	20022316		Cup container door round magnet
7	21011042		BV971 IVS hinge guide assy
8	19117016-01		BVM952 roof pin
9	01641411		ANT-IMQ service button support
10	26019482		service buttonm
11	05232315M18		red change giver buttonmotor
12	01812611-01		Cup turret holder
13	01812911-01		cup turret holder plate
15	01813012-01		CPU board cover assy
16	01827311-01		BV971 switch plate
17	05238516		PLASTIC HANDLE SOUTHCO BV971
18	22177812-01		BV970 IVS door wiring
100	1637		ELECTRONIC BOARD - MASTER (800)

DOOR LOCK (914)



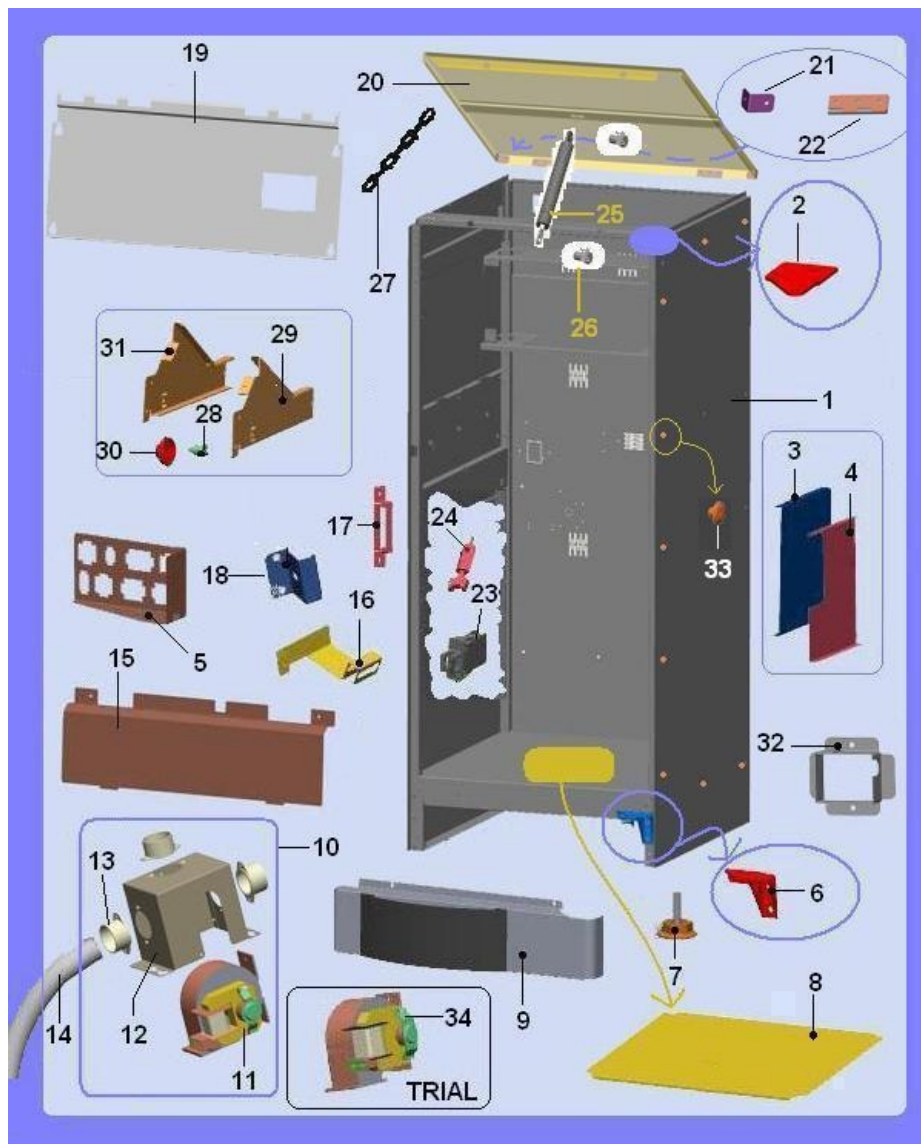
DOOR LOCK (914) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	12016116		drawer wheel piner
4	01768221-01		BVM971 Rielda lock hook
5	01904811		BV952/972 lock reinforcement
6	41029616		Rielda standard lockODE
7	41029836		Rielda's lock key EMK handle
8	19055521		lock rod screw
9	34118416		exagonal screwed insert M5
10	01857350-01		Lock rod assy
11	05107735M37		brown drop tray knob
100	1800		DISPENSER BREWING (915)

Group charts



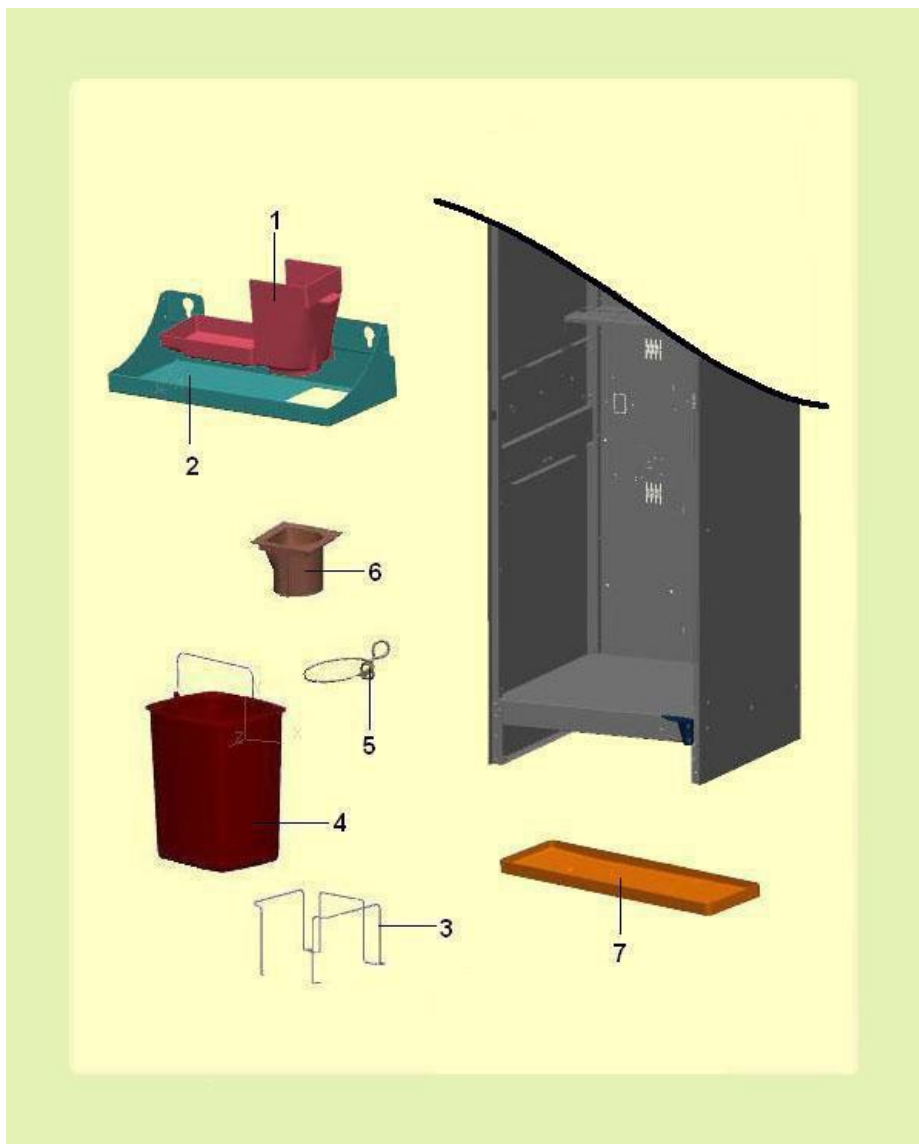
CABINET AND COMPONENTS (1011)



CABINET AND COMPONENTS (1011) - Item detail:

Position	Code	Options	Description
1	01852322-01P48		ASS. CASSONE BVM 952 GRAF
2	01864411		BV952 upper hinge sheet
3	01834211-03		left cover for drawer support
4	01828211-01		right cover for drawer support
5	01828411-02		plate for connectors BV971 IVS
6	01823011-01		BVM971 IVS lower hinge
7	21057212		foot.assy (m10x40) - -bvm971
8	01841911P54		BV 971 IVS base protection
9	01831112-01		BV971 IVS skirting board assy
10	01831320-02		BVM972 Instant aspirator assy
11	20006356		aspirator w/spacer 952/972
12	01828741-02		BV972 Inst.3W aspirator plate
13	05071915		aspiration pipe connectionipe 8
14	09031113		28x33 Leviflex pipe581
15	01854111-03		COPERT.SCAT. ELETTRICA BV952
16	01834511-02		Drain pipes guide
17	01844011		Switch support
18	01828111-02		BV971 IVS lock hinge
19	01854211-03		COPERT.POSTERIORE BV952 ES
21	01922011		SQUADRETTA PER TETTO
22	21057116		CERNIERA MOBILETTO BV921
23	26016726		safety switchm
24	05097215-02M09		Service key XT Clixon black am
25	12047916		BV952 VAPSINT gas spring
26	19117811		gas spring pin
27	21015816		Chainlet assy
28	12016116		drawer wheel piner
29	01816211		BV971 IVS right tilting guide
30	05116416		vega drawer wheele
31	01816311		BV971 IVS left tilting guide
32	01890411		Cable power supply box
33	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL
34	20006316-01		aspirator w/spacer (ant-sir-or

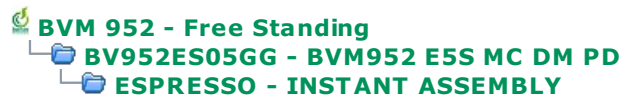
PARTS OF COMPLETION (927)



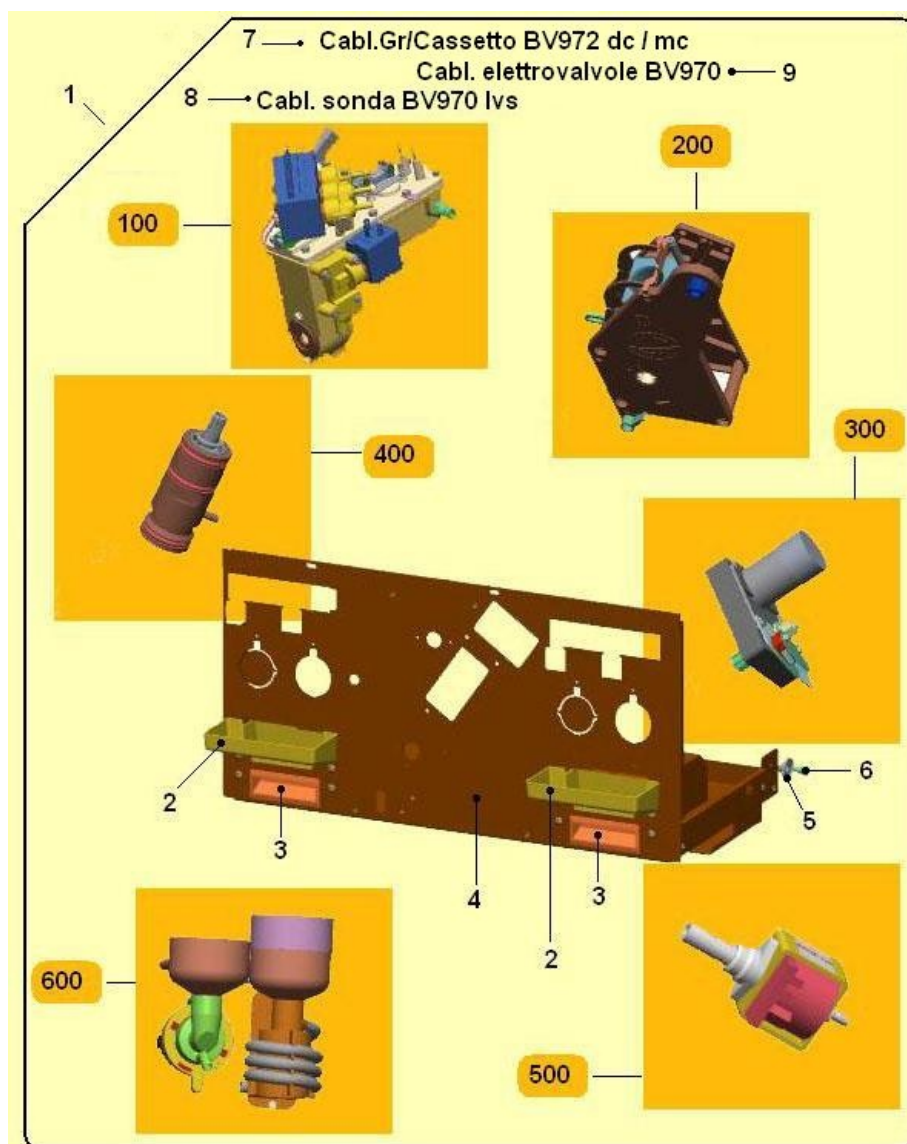
PARTS OF COMPLETION (927) - Item detail:

Position	Code	Options	Description
1	05157415-01M09		iris blackcoffeewaste conveyor
2	01828511-02		waste coffee box sup BV971 IVS
3	07034411-02		Bucket spring
4	05137316		bucketle
5	21056016-01		waste coffee bag spring d 68mm
6	05168115-02M09		coffee waste bag spring
7	05245615M37		BV972 brown express/instant drop tray

Group charts



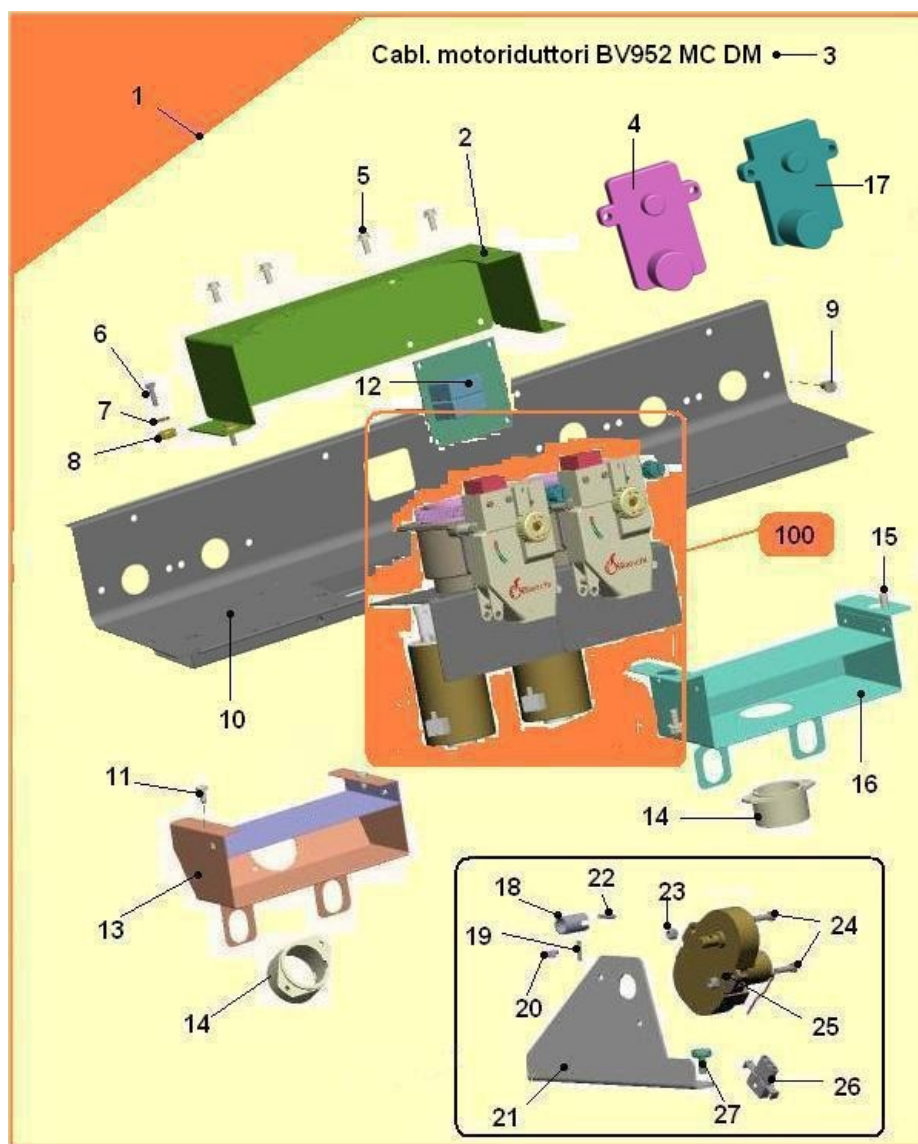
ASSEMBLY SHELF (920)



ASSEMBLY SHELF (920) - Item detail:

Position	Code	Options	Description
2	05117415M37		DOUBLE DROP COLLECTION TRAY BR
3	05238516		PLASTIC HANDLE SOUTHCO BV971
4	01831432-03		BVM972 DB DM drawer sheet assy
5	05116416		vega drawer wheele
6	12016116		drawer wheel piner
7	22177932		BV972 DB/MB drawer group cable
8	22178412		BV971 IVS PROBE WIRING
9	22178212		BV970 electrovalve wire
100	1804		ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)
200	1942		GROUP COFFEE PLASTIC WITH FUNNEL (1005)
400	49		ASSEMBLY PISTON(7)
600	1810		COMPONENTS FOR MIXERS (923)

ASSEMBLY SUPP. GRINDER-GEARMOTORS CANISTER DOSER (1013)



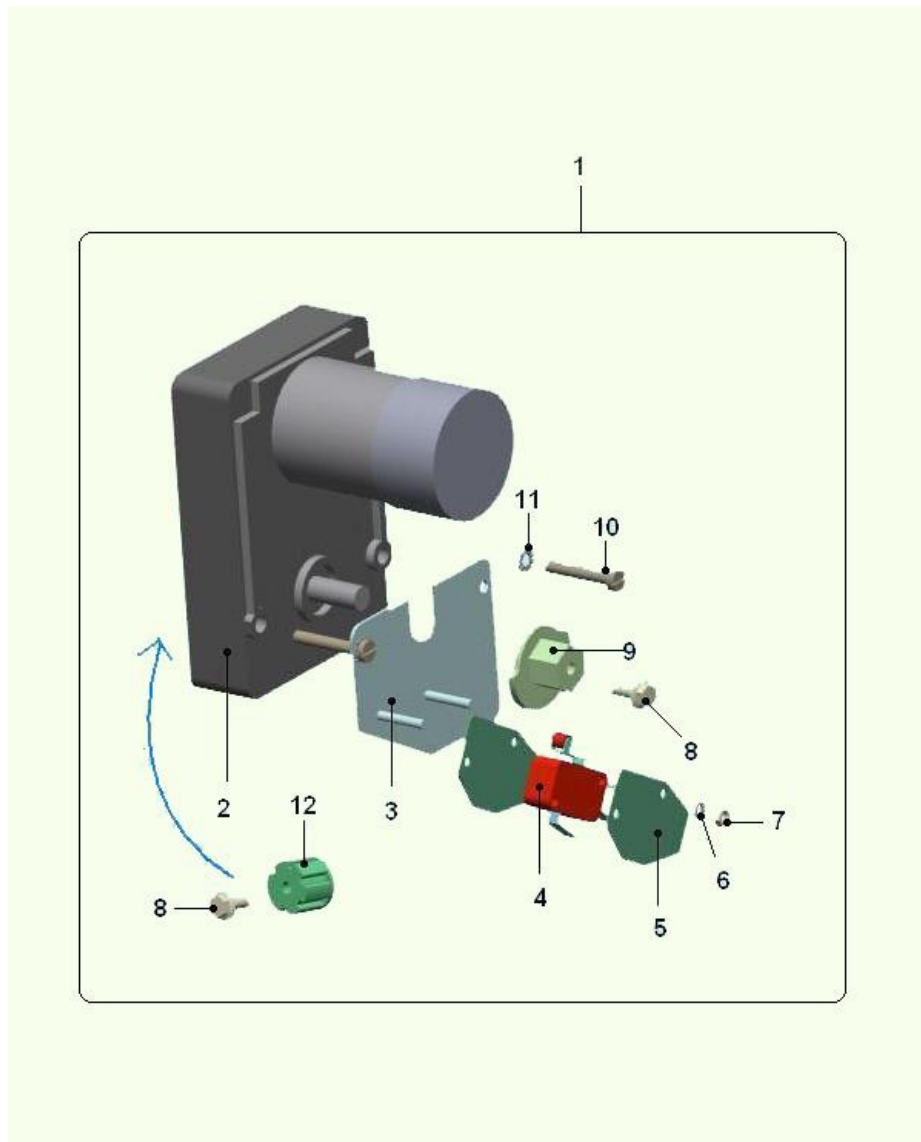
ASSEMBLY SUPP. GRINDER-GEARMOTORS CANISTER DOSER (1013) - Item detail:

Position	Code	Options	Description
2	01871811		BVM972 DB DM grinders support
3	22183532		CABL.MOTORIDUTTORI.BV952 MC DM
4	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
6	32055516		M4x16 hex screw
7	35160316		d. 4,2 IX self locking washer
8	23004086		cabl damper(6*15 - rubber)able
9	32130616		6MAx16 screw
10	01829121-01		B972DGprod.canister supp.plate
12	26050516		Double grinder board
13	01871712		DG aspiration box support assy
14	05071915		aspiration pipe connectionipe 8
15	32122916		M5x10 screw
17	20017016-02		100 rpm 24V DC gearmotor w/o cable
18	19068811		regulation lever bushew
19	33053046		3,14 pinODE
20	19054411		rivet bushgroup
21	01760021		2Grinder calibr.mot.supp.plate
22	33053146		3x16 pinODE
23	34110216		4m self-locking nut
24	32060816		4MAx16 TCscrew
25	20018426-01		24VDC 12RPM 2,2nF 100V gearmotor
26	23009616		3ways female connectorable
27	19043521		fixing knobgroup
100	1671		ASSEMBLY GRINDER-DOSER (817)

Group charts

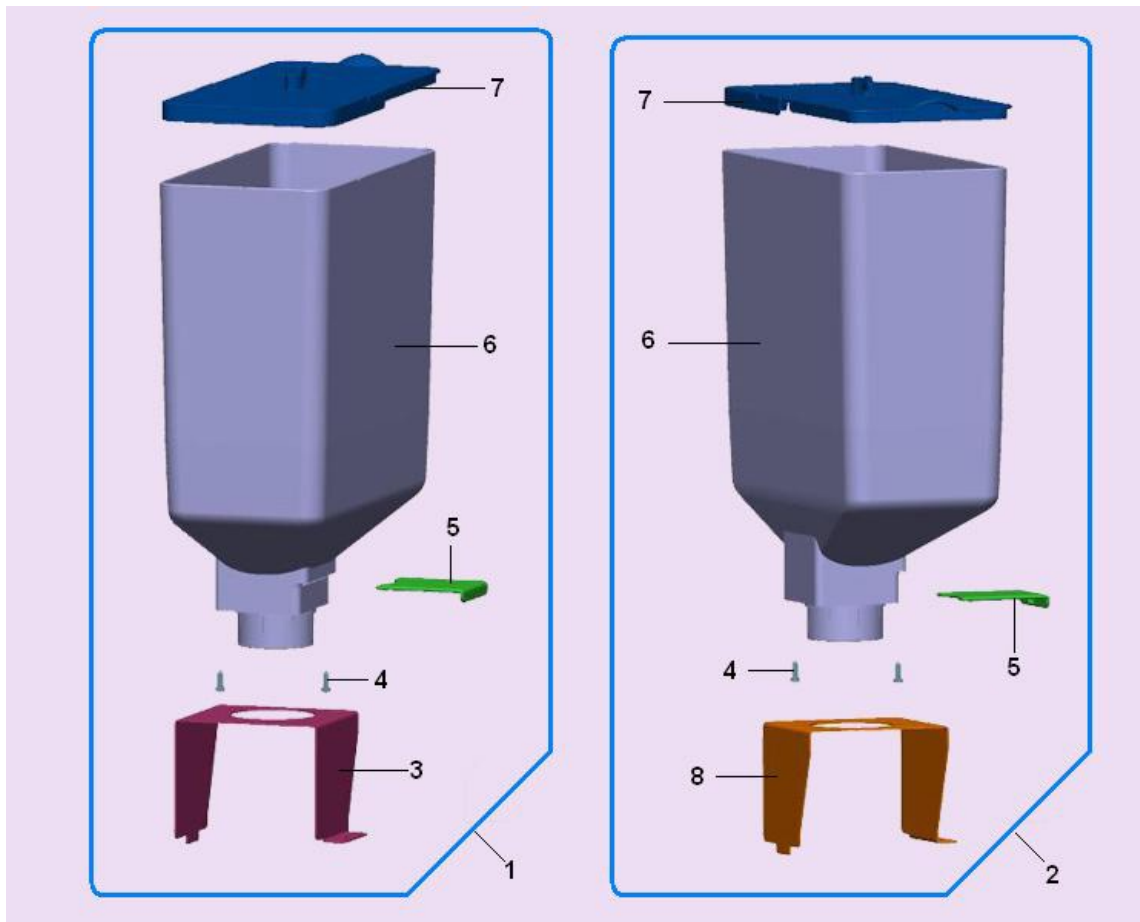


GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

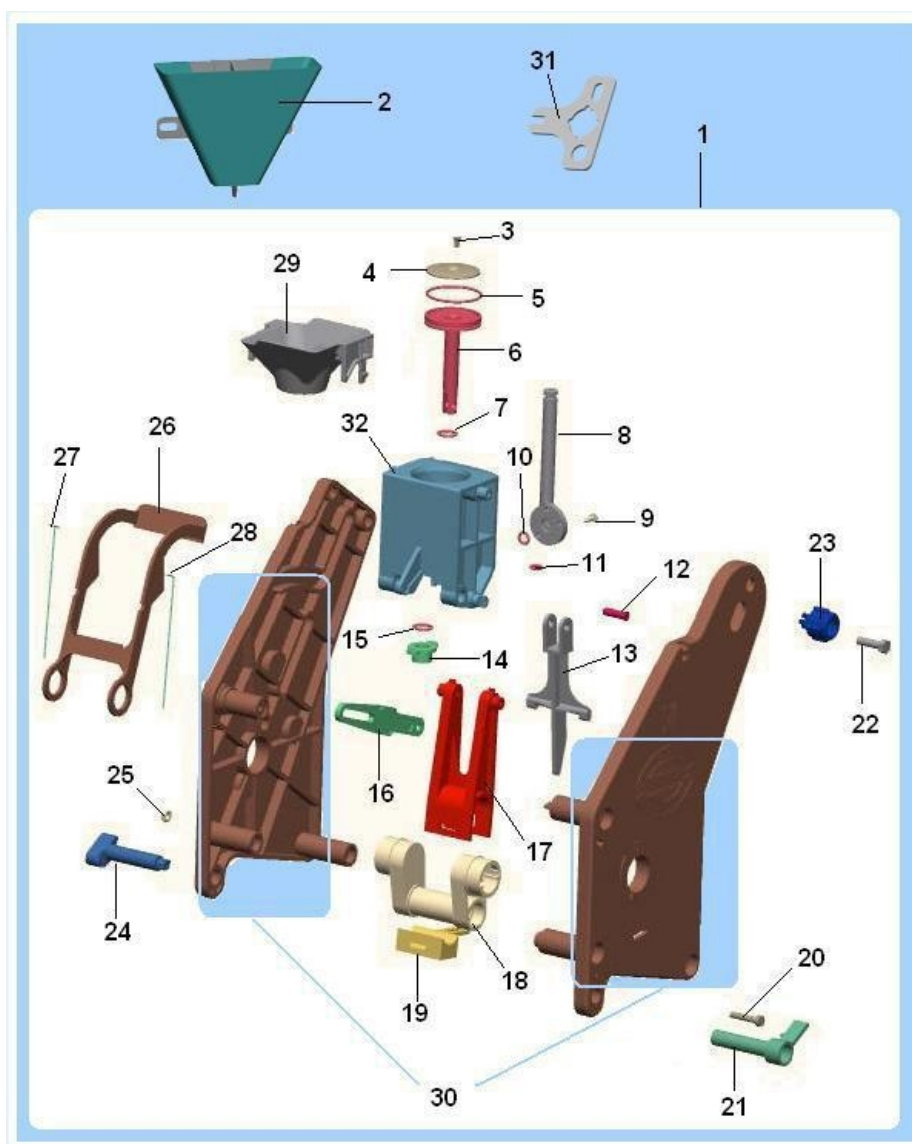
Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

COFFEE BEAN HOPPER COFFEE DX/SX (1014)

COFFEE BEAN HOPPER COFFEE DX/SX (1014) - Item detail:

Position	Code	Options	Description
1	05251240		LT coffee hopper assy BV952 DM
2	05251230		RT coffee hopper assy BV952 DM
3	01871921		BVM hopper left support
4	32010336		4,0X12 UNI9707 tapping screw
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	05251315M00		coffee hopper BVM972
7	05255015M00		RT/LT hopper cover BV972
8	01871911		BVM hopper right support

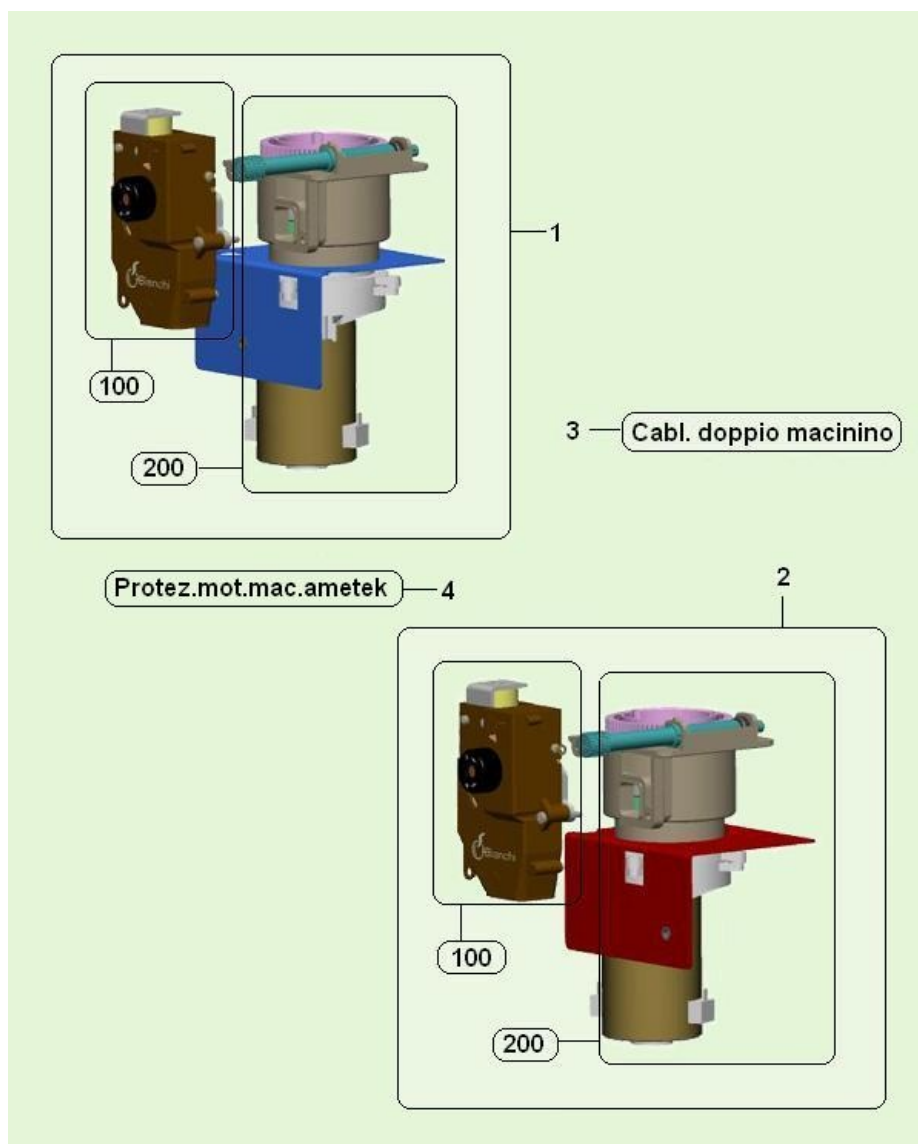
GROUP COFFEE PLASTIC WITH FUNNEL (1005)



GROUP COFFEE PLASTIC WITH FUNNEL (1005) - Item detail:

Position	Code	Options	Description
1	95007430-03		plastic coffee group w/funnel
2	01923020-01		Double grinder coffee conveyor
3	32035236		TSP 3MAx16 IX screw
4	16012021		coffee group filterer
5	36363116		Joint 2118 SH70 VITON
6	05161225		waste coffee 2holes eject rod
7	36212716		Joint 3037 SH70 VITON
8	05106815-01		tube for cupt.
9	32222827		Blunt self-threaded screw 2,9x9,5
10	36210916		OR2021 gasketODE
11	36351316		o-ring for cooffe group pipeODE
12	05107515		rivett.
13	05148315		rod liftert.
14	05106715		bush cupt.
15	36211916		OR 2037 gasketODE
16	05107415		drive rodt.
17	05107115		connecting rodt.
18	05107615		crankt.
19	05107215		brackett.
20	32060936		TC 4MAx20 screw
21	05107815		locking levert.
22	32090636		TE 5MAx18 screwank
23	05109515		Knobrame
24	05107915		locking rodt.
25	34110316		Self-locking nut 5MA7
26	05107015		spatulat.
27	07017911		right spatula spring-971
28	07017921		left spatula spring-971
29	05253815M09		coffee group funnel BVM333
30	43123910-01		front/rear shoulder assembly
31	01475411-01		Coffee group rotation key
32	05106615-01		cupt.

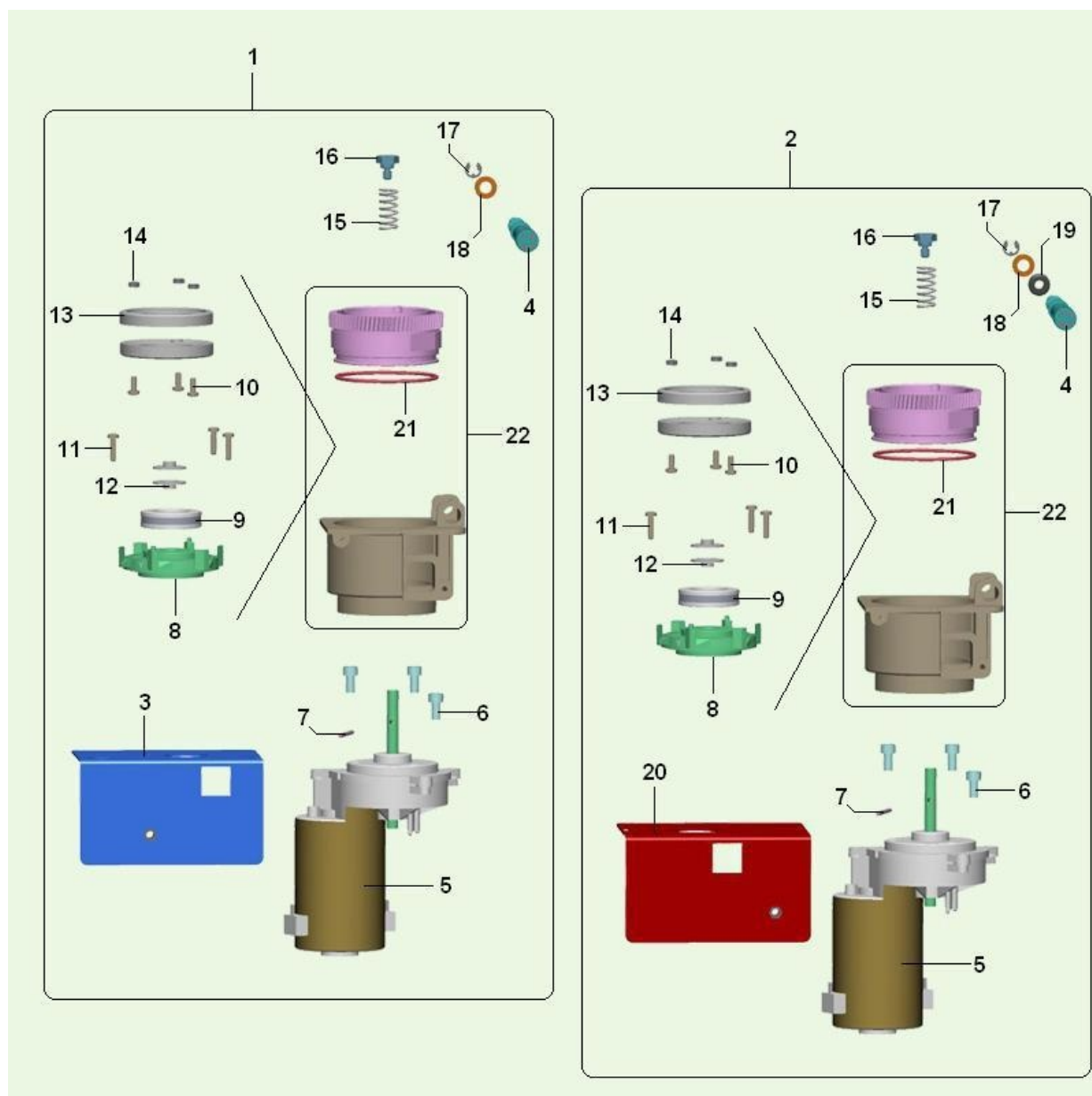
ASSEMBLY GRINDER-DOSER (817)



ASSEMBLY GRINDER-DOSER (817) - Item detail:

Position	Code	Options	Description
1	96057650-02		BV972 left grinder doser assy
2	96057640-02		BV972 right grinder doser assy
3	22175712-01		Double grinder cable
4	22126622		AMETEK FAST 4,8 grinder motor protection
100	1213		ASSEMBLY DOSER COFFEE (539)
200	1672		ASSEMBLY GRINDER MOTOR VERT. DX/SX (816)

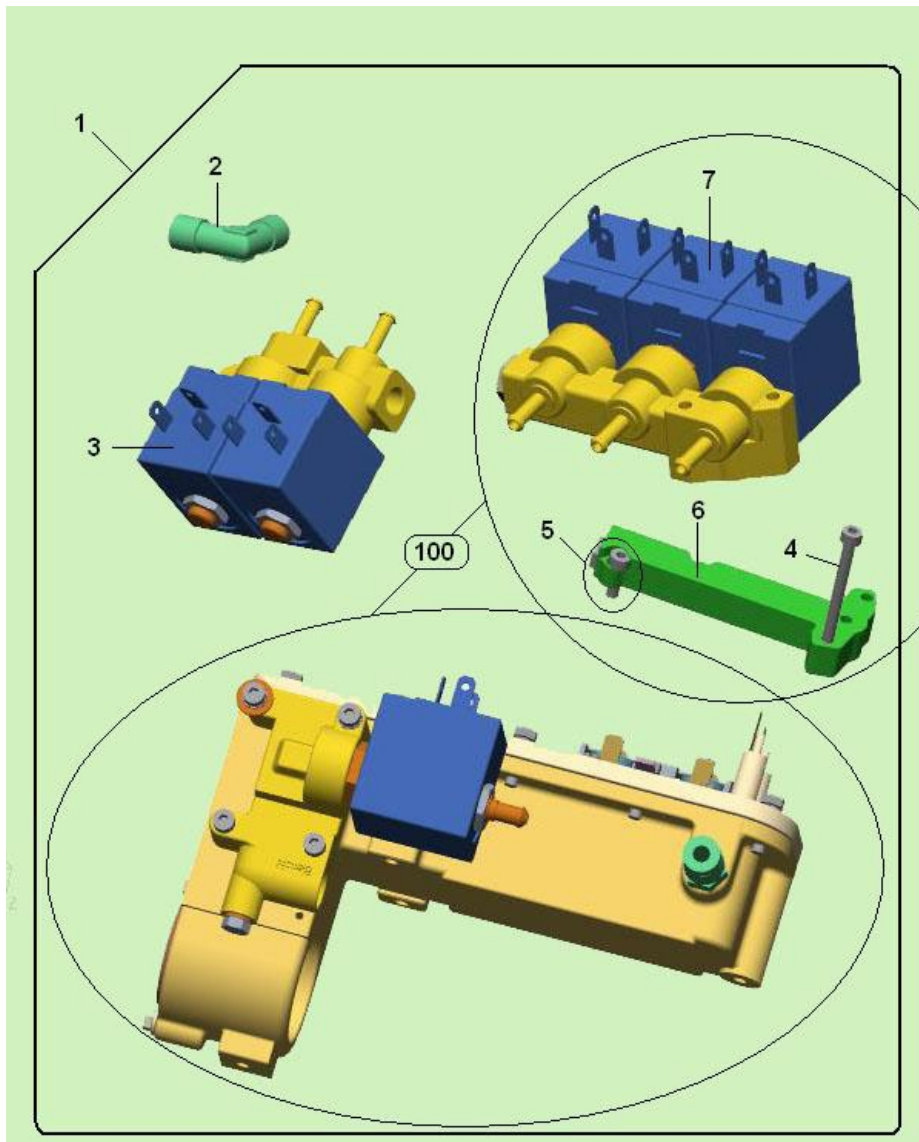
ASSEMBLY GRINDER MOTOR VERT. DX/SX (816)



ASSEMBLY GRINDER MOTOR VERT. DX/SX (816) - Item detail:

Position	Code	Options	Description
1	86001350-02	LT coffee grinder assy BV972	
2	86001340-02	RT coffee grinder assy BV972	
3	01926922	LT grinder fixing plate assy	
4	05134715	grinder adjustment screwmn) C2000	
5	20020616	24VDC grinder Ametek gearmotor	
6	32135316	MA6X12 cross-headed embedded hexagon Zn screw	
7	12017411	wire D30x30er	
8	13008211-02	mobile blade support	
9	19059216	bearingew	
10	32060516	4MAx10 screw	
11	32060816	4MAx16 TCscrew	
12	19060411	bush with washerew	
13	18007326	D=64 grinder blade 12teeth	
14	34102816	4MA hex nutODE	
15	07020411	grinder holder spring-971	
16	19059021	screw for ametek springew	
17	37001116	Ø 6 seeger ring	
18	35168826	flat washer D.8,4*15,5*1,2	
19	23004086	cable damper(6*15 - rubber)able	
20	01926912	RT grinder fixing plate assy	
21	36211316	O-ring 3262 NBR 70 SHODE	
22	43018910-01	grinder chamber assy w/knob	

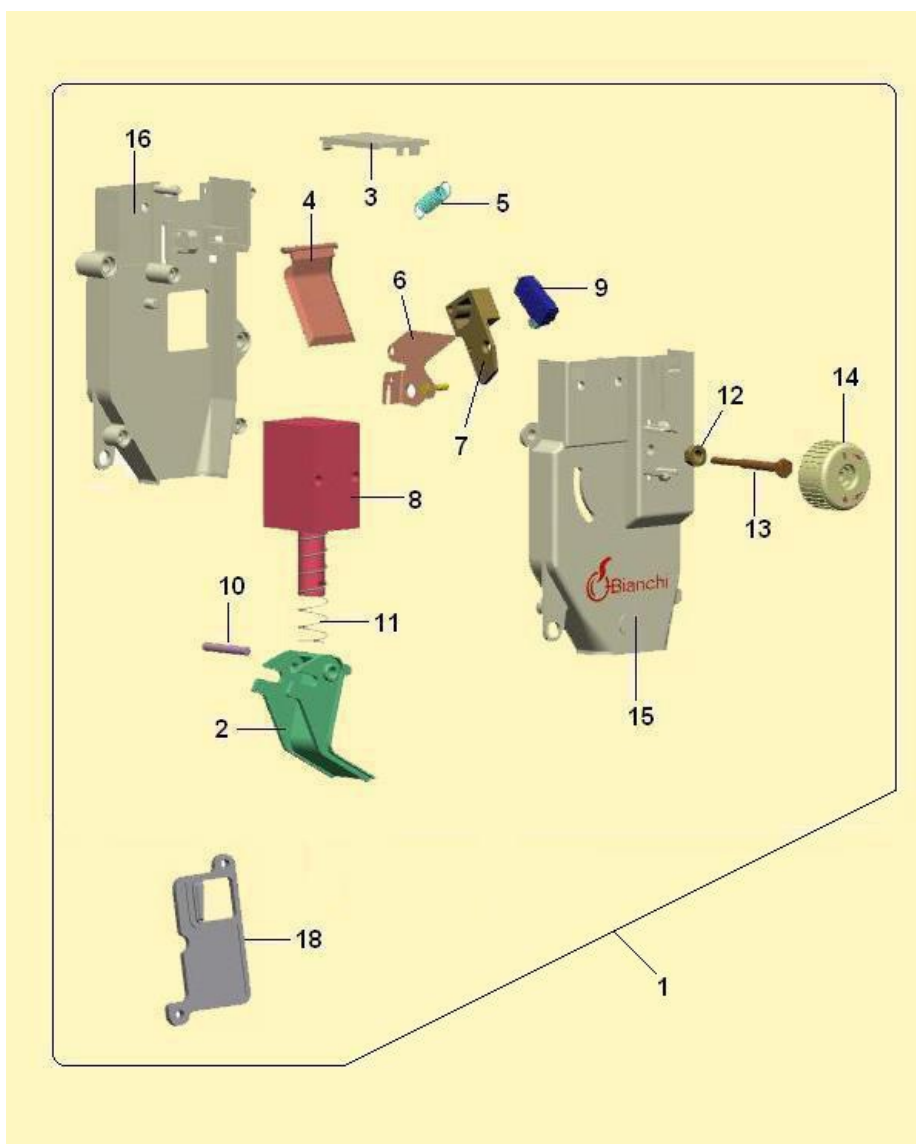
ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)



ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921) - Item detail:

Position	Code	Options	Description
1	43036510-01		ES MC boiler assy 5valvs BV971
2	04034616		turning elbow connection
3	25021426		2 ways 24V DC 2el-valves assy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

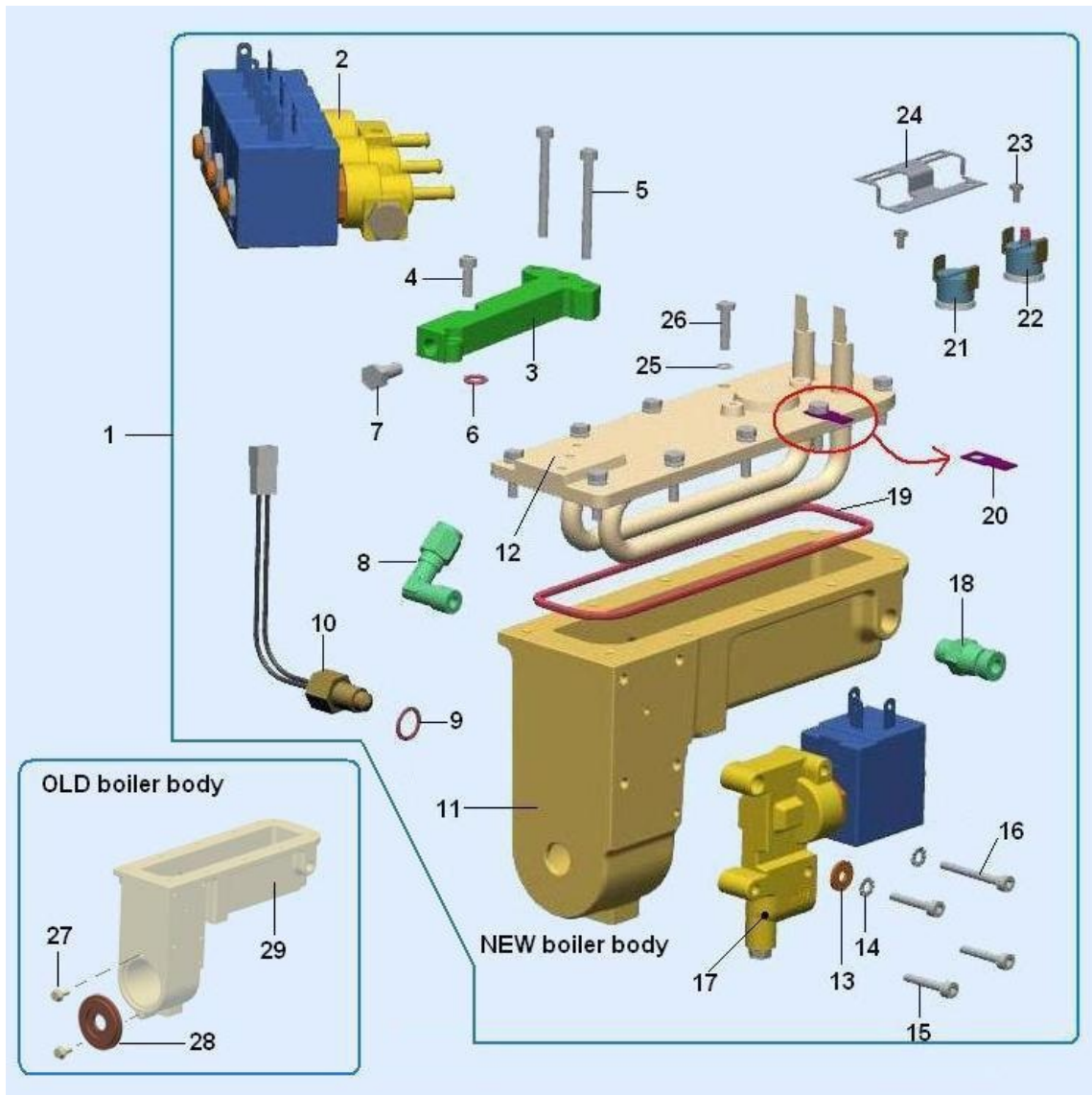
ASSEMBLY DOSER COFFEE (539)



ASSEMBLY DOSER COFFEE (539) - Item detail:

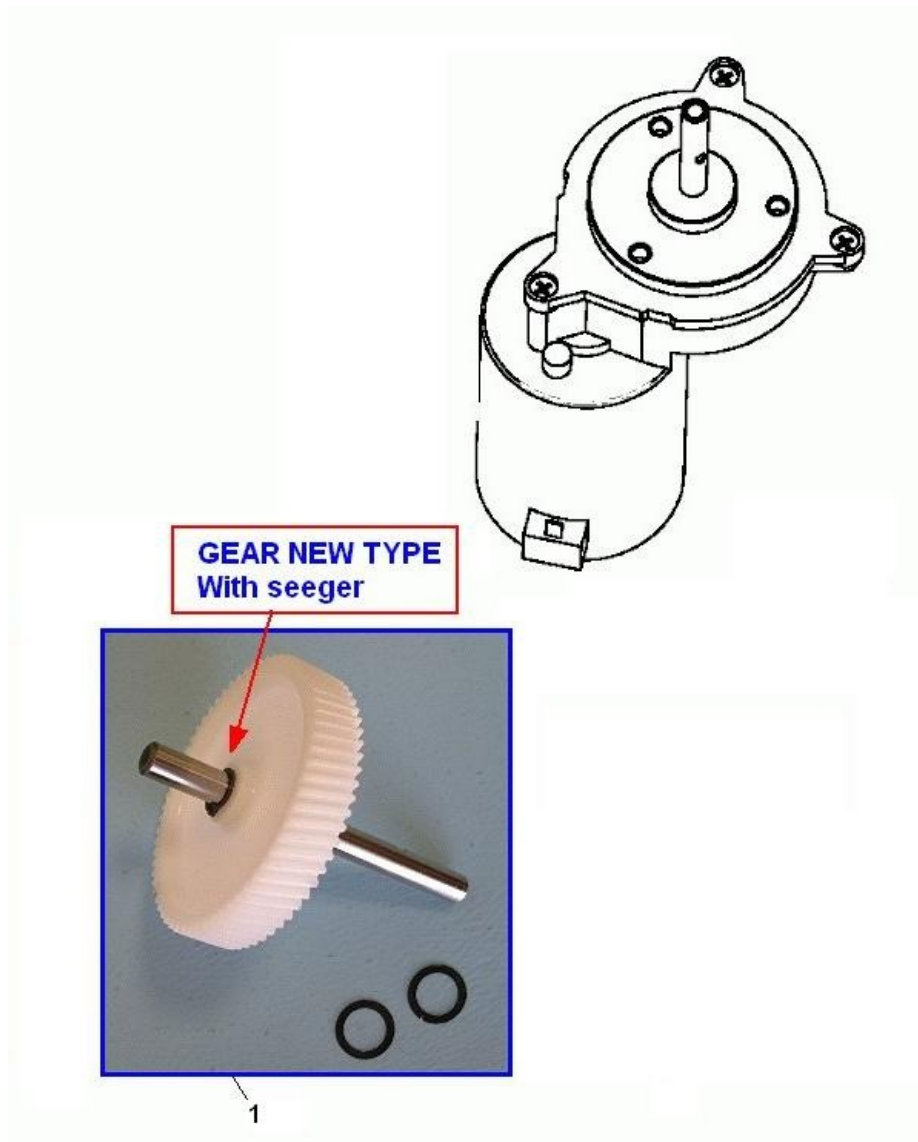
Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
18	05155615-01		spacer

BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

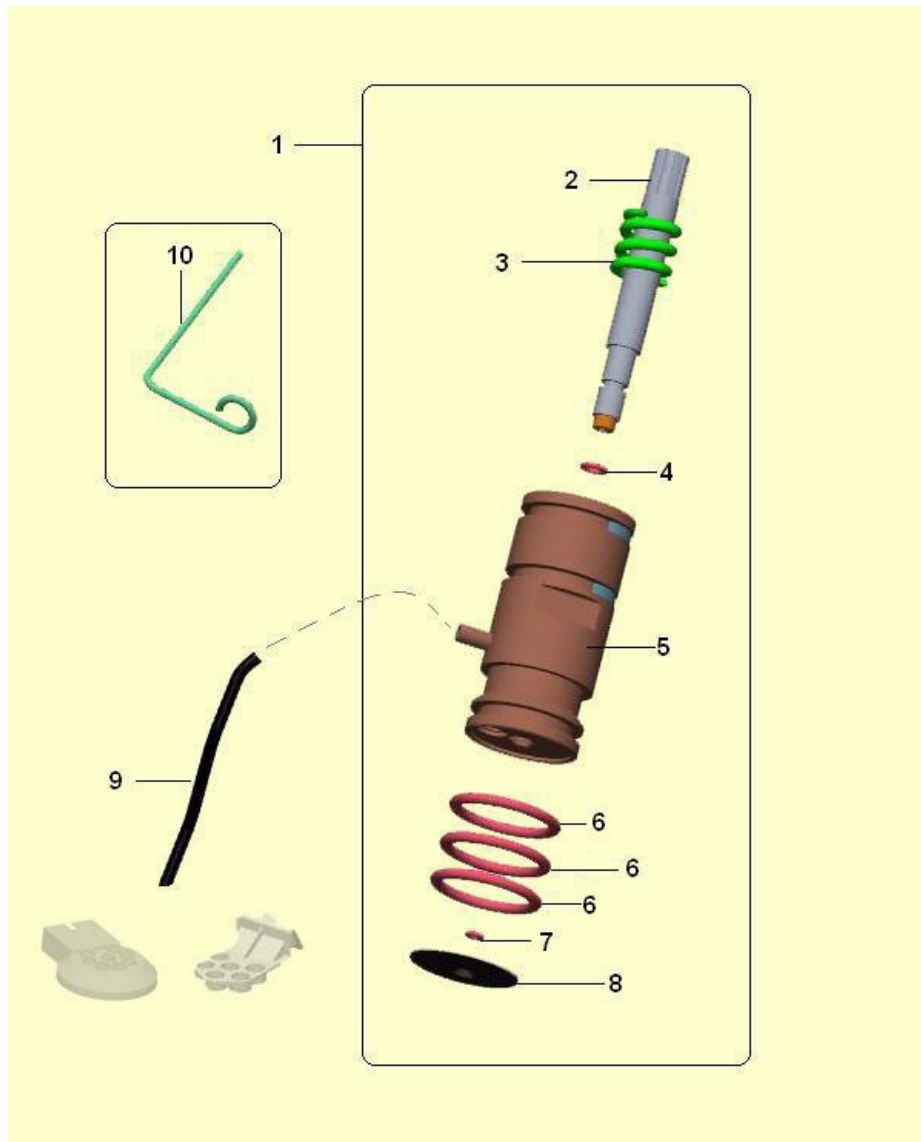
Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAX20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAX5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAX16 screw
27	32050516		screw 4 MAX10
28	18007011		piston stop washer OT58
29	13008011		espresso boiler body

GRINDER VERT. - GEAR (336)

GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

ASSEMBLY PISTON(7)



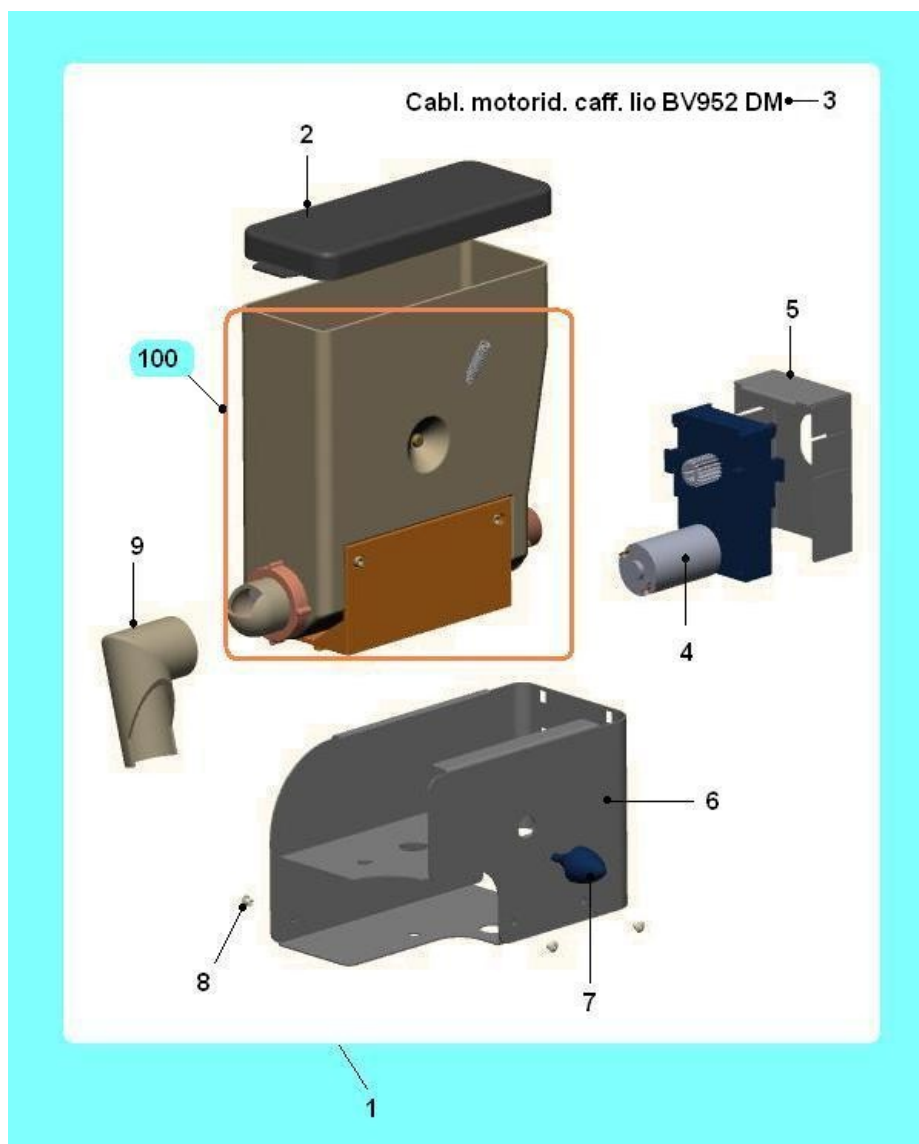
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



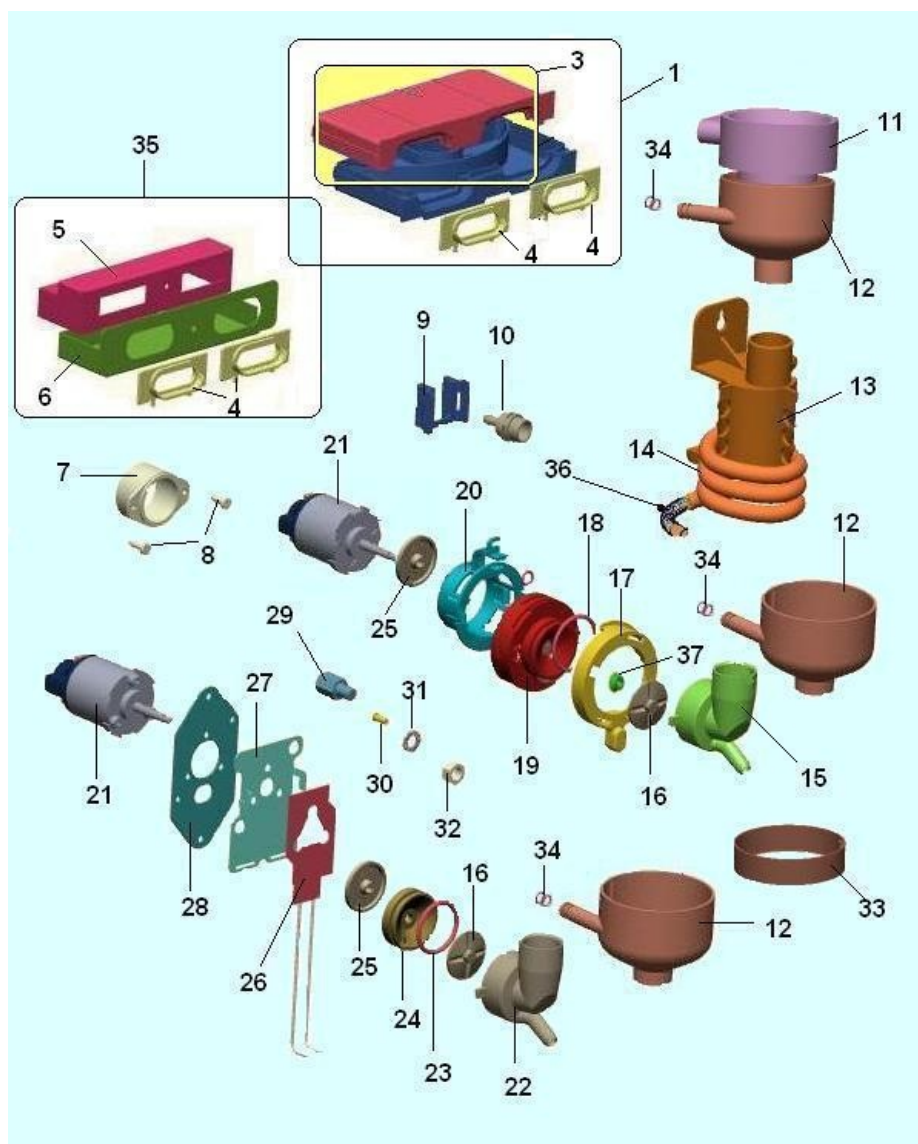
ASSEMBLY CANISTER ORZO/CAFFE BV952 (1020)



ASSEMBLY CANISTER ORZO/CAFFE BV952 (1020) - Item detail:

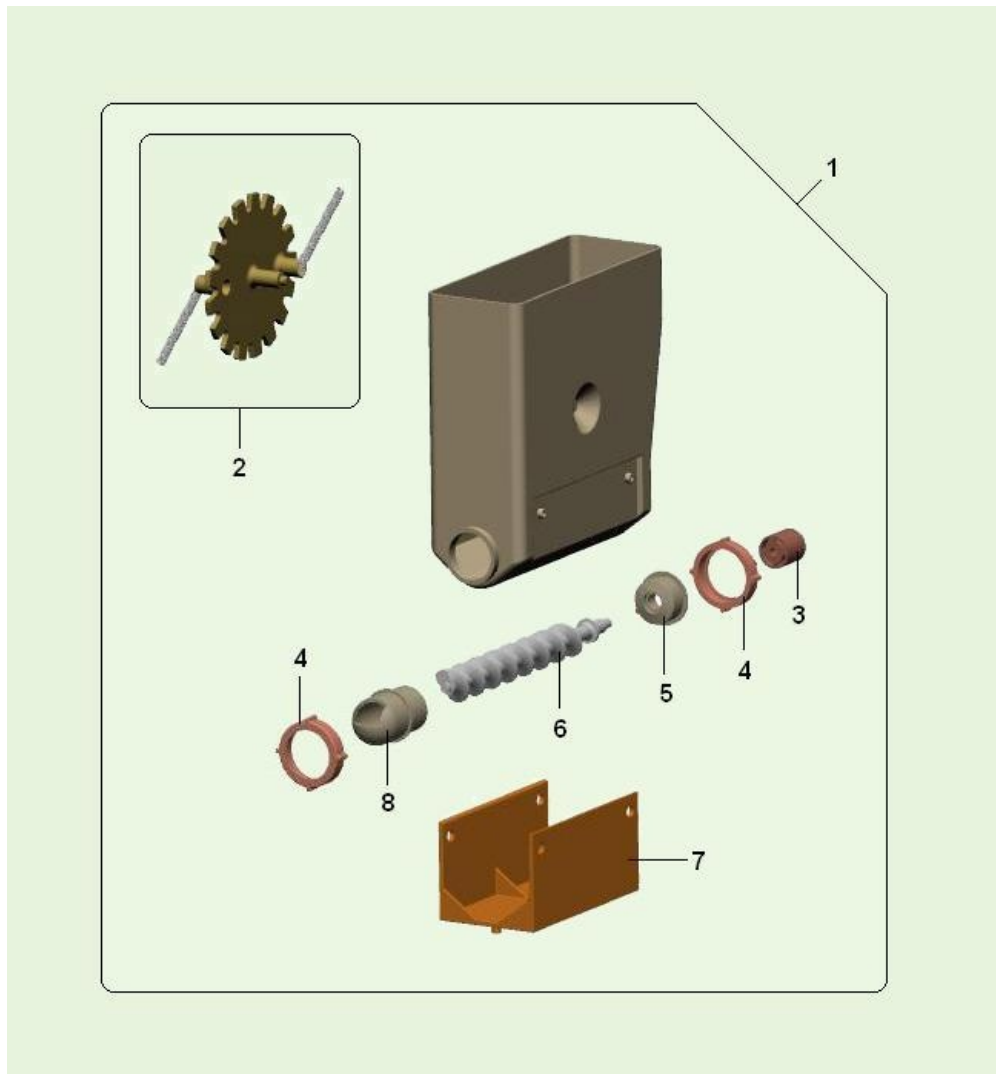
Position	Code	Options	Description
1	96069120		BVM972 barley/coffee canister
2	05245216		BVM300grap.dispenser box cover
3	22184422		CABL.MOTORID.CAFF.LIO BV952 DM
4	20020316		24V DC motor quick connect.d shaft
5	01885811-01		Gearmotor cover
6	01872012-01		Lyophilized coffee box assy
7	05192515		RUBBER SPACER
8	33050126		3.2x8 rivetODE
9	05230126		RT unloading pipe 45x65
100	1786		COMPONENTS CANISTER DOS. BVM 300 (908)

COMPONENTS FOR MIXERS (923)



COMPONENTS FOR MIXERS (923) - Item detail:

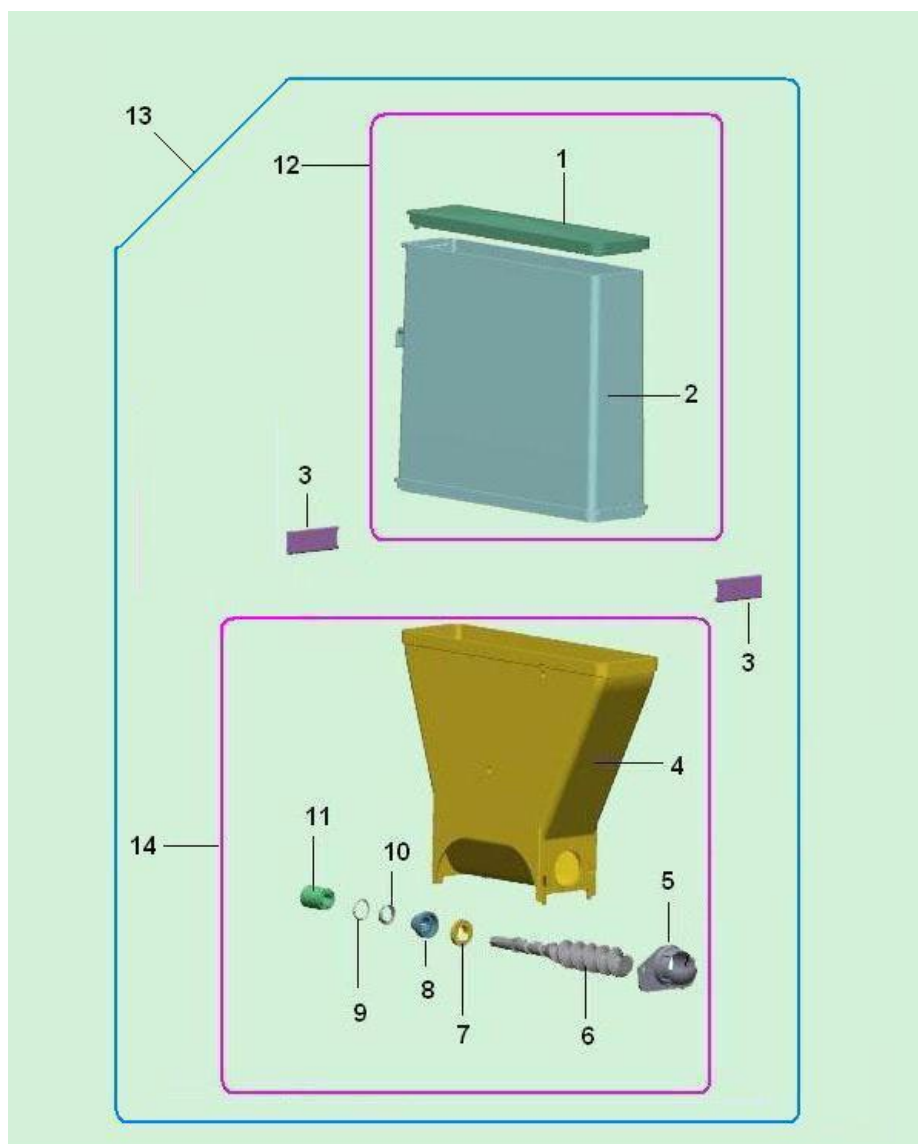
Position	Code	Options	Description
1	05169010		lower aspiration box
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
7	05071915		aspiration pipe connectionipe 8
8	32222956		3.9x13 self-threading screw9,5
9	05159025M37		rubber holder connection suppo
10	05132525		brown r. holder connec.for 3,5pipe
10	05132515M57		rubber holder connec.for 3,5 p
11	05113825		brown mixing bowl coveronL=53
11	05113815M57		black AM mixing bowl cover
12	05113745		brown mixing bowlonL=53
12	05113745M57		mixing bowl L=10 black am
13	05141815-01M37		Brown tea serpentine support
14	09087843M57		7x11 black AM silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
19	05243112		Mixing room flange support as.
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection diskys grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	32238036		M4X10 PEM ZN prisoner
31	35160616		Ø 8.3 self-locking washerODE
32	34103116		8MA hex nutODE
33	05132425		brown mixing bowl collar06
33	05132415M57		Black mixing bowl collar
34	36203816		OR 106 6,75/1,78 gasketODE
35	01789310		DG DOUBLE ASPIRAT.DRAWER ASSY
36	07017711		tea serpent. spring-971
37	36351215		green V-seal gasketODE

COMPONENTS CANISTER DOS. BVM 300 (908)

COMPONENTS CANISTER DOS. BVM 300 (908) - Item detail:

Position	Code	Options	Description
1	05203320		BVM300 dosing box w/out cover
2	43017516		wheel diam22,5+springs201A0519B
3	43017416		L20 101A0505B internal cylinder
4	43017116		flange fix.ring NSF101A049AB
5	43017216		rear flange D.27 NSF101A0492BB
6	43017016		cochlea assy TN CHOC.201A0510B
7	43097116		Product canister support
8	43017316		front flange D.27 101A049ACB

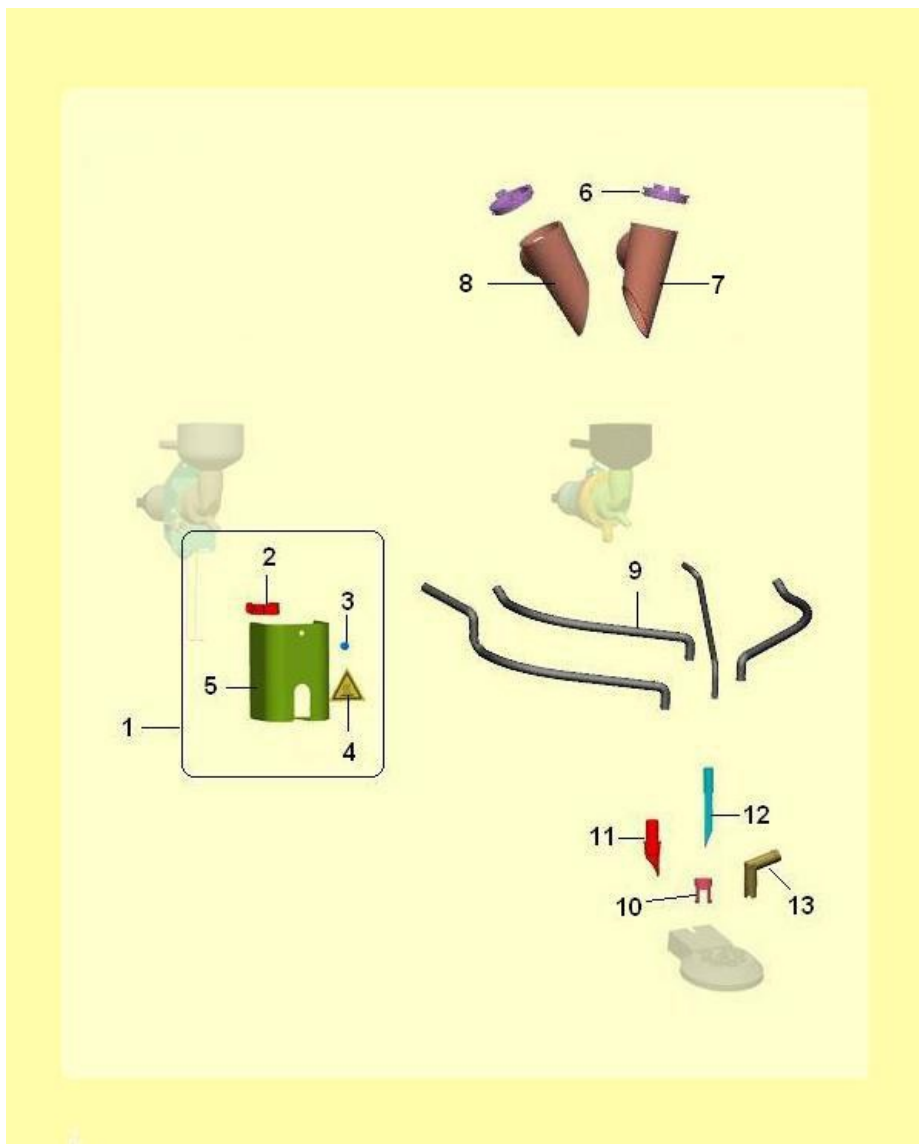
ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986)



ASSEMBLY CANISTER DOSER S/R PROL-221 MM (986) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158635-02		Lower canister w/out wheel
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05138410-01		canister extension L=221
13	96035750-02		canister assy w/out wheel 221
14	05242730		Low.disp.canister w/out wheel

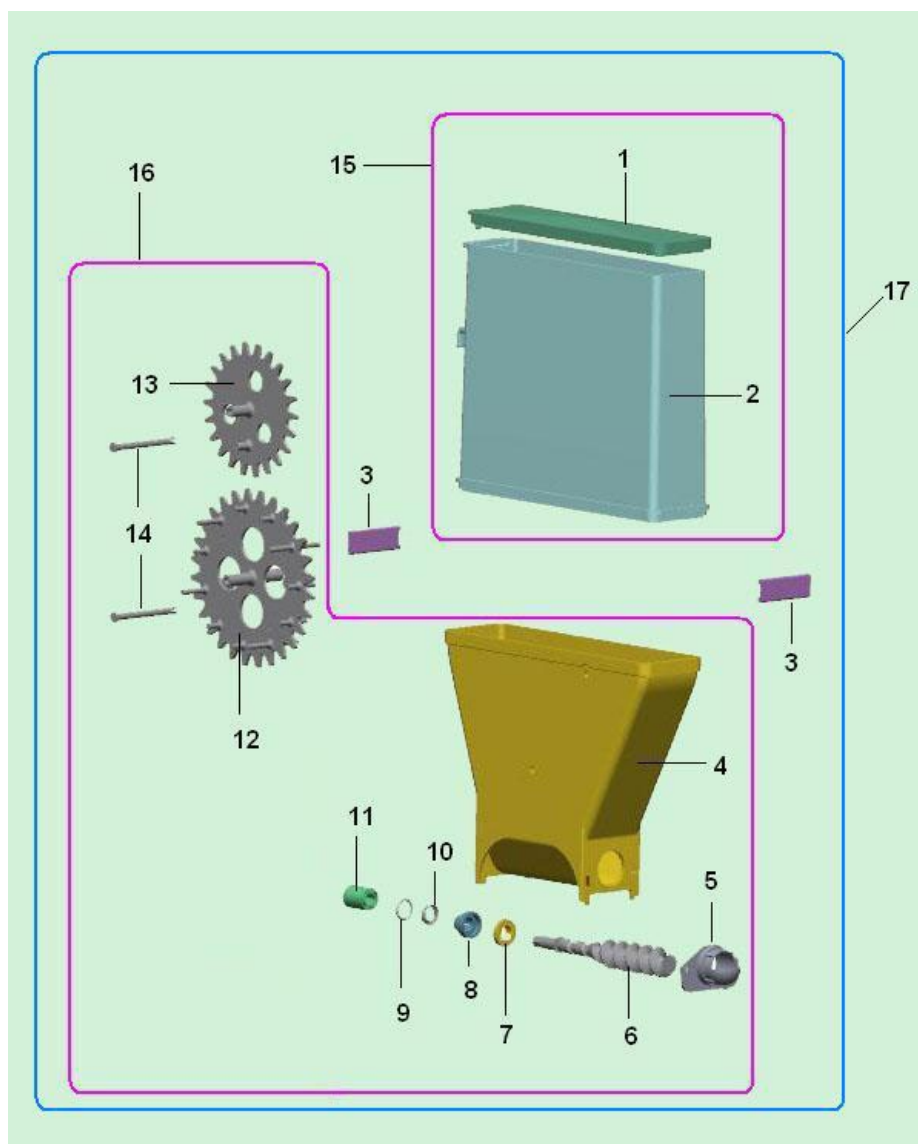
PARTS OF COMPLETION (824)



PARTS OF COMPLETION (824) - Item detail:

Position	Code	Options	Description
1	01833512		Heated bowl cover assy
2	23036116		hook with screw and nuter
3	33050196		4x7 aluminium blind rivet
4	30069411-01		temperat.safety sticker
5	01833311-01		Heated bowl cover
6	05160415-02M37		powder funnel cap brown
7	05160655		brown right powder funnel l=101
8	05160665		brown left powder funnel l=1011
9	09087823-02		brown sez silicon pipe 5x9
10	05099615		nozzle bushsy
11	05096035		brown straight dispensing nozzle
12	05099715-01		white L=48 nozzlesy
13	05089815-03M37		brown elbow dispensing nozzle

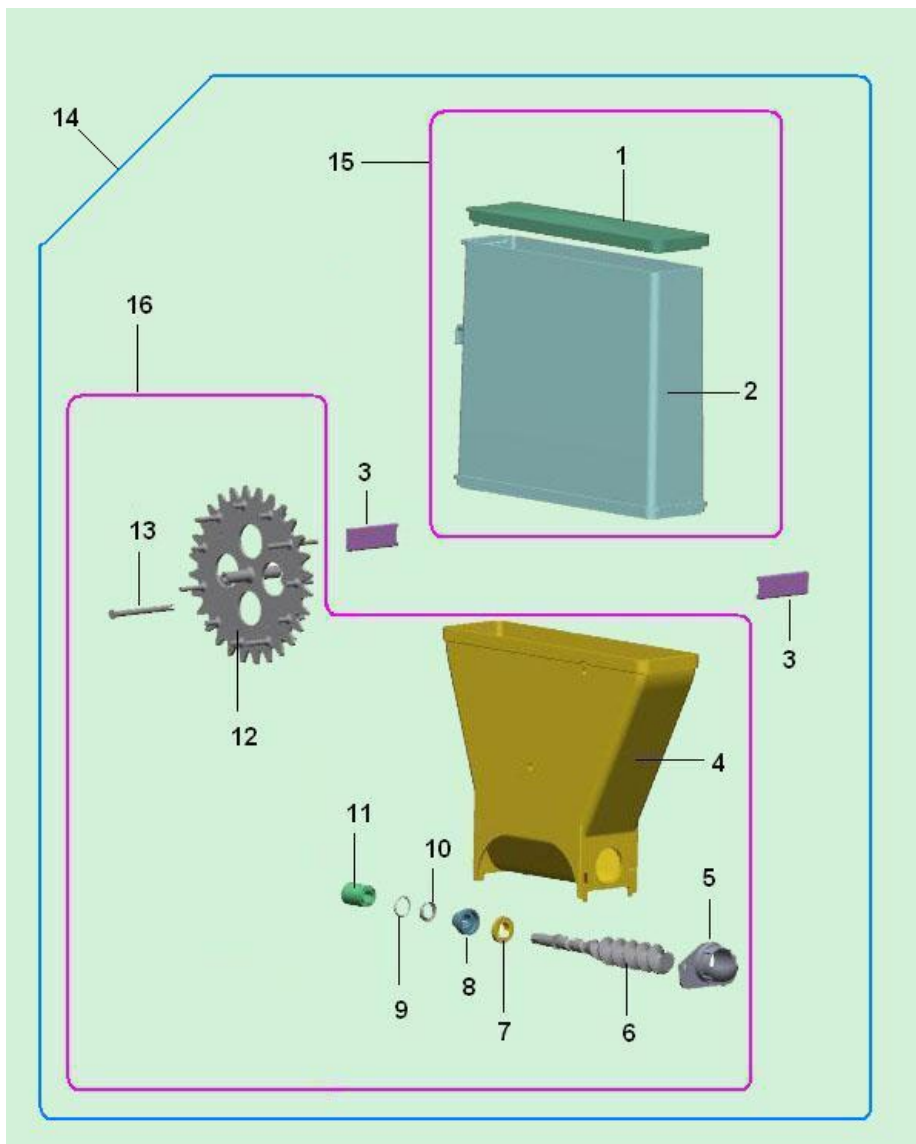
ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871)



ASSEMBLY CANISTER DOS. 2/R PROL-221MM (871) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05112315		secondary cogwheel for canister
14	05133115-01		canister pivotpipe
15	05138410-01		canister extension L=221
16	05242710		Low.dispens.canister w/2 wheel
17	96048720-02		canister 2wheels +221mm

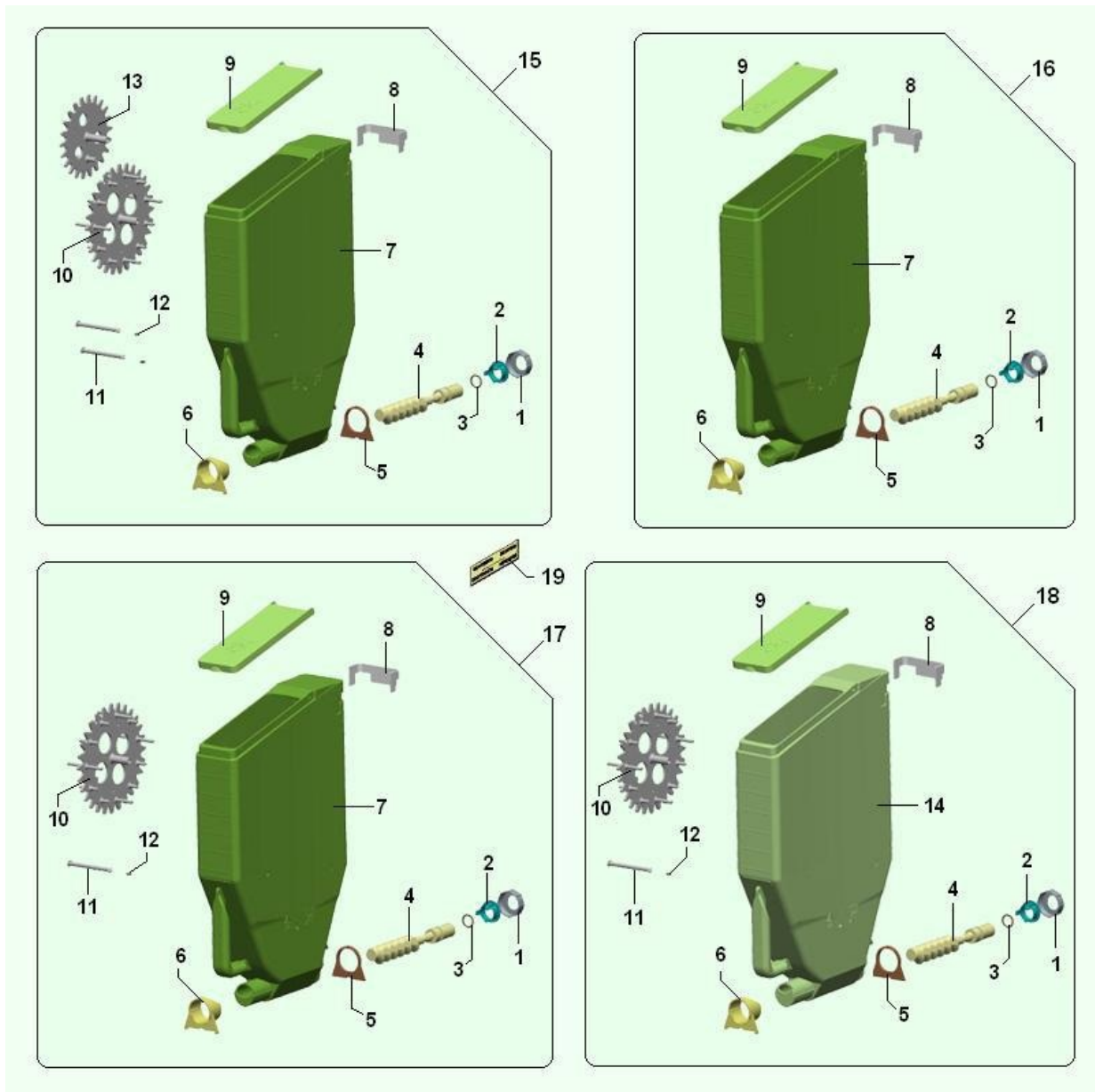
ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900)



ASSEMBLY CANISTER DOS. 1/R PROL-221MM (900) - Item detail:

Position	Code	Options	Description
1	05112915		canister lidonL=53
2	05112755-01		L=221 upper dosing canister
3	05113415		hookonL=53
4	05158625-02		1W Lower dispenser canister
6	05124515		dispensing augerl
7	05113215		sealing bushing for augeronL=53
8	05112535		auger pin bushing
9	36200616		Oring 15x2
10	36250016		DI 043 gasketODE
11	05113315		auger jointonL=53
12	05112215-02		main cogwheel for canister
13	05133115-01		canister pivotpipe
14	96048620-02		canister 1wheel +221mm
15	05138410-01		canister extension L=221
16	05242720		Low.dispens.canister w/1 wheel

NEW CANISTER DOSER H.450 (1174)



NEW CANISTER DOSER H.450 (1174) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

Group charts

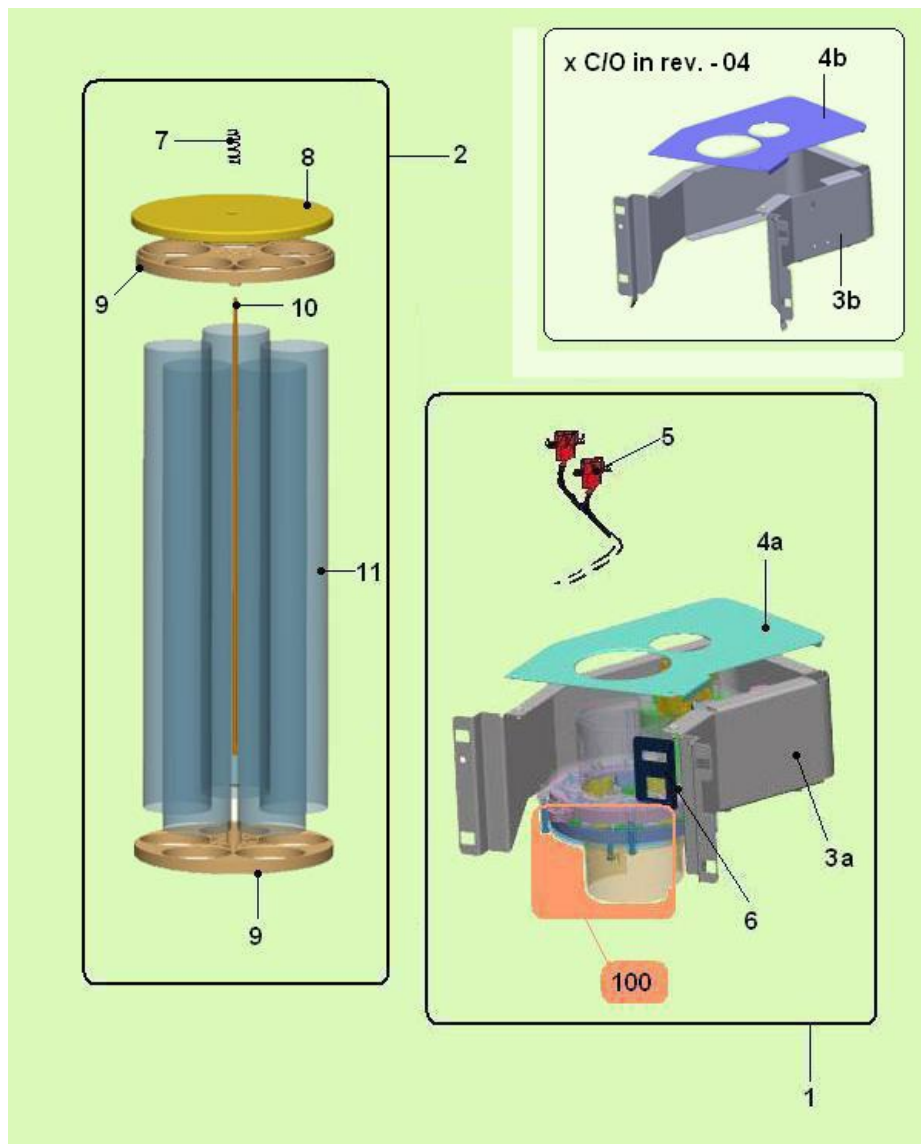


DISPENSER BREWING (915)

DISPENSER BREWING (915) - Item detail:

Position	Code	Options	Description
1	05108320-01M09		black cup station
2	05103615		cup station doork
3	05000315M09		black cup fork
4	05266315M09		Cup station protection collar
5	05103225-01		black cup station
6	01452011-02		Dispensing chamber tanksupport
7	05103525-01		black cup station lock-lever
8	05103325-01		black cup station lever suppor
9	05103425-01		left cup station support blac
10	05103715-02M09		drops collection tray black
11	05103815-01		dispensing chamber funnelk
12	07017311		catch lever spring-971
13	43127110		cup station support LT/RT assy
14	30273111		Cup station precaution labels
15	05099116		blow-hole rubber capsy

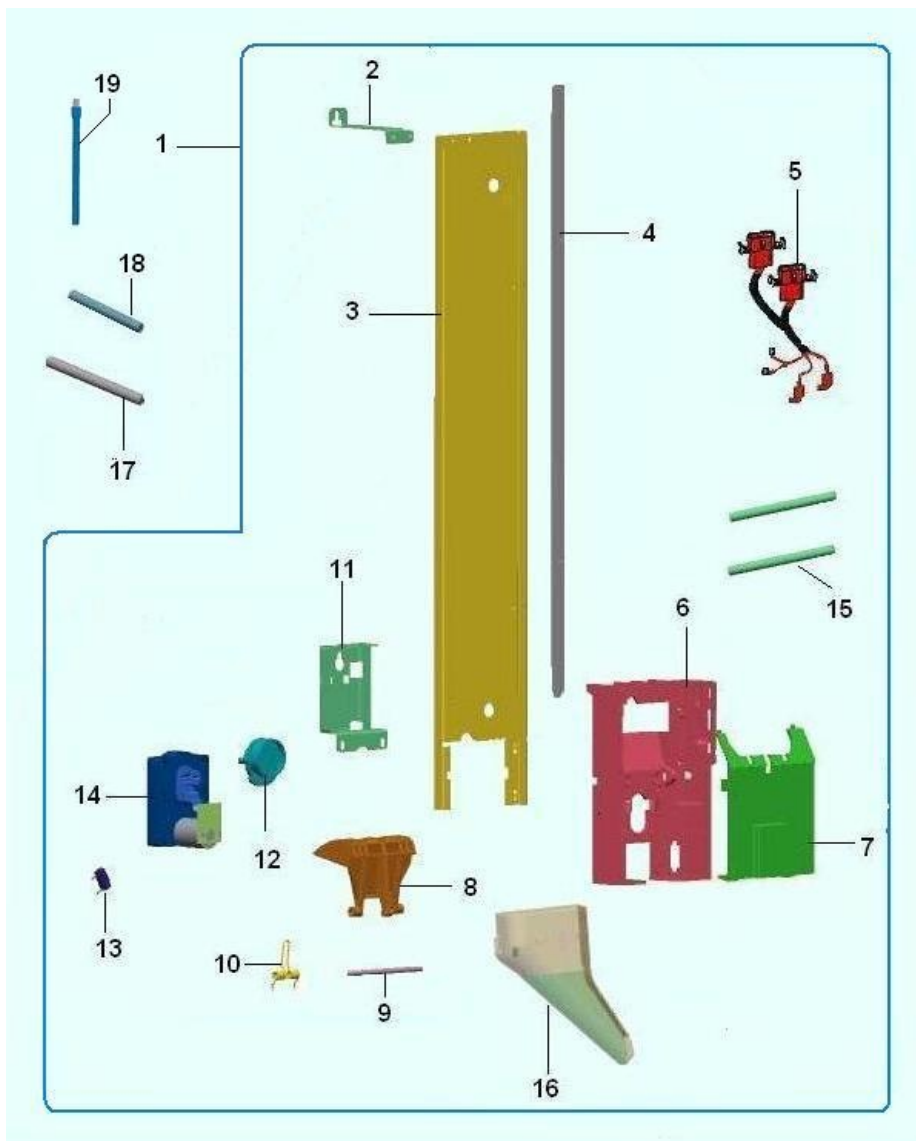
ASSEMBLY COLUMN AND CUPS DISPENSER (769)



ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

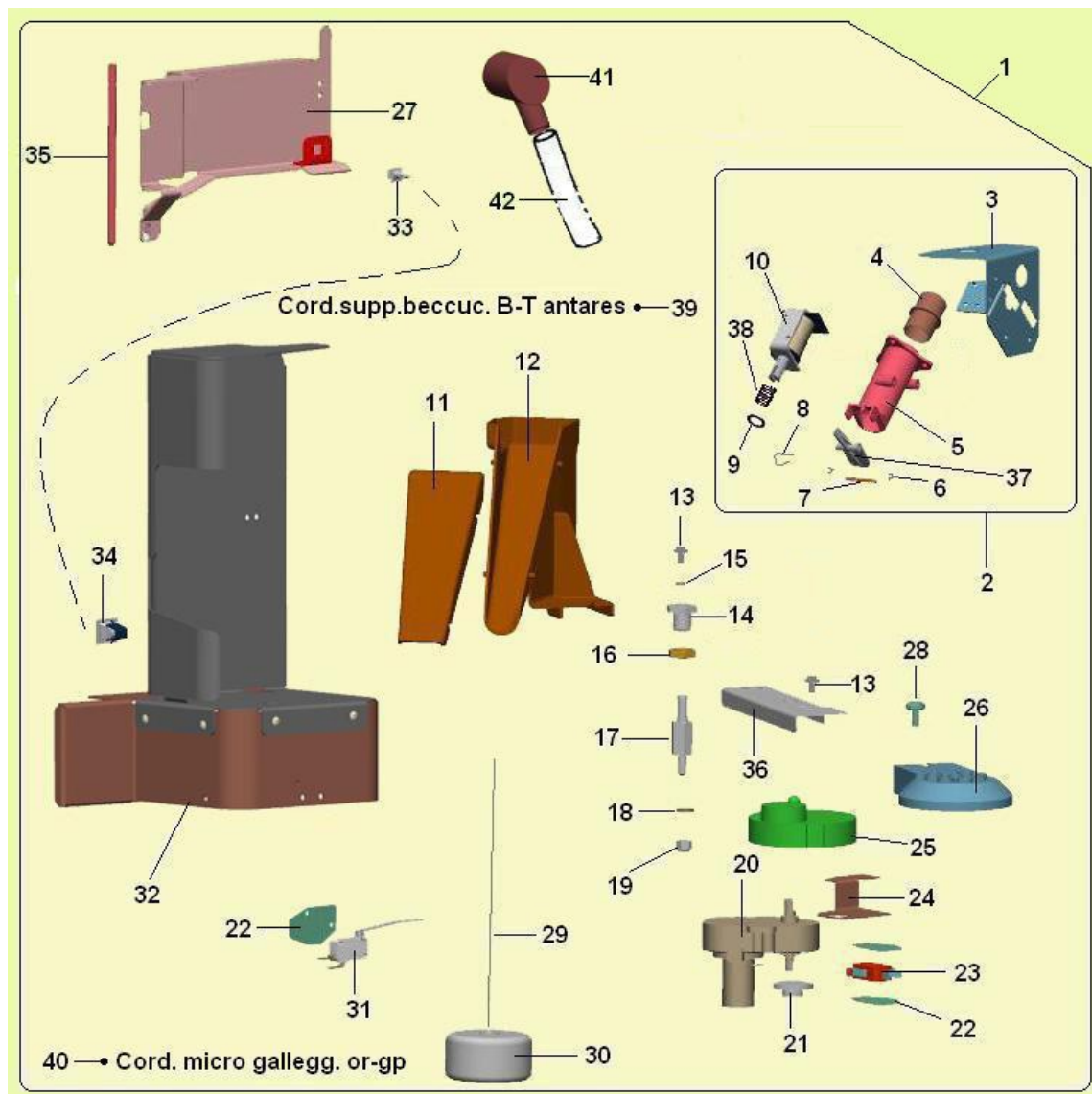
STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

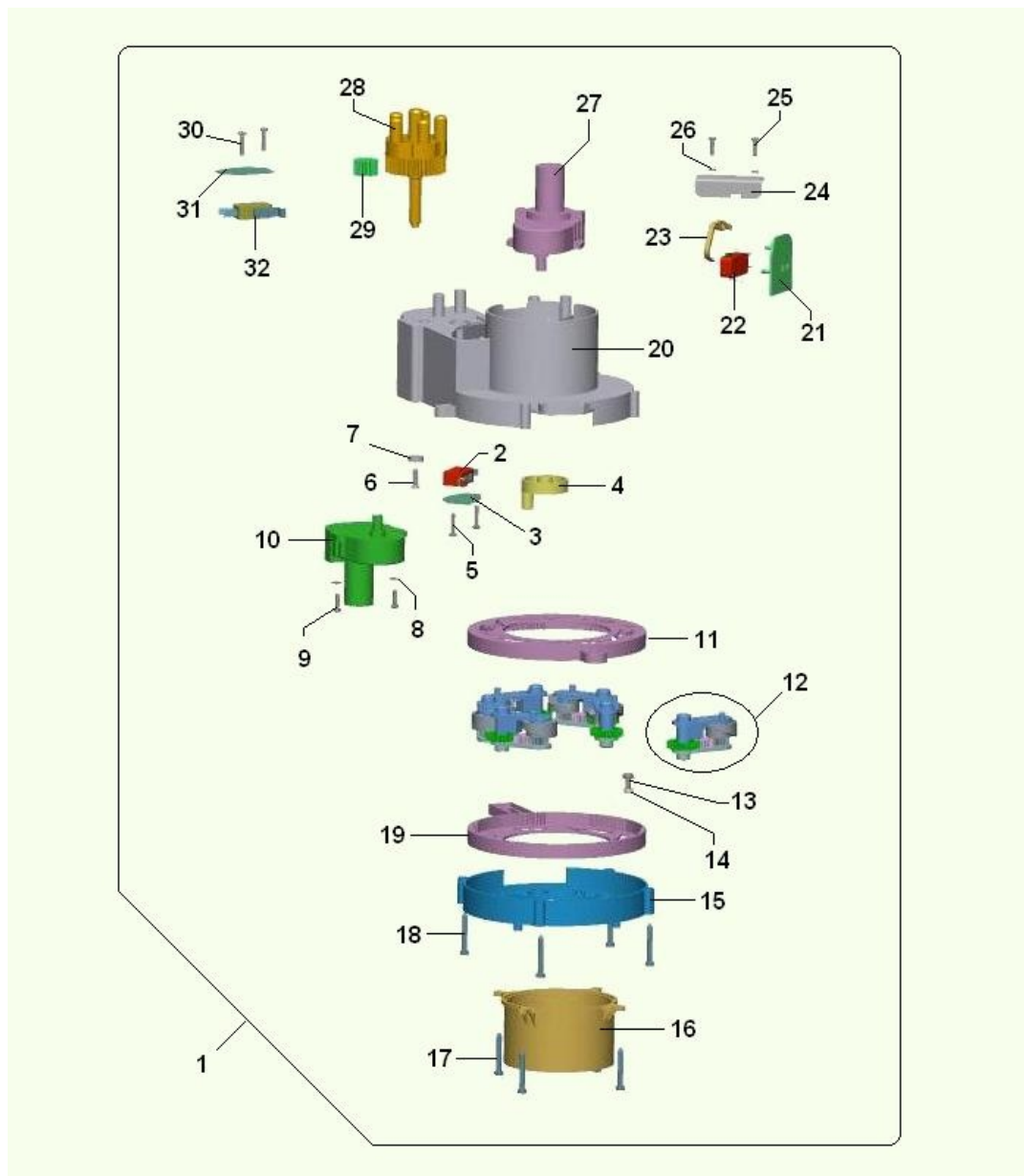
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

COMPONENTS DISPENSER CUPS (628)



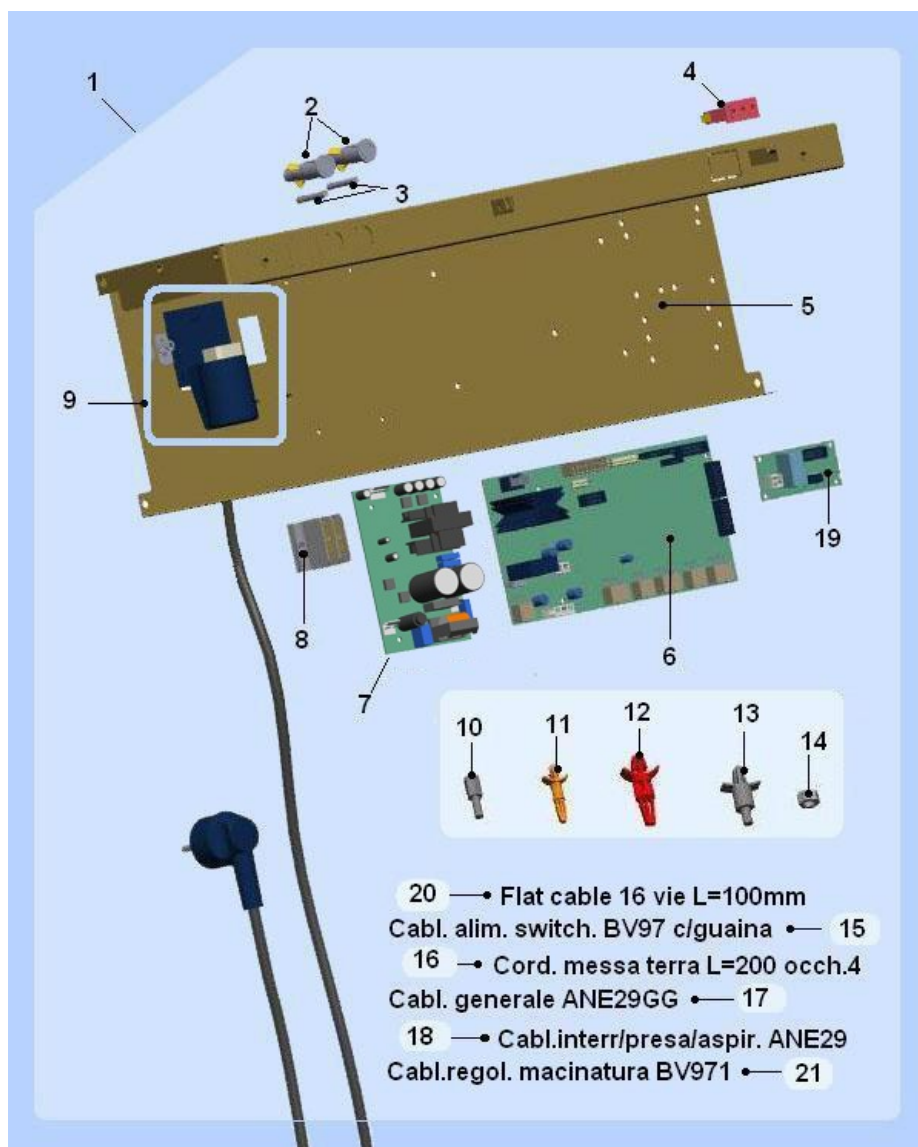
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts



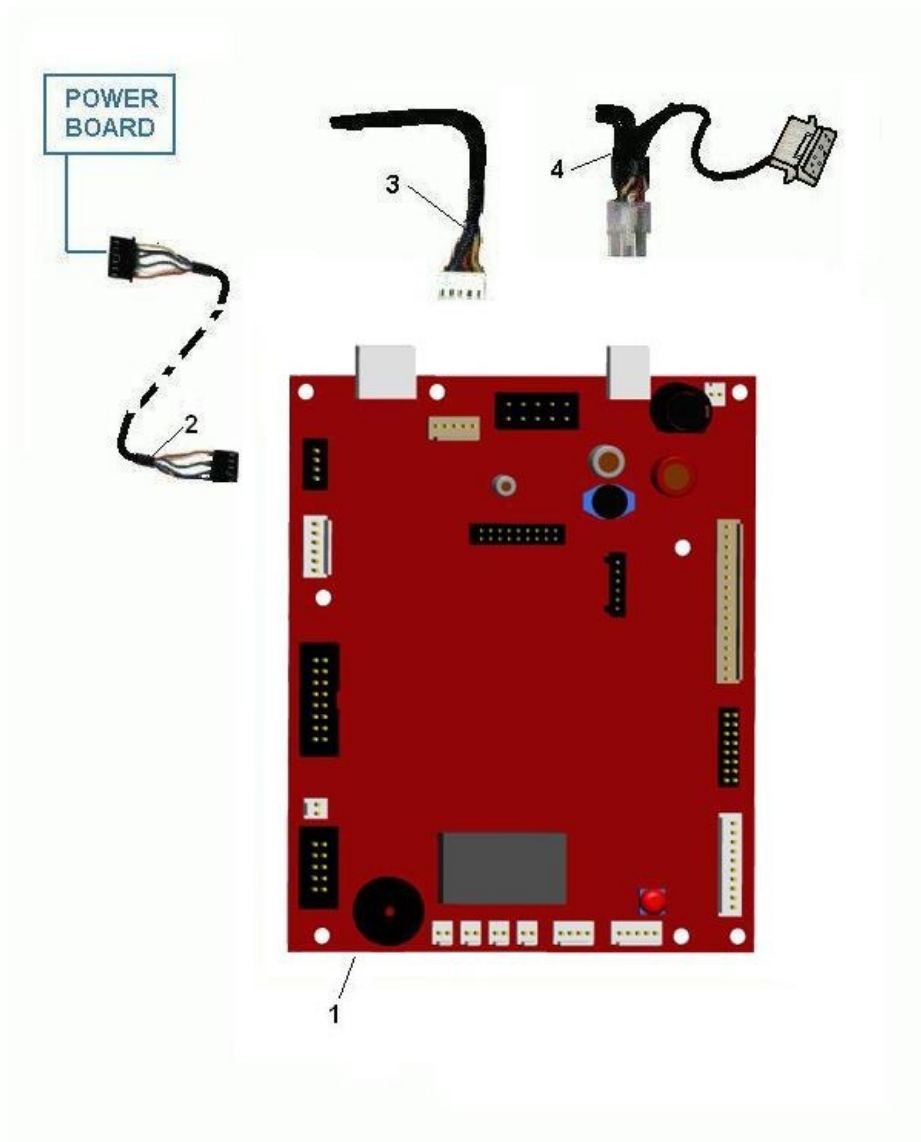
ASSEMBLY ELECTRICAL BOX (1017)



ASSEMBLY ELECTRICAL BOX (1017) - Item detail:

Position	Code	Options	Description
1	94033940-01		ASS.SCATOLA ELETT. BV952 MC DM
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swt.cable w/shear.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29
19	26048616		Grind.Calibr.power board expansion SMT
20	22175412		16pins flat cable 100mmable
21	22175312		bvm971 grinder auto calibrat.cable

ELECTRONIC BOARD - MASTER (800)



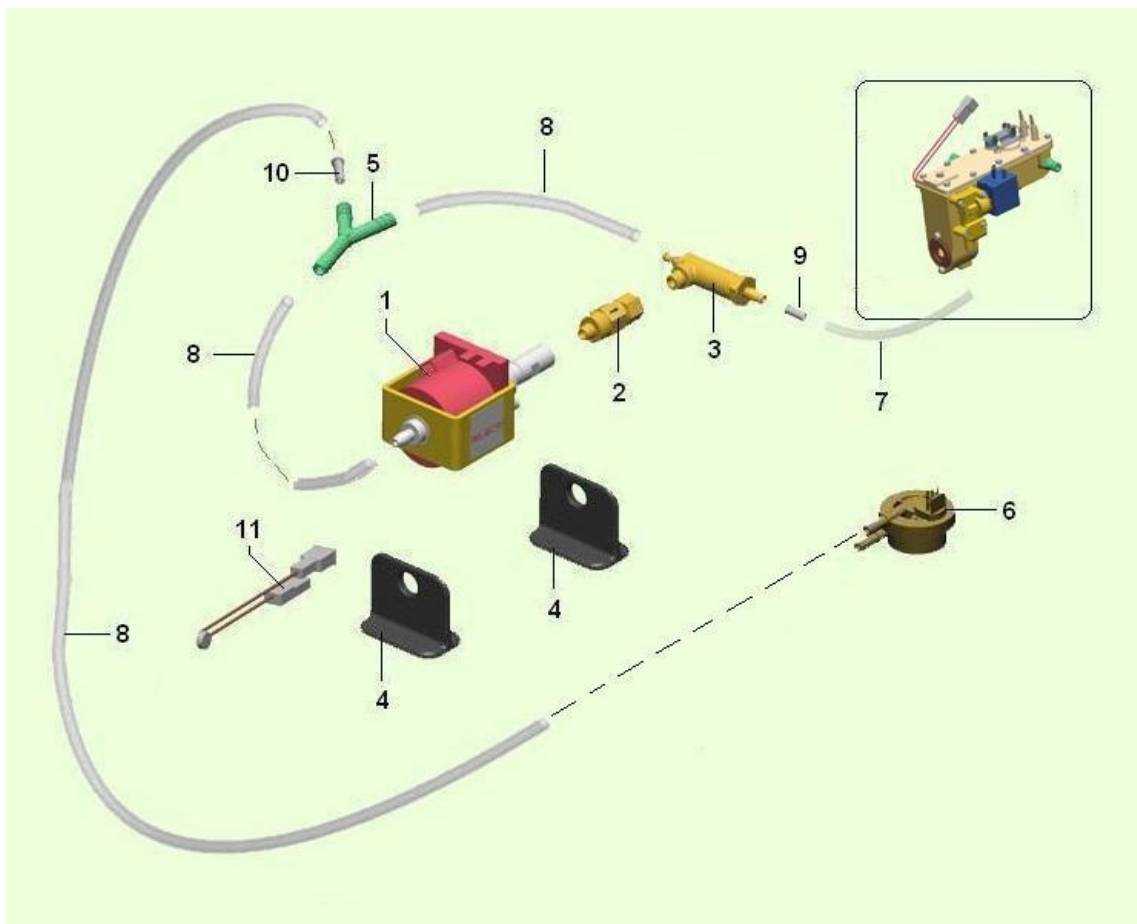
ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts



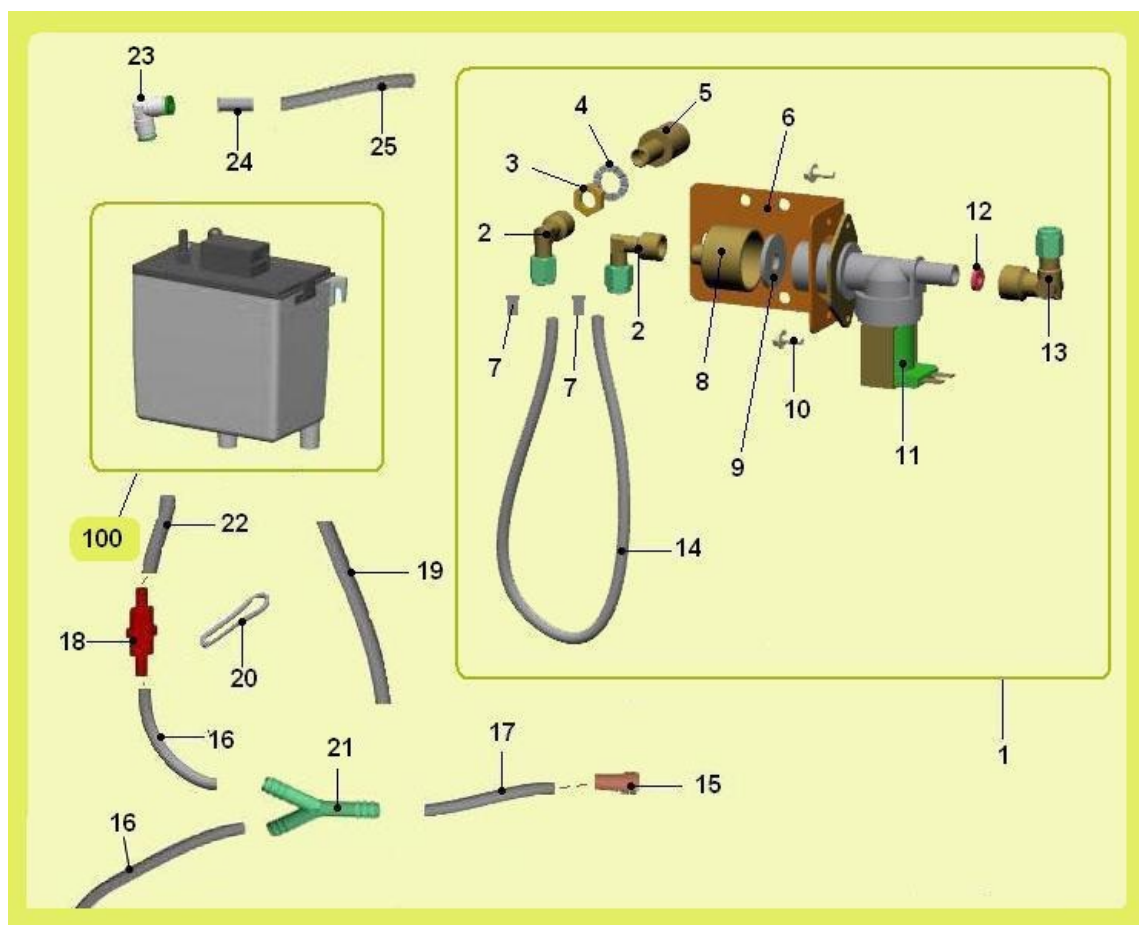
PUMP WATER - FLOW DETECTOR (1246)



PUMP WATER - FLOW DETECTOR (1246) - Item detail:

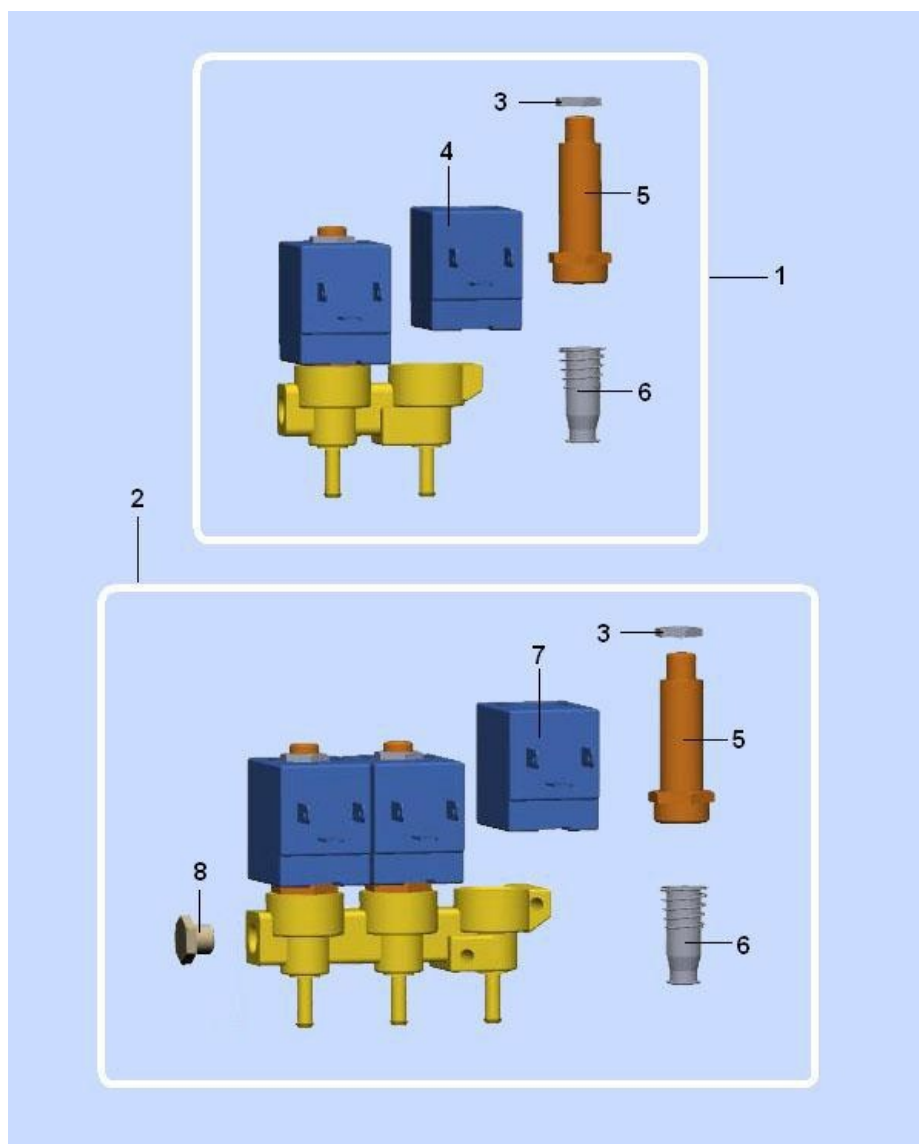
Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	19004326		reinforcing bushgroup
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°

COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (1018)



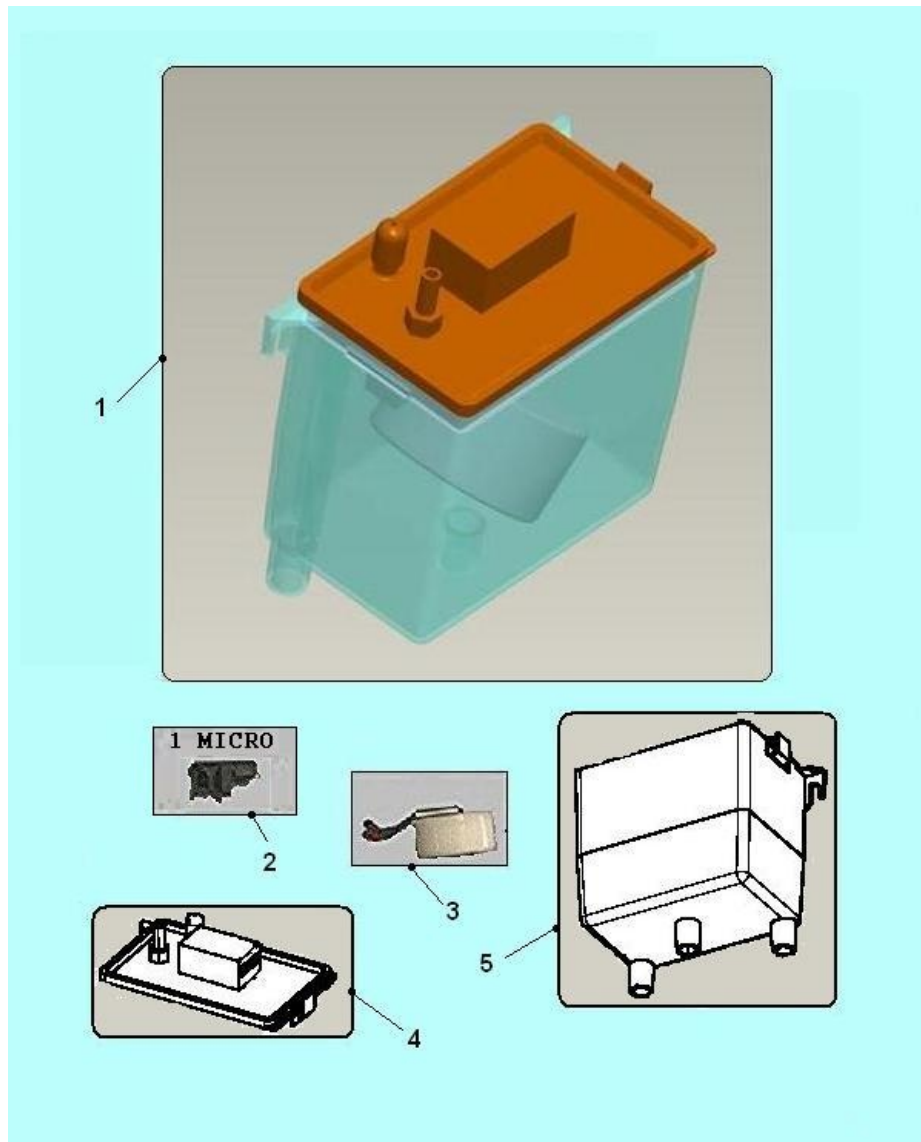
COLLEGAMENTI IDRAULICI - ELETTROV. INPUT WATER (1018) - Item detail:

Position	Code	Options	Description
2	04036816		elbow connection4 DM7,5
3	04014131		hexagonal nut 1/8GASassy
4	35160716		washerODE
5	04040716		1/8 - 3/8 straight connection4 DM7,5
8	04000131		3/4 GF 1/8 GM connectionassy
9	05111016		Ø 25,5 silicone plain gaskett.frame silver
10	32050516		screw 4 MAX10
12	04035526		connectionassy
13	04033236		turning elbow connection assy
14,25	09085423		4x6 teflon pipe581
15	05036515		drain tube plugipe 8
16	09087823M57		5x9 silicon pipe black am
18	16014316		water filterer
19	09027623		12x16 L=700 PVC pipe581
20	07010711		clapper-971
21	05240015M00		3ways connector 9mm ext.
22	09029753-01		8x12 silicone transp.pipe
23	04041416		quick-release connection D=64 DM7,5
24,7	19004326		reinforcing bushgroup
100	1618		WATER CONTAINER WATER 1 MICRO (784)

COMPONENTS EL-VALV. 2 VIE DC OLAB (929)

COMPONENTS EL-VALV. 2 VIE DC OLAB (929) - Item detail:

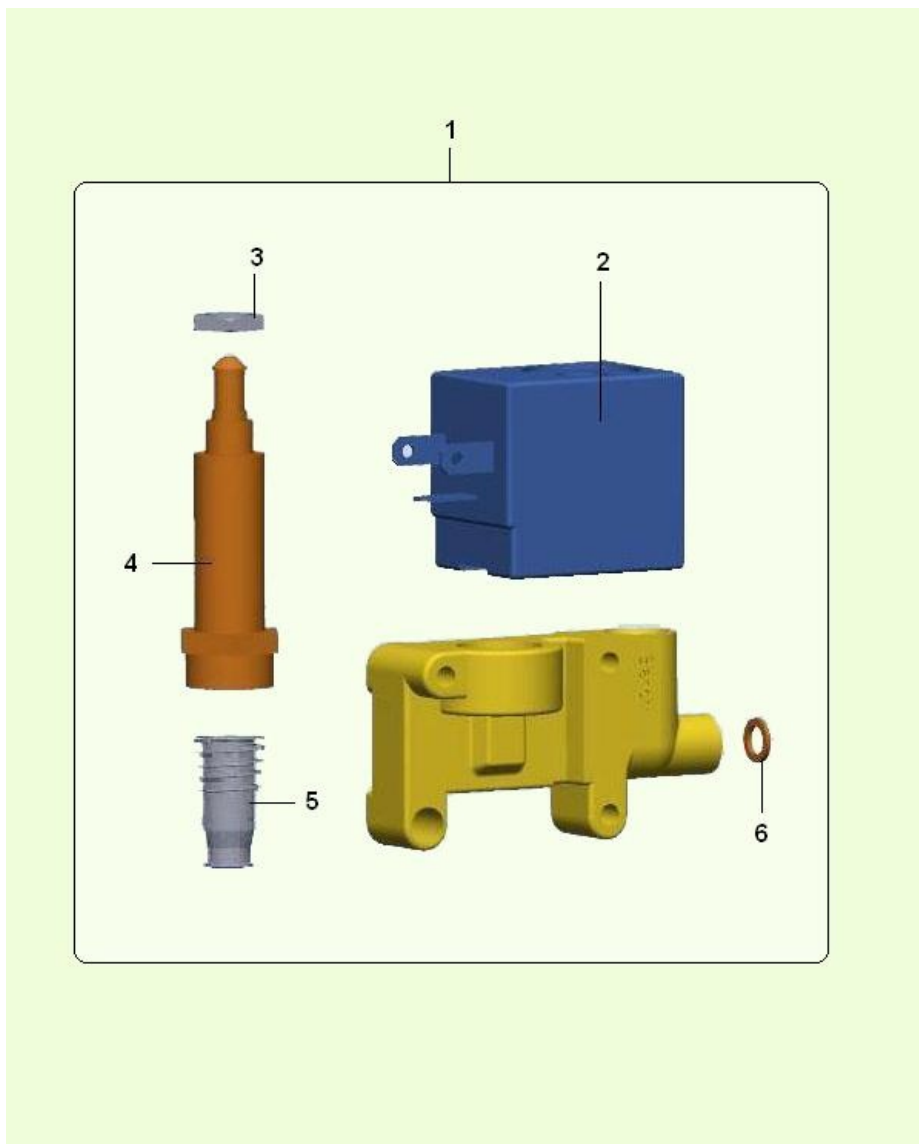
Position	Code	Options	Description
1	25021426		2 ways 24V DC 2el-valves assy
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	43050616		Coil locking nut
4	41037116		OLAB coil 3W 24VDCODE
5	41037316		OLAB armature tube 2WODE
6	41037216		OLAB plunger 2WODE
7	25019416B		electrovalve coil 25019416
8	43031516		Threaded cap 1/8NICH.6084/2N

WATER CONTAINER WATER 1 MICRO (784)

WATER CONTAINER WATER 1 MICRO (784) - Item detail:

Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	43025216		Micro SW1 plate X 9301203
3	43000916		floater+support for 93012010air-break
4	43001016-01		Water tray cover with joint
5	43001116		tank for 93012010 airbreakr-break

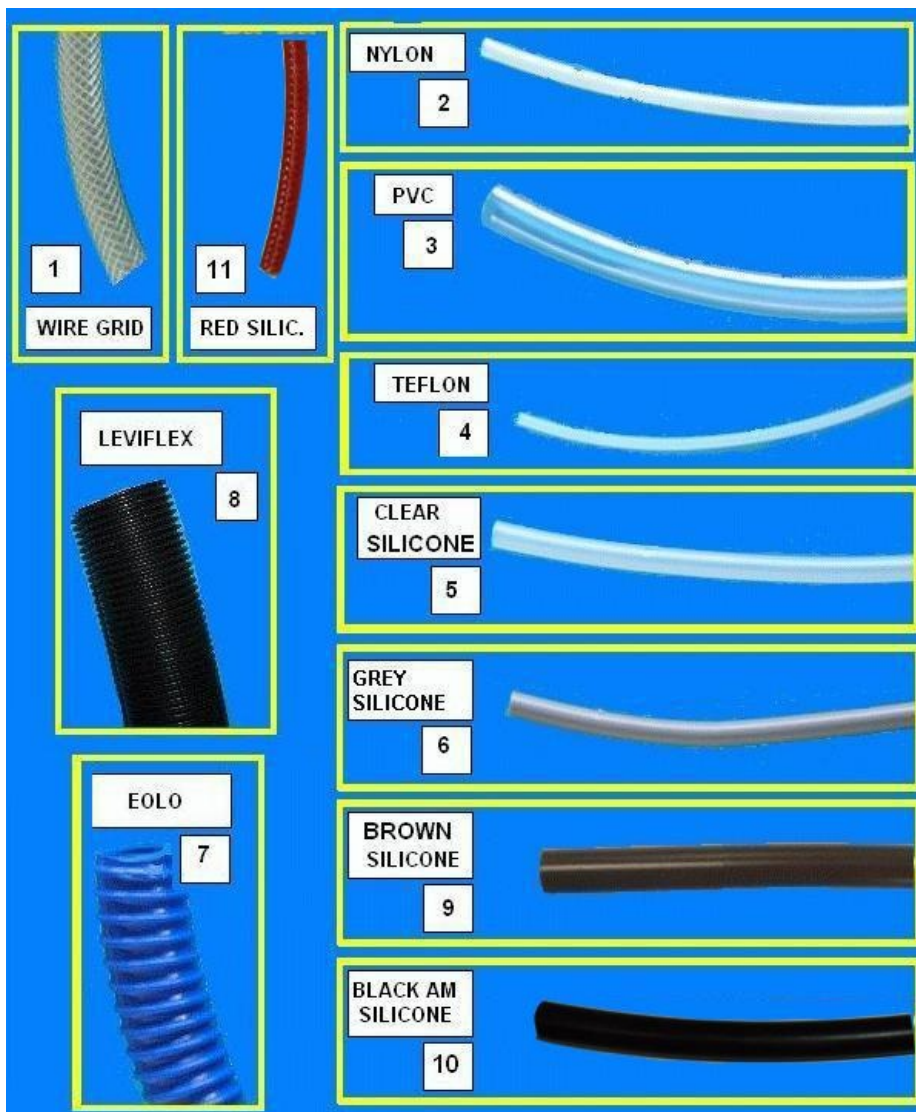
COMPONENTS EL-VALV. 3 VIE OLAB (930)



COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

EOLO AND HYDRO PIPES AVAILABLE (68)



EOLO AND HYDRO PIPES AVAILABLE (68) - Item detail:

Position	Code	Options	Description
1	09094613		10x15 pipeown
2	09009813		8x10 nylon pipe
3	09027623		12x16 L=700 PVC pipe581
3	09027663		14x18 PVC pipe581
3	09027643		14X17 PVC pipe
3	09027653		20x26 PVC pipe581
4	09085413		4x2 teflon pipe581
4	09085423		4x6 teflon pipe581
5	09029763-01		5x9 transparent silicone pipe
5	09036091		3x5 silicon transp.pipe581
5	09037141		4x6 silicone transp.pipe581
5	09029723-01		transparent 8x11 silicone pipe
5	09029753-01		8x12 silicone transp.pipe
6	09087823		grey silicon pipe 5x9581
6	09087833		grey silicon pipe 6x9
7	09092811		Sz 30x35 EOLO pipe581
8	09031113		28x33 Leviflex pipe581
8	09031133		40x46 Leviflex pipe581
9	09087823-02		brown sez silicon pipe 5x9
9	09087873-02		3x6 brown silicone pipe
9	09087843-02		7x11 brown silicone pipe
10	09087823M57		5x9 silicon pipe black am
10	09087843M57		7x11 black AM silicone pipe
11	09105713		Boiler braided tubing

Group charts



BVM 952 - Free Standing

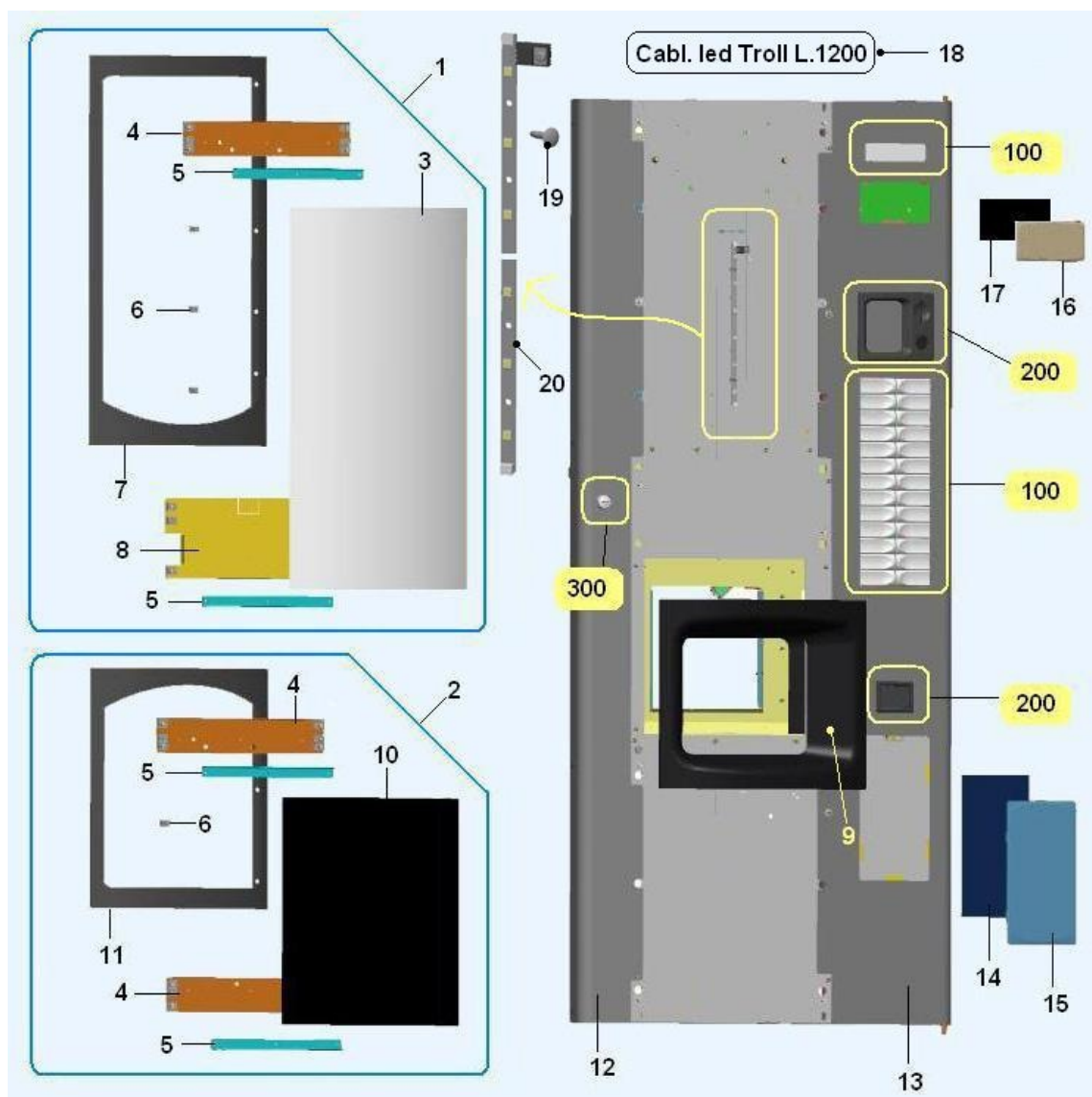


BV952ES08NA - BVM952 E5S MC PD

Group charts



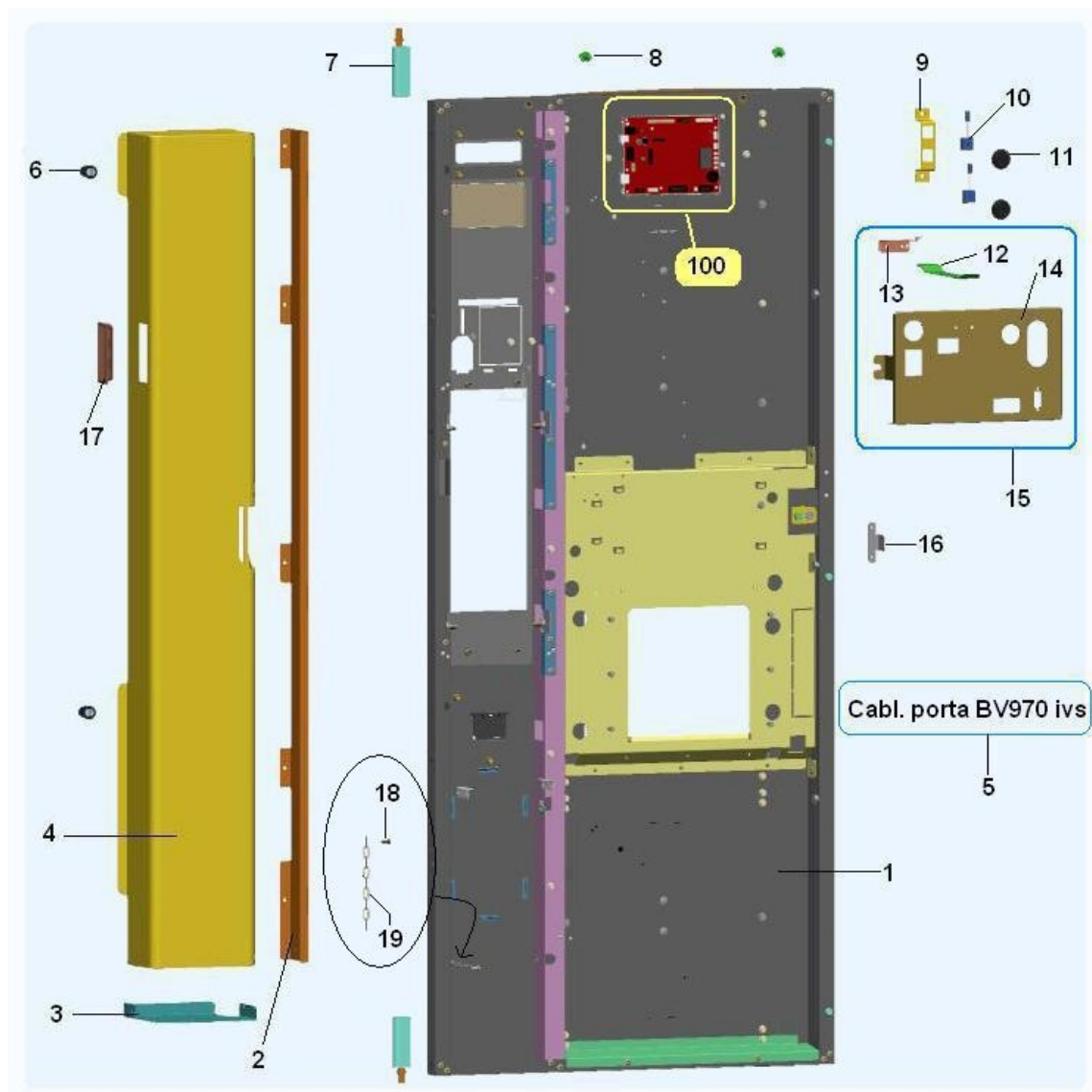
FRONT DOOR (1257)



FRONT DOOR (1257) - Item detail:

Position	Code	Options	Description
1	06010510		upper lexan frame assy fresh
2	06010610		lower lexan frame assy fresh
3	05270771		LEI400/BV952 upper lexan Fresh
4	01785411-04L09		Black lexan frame cap
5	01804811-01		Lexan fixing plate
6	34511726		elastic plate M5ODE
7	01785321L09		BV952 black upper lexan frame
8	01785511-02L09		Black base for upp.lexan frame
9	05231915M09		black cup station window holemotor
10	05280121		972/52/LEI4/600 low lexanFresh
11	01785711L09		BLACK LOWER LEXAN FRAME
12	01856211-01P74		BV952 SILVER LOCK SIDE COVER
13	01856311-02P74		BV952 Silver hinge side cover
14	30263821		black panel lower showcase BVM
15	05232625M00		transp.info panel h=230 BVM951-971
16	05233715M00		transp.info upper panel BVM951-971
17	30263811		black panel upper showcase BVM
18	22193712		LED Troll cable L=1200
19	33066316		card spacerODE
20	26057826		3 LED BAR 24VDC TROLL 4200K
100	2434		KEYBOARD AND DISPLAY (1259)
200	2219		INSERT & RETURN COIN (1133)
300	1805		DOOR LOCK (914)

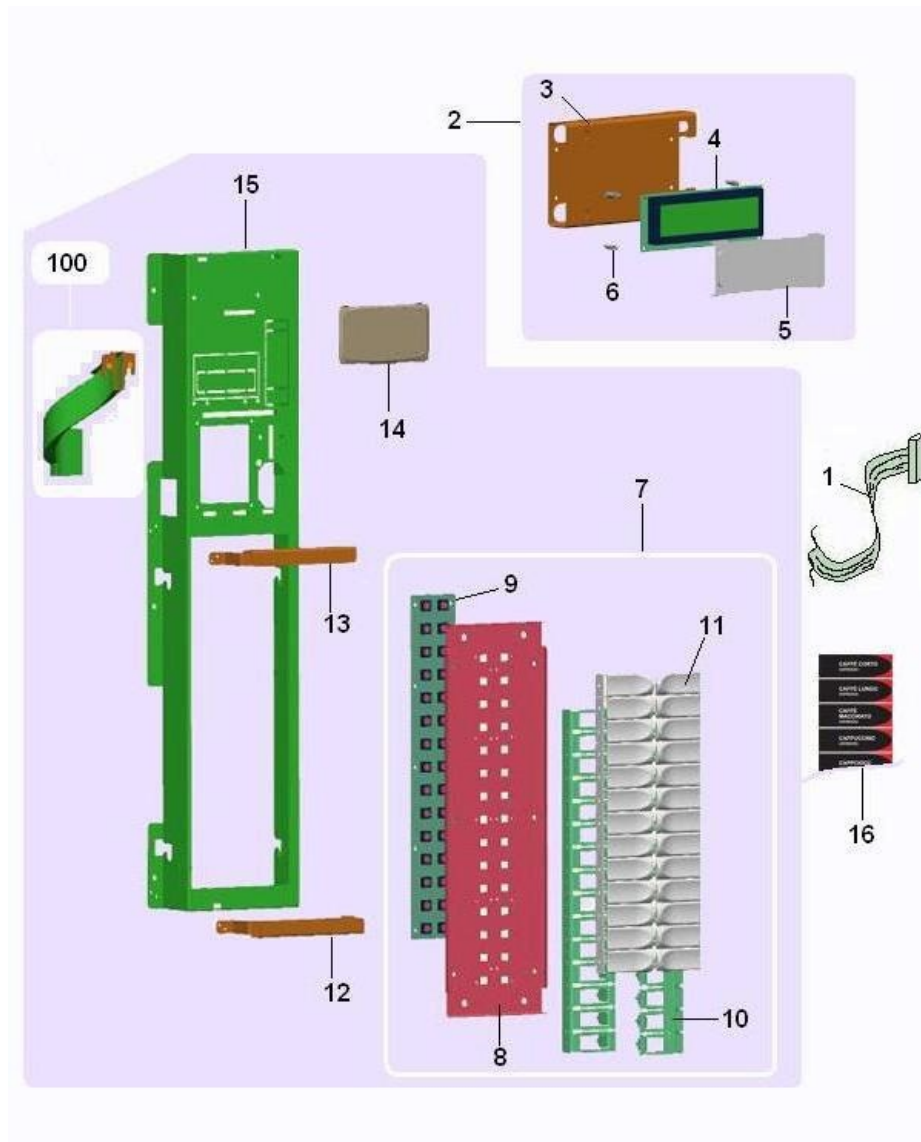
INNER DOOR (1258)



INNER DOOR (1258) - Item detail:

Position	Code	Options	Description
1	01855132		ASS.PORTA BVM 952 EDF/DAL
2	01856011		BV952 pay system cover stirrup
3	01826411-01		Payment system bottom protect.
4	01856111-02		BV952 pay system cover
5	22177812-01		BV970 IVS door wiring
6	20022316		Cup container door round magnet
7	21011042		BV971 IVS hinge guide assy
8	19117016-01		BVM952 roof pin
9	01641411		ANT-IMQ service button support
10	26019482		service buttonm
11	05232315M18		red change giver buttonmotor
12	01812611-01		Cup turret holder
13	01812911-01		cup turret holder plate
15	01813012-01		CPU board cover assy
16	01827311-01		BV971 switch plate
17	05238516		PLASTIC HANDLE SOUTHCO BV971
18	32346536		d.9 3,9*9,5 zn screw
19	21015816		Chainlet assy
100	1637		ELECTRONIC BOARD - MASTER (800)

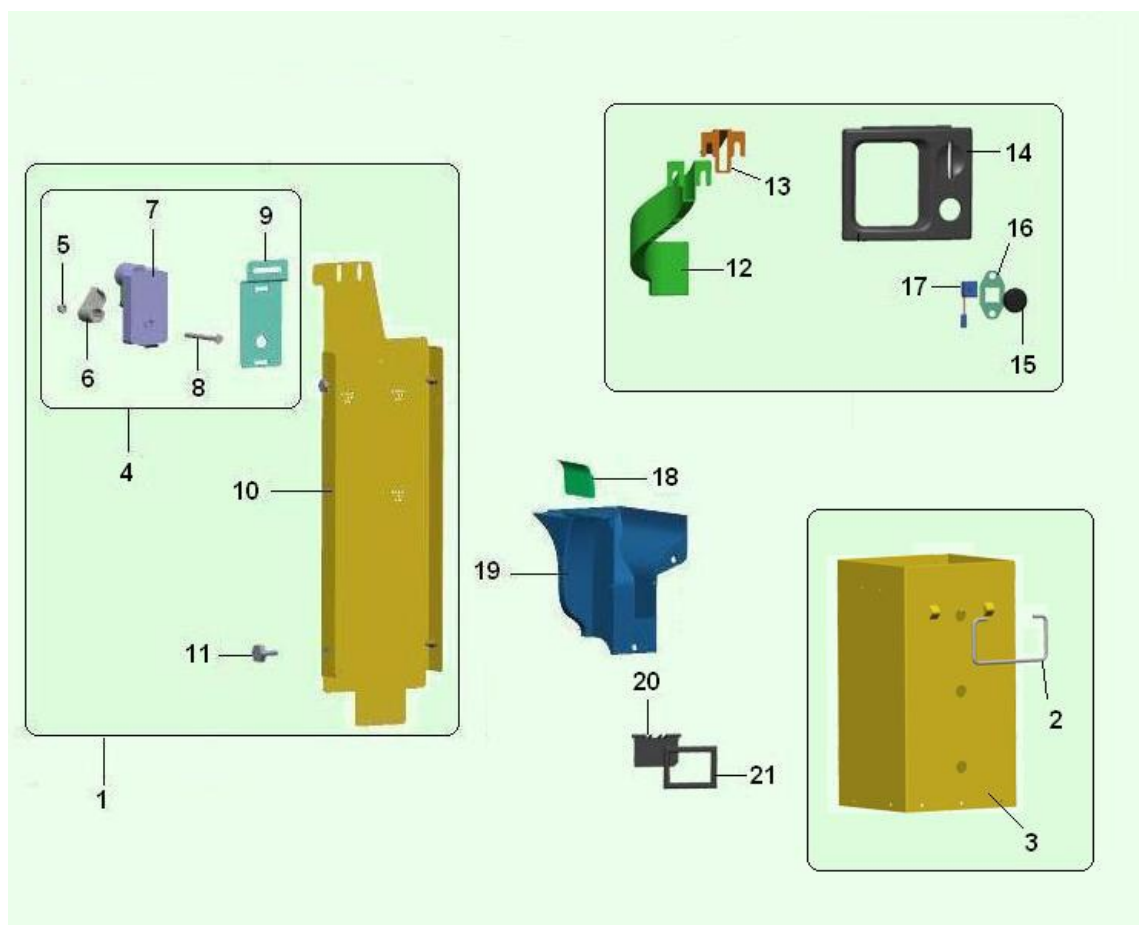
KEYBOARD AND DISPLAY (1259)



KEYBOARD AND DISPLAY (1259) - Item detail:

Position	Code	Options	Description
1	22175422		16pins flat cable 900mmable
2	01857220-01		display assembly
3	01793021-01		display support metal plate
4	26047936		New display 16x2 cable 650mm
5	05232515M00		display transp.protectionmotor
6	33066316		card spacerODE
7	26048220-01		keypad assy (BVM952)
8	01795112-01		Keypad plate assy
9	26048016		BVM951/971 keypad boardn assy
10	01793711		Buttons support plates rest.
11	05232415M00		selection buttonmotor
12	01827111		BV971IVS lower keypad support
13	01827011		BV971IVS upper keypad support
14	05233715M00		transp.info upper panel BVM951-971
15	01839412-04		Standard mask assy
16	30262831		BV95/972 Italian DK NA label
100	2219		INSERT & RETURN COIN (1133)

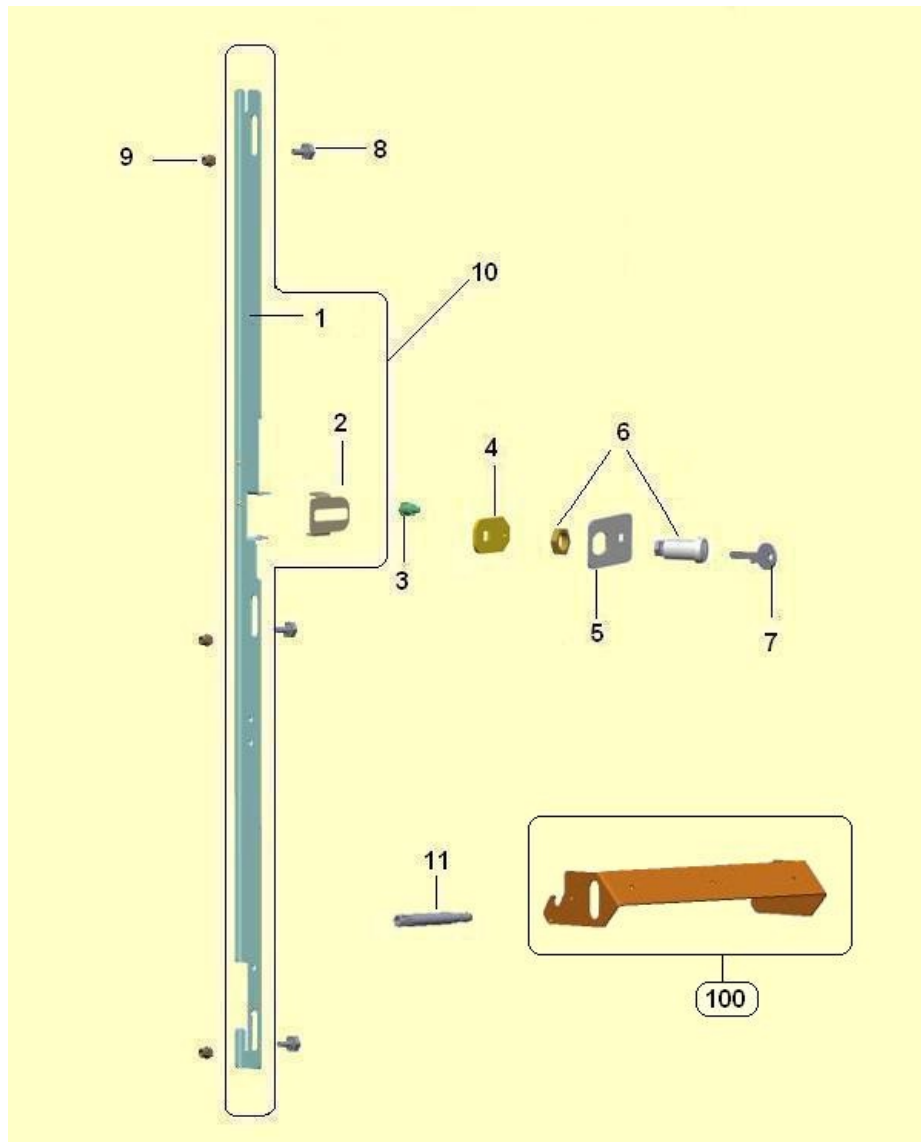
INSERT & RETURN COIN (1133)



INSERT & RETURN COIN (1133) - Item detail:

Position	Code	Options	Description
1	96073710		token disp/motor suppprt assy
2	12028011		coin box handleer
3	01830112-03		BV971 IVS coin box assy
4	96065520		coin return motor assembly
5	34110416		6MA hex nut
6	05192815-02M78		Grey changegiver cam
7	20031216-01		changegiver gearmotor
8	32128316		M6X65 TE ZN screw
9	01799011-02		changegiver motor support
10	01825812-03		BVM972 coin mech. support assy
11	19055521		lock rod screw
12	05233515M09		Coin Introduction slide black
13	01807111		coin slide roofle
14	05232215M09		coin introd+m/s frame black
15	05232315M09		black changegiver buttonmotor
16	01796011		button support plates rest.
17	26019492		changegiver buttonm
18	05118241		pipe protection profileeet Vega
19	05233615-01M09		coin recovery channel black
20	05083115-01M09		coin recovery door - black
21	05246715M09		coin recovery frame black

DOOR LOCK (914)



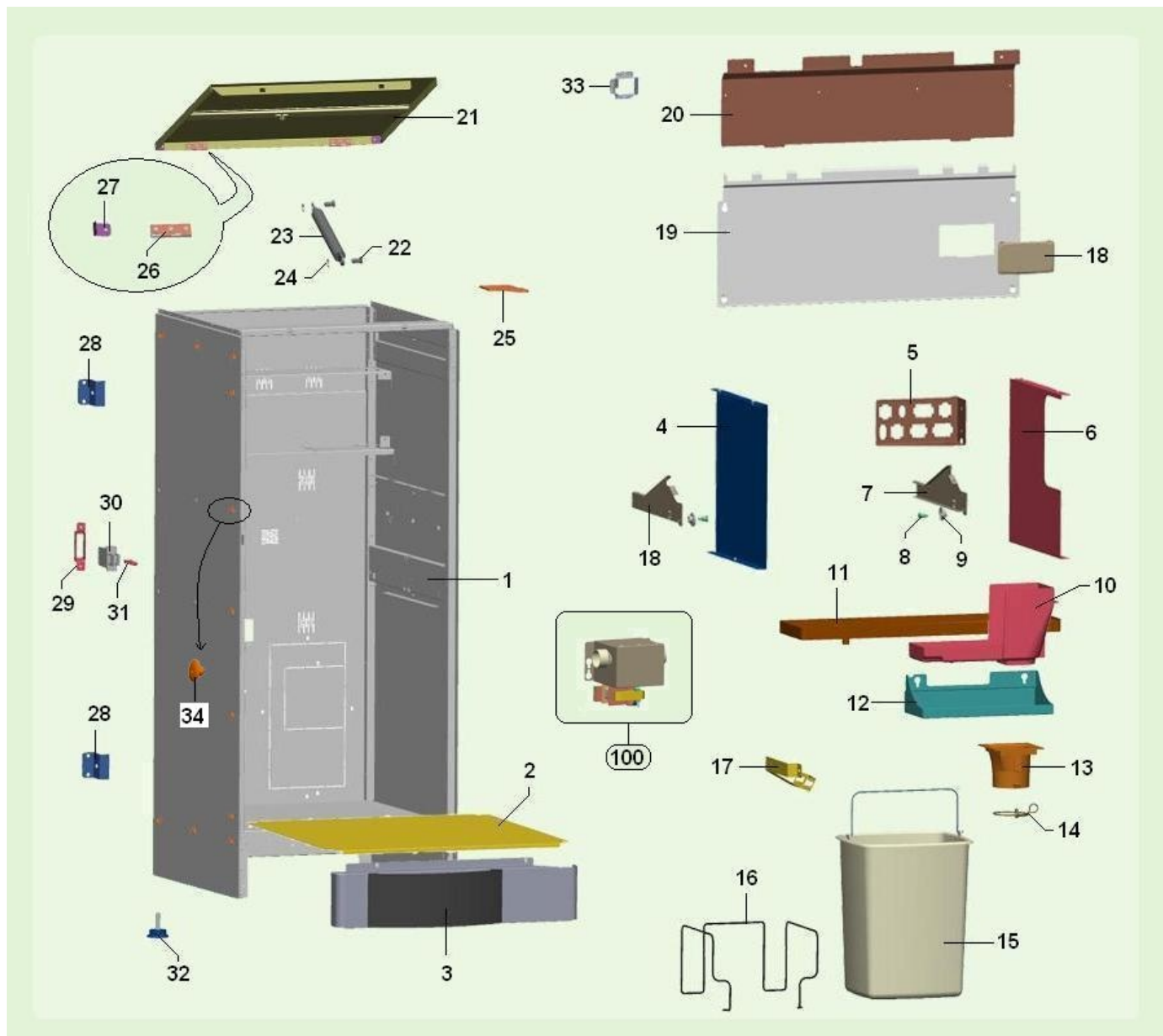
DOOR LOCK (914) - Item detail:

Position	Code	Options	Description
1	01826131		door lock rod
2	01826211-03		BV971 rod moving plate
3	12016116		drawer wheel piner
4	01768221-01		BVM971 Rielda lock hook
5	01904811		BV952/972 lock reinforcement
6	41029616		Rielda standard lockODE
7	41029836		Rielda's lock key EMK handle
8	19055521		lock rod screw
9	34118416		exagonal screwed insert M5
10	01857350-01		Lock rod assy
11	05107735M37		brown drop tray knob
100	1800		DISPENSER BREWING (915)

Group charts



CABINET AND COMPONENTS OF COMPLETION (1260)



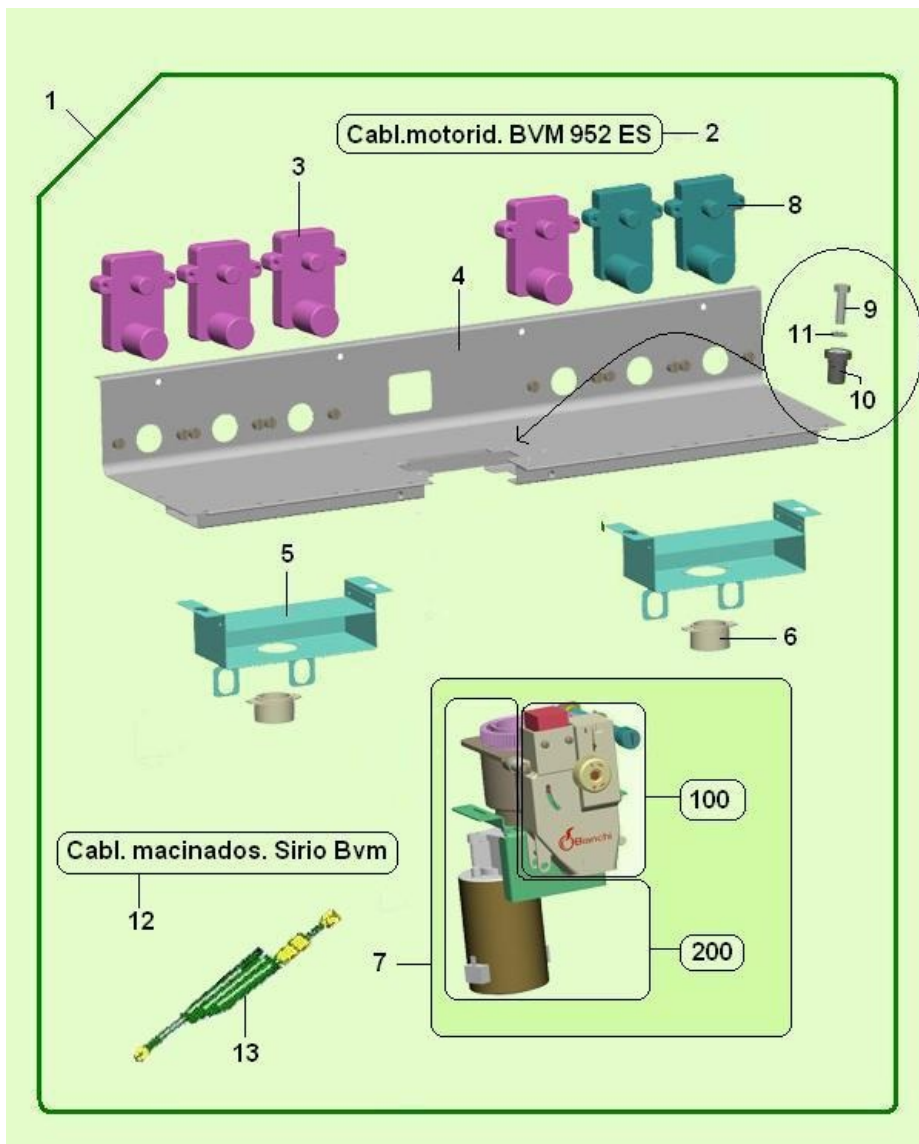
CABINET AND COMPONENTS OF COMPLETION (1260) - Item detail:

Position	Code	Options	Description
1	01852322-03P77	ASS. CASSONE BVM 952 NERO	
2	01841911P54	BV 971 IVS base protection	
3	01831112-01L09	BV972 skirting board ass black	
4	01834211-03	left cover for drawer support	
5	01828411-02	plate for connectors BV971 IVS	
6	01828211-01	right cover for drawer support	
7	01816211	BV971 IVS right tilting guide	
8	12016116	drawer wheel piner	
9	05116416	vega drawer wheele	
10	05157415-01M09	iris blackcoffeewaste conveyor	
11	05245615M37	BV972 brown express/instant drop tray	
12	01828511-02	waste coffee box sup BV971 IVS	
13	05168115-02M09	coffee waste bag spring	
14	21056016-01	waste coffee bag spring d 68mm	
15	05137316	bucketle	
16	07034411-02	Bucket spring	
17	01834511-02	Drain pipes guide	
18	01816311	BV971 IVS left tilting guide	
18	05233715M00	transp.info upper panel BVM951-971	
19	01854211-03	COPERT.POSTERIORE BV952 ES	
20	01854111-03	COPERT.SCAT. ELETTRICA BV952	
21	01853122-01P77	BVM952 ROOF ASSY	
22	19117811	gas spring pin	
23	12047916	BV952 VAPSINT gas spring	
24	37000416	snap ringODE	
25	01864411	BV952 upper hinge sheet	
26	21057116	CERNIERA MOBILETTO BV921	
27	01922011	SQUADRETTA PER TETTO	
28	01828111-02	BV971 IVS lock hinge	
29	01844011	Switch support	
30	26016726	safety switchm	
31	05097215-02M09	Service key XT Clixon black am	
32	21057212	foot.assy (m10x40) - -bvm971	
33	01890411	Cable power supply box	
34	33072416	RH Rivet Ø4,8 L.12 SP.5,5÷8 XL	
100	2440	ASPIRATOR AND COMPONENTS COMPL. INSTANT PRODUCTS (1262)	

Group charts



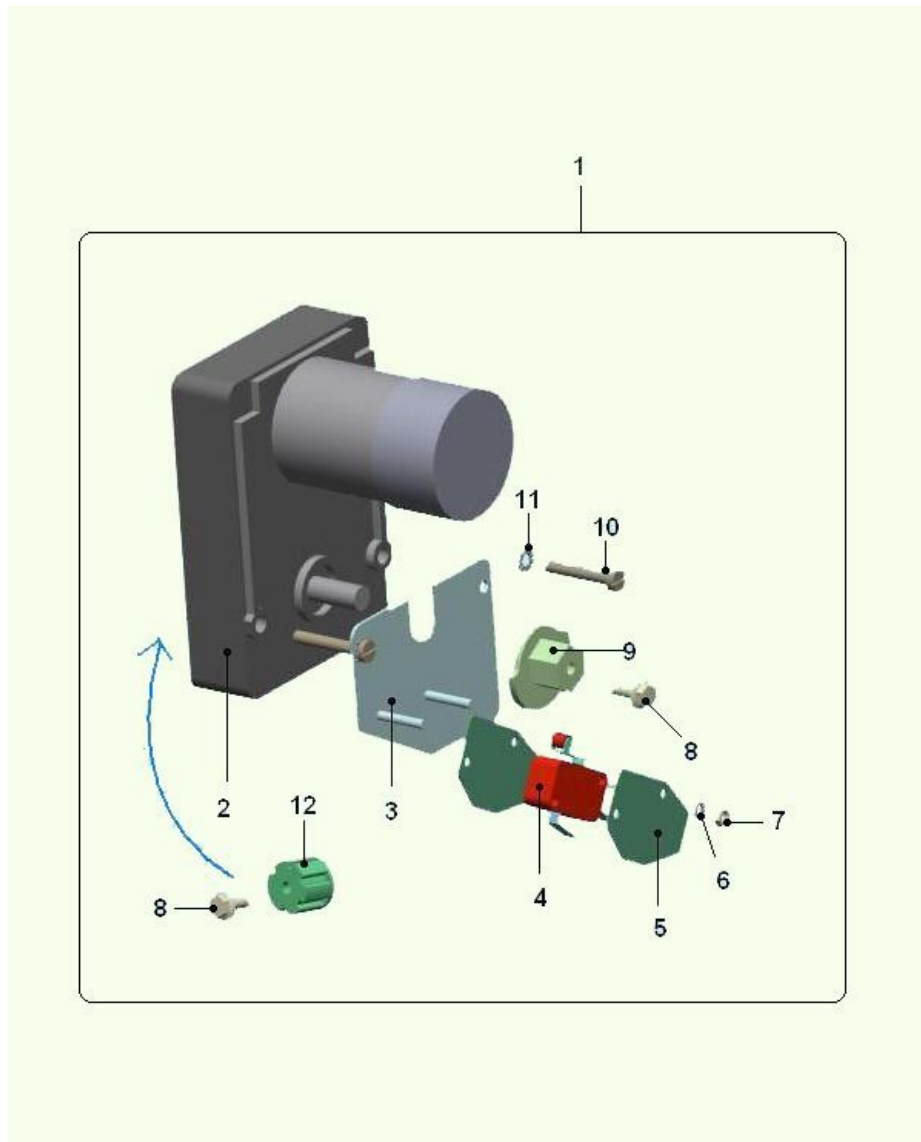
ASSEMBLY SUPP. SCAT./GRINDER MC (1261)



ASSEMBLY SUPP. SCAT./GRINDER MC (1261) - Item detail:

Position	Code	Options	Description
1	96067280-01		C/O SUPP.SCAT/MAC.MC BV952 ESS
2	22183512		BVM952 EX gearmotor cable
3	20016916-02		MOT.24VDC 40G/M w/outPLS.CABL.
4	06001012		canist/product supp plate assy
5	01829011-01		aspirat. box support BV971 IVS
6	05071915		aspiration pipe connectionipe 8
7	96057670-01		grinder doser assy LEI 400
8	20017016-02		100 rpm 24V DC gearmotor w/o cable
10	19119116		rubber insert M5 w/washer
11	35160416		self-locking washer diam.
12	22171512-01		grinderdoser cable BVM
13	22126622		AMETEK FAST 4,8 grinder motor protection
100	1873		ASSEMBLY DOSER CAFFE (964)
200	2112		ASSEMBLY GRINDER LEI400 (1069)

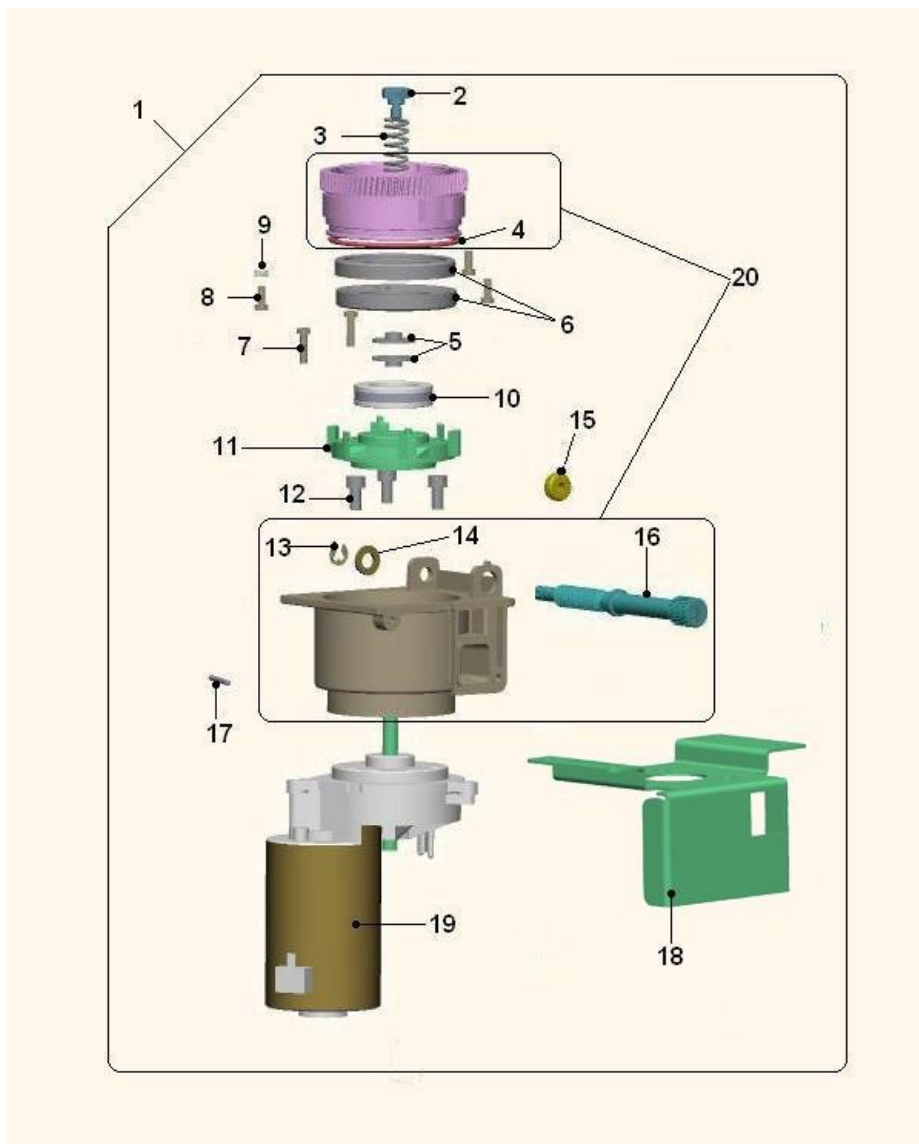
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

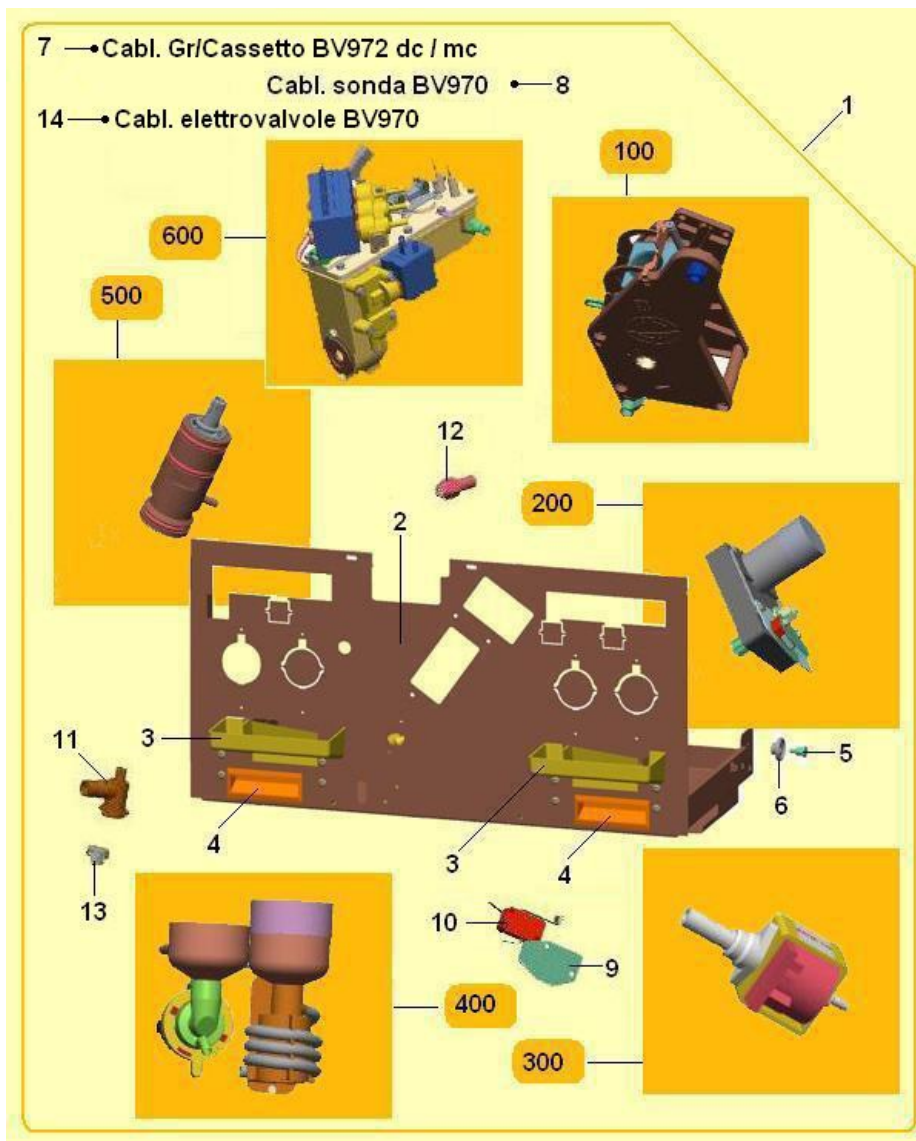
ASSEMBLY GRINDER LEI400 (1069)



ASSEMBLY GRINDER LEI400 (1069) - Item detail:

Position	Code	Options	Description
1	86001370-01		grinder assembly LEI 400
2	19059021		screw for ametek springew
3	07020411		grinder holder spring-971
4	36211316		O-ring 3262 NBR 70 SHODE
5	19060411		bush with washerew
6	18007326		D=64 grinder blade 12teeth
7	32060816		4MAx16 TCscrew
8	32060516		4MAx10 screw
9	34102816		4MA hex nutODE
10	19059216		bearingew
11	13008211-02		mobile blade support
12	32135316		MA6X12 cross-headed embedded hexagon Zn screw
13	37001116		Ø 6 seeger ring
14	35168826		flat washer D.8,4*15,5*1,2
15	23004086		cable damper(6*15 - rubber)able
16	05134715		grinder adjustment screwwn) C2000
17	12017411		wire D30x30er
18	01586971-01		LEI 400 grinder support
19	20020616		24VDC grinder Ametek gearmotor
20	43018910-01		grinder chamber assy w/knob

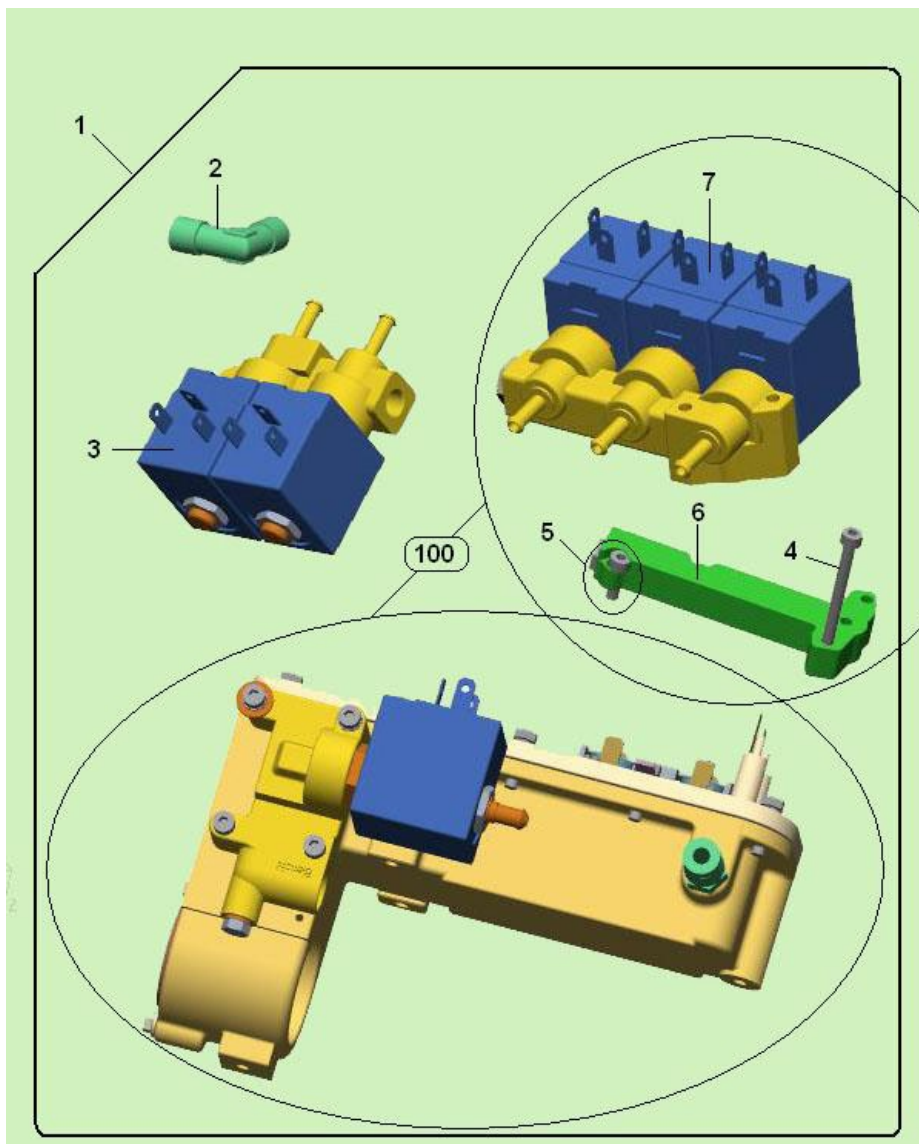
ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801)



ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801) - Item detail:

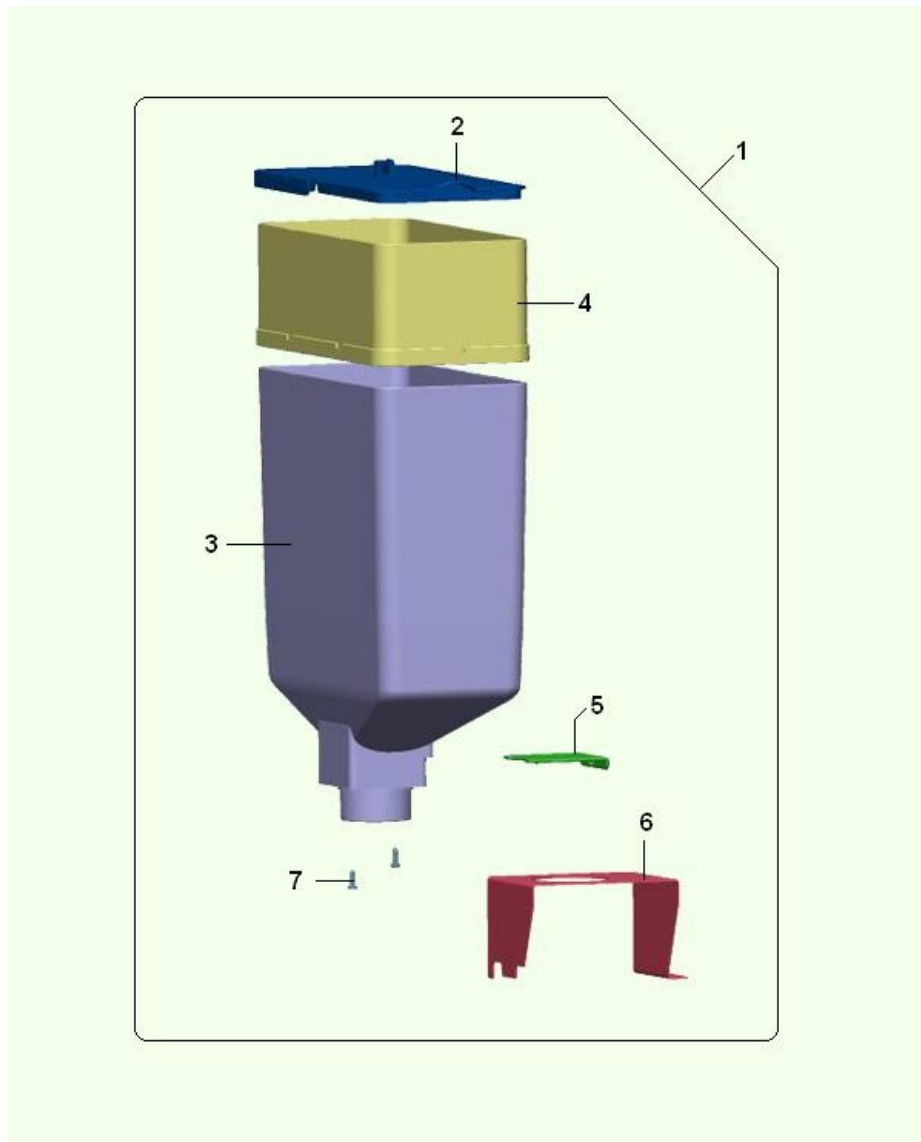
Position	Code	Options	Description
1	96067330-05M37		espr group plate assy BV972 MC
2	01831422-02		BVM97/952 drawer sheet assy
3	05117415M37		DOUBLE DROP COLLECTION TRAY BR
4	05238516		PLASTIC HANDLE SOUTHCO BV971
5	12016116		drawer wheel piner
6	05116416		vega drawer wheele
7	22177932		BV972 DB/MB drawer group cable
8	22178412		BV971 IVS PROBE WIRING
9	08004111		microswitch insulationr spring
10	26005136		microswitch with wheelm
11	05145815M37		drain nozzle
12	19056011		group fixing pin
13	05156515		drain nozzle reduction sprinty grate(graph.)
14	22178212		BV970 electrovalve wire
100	202		GROUP COFFEE PLASTIC(1)
200	925		GEARMOTOR COFFEE GROUP (483)
300	2379		PUMP WATER & FLOW DETECTOR (1235)
400	1928		COMPONENTS FOR MIXERS x shelf 96067330 (993)
500	49		ASSEMBLY PISTON(7)
600	1804		ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)

ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)



ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921) - Item detail:

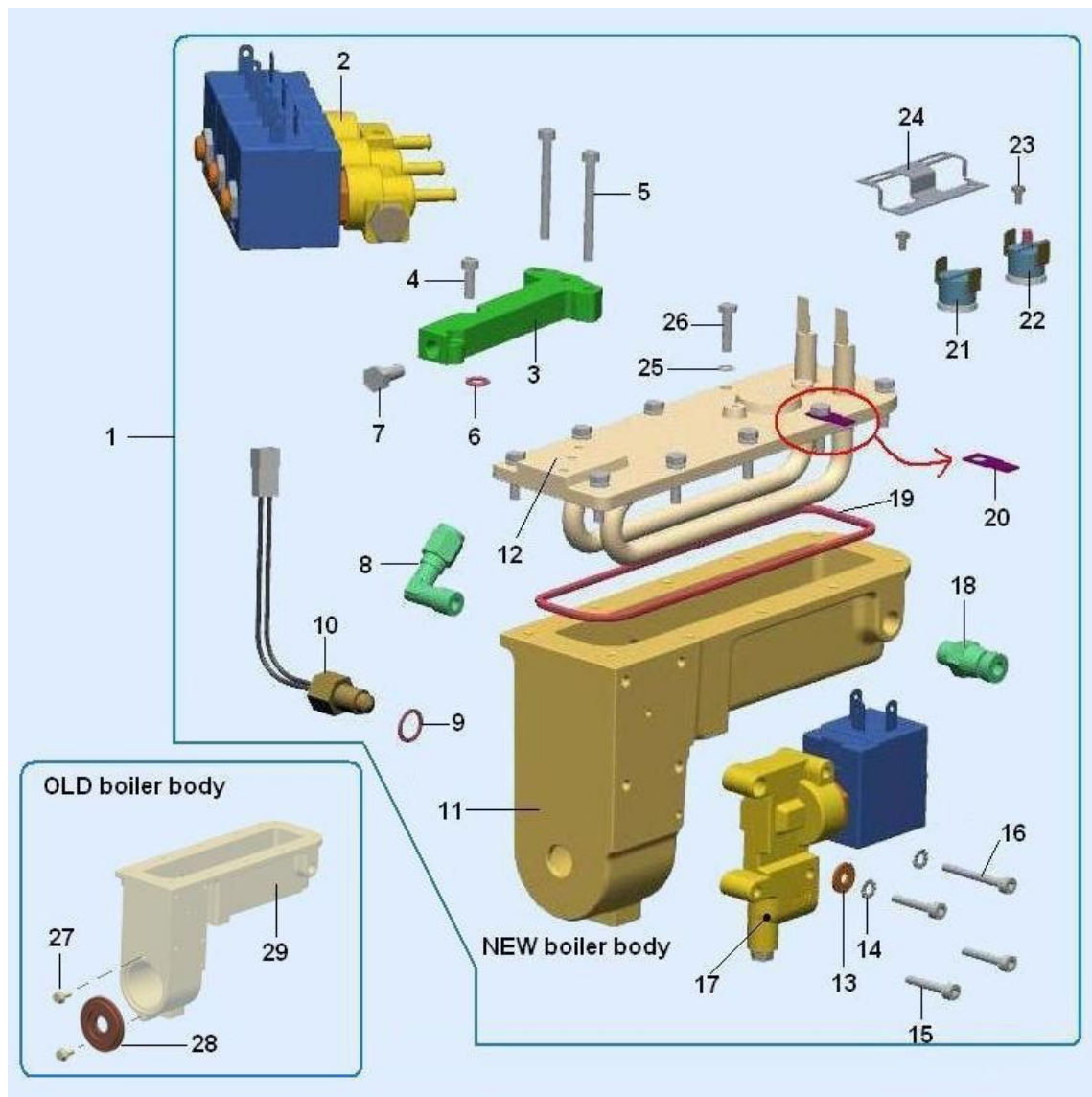
Position	Code	Options	Description
1	43036510-01		ES MC boiler assy 5valvs BV971
2	04034616		turning elbow connection
3	25021426		2 ways 24V DC 2el-valves assy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632) - Item detail:

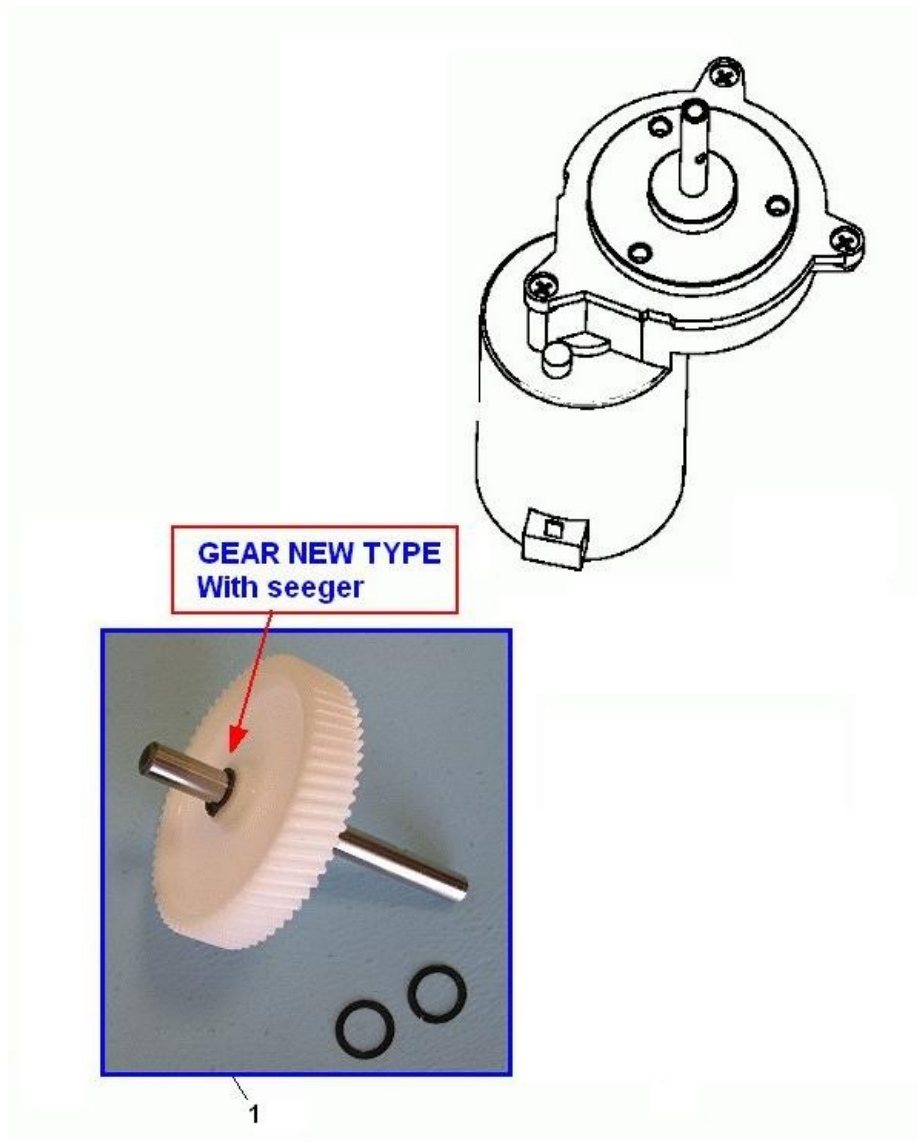
Position	Code	Options	Description
1	05251250		coffee hopper assy BV972 3,7kg
2	05255015M00		RT/LT hopper cover BV972
3	05251315M00		coffee hopper BVM972
4	05256315M00		BVM coffee container extension
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

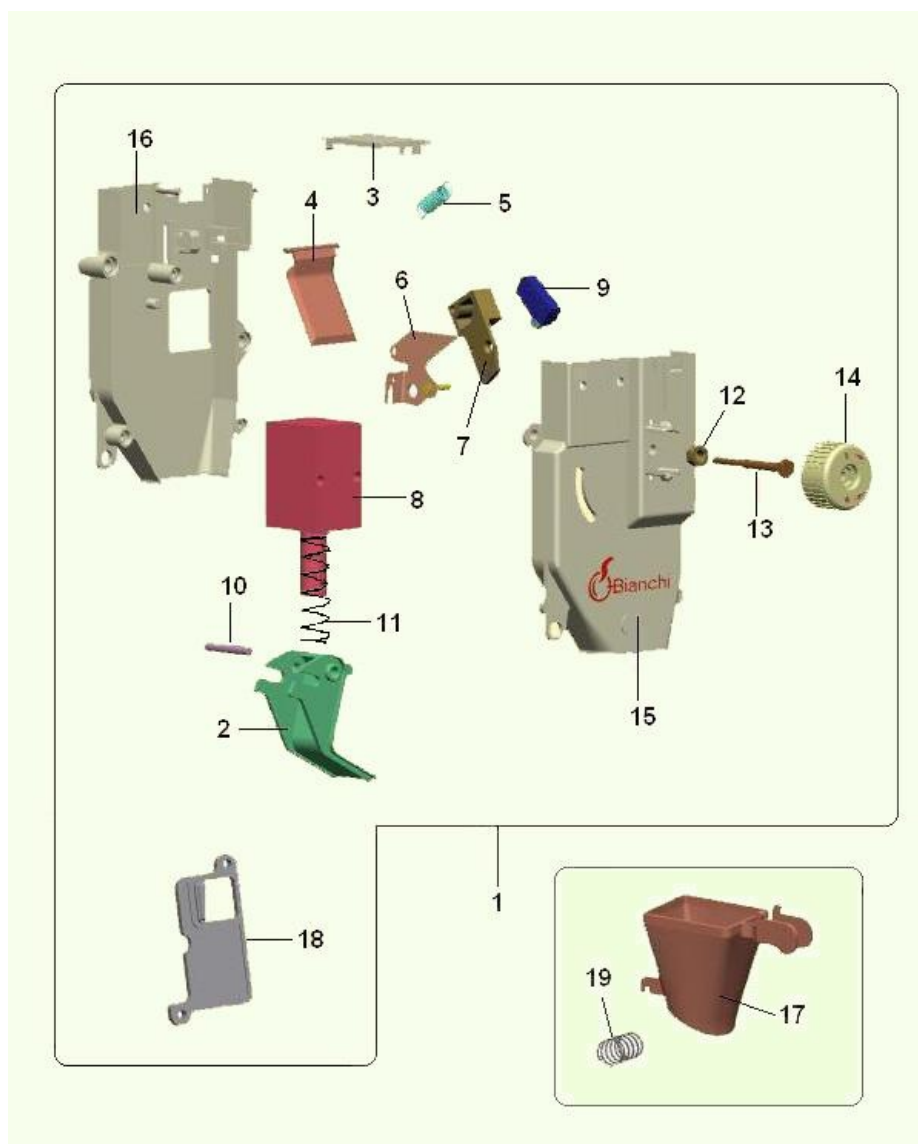
Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAX20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAX5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAX16 screw
27	32050516		screw 4 MAX10
28	18007011		piston stop washer OT58
29	13008011		espresso boiler body

GRINDER VERT. - GEAR (336)

GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

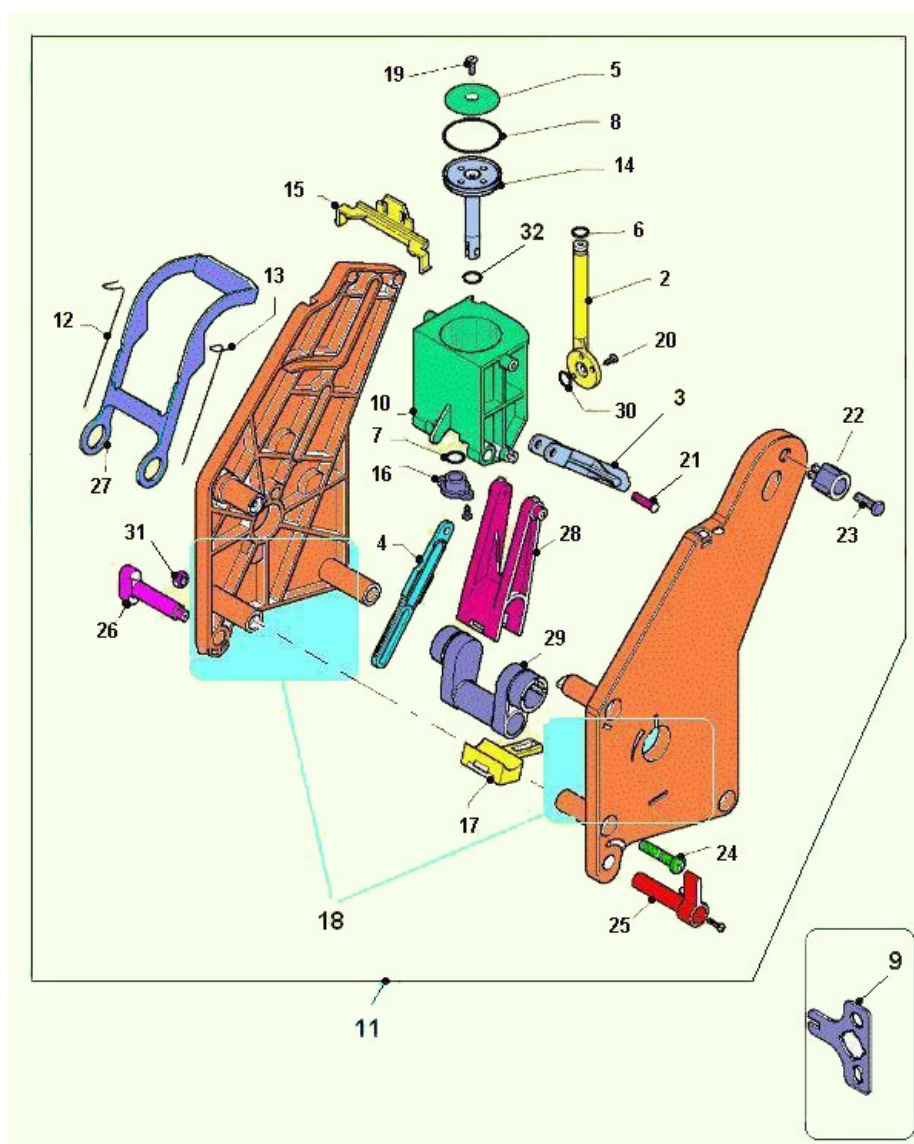
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

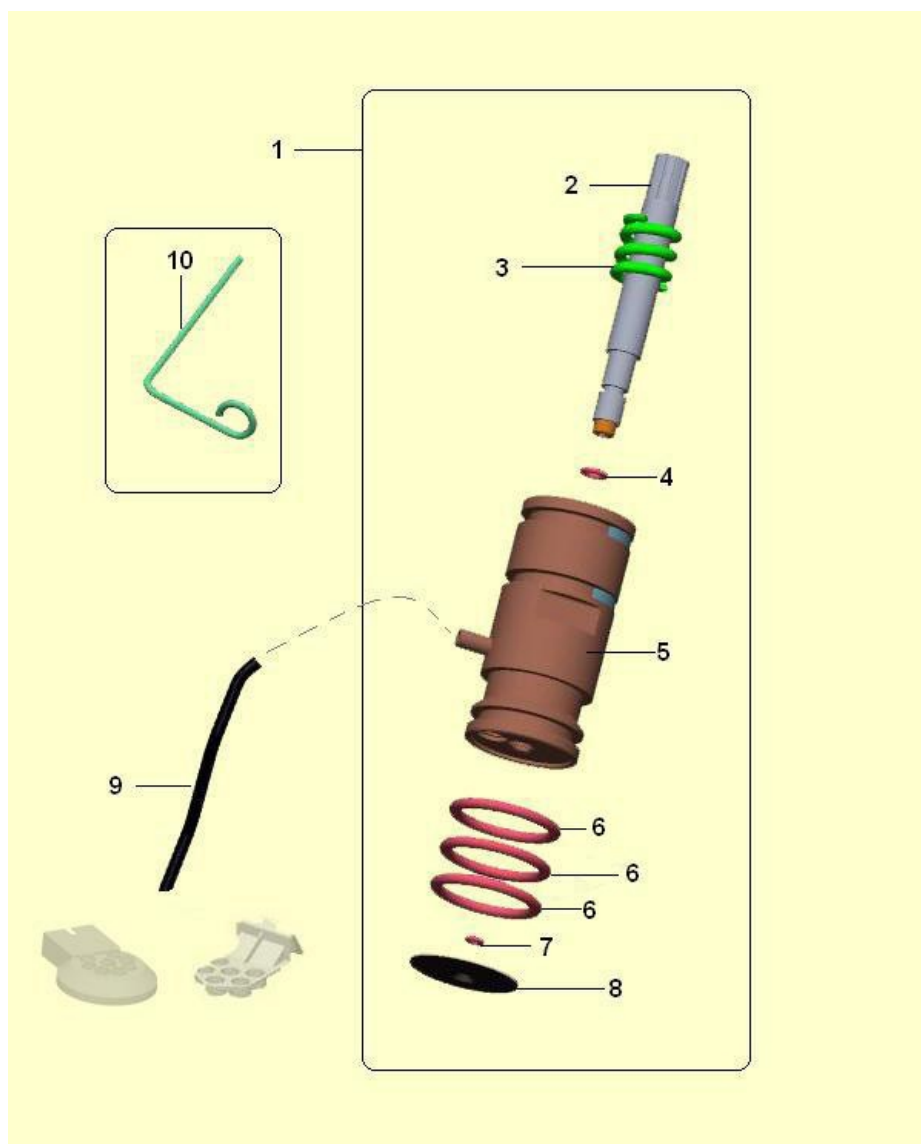
GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



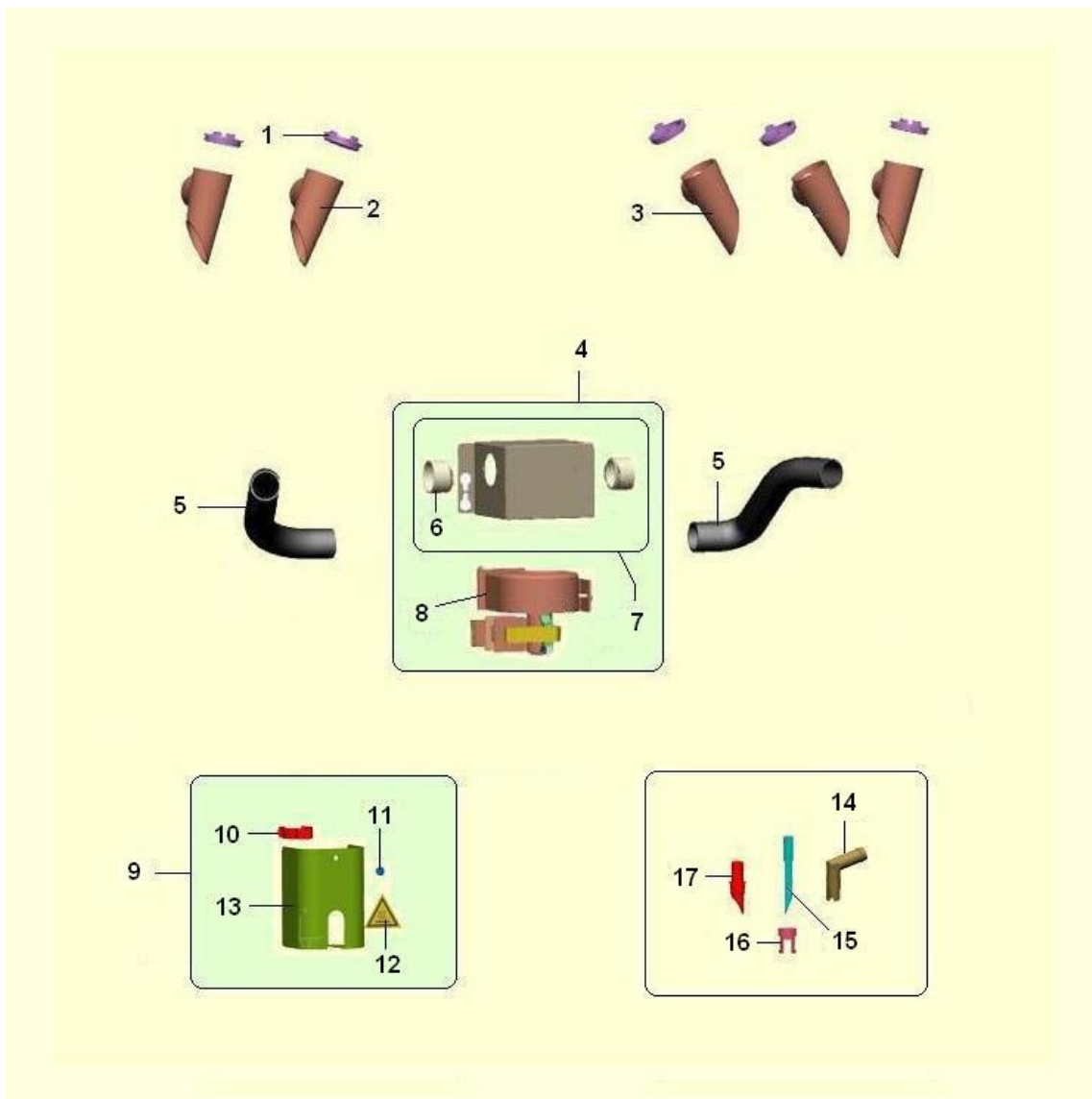
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



ASPIRATOR AND COMPONENTS COMPL. INSTANT PRODUCTS (1262)



ASPIRATOR AND COMPONENTS COMPL. INSTANT PRODUCTS (1262) - Item detail:

Position	Code	Options	Description
1	05160415-02M37		powder funnel cap brown
2	05160655		brown right powder funnel l=101
3	05160665		brown left powder funnel l=1011
4	01831310-02		BV971 IVS aspirator assy
5	09031113		28x33 Leviflex pipe581
6	05071915		aspiration pipe connectionipe 8
7	06014312		aspirator box assy
8	20006356		aspirator w/spacer 952/972
9	01833512		Heated bowl cover assy
10	23036116		hook with screw and nuter
11	33050196		4x7 aluminium blind rivet
12	30069411-01		temperat.safety sticker
13	01833311-01		Heated bowl cover
14	05089815-03M37		brown elbow dispensing nozzle
15	05099715-01		white L=48 nozzlesy
16	05099615		nozzle bushsy
17	05096035		brown straight dispensing nozzle

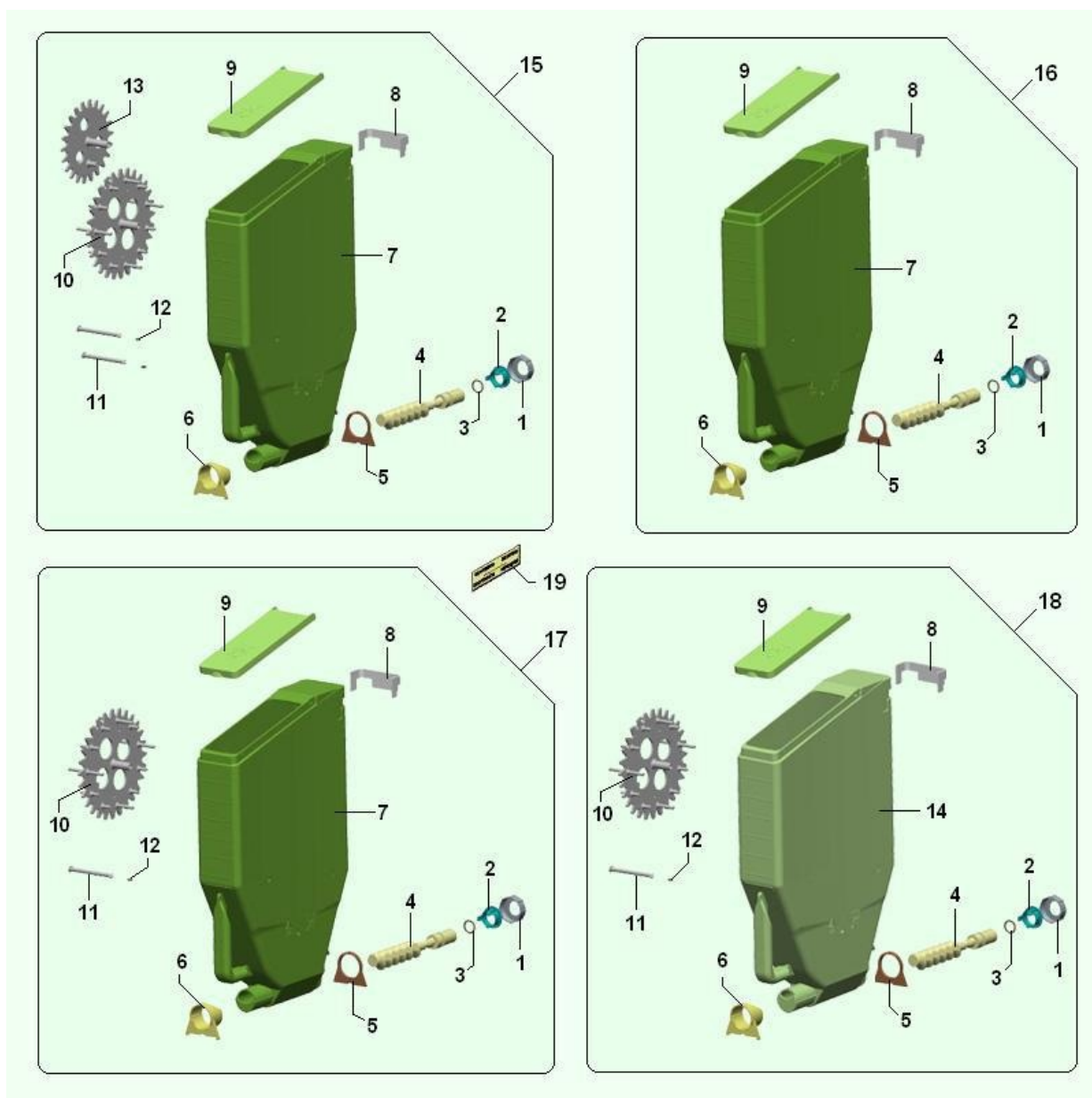
This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or valve. The components are numbered as follows:

- 1:** Motor assembly (purple).
- 2:** Main body assembly (blue).
- 3:** Red and blue plastic housing components.
- 4:** Yellow and blue metal mounting brackets.
- 5:** Small metal pin.
- 6:** Small metal pin.
- 7:** Small metal pin.
- 8:** Green O-ring.
- 9:** Blue plastic component.
- 10:** Small metal pin.
- 11:** Brown top cap.
- 12:** Main body (blue).
- 13:** Black metal bracket.
- 14:** Coiled spring.
- 15:** Grey elbow fitting.
- 16:** Grey elbow fitting.
- 17:** Brown O-ring.
- 18:** Brown O-ring.
- 19:** Yellow O-ring.
- 20:** Brown O-ring.
- 21:** Motor (green).
- 22:** Grey elbow fitting.
- 23:** Brown O-ring.
- 24:** Brown O-ring.
- 25:** Brown O-ring.
- 26:** Red metal plate.
- 27:** Green metal plate.
- 28:** Green metal plate.
- 29:** Small metal pin.
- 30:** Red O-ring.
- 31:** Small metal pin.
- 32:** Small metal pin.
- 33:** Small metal pin.
- 34:** Small metal pin.
- 35:** Small metal pin.
- 36:** Small metal pin.
- 37:** Small metal pin.

COMPONENTS FOR MIXERS x shelf 96067330 (993) - Item detail:

Position	Code	Options	Description
1	43126910		MB heat.chamber w/coll.+cover
1	43126910M37		MB heat.chamber w/coll.+cover
2	43126810M37		MB mixer w/collar+brown cover
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
5	35160316		d. 4,2 IX self locking washer
6	35160616		Ø 8.3 self-locking washerODE
7	34103116		8MA hex nutODE
8	05132415M57		Black mixing bowl collar
8	05132425		brown mixing bowl collar06
9	05159025M37		rubber holder connection suppo
10	05132515M57		rubber holder connec.for 3,5 p
10	05132525		brown r. holder connec.for 3,5pipe
11	05113815M57		black AM mixing bowl cover
11	05113825		brown mixing bowl coveronL=53
12	05113745M57		mixing bowl L=10 black am
12	05113725		heated mixing bowlonL=53
12	05113745		brown mixing bowlonL=53
13	05141815-01M37		Brown tea serpentine support
14	09087843M57		7x11 black AM silicone pipe
14	09087843-02		7x11 brown silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
19	05243112		Mixing room flange support as.
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection disky grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	36203816		OR 106 6,75/1,78 gasketODE
31	07017711		tea serpent. spring-971
32	05102215M57		mixer camber reductor black
32	05102225		brown mixing chambersy
33	05122415M57		AM milk reduction
33	05122415		milk reductionnion
34	36351215		green V-seal gasketODE
35	32060116		M4x5 screw
36	32050416		M4x8 screw
37	35155236		level ground washer Ø 4.3 IX

NEW CANISTER DOSER H.450 (1174)



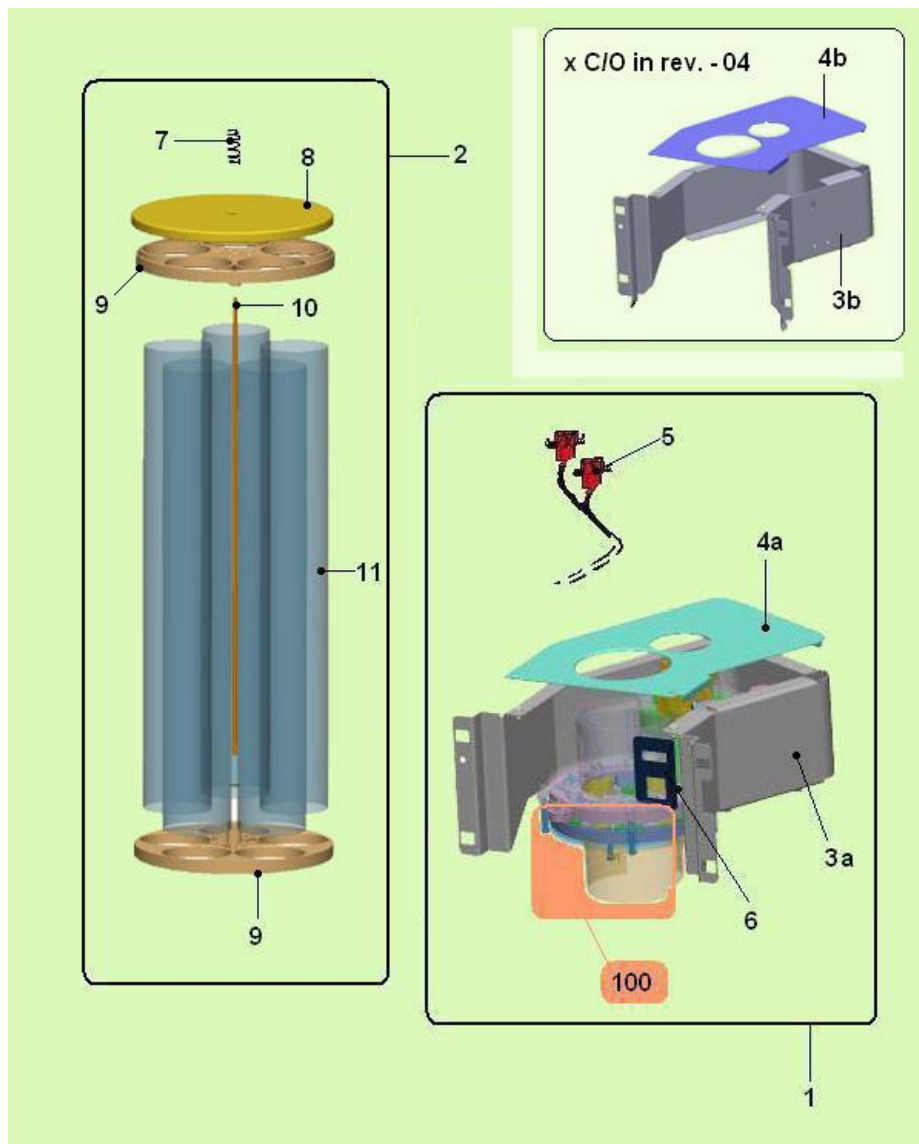
NEW CANISTER DOSER H.450 (1174) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277545M00	product canist H440 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	05277515M00	product canister H440 12nozzle	
15	96073460	canister H450 2wheels 18,5nozz	
16	96073440	canister H450 w/out wheel 18,5	
17	96073450	canister H450 1wheel 18,5nozzl	
18	96073420-01	prod canist H450 1wheel 12nozl	
19	30064911-01	Batcher box PVC labels	

Group charts



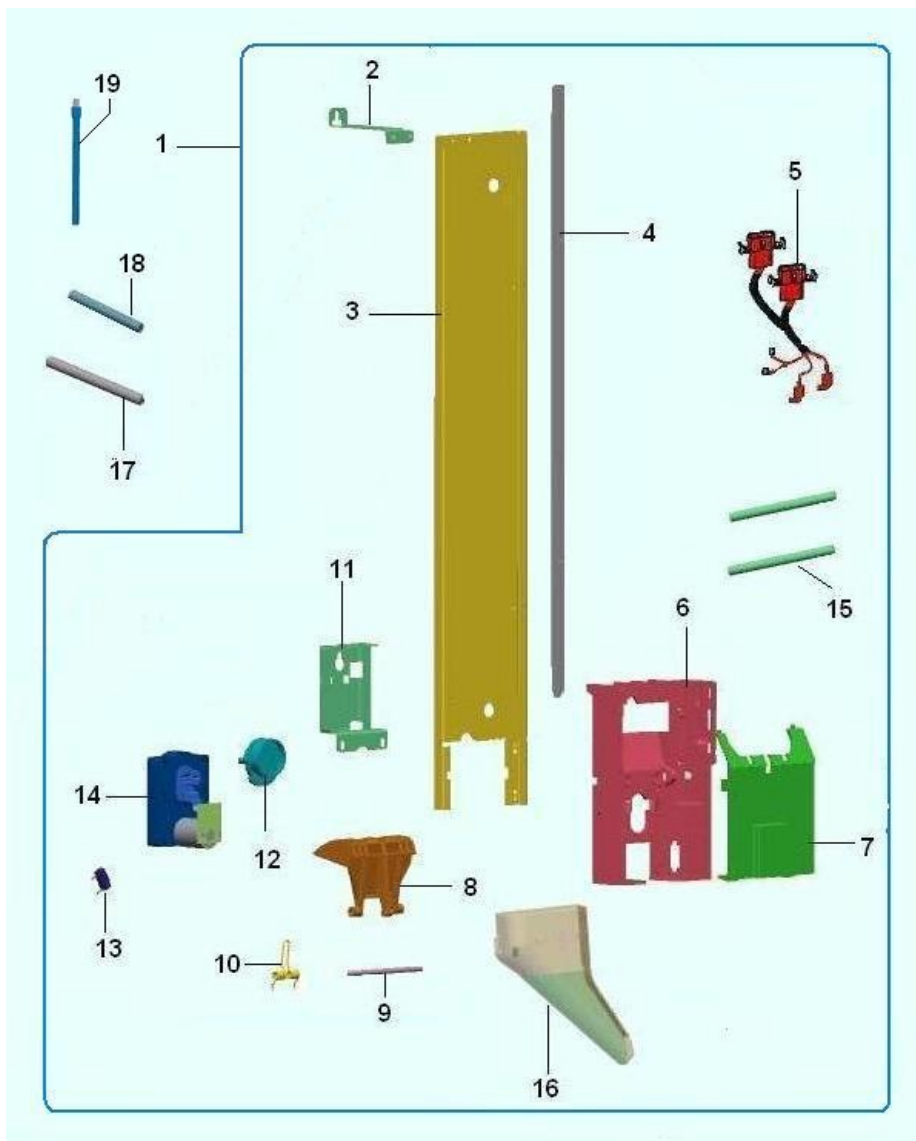
ASSEMBLY COLUMN AND CUPS DISPENSER (769)



ASSEMBLY COLUMN AND CUPS DISPENSER (769) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006940		cups turret assembly ant.t.
3	01826631-03		Cup dispenser frame
3	01826641-02		cup dispenser frame
4	01826731-02		BV971 IVS cup dispenser cover
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811		Cup dispenser connector plate
7	07020711-01		spring
8	05146115M09		Black cups turret lid
9	05135615M09		cup dispenser disk black
10	19059321		Antares cups turret brace
11	09094121		75x77 PVC transp.pipe
100	1349		COMPONENTS DISPENSER CUPS (628)

STIRRERS DISPENSER (864)



STIRRERS DISPENSER (864) - Item detail:

Position	Code	Options	Description
1	43136010		spoon dispenser assy BV952
2	01839821		BV952 spoon dispenser support
3	01837721-03		BV951 spoon dispenser L=90-105
5	22180112		BV951/71 pls spoon disp.90/105
6	05241315-03M05		grey spoon box
7	05241615M05		grey spoon box cover
8	05149015-02M37		Spoons ejector for iris es
9	19059811-01		Iris spoons ejector shaft
10	07021731		Cup disp.90/105foot spring 1,3
11	01839912		IVS spoon disp.frame w/inserts
12	05241515-02M00		Spoon dispenser moving cam
13	26029626		microswitch(proof)7
14	20020926		24DC 25rpm gearmotor
15	12047111		spoons ejection tube
16	05241415-02M00		Spoon slide right BV951
17	12013611-02		Metal weight for spoons 105mm
18	12004611-02		Metal weight for spoons 90mm
19	24023010		spoon weight magnet

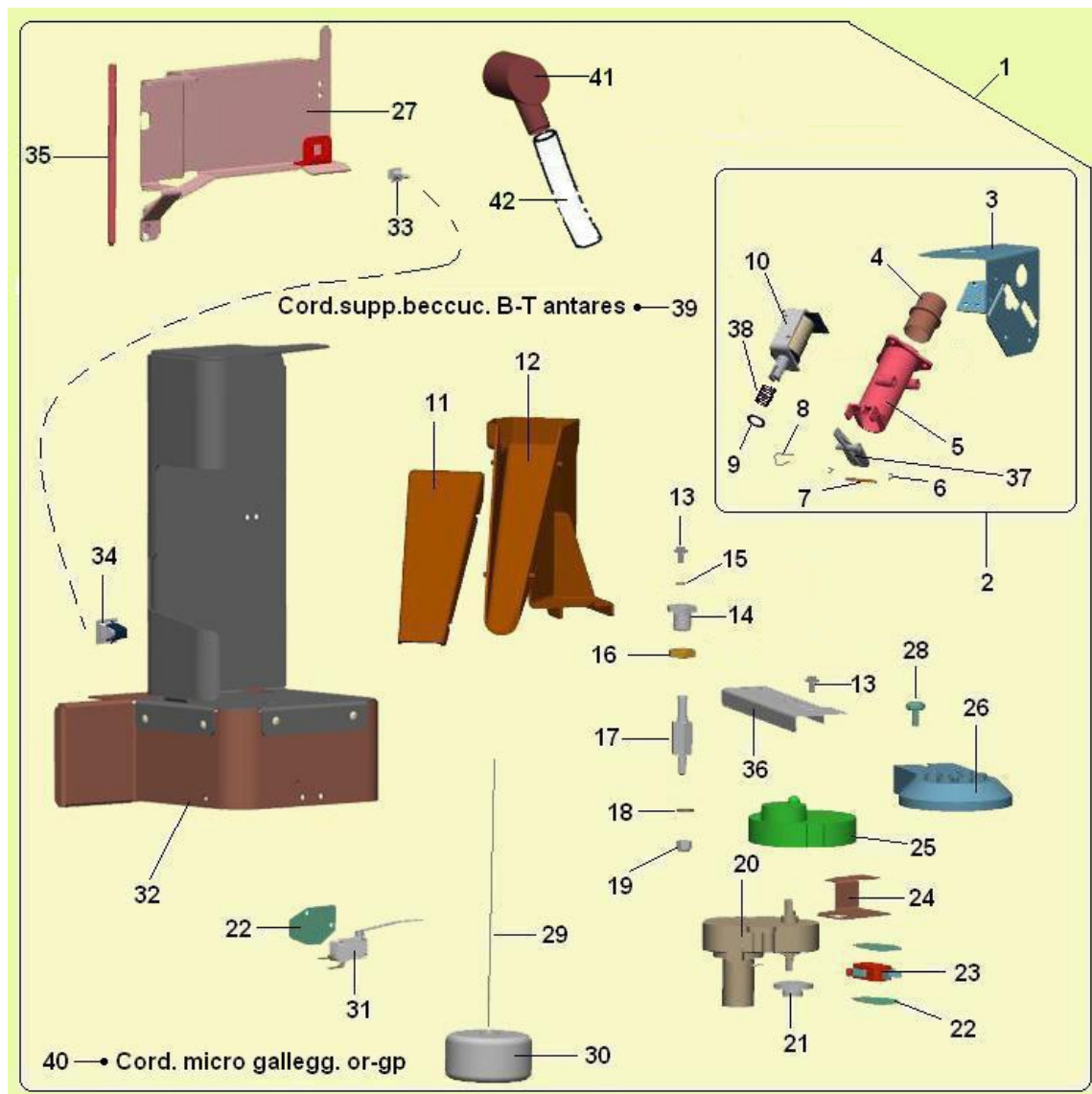
DISPENSER BREWING (915)



DISPENSER BREWING (915) - Item detail:

Position	Code	Options	Description
1	05108320-01M09		black cup station
2	05103615		cup station doork
3	05000315M09		black cup fork
4	05266315M09		Cup station protection collar
5	05103225-01		black cup station
6	01452011-02		Dispensing chamber tanksupport
7	05103525-01		black cup station lock-lever
8	05103325-01		black cup station lever suppor
9	05103425-01		left cup station support blac
10	05103715-02M09		drops collection tray black
11	05103815-01		dispensing chamber funnelk
12	07017311		catch lever spring-971
13	43127110		cup station support LT/RT assy
14	30273111		Cup station precaution labels
15	05099116		blow-hole rubber capsy

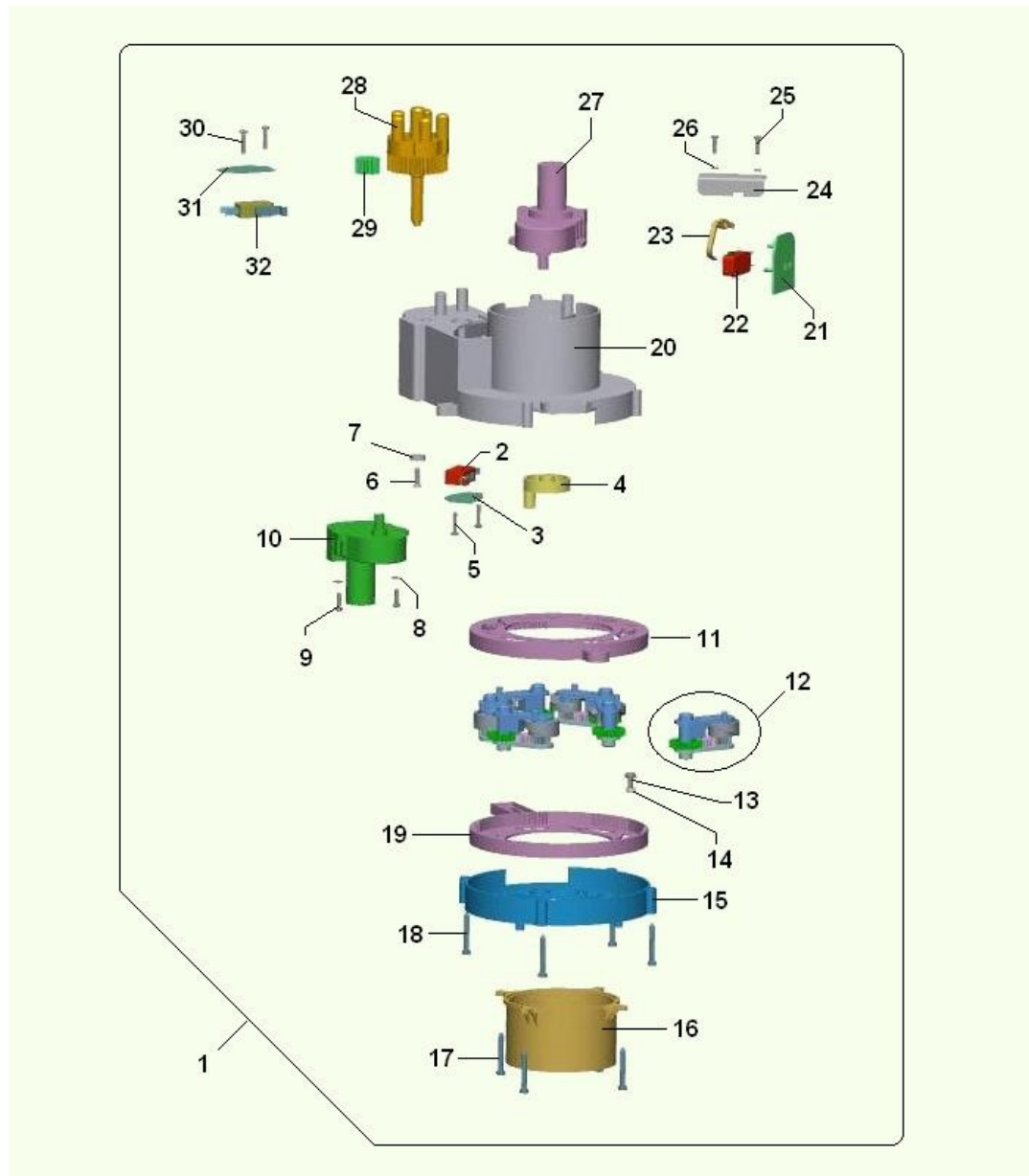
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

COMPONENTS DISPENSER CUPS (628)



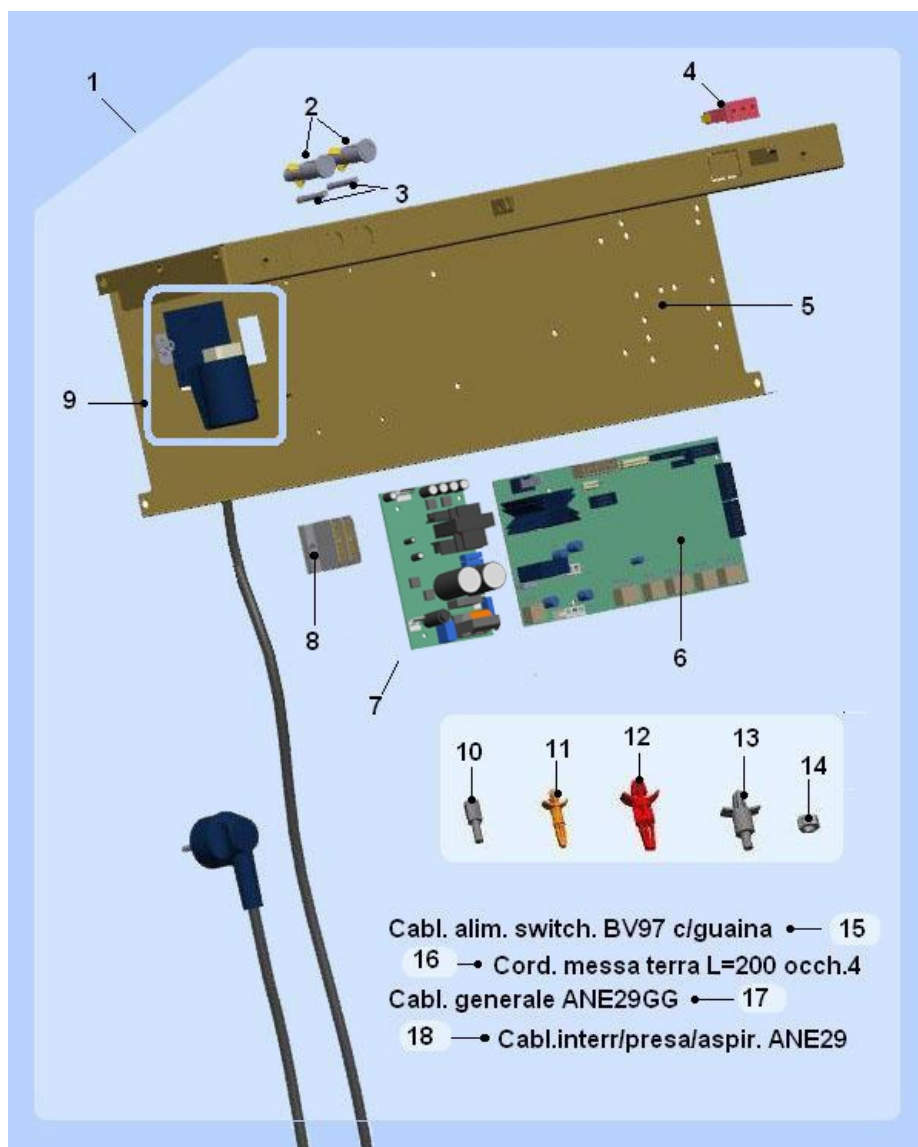
COMPONENTS DISPENSER CUPS (628) - Item detail:

Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts

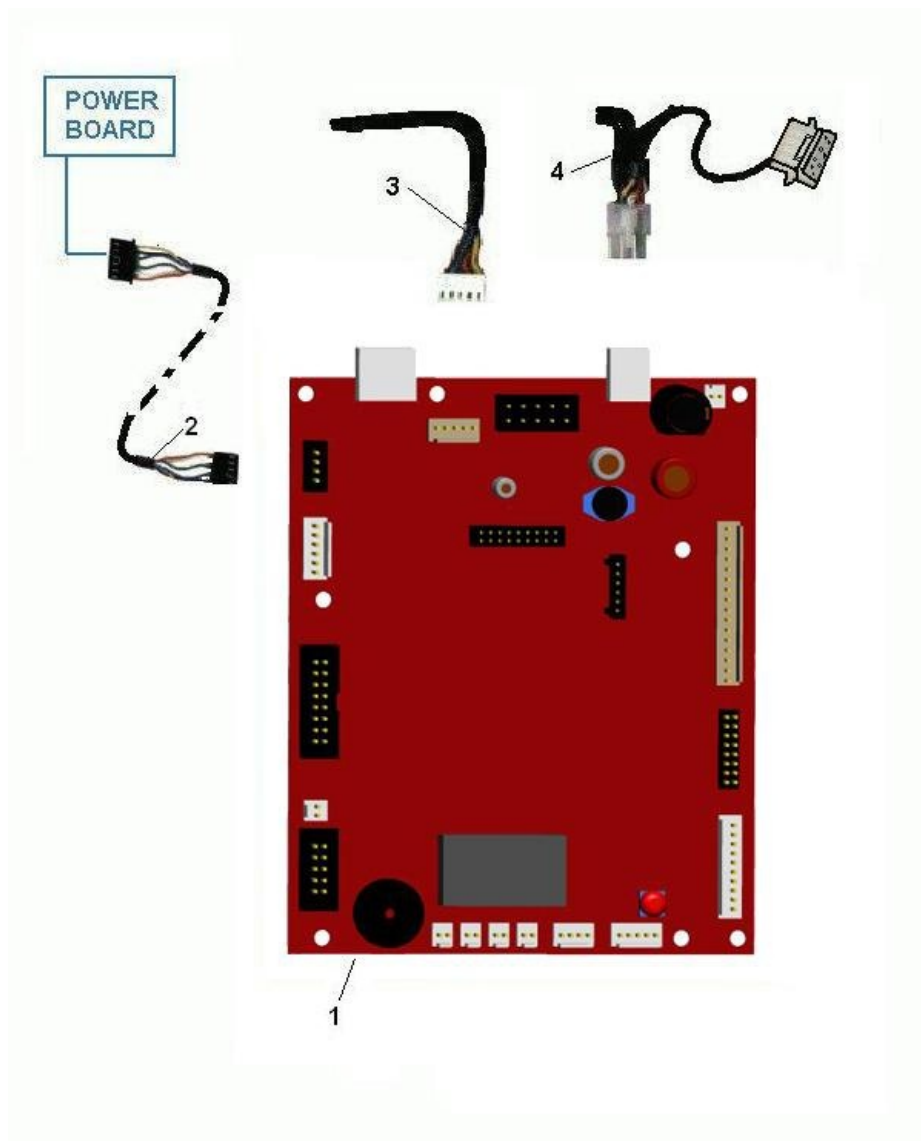


ASSEMBLY ELECTRICAL BOX (759)



ASSEMBLY ELECTRICAL BOX (759) - Item detail:

Position	Code	Options	Description
1	94033910-02		ASS.SCATOLA ELETTRICA BV952 MC
2	23017316		6.3x32 snap-type fuse holderable
3	23014916		10 Amp. fuseable
4	23014416		socket 2P+Gable
5	01852212-03		BV952 switch box assy w/insert
6	26048416-01		Blue SMT micro256K POWER board
7	26048356-01		switch powersupply24V120W/360W
8	23038816		BVM plugs assyer
9	26026326		net filter quick connection with cable
10	33071926		Metal spacer M/F/ M3L.
11	33072046		PLASTIC SPACER M/F M3 L.7,9
12	05195216		board spacer6
13	33065526		L=10 card spacerODE
14	33065726		4M nut for board spacerODE
15	22177512-01		BV97pow.sup.swit.cable w/shea.
16	22043022		GROUND WIRING L=200
17	22189612		ANE29GG general cable
18	22189712		CABL. INTERR/PRESA/ASPIR.ANE29

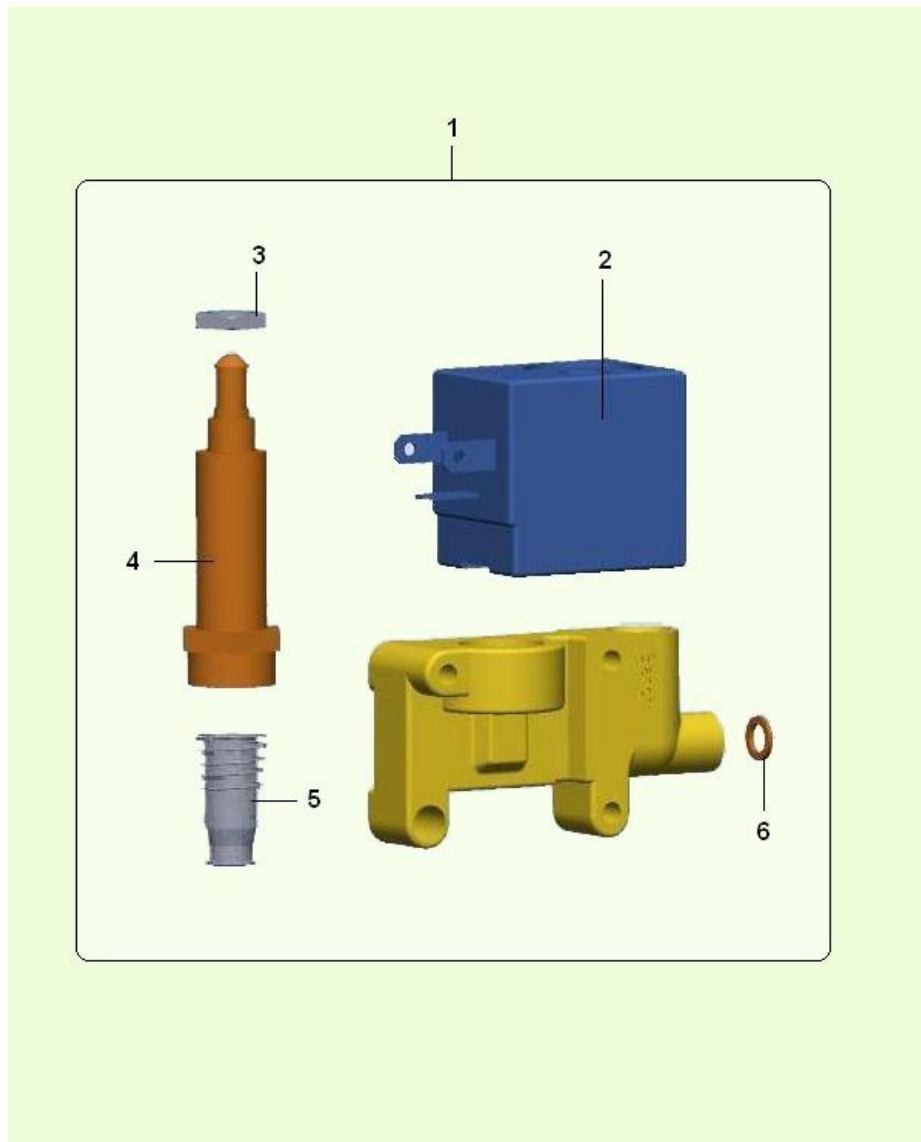
ELECTRONIC BOARD - MASTER (800)

ELECTRONIC BOARD - MASTER (800) - Item detail:

Position	Code	Options	Description
1	26027336-04		Red SMT w/micro256K CPU board
2	43020012		cable from Master B.SMT to Pow.B SMT
3	22084222-01		executive cablem.
4	22172312		SIRIOmdb+executive supply cable

Group charts

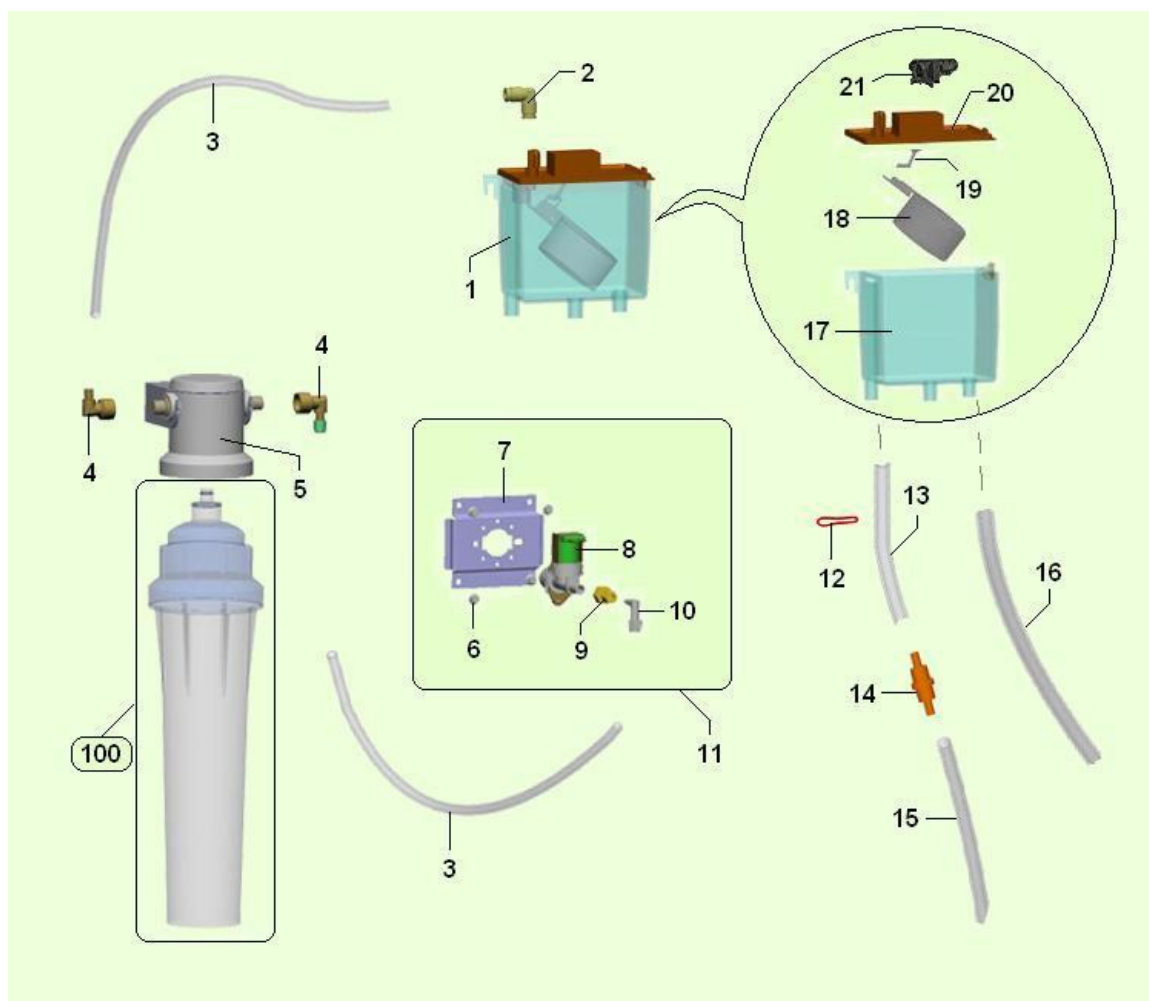


COMPONENTS EL-VALV. 3 VIE OLAB (930)

COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

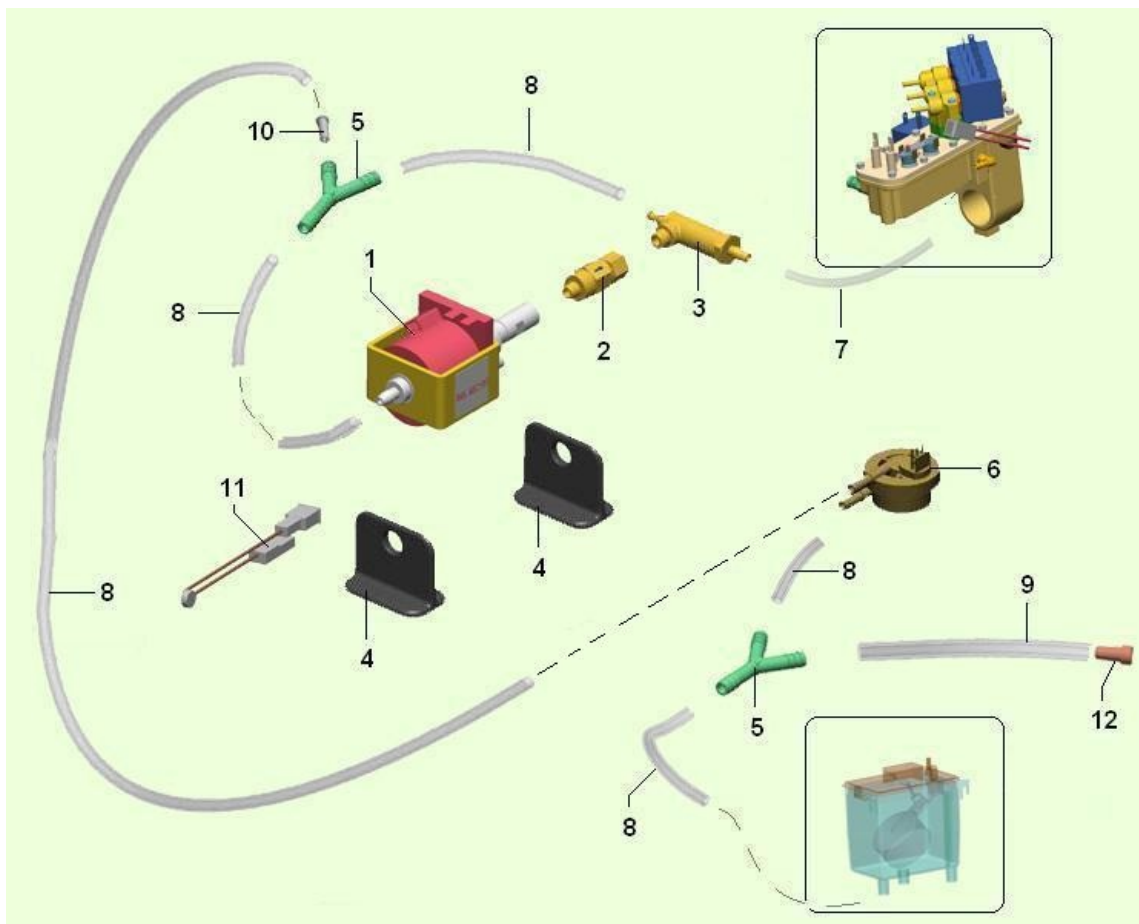
WATER CONTAINER & ELETTROV. INPUT WATER (1234)



WATER CONTAINER & ELETTROV. INPUT WATER (1234) - Item detail:

Position	Code	Options	Description
1	93012030		air break assy w/micro SW
2	04041416		quick-release connection D=64 DM7,5
3	09085423		4x6 teflon pipe581
4	04036836		elbow connection6-3/8 A2354 DM7,5
5	16023226		BVG BESTMAX filter head
6	32187216		three-lobe 5x8 screwank
7	01978811-02		E.V. universal support
8	25000166		inlet water electrovalve 24v d
9	04035526		connectionassy
10	04033236		turning elbow connection assy
11	25039220-01		el.valv support assy LEI700STD
12	07010711		clapper-971
13	09029753-01		8x12 silicone transp.pipe
14	16014316		water filterer
15	09029763-01		5x9 transparent silicone pipe
16	09027623-01		12x16 L=700 PVC pipe
17	43001116		tank for 93012010 airbreakr-break
18	43000916		floater+support for 93012010air-break
19	43017916		cam for airbreak cod93012010B
20	43001016-01		Water tray cover with joint
21	43025216		Micro SW1 plate X 9301203
100	1895		DEPURATORI WATER + MORE (977)

PUMP WATER & FLOW DETECTOR (1235)



PUMP WATER & FLOW DETECTOR (1235) - Item detail:

Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	09029753-01		8x12 silicone transp.pipe
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°
12	05036515		drain tube plugipe 8
13	09087843-02		7x11 brown silicone pipe