

Bianchi Vending Group - Spare Parts
Catalog:

 **LEI700ES01BVG - LEI 700 E5S PD IAV M S**

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Group charts

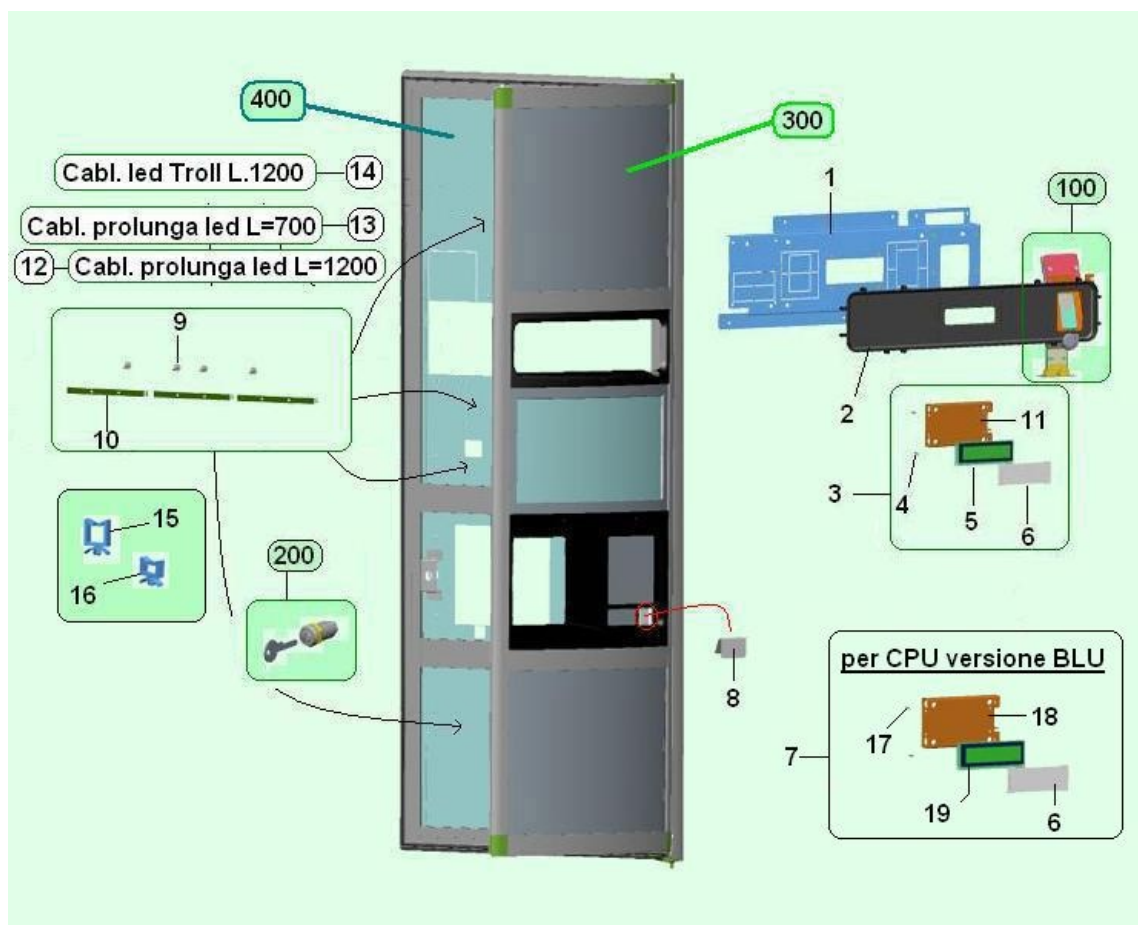


LEI700ES01BVG - LEI 700 E5S PD IAV M S

Group charts

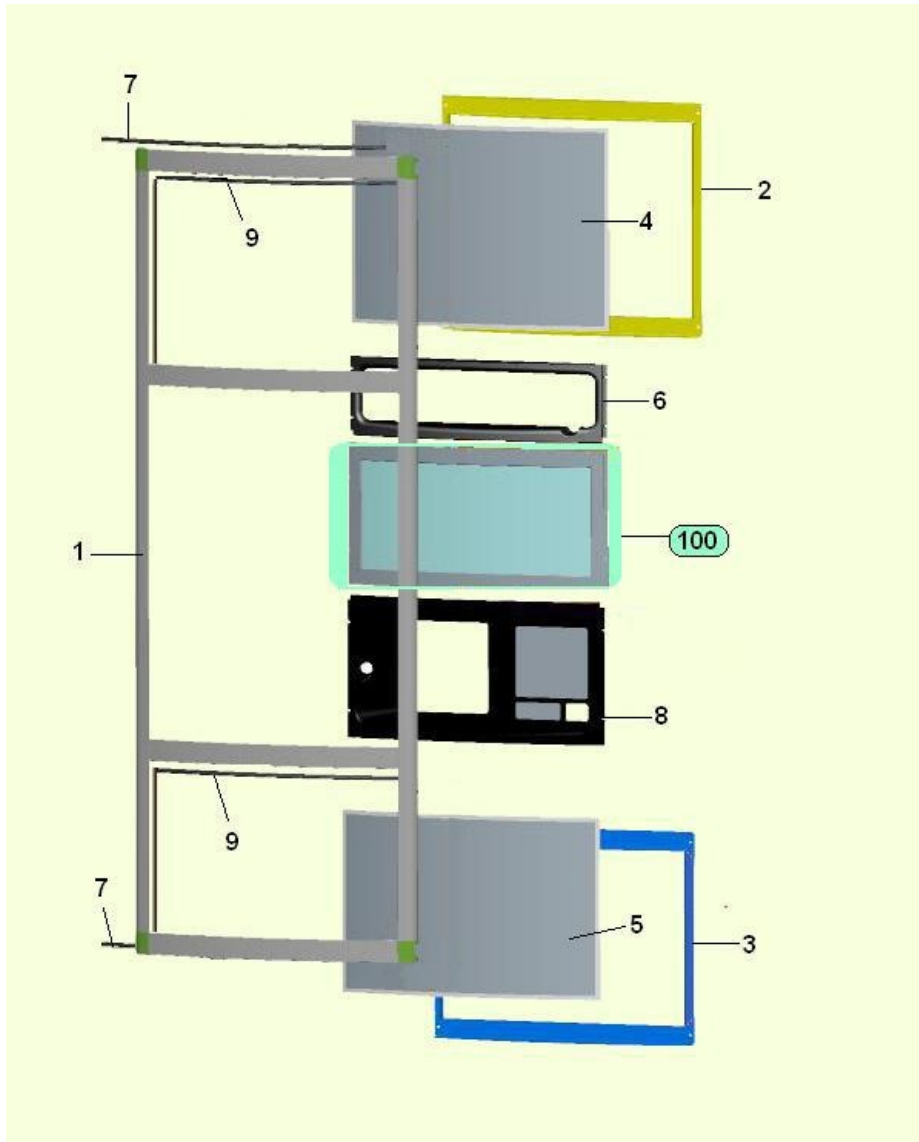
 **LEI700ES01BVG - LEI 700 ESS PD IAV M S**
 **DOOR**

ASSEMBLY DOOR (1093)



ASSEMBLY DOOR (1093) - Item detail:

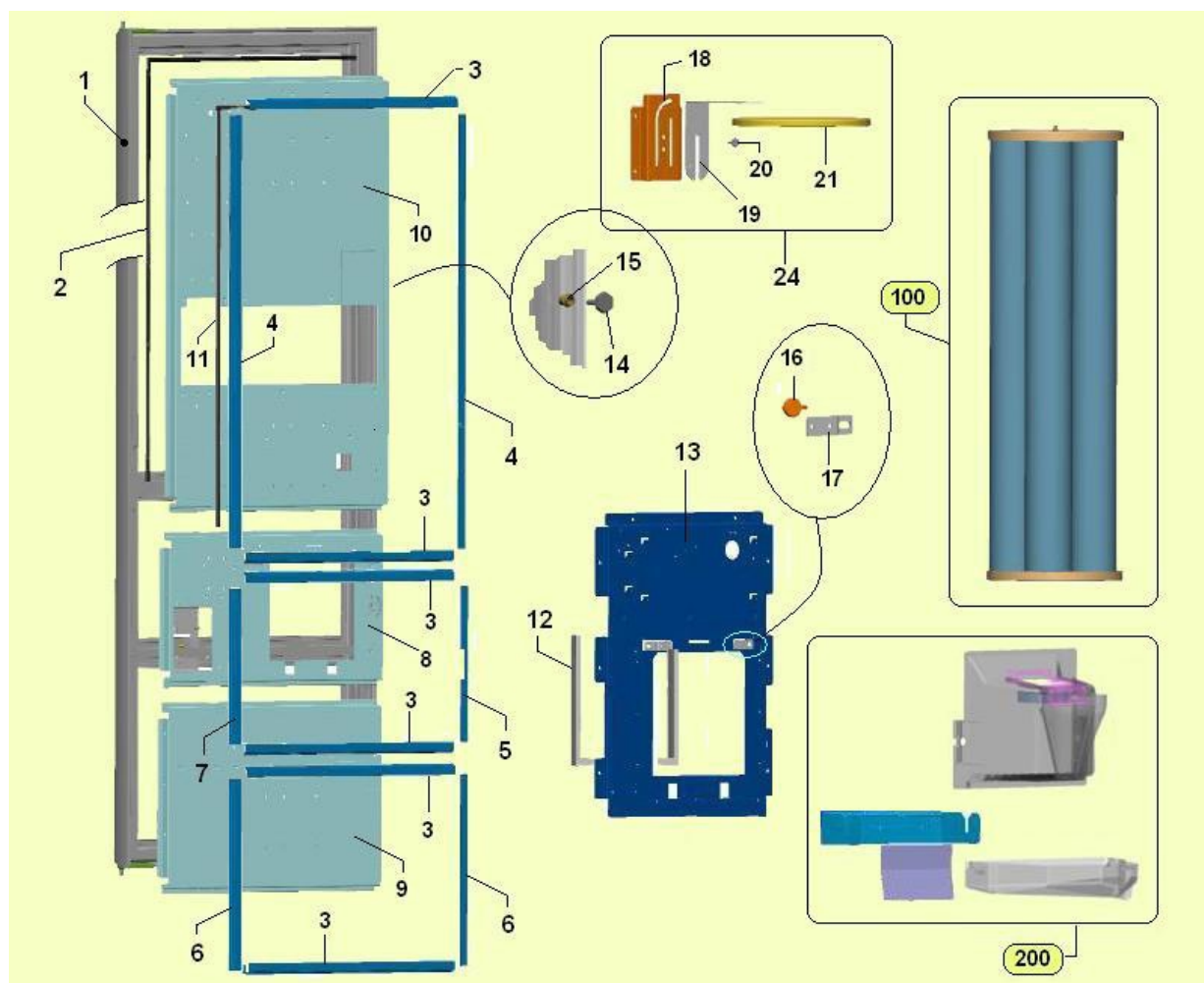
Position	Code	Options	Description
1	01920512-01		user interfac metal plate assy
2	05272265M09		display interf.panel standard
3	01857220-01		display assembly
4,9	33066316		card spacerODE
5	26047936		New display 16x2 cable 650mm
6	05232515M00		display transp.protectionmotor
7	01857210-01		display assembly
8	01772411		Anititheft door
10	26057826		3 LED BAR 24VDC TROLL 4200K
11	01793021-01		display support metal plate
12	22199512		extension cable LED L=1200
13	22199532		LED EXTENSION CABLE L=700
14	22193712		LED Troll cable L=1200
15	33074126		Cable clips 15x18
16	33074116		Cable clips 15x13
17	33071766		displat spacer L-8ODE
18	01793011-01		Display support plate
19	26047916-02		New display 16x2 w/cable 650mm
100	2158		INSERT/COIN RETURN & PAYMENT SYSTEM COVER (1096)
200	2159		DOOR LOCK & SUPPORT (1097)
300	2156		FRONT DOOR (1094)
400	2157		INNER DOOR (1095)

FRONT DOOR (1094)

FRONT DOOR (1094) - Item detail:

Position	Code	Options	Description
1	21062012-01		aluminum frame door BVG
2	01960832		Upper STD lexan frame assy
3	01960822		Lower lexan frame assy
4	30268831		LEI700Fresh thinking upper pan
4	30268811		LEXAN LEI 700 SERENA
5	30268931		LEI700Fresh thinking lower pan
5	30268921		LEXAN LEI 700 NEUTRO INF.
6	05272315M09		interface frame
7	39001216		frame blocking gasket
8	05272515M09		Cup station cover
9	39001016		External gasket
100	2175		MASTER BOARD AND KEYBOARD (1099)

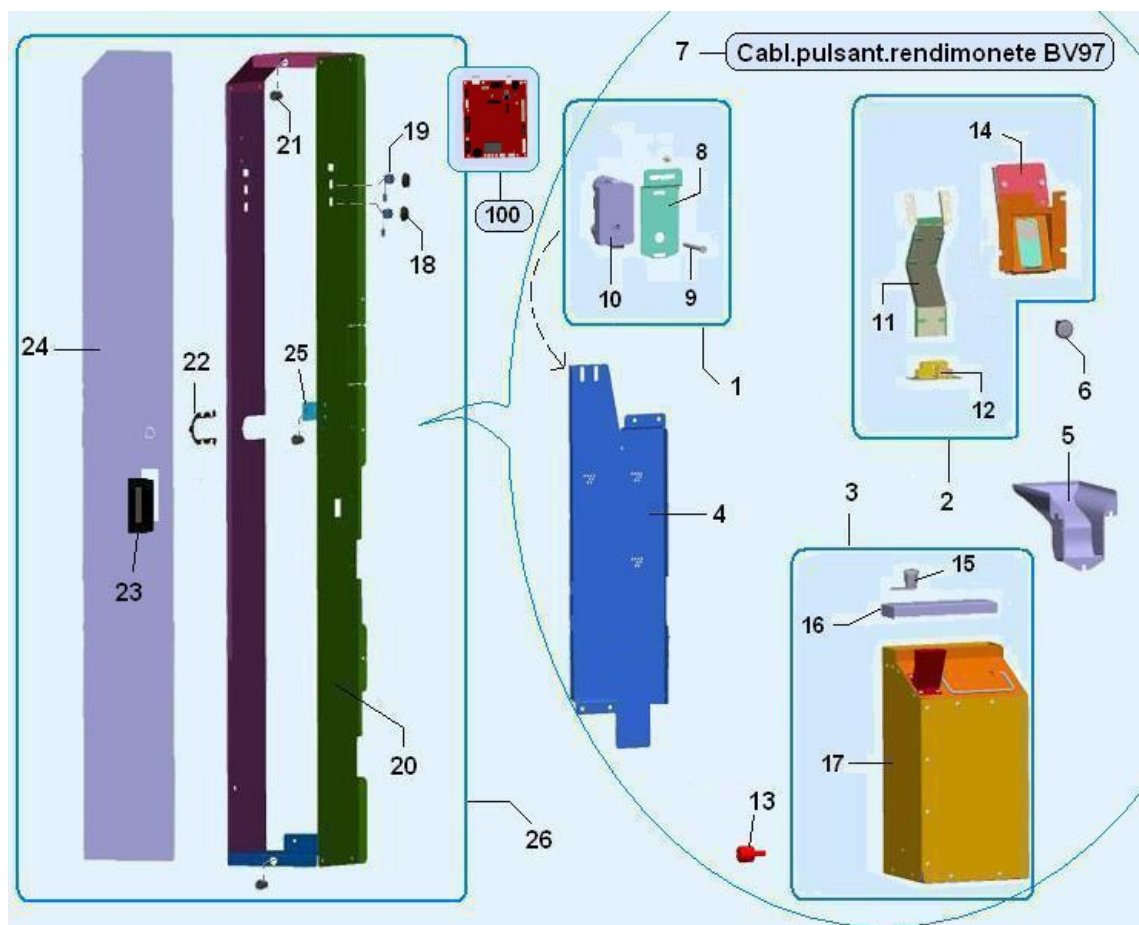
INNER DOOR (1095)



INNER DOOR (1095) - Item detail:

Position	Code	Options	Description
1	21061212-01		door frame in aluminum
2	39001016		External gasket
3	21059511		glass blocker 542,5
4	21059611		glass blocker 861,5
5	21061811		glass blocker 310
6	21059411		glass blocker 379,5
7	21059311		glass blocker 309,5
8	01913812-01		cup station panel assembly
9	01912111-03L39		PANNELLO PORTA INF.BIANCO
10	01973011-02L39		upper panel standard
11	39001116		Internal gasket
12	08026416		LEI700 cup station gasket
13	01914011-04		cups/spoons/cup station suppor
14	19055521		lock rod screw
15	34112916		5MA threaded niplessODE
16	33072916-01		BV931 door slow fall
17	01930311		DAMPER SUPPORT
18	01914611-02		Column block support
19	01914711-01		Metal column block
20	19043521		fixing knobgroup
21	05146115M09		Black cups turret lid
24	01879622-01		Column block assy
100	2168		ASSEMBLY COLUMN AND DISPENSER CUPS (1102)
200	2170		DISPENSER BREWING (1104)

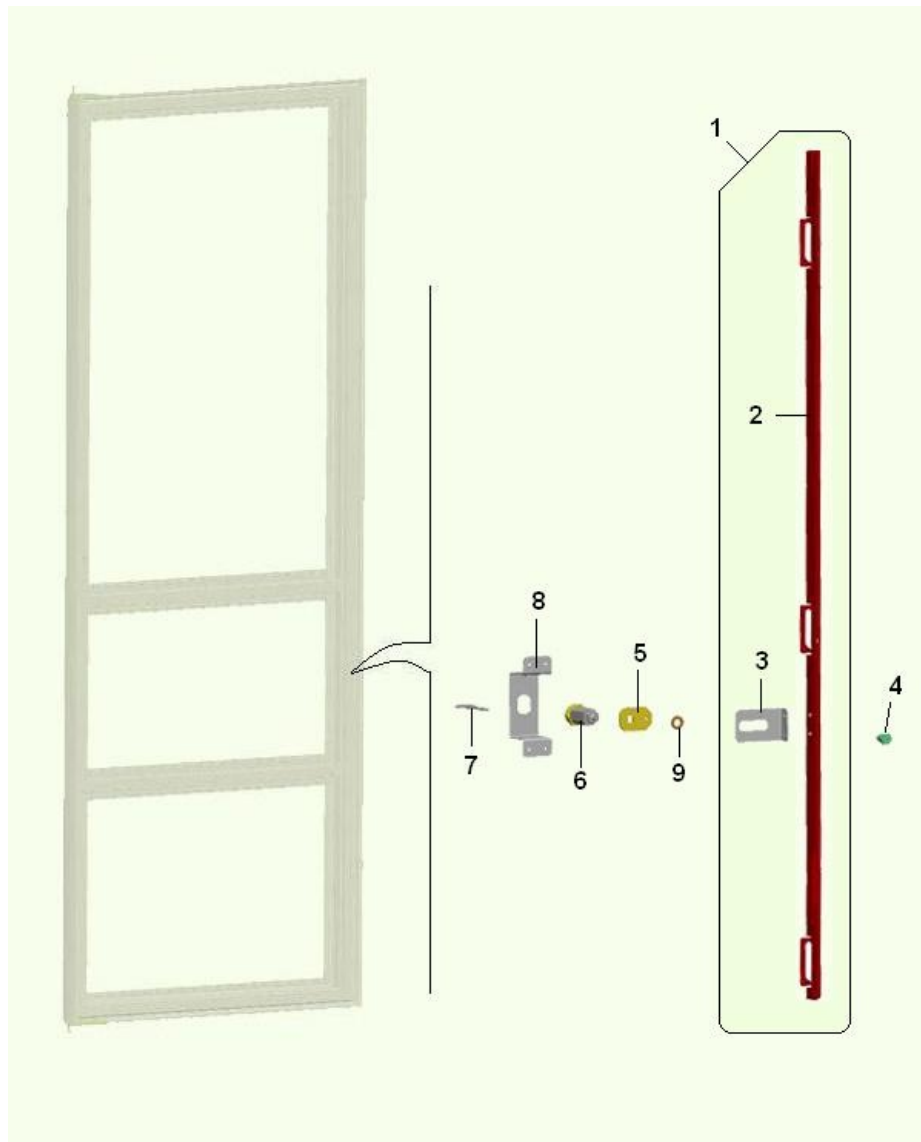
INSERT/COIN RETURN & PAYMENT SYSTEM COVER (1096)



INSERT/COIN RETURN & PAYMENT SYSTEM COVER (1096) - Item detail:

Position	Code	Options	Description
1	96065520		coin return motor assembly
2	01843720		LEI700BVG coin introduct. assy
3	96071220		LEI700 STD coin box assy
4	01913911		Pay system support
5	05237115M09		Coin recovery channel
6	26050026		selection button LEI 400
7	22178712		BV975 coin return keypad wiring
8	01799011-02		changegiver motor support
9	32128316		M6X65 TE ZN screw
10	20031216-01		changegiver gearmotor
11	01843620		LEI700BVG coin intr.slide assy
12	03213312-01		Armored channel unloading assy
13	19043521		fixing knobgroup
14	01843520		LEI700BVG front coin intrassy
15	21011416		quick lock)plsCAM
16	01931021		LEI700 STD coin box cover
17	01932922		LEI700 STD coin box assy
18	05232315M18		red changegiver buttonmotor
19	26019482		service buttonm
21	20022316		Cup container door round magnet
22	05253715M09		cable sleeve for louver
23	05238516		PLASTIC HANDLE SOUTHCO BV971
24	01962621		Standard pay system door
25	01976711		magnet support LEI700
26	96071720-01		payment system cover assy std
100	2175		MASTER BOARD AND KEYBOARD (1099)

DOOR LOCK & SUPPORT (1097)



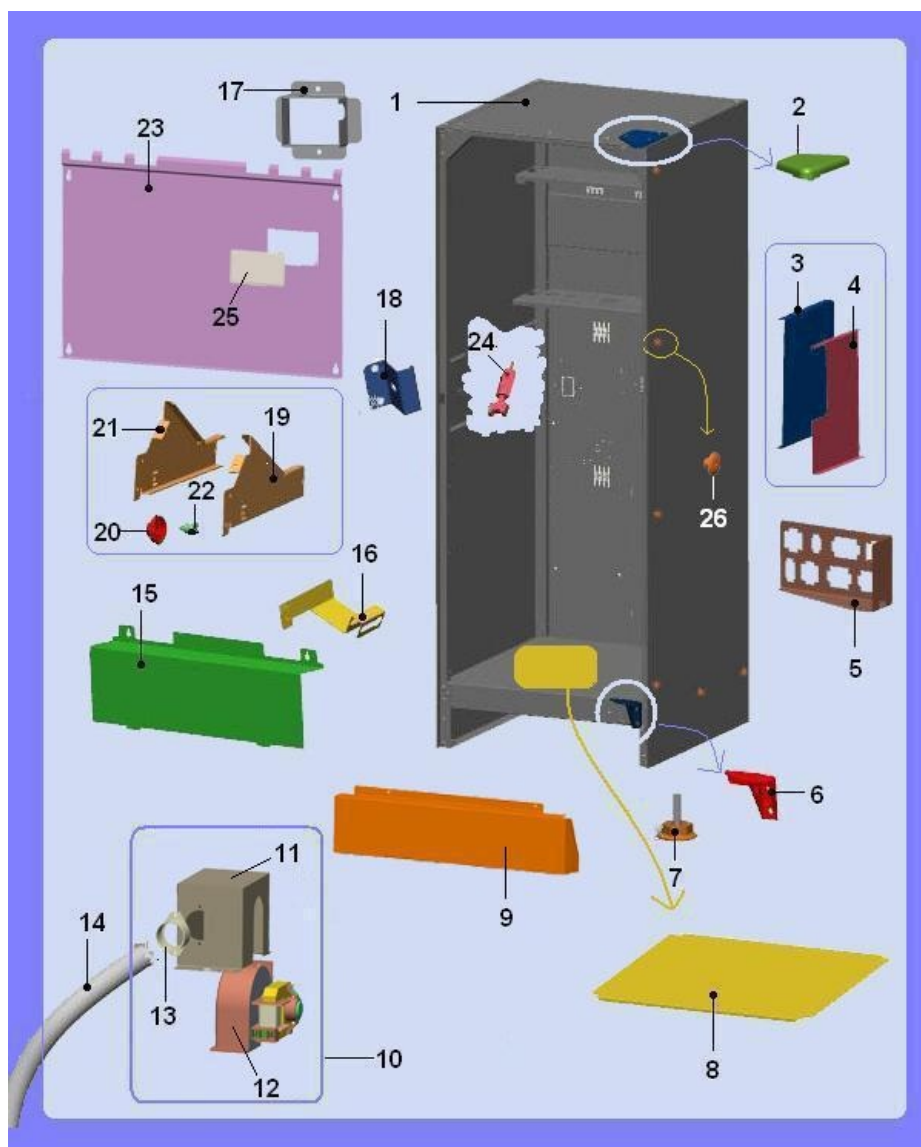
DOOR LOCK & SUPPORT (1097) - Item detail:

Position	Code	Options	Description
1	01913212-01		Closing rod assy
2	01913311-02		Closing rod
3	01913411		PIVOT CONNECTING STIRRUP
4	12016116		drawer wheel piner
5	01768221-01		BVM971 Rielda lock hook
6	41029626		lock Rielda- left open. LEI700
7	41029836		Rielda's lock key EMK handle
8	01912811L09		lock omega black
9	35160016		Ø 8.3 plain washer

Group charts

 **LEI700ES01BVG - LEI 700 ESS PD IAV M S**
 **CABINET**

CABINET AND COMPONENTS (1098)



CABINET AND COMPONENTS (1098) - Item detail:

Position	Code	Options	Description
1	01822612-06P77		BVM972 Black cabinet assy
2	13011511-01		cabinet hinge
3	01834211-03		left cover for drawer support
4	01828211-01		right cover for drawer support
5	01828411-02		plate for connectors BV971 IVS
6	01823011-01		BVM971 IVS lower hinge
7	21057212		foot.assy (m10x40) - -bvm971
8	01841911P54		BV 971 IVS base protection
9	06000312L09		LEI700 black skirting board
10	01831310-02		BV971 IVS aspirator assy
11	01828711-03		BV971 IVS suction plate
12	20006356		aspirator w/spacer 952/972
13	05071915		aspiration pipe connectionipe 8
14	09031113		28x33 Leviflex pipe581
15	01834121-03		BVM electric box cover
16	01834511-02		Drain pipes guide
17	01890411		Cable power supply box
18	01828111-02		BV971 IVS lock hinge
19	01816211		BV971 IVS right tilting guide
20	05116416		vega drawer wheele
21	01816311		BV971 IVS left tilting guide
22	12016116		drawer wheel piner
23	01828311-02		BV972 IVS back cover
24	05097215-02M09		Service key XT Clixon black am
25	05233715M00		transp.info upper panel BVM951-971
26	33072416		RH Rivet Ø4,8 L.12 SP.5,5÷8 XL

PARTS OF COMPLETION (927)



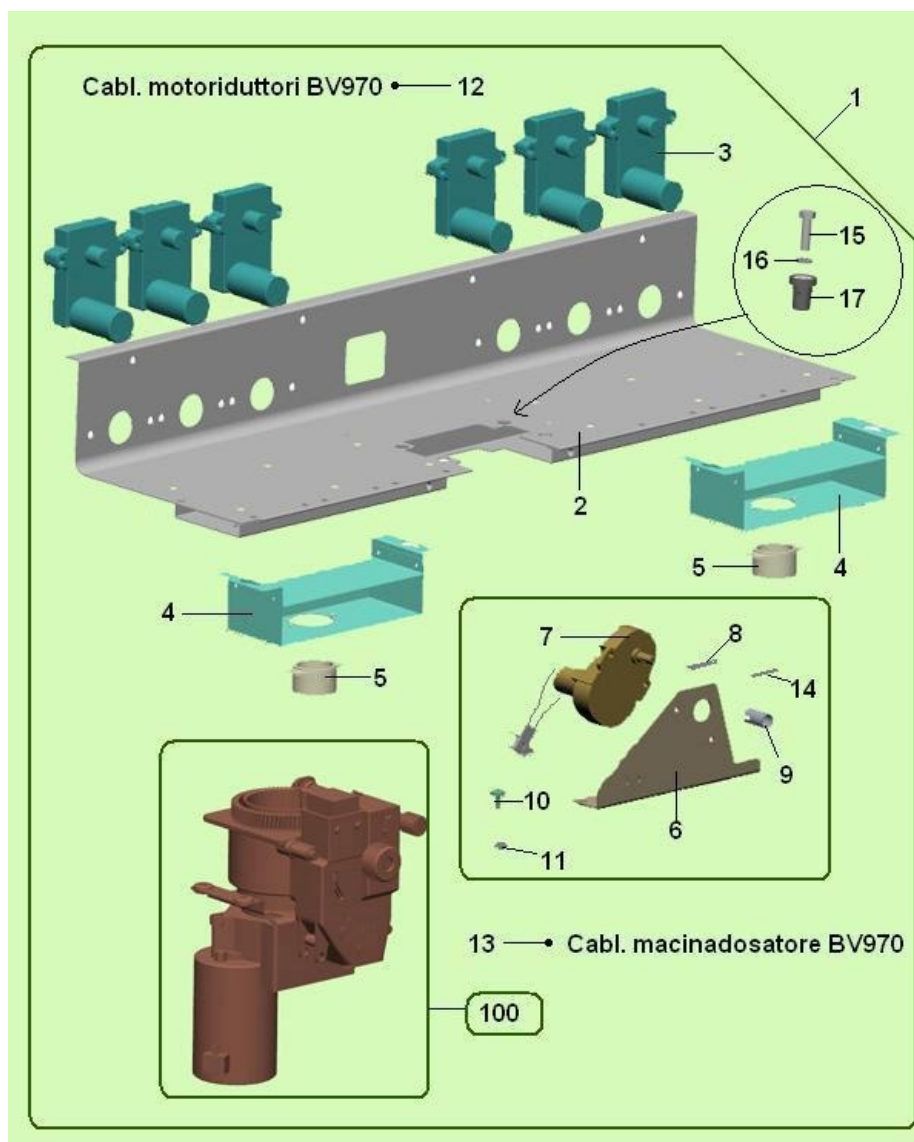
PARTS OF COMPLETION (927) - Item detail:

Position	Code	Options	Description
1	05157415-01M09		iris blackcoffeewaste conveyor
2	01828511-02		waste coffee box sup BV971 IVS
3	07034411-02		Bucket spring
4	05137316		bucketle
5	21056016-01		waste coffee bag spring d 68mm
6	05168115-02M09		coffee waste bag spring
7	05245615M37		BV972 brown express/instant drop tray

Group charts

 **LEI700ES01BVG - LEI 700 E5S PD IAV M S**
 **ESPRESSO - INSTANT GROUP**

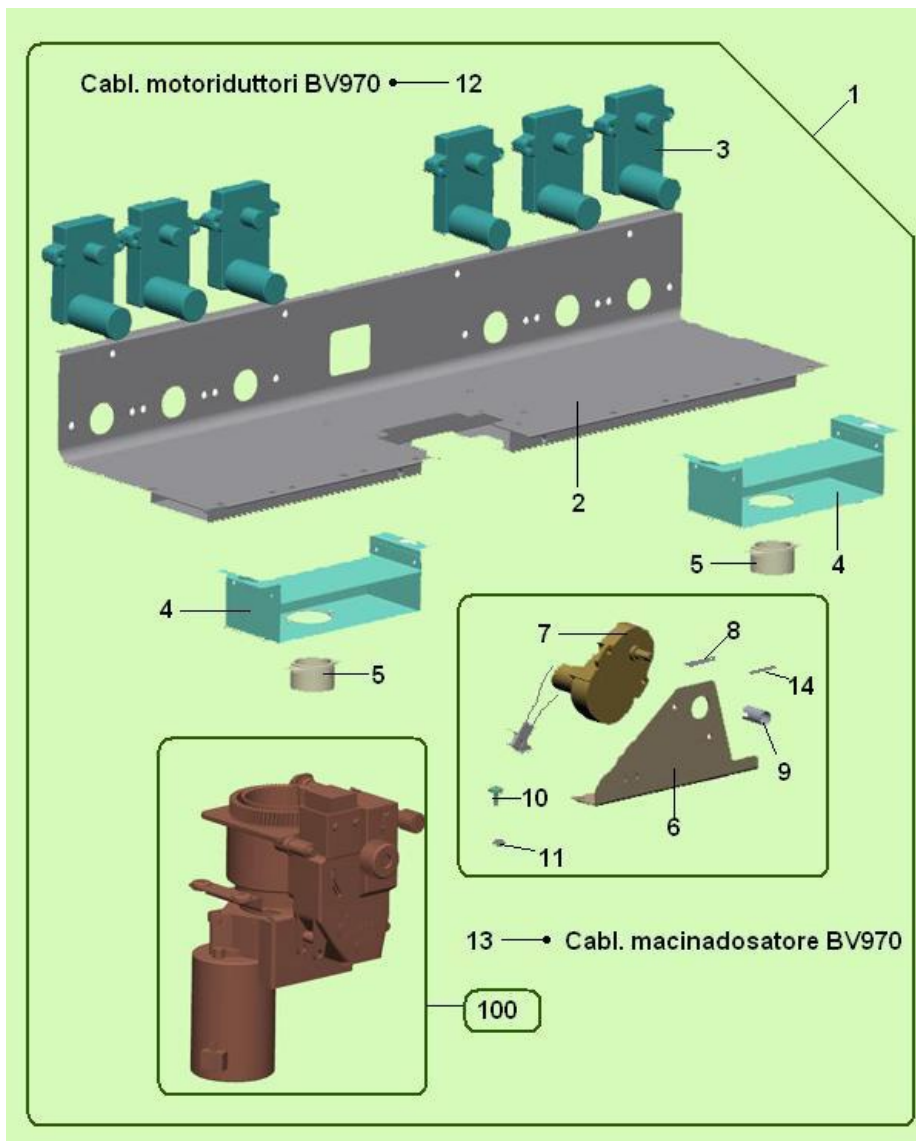
ASSEMBLY GRINDER-DOSER/PRODUCTS MC (batches since March-April 2010) (1128)



ASSEMBLY GRINDER-DOSER/PRODUCTS MC (batches since March-April 2010) (1128) - Item detail:

Position	Code	Options	Description
1	96067210-02		grinder/doser assy products MC
2	06001012		canist/product supp plate assy
3	20017026		100 rpm 24V DC gearmotor w/o c
4	01829011-01		aspirat. box support BV971 IVS
5	05071915		aspiration pipe connectionipe 8
6	01760011-03		PIASTRA SUPP.MOTORE REGOL.MAC.
7	20018426-01		24VDC 12RPM 2,2nF 100V gearmotor
8	33053146		3x16 pinODE
9	19068811		regulation lever bushew
10	19043521		fixing knobgroup
11	19054411		rivet bushgroup
12	22178112-01		BV970 IVS gearmotors cable
13	22178312-01		BV970 IVS doser grinder cable
14	33053046		3,14 pinODE
15	32090636		TE 5MAx18 screwank
16	35160416		self-locking washer diam.
17	19119116		rubber insert M5 w/washer
100	2226		ASSEMBLY GRINDER-DOSER x MAC. AUTOM. (1129)

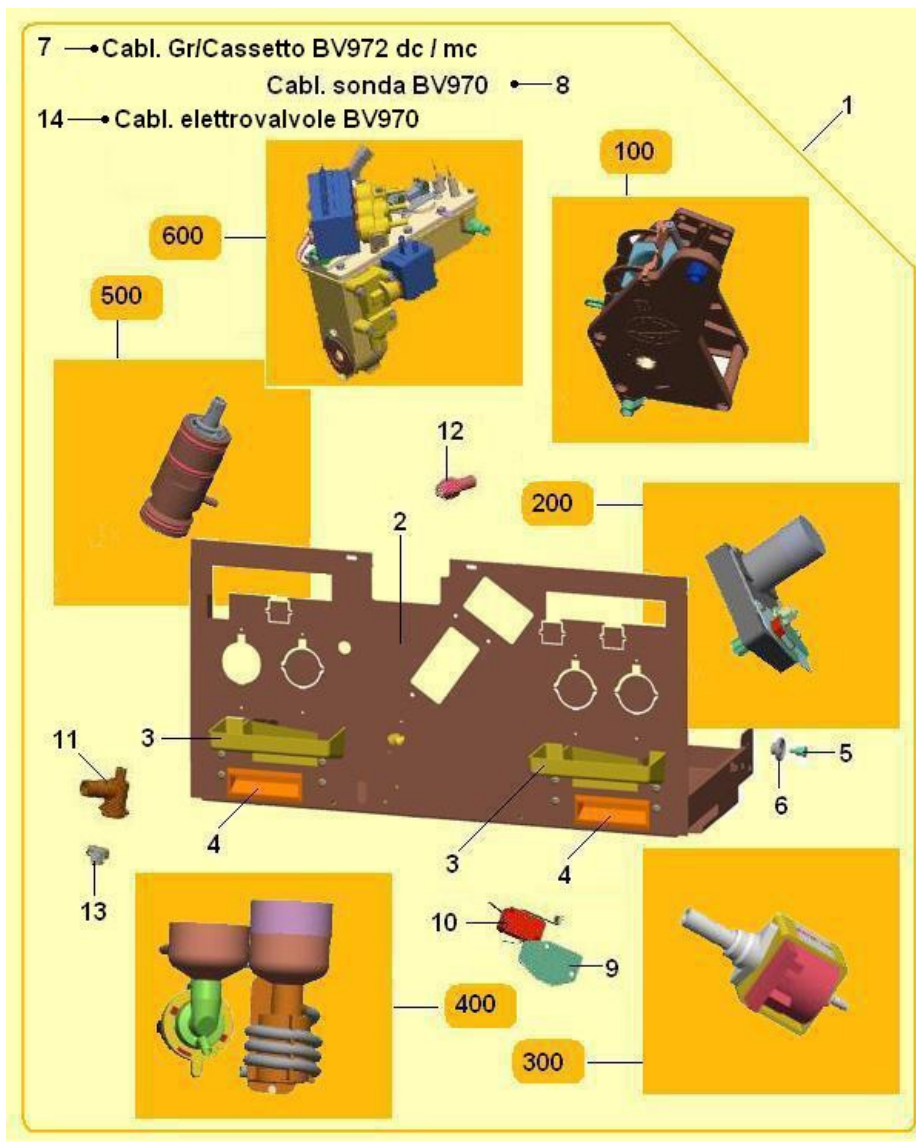
ASSEMBLY SUPP. GRINDER - PRODUCTS (batches produced up to March 2010) (600)



ASSEMBLY SUPP. GRINDER - PRODUCTS (batches produced up to March 2010) (600) - Item detail:

Position	Code	Options	Description
1	96067210-01		grinder/doser assy products MC
2	01829111-01		BV971 product box supp. plate
3	20017026		100 rpm 24V DC gearmotor w/o c
4	01829011-01		aspirat. box support BV971 IVS
5	05071915		aspiration pipe connectionipe 8
6	01760011-03		PIASTRA SUPP.MOTORE REGOL.MAC.
7	20018426-01		24VDC 12RPM 2,2nF 100V gearmotor
8	33053146		3x16 pinODE
9	19068811		regulation lever bushew
10	19043521		fixing knobgroup
11	19054411		rivet bushgroup
12	22178112-01		BV970 IVS gearmotors cable
13	22178312-01		BV970 IVS doser grinder cable
14	33053046		3,14 pinODE
100	1631		ASSEMBLY GRINDER-DOSER (for PLATE supp. untill rev. 01) (794)

ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801)

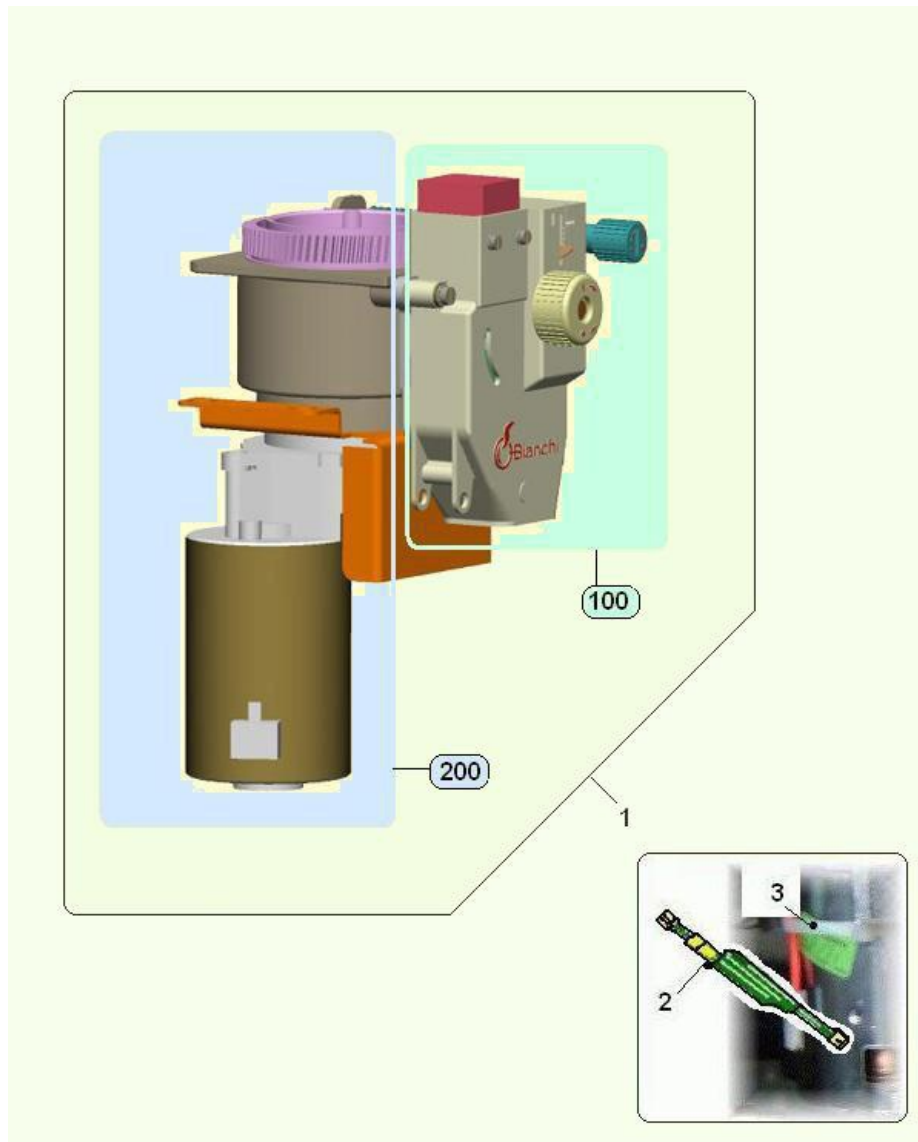


ASSEMBLY SHELF BVM 972/952 MC since serial number 06298165 (801) - Item detail:

Position	Code	Options	Description
1	96067330-05M37		espr group plate assy BV972 MC
2	01831422-02		BVM97/952 drawer sheet assy
3	05117415M37		DOUBLE DROP COLLECTION TRAY BR
4	05238516		PLASTIC HANDLE SOUTHCO BV971
5	12016116		drawer wheel piner
6	05116416		vega drawer wheele
7	22177932		BV972 DB/MB drawer group cable
8	22178412		BV971 IVS PROBE WIRING
9	08004111		microswitch insulationr spring
10	26005136		microswitch with wheelm
11	05145815M37		drain nozzle
12	19056011		group fixing pin
13	05156515		drain nozzle reduction sprinty grate(graph.)
14	22178212		BV970 electrovalve wire
100	202		GROUP COFFEE PLASTIC(1)
200	925		GEARMOTOR COFFEE GROUP (483)
300	2379		PUMP WATER & FLOW DETECTOR (1235)
400	1928		COMPONENTS FOR MIXERS x shelf 96067330 (993)
500	49		ASSEMBLY PISTON(7)
600	1804		ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)

Group charts

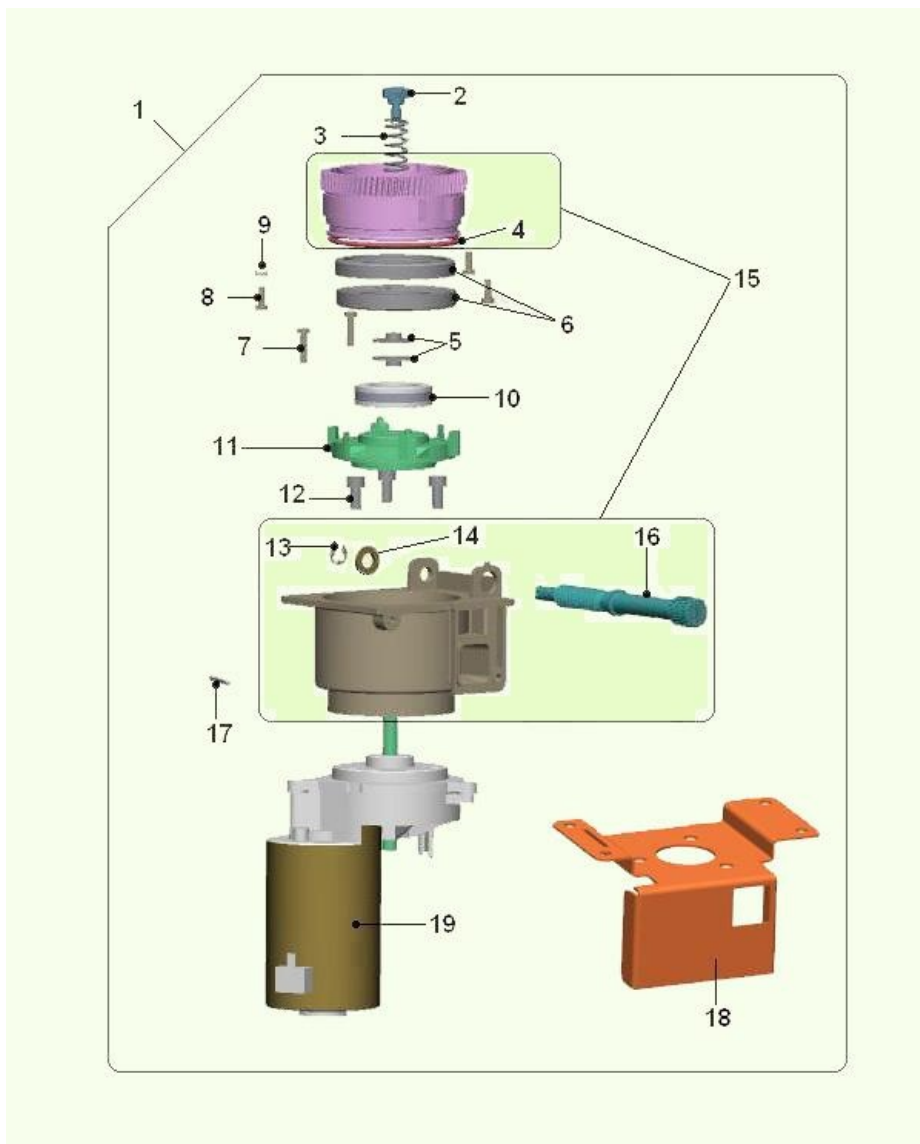
 **LEI700ES01BVG - LEI 700 E5S PD IAV M S**
 **ESPRESSO ASSEMBLY**

ASSEMBLY GRINDER-DOSER x MAC. AUTOM. (1129)

ASSEMBLY GRINDER-DOSER x MAC. AUTOM. (1129) - Item detail:

Position	Code	Options	Description
1	96057680		grinder/doser assy
2	22126622		AMETEK FAST 4,8 grinder motor protection
3	23026316		Ion plast.strip l.290er
100	1873		ASSEMBLY DOSER CAFFE (964)
200	2227		ASSEMBLY GRINDER x MAC. AUT. (1130)

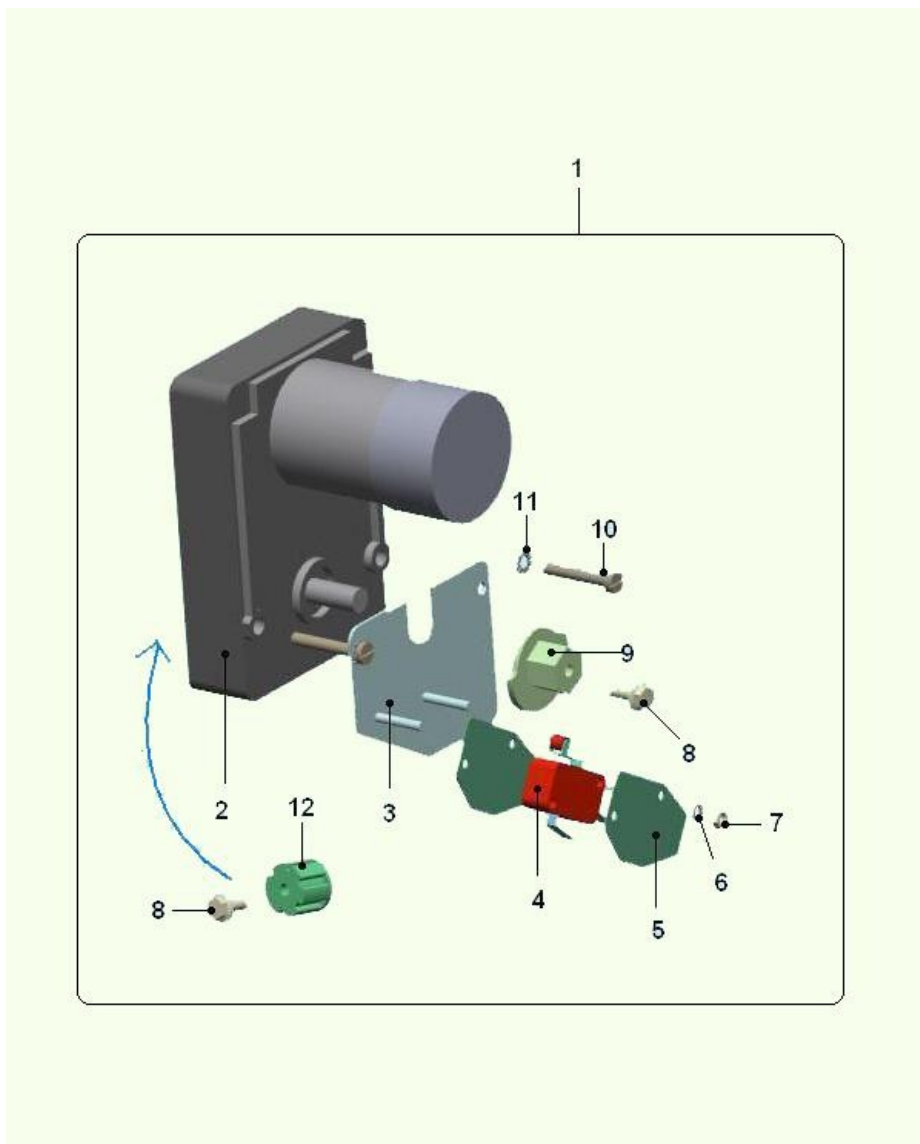
ASSEMBLY GRINDER x MAC. AUT. (1130)



ASSEMBLY GRINDER x MAC. AUT. (1130) - Item detail:

Position	Code	Options	Description
1	86001380		grinder assembly
2	19059021		screw for ametek springew
3	07020411		grinder holder spring-971
4	36211316		O-ring 3262 NBR 70 SHODE
5	19060411		bush with washerew
6	18007326		D=64 grinder blade 12teeth
7	32060836		Cross headed screw 4MA*16 IX
8	32060536		Cross headed screw 4MA*10 IX
9	34102836		4MA nut hexagonal
10	19059216		bearingew
11	13008211-02		mobile blade support
12	32135316		MA6X12 cross-headed embedded hexagon Zn screw
13	37001116		Ø 6 seeger ring
14	35168826		flat washer D.8,4*15,5*1,2
15	43018910-01		grinder chamber assy w/knob
16	05134715		grinder adjustment screwwn) C2000
17	12017411		wire D30x30er
18	01586971-01		LEI 400 grinder support
19	20020616		24VDC grinder Ametek gearmotor

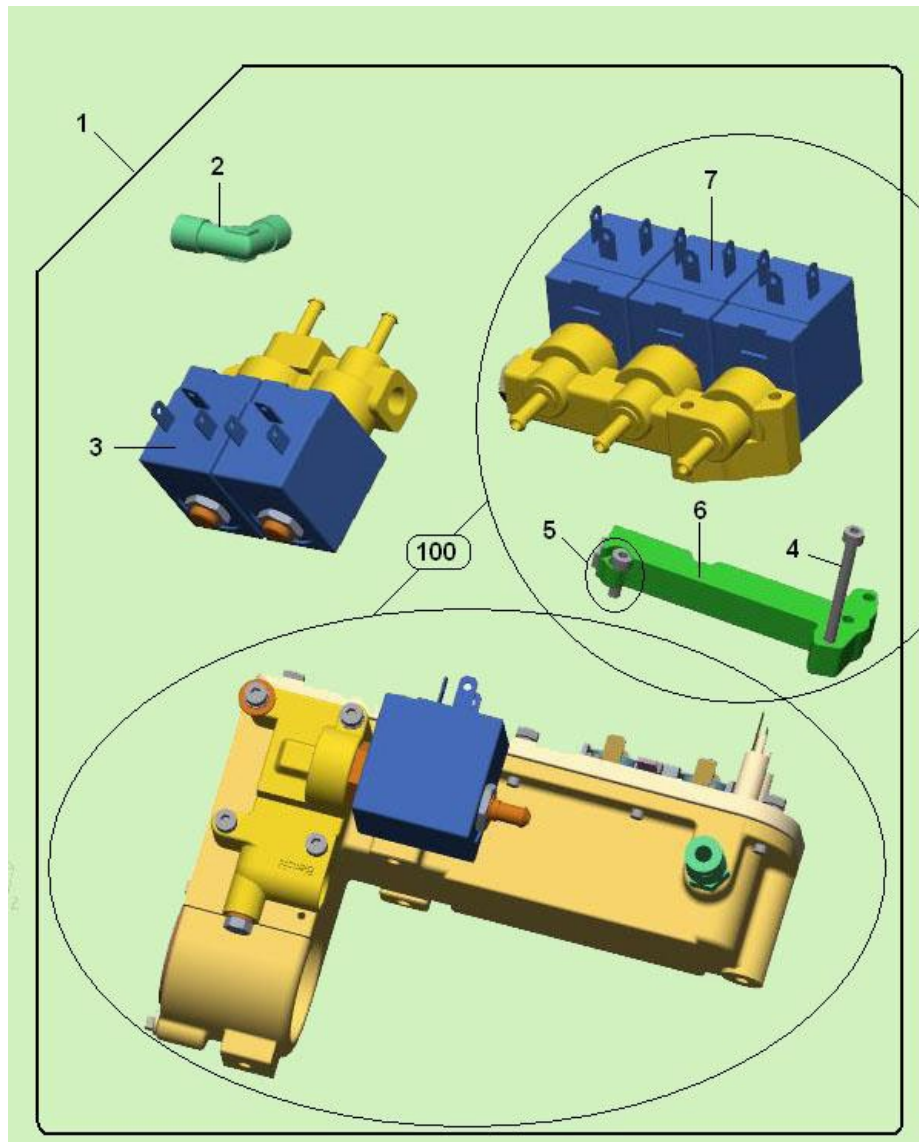
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

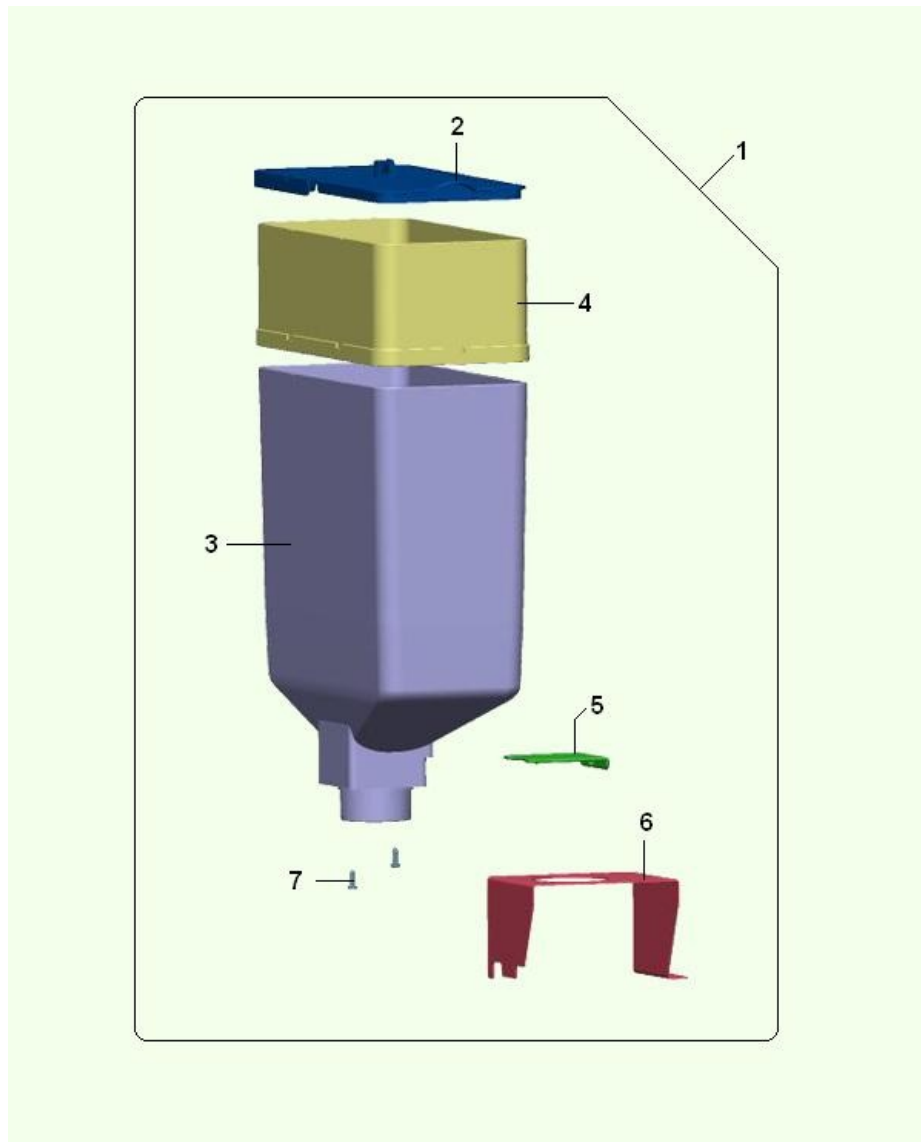
Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921)



ASSEMBLY BOILER ESPRESSO-INSTANT 5 EL-VALV. (921) - Item detail:

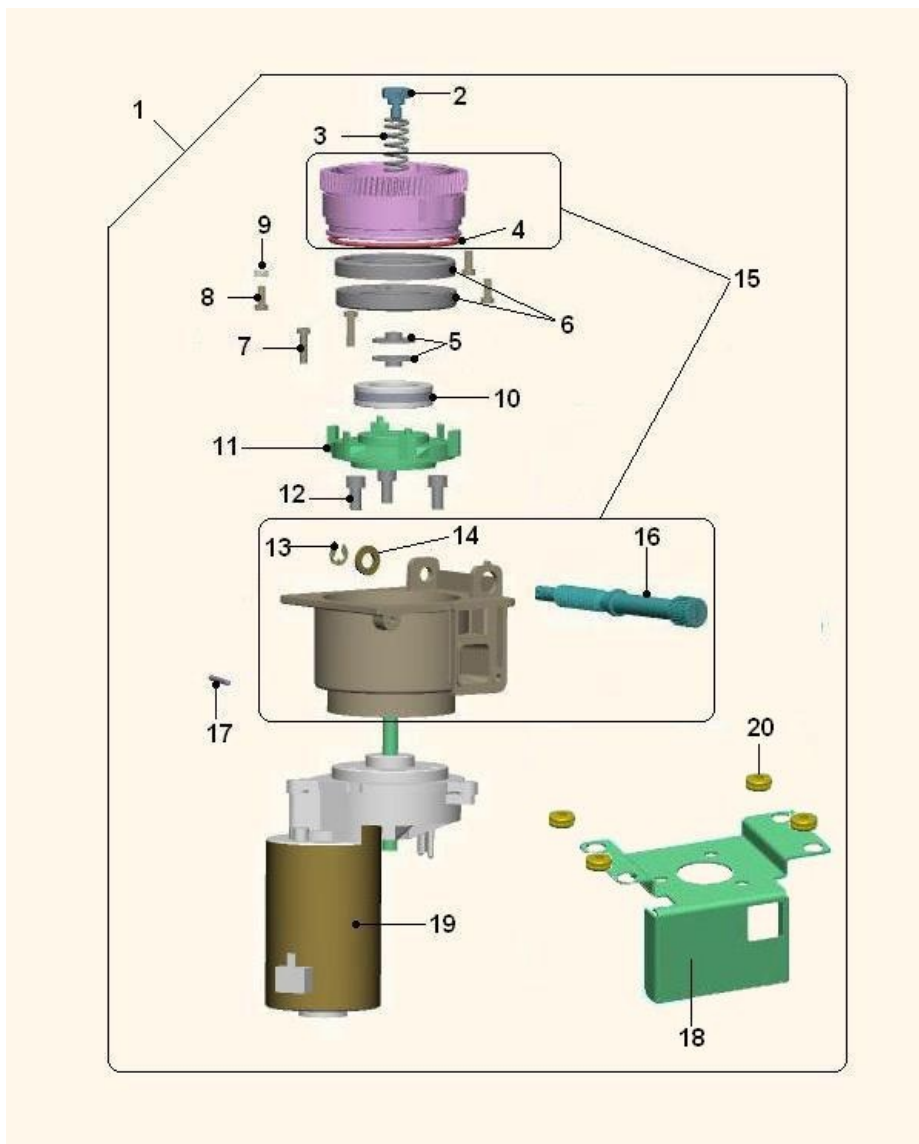
Position	Code	Options	Description
1	43036510-01		ES MC boiler assy 5valvs BV971
2	04034616		turning elbow connection
3	25021426		2 ways 24V DC 2el-valves assy
5	32065416		4x12 screw
6	19059411-01		new electrovalve block spacer
7	25021516-01		24VDC group of 3EV 2ways d.2mm
100	1806		BOILER COMPONENTS (922)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632)

COFFEE BEAN HOPPER COFFEE CAPACITY 3,7 Kg. (632) - Item detail:

Position	Code	Options	Description
1	05251250		coffee hopper assy BV972 3,7kg
2	05255015M00		RT/LT hopper cover BV972
3	05251315M00		coffee hopper BVM972
4	05256315M00		BVM coffee container extension
5	05147915		SPRINT COFFEE HOPPER SEPARATORT.
6	01782431		BV972/952ANE29 beans cont.supp
7	32010736		4,0X20 UNI9707 tapping screw

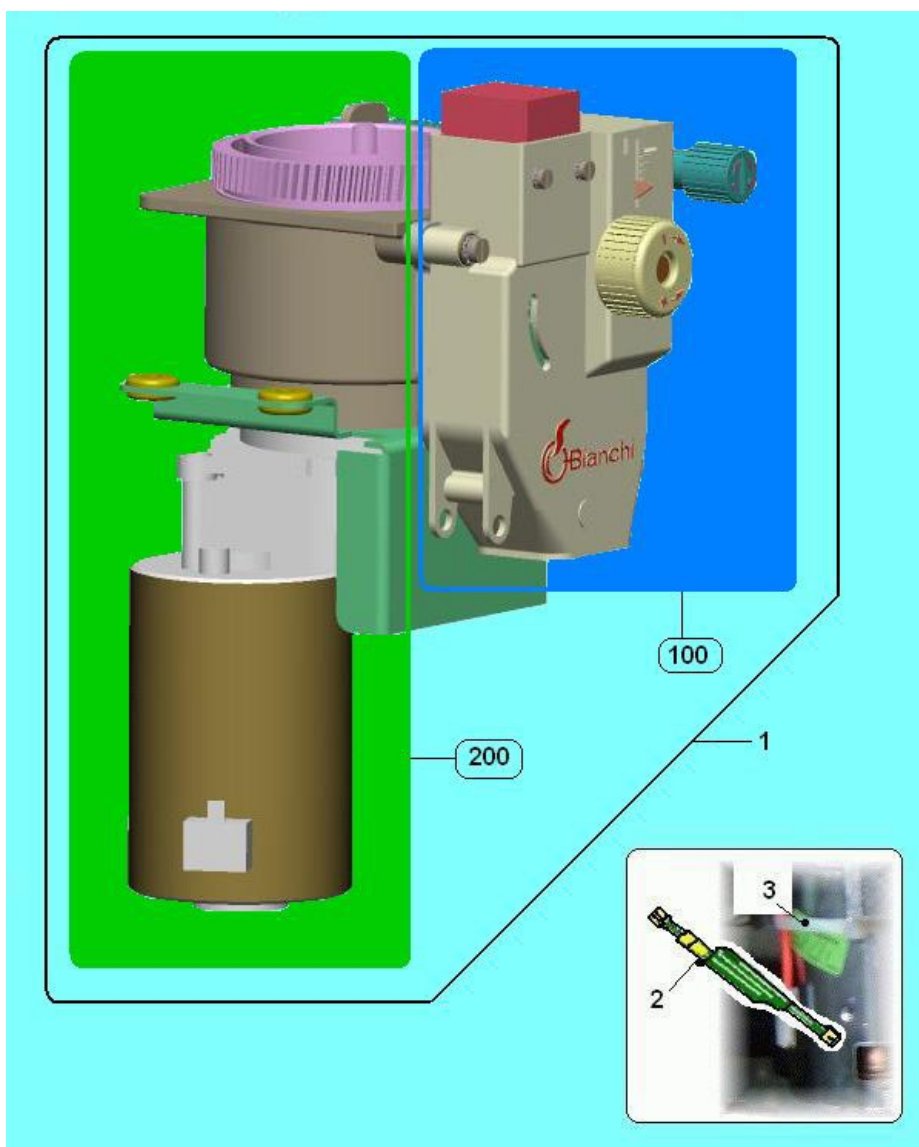
ASSEMBLY GRINDER VERTICAL MOTOR. (for PLATE rev.01) (793)



ASSEMBLY GRINDER VERTICAL MOTOR. (for PLATE rev.01) (793) - Item detail:

Position	Code	Options	Description
1	86001330-02		Ametek 12teeth autom.milling
2	19059021		screw for ametek springew
3	07020411		grinder holder spring-971
4	36211316		O-ring 3262 NBR 70 SHODE
5	19060411		bush with washerew
6	18007326		D=64 grinder blade 12teeth
7	32060836		Cross headed screw 4MA*16 IX
8	32060536		Cross headed screw 4MA*10 IX
9	34102836		4MA nut hexagonal
10	19059216		bearingew
11	13008211-02		mobile blade support
12	32135316		MA6X12 cross-headed embedded hexagon Zn screw
13	37001116		Ø 6 seeger ring
14	35168826		flat washer D.8,4*15,5*1,2
15	43018910-01		grinder chamber assy w/knob
16	05134715		grinder adjustment screwwn) C2000
17	12017411		wire D30x30er
18	01586921		Grinder Ametek support
19	20020616		24VDC grinder Ametek gearmotor
20	23004086		cable damper(6*15 - rubber)able

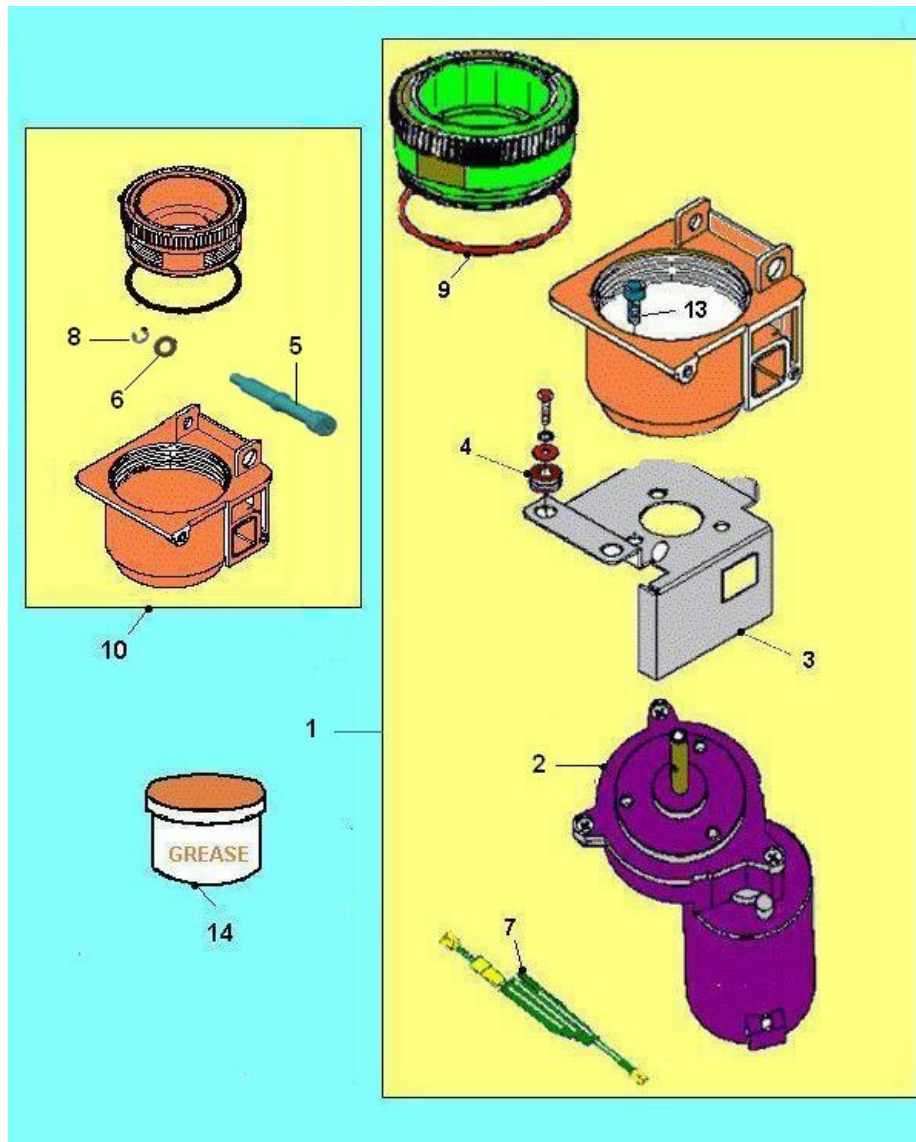
ASSEMBLY GRINDER-DOSER (for PLATE supp. untill rev. 01) (794)



ASSEMBLY GRINDER-DOSER (for PLATE supp. untill rev. 01) (794) - Item detail:

Position	Code	Options	Description
1	96057630-02		Aut.milling AMETEKdos.grin.as.
2	22126622		AMETEK FAST 4,8 grinder motor protection
3	23026316		Ion plast.strip l.290er
100	1873		ASSEMBLY DOSER CAFFE (964)
200	1630		ASSEMBLY GRINDER VERTICAL MOTOR. (for PLATE rev.01) (793)

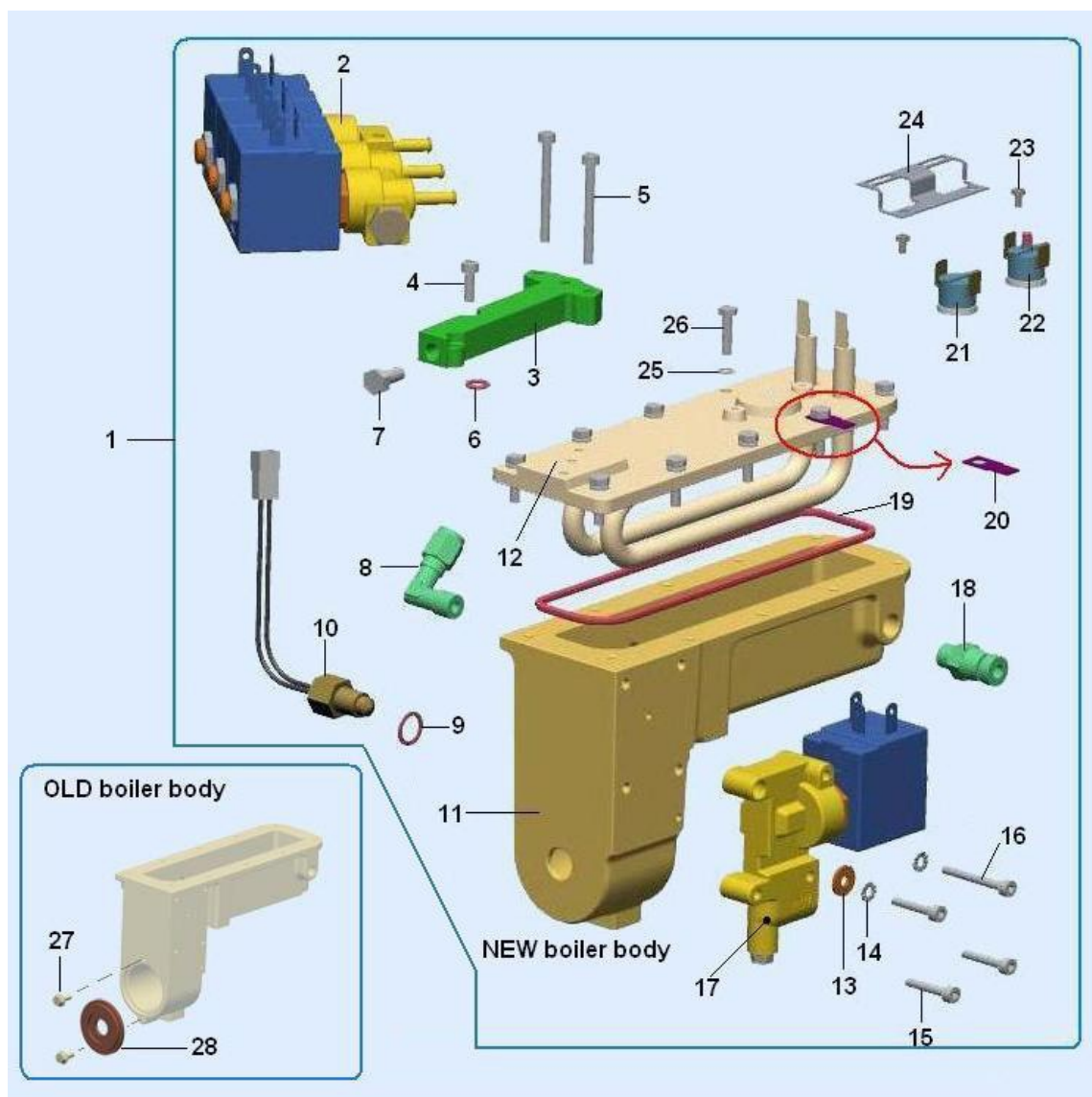
KIT FOR GRINDER WITH VERTICAL MOTOR (30)



KIT FOR GRINDER WITH VERTICAL MOTOR (30) - Item detail:

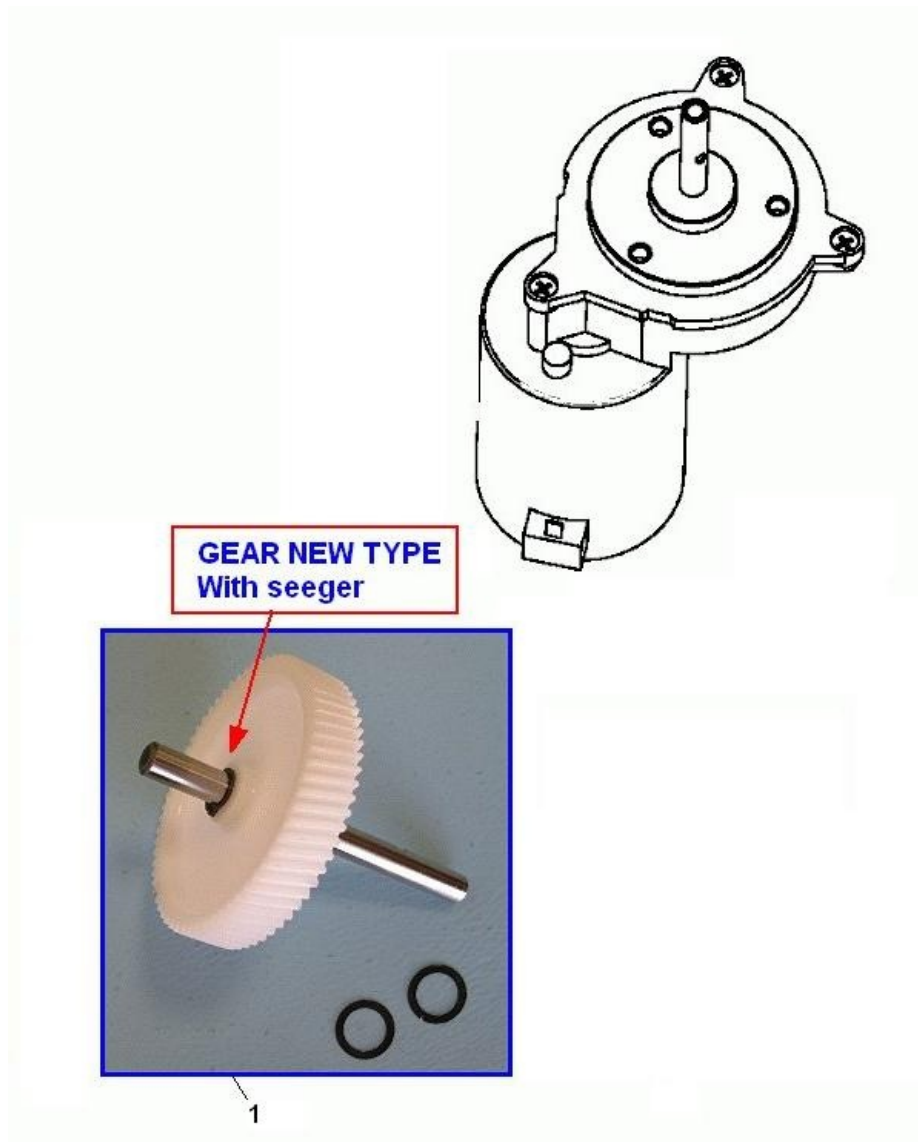
Position	Code	Options	Description
1	41038520		new grinder assy 24VDC ametekODE
2	20020616		24VDC grinder Ametek gearmotor
3	01586921		Grinder Ametek support
4	23004086		cabl damper(6*15 - rubber)able
5	05134715		grinder adjustment screw C2000
6	35168826		flat washer D.8,4*15,5*1,2
7	22126622		AMETEK FAST 4,8 grinder motor protection
8	37001116		Ø 6 seeger ring
9	36211316		O-ring 3262 NBR 70 SHODE
10	43018910-01		grinder chamber assy w/knob
13	32135316		MA6X12 cross-headed embedded hexagon Zn screw
14	43028311		40g food grease

BOILER COMPONENTS (922)



BOILER COMPONENTS (922) - Item detail:

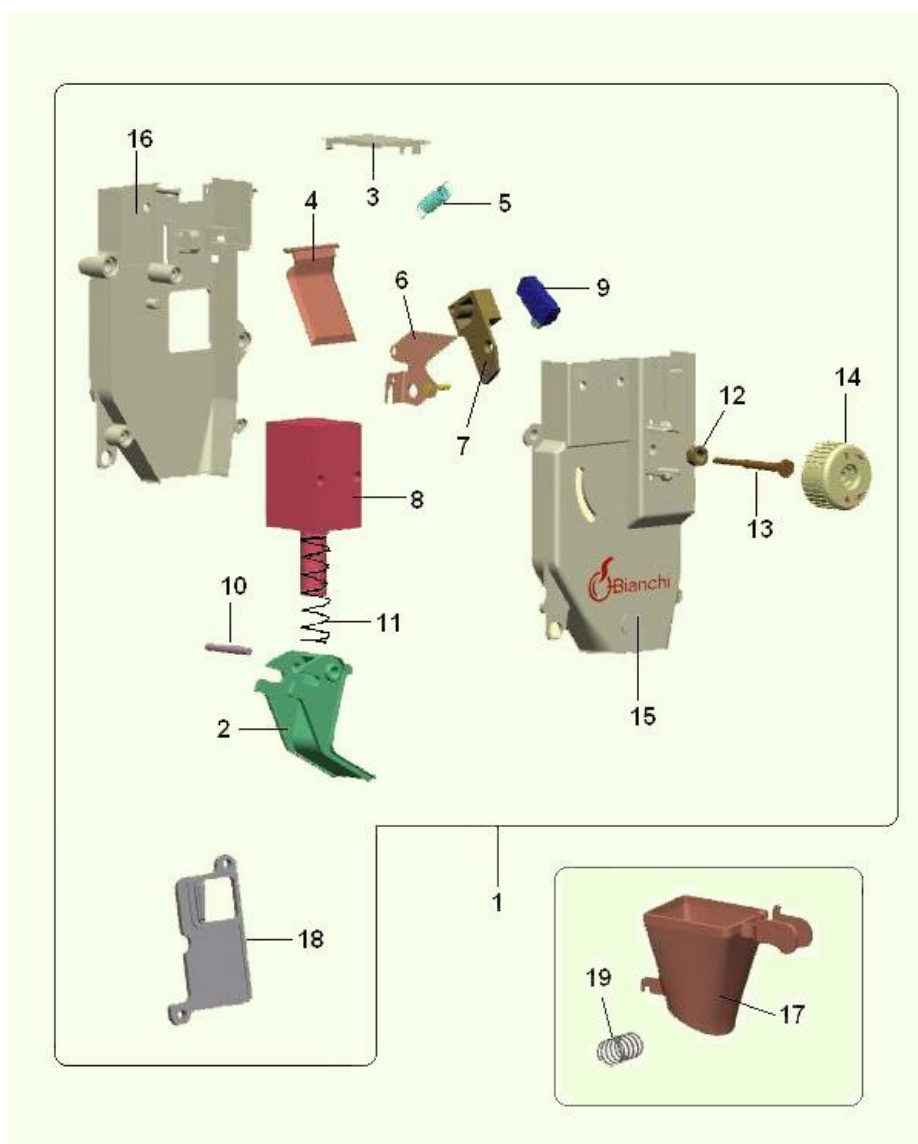
Position	Code	Options	Description
1	85003110-02		boiler assembly 3 el-valv
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	19059411-01		new electrovalve block spacer
4	32065416		4x12 screw
6	36350116		O-Ring 2025ODE
7	32125336		6 MA X 12 IX screw
8	04035326		elbow connection
9	18002516		copper gasket
10	26050826-01		Temp.sens. w/connector (inox)
11	13008021-02		espresso boiler body
12	29004312-01		heating element 1500W220V inox
13	35157616		plain washer Ø.4,3 ac.ODE
14	35160316		d. 4,2 IX self locking washer
15	32067916		TCEI 4MAx20 screw
16	32068216		4MAX30 screw
17	25020856		3ways elect.valve24Vdc(0-7,5b)
18	04040316		drain valve
19	05143815		boiler gasket
20	23020626		male tab
21	25020516		automatic recharge clixon110°
22	25020616-01		manual recharge clixon (135°)
23	32025116		TC 3MAx5 screw
24	01599411-02		Thermoregulator spring
25	35153426		washer
26	32055536		TCEI 4MAx16 screw
27	32050516		screw 4 MAx10
28	18007011		piston stop washer OT58

GRINDER VERT. - GEAR (336)

GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

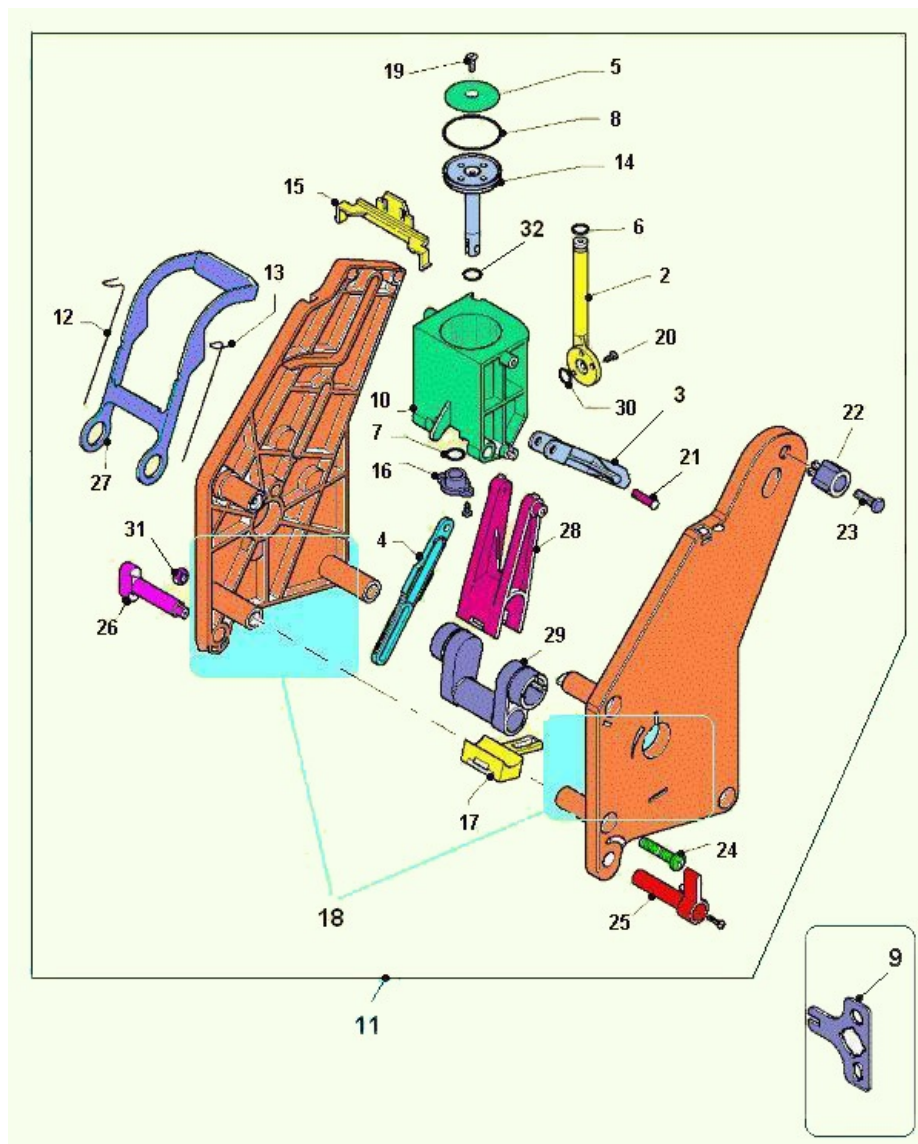
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

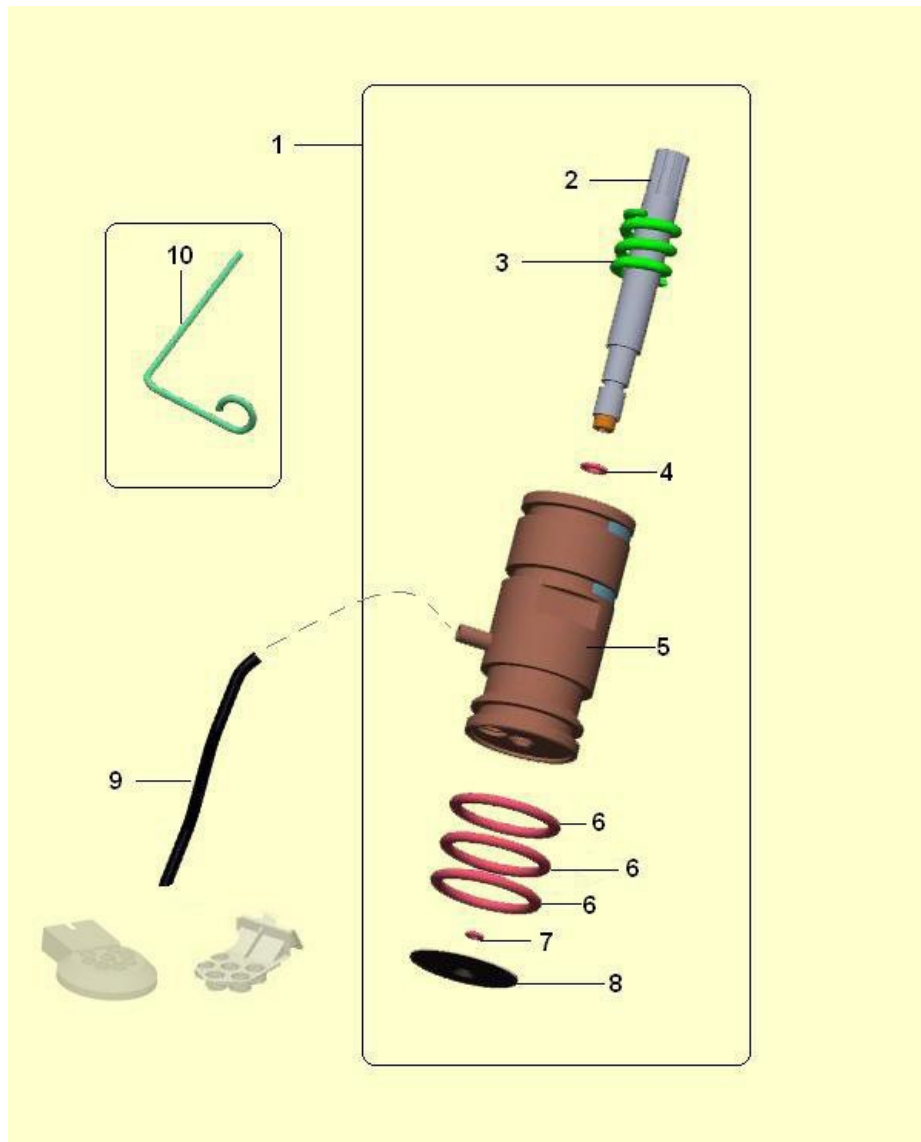
GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



ASSEMBLY PISTON(7) - Item detail:

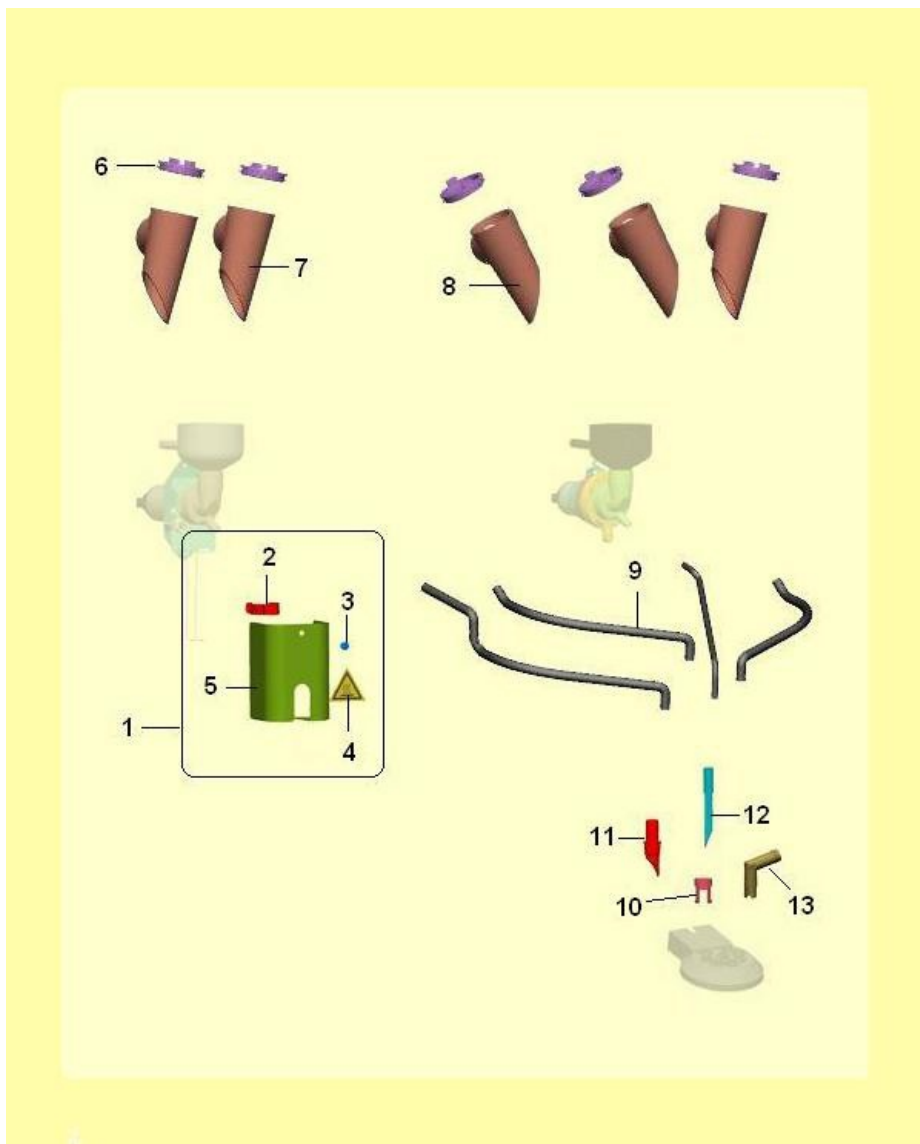
Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



LEI700ES01BVG - LEI 700 E5S PD IAV M S
 **INSTANT ASSEMBLY**

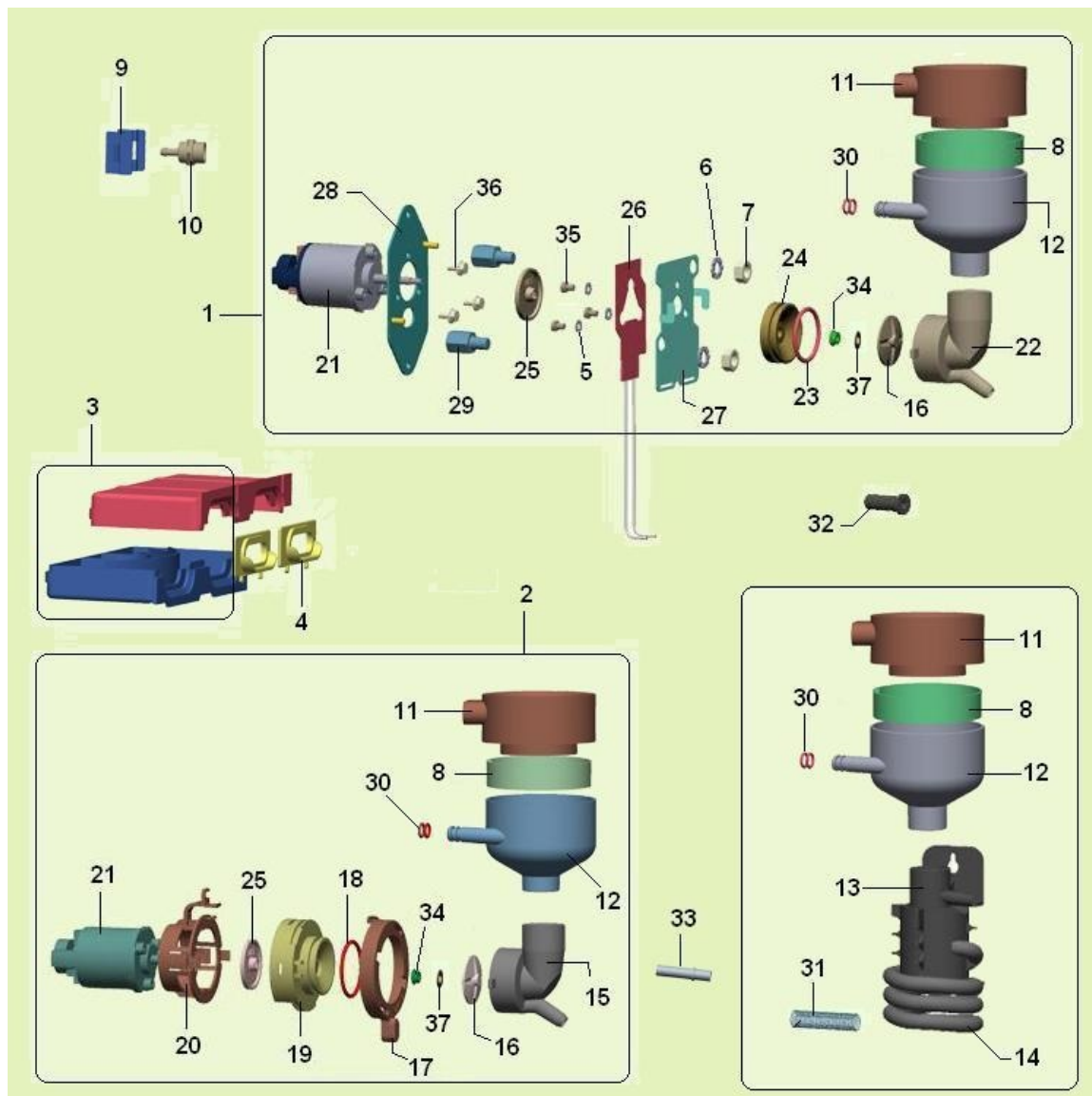
PARTS OF COMPLETION (1100)



PARTS OF COMPLETION (1100) - Item detail:

Position	Code	Options	Description
1	01833512		Heated bowl cover assy
2	23036116		hook with screw and nuter
3	33050196		4x7 aluminium blind rivet
4	30069411-01		temperat.safety sticker
5	01833311-01		Heated bowl cover
6	05160415-02M37		powder funnel cap brown
7	05160655		brown right powder funnel l=101
8	05160665		brown left powder funnel l=1011
9	09087823-02		brown sez silicon pipe 5x9
9	09087823M57		5x9 silicon pipe black am
10	05099615		nozzle bushsy
11	05096035		brown straight dispensing nozzle
12	05099715-01		white L=48 nozzlesy
13	05089815-03M37		brown elbow dispensing nozzle

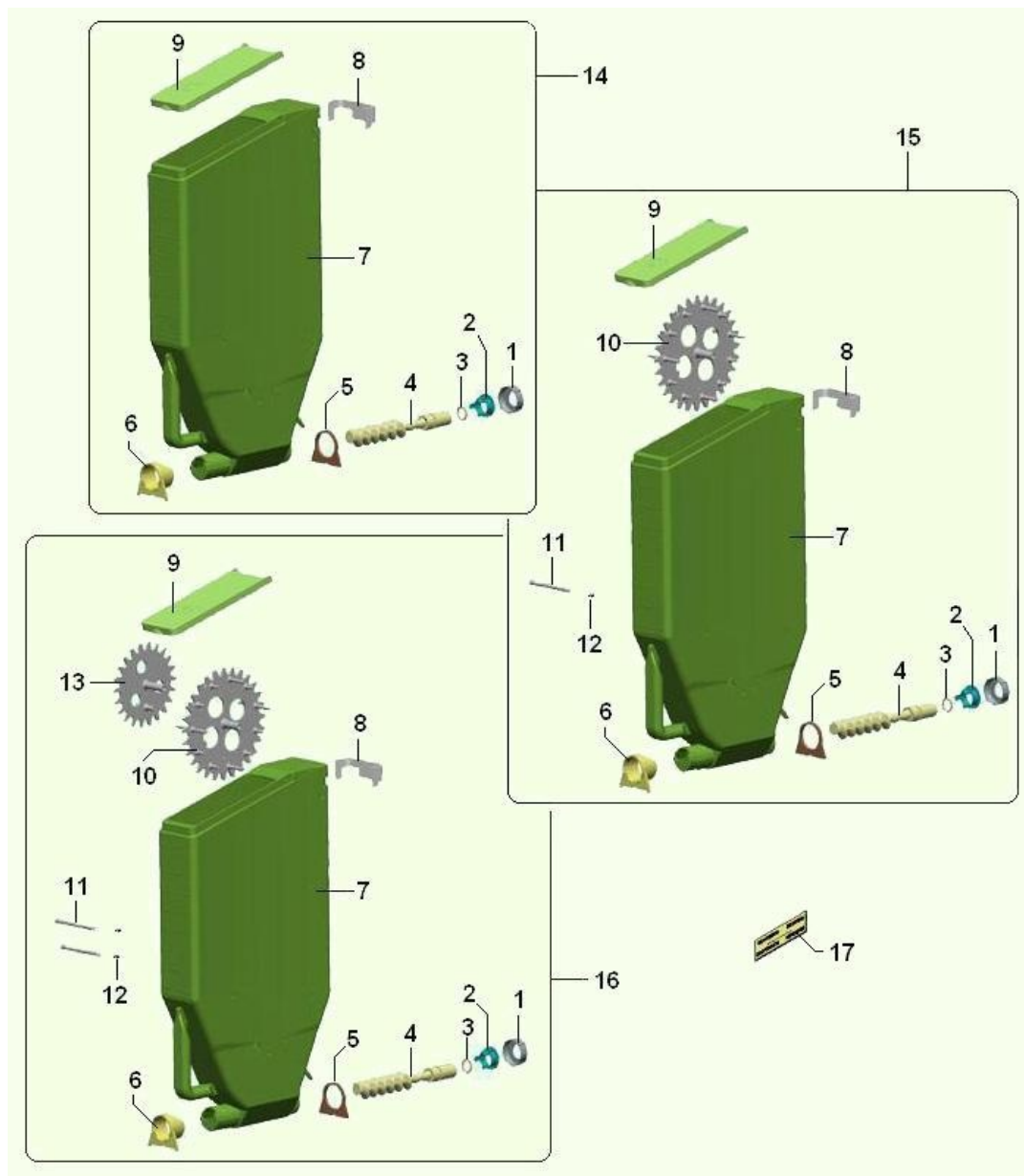
COMPONENTS FOR MIXERS x shelf 96067330 (993)



COMPONENTS FOR MIXERS x shelf 96067330 (993) - Item detail:

Position	Code	Options	Description
1	43126910		MB heat.chamber w/coll.+cover
1	43126910M37		MB heat.chamber w/coll.+cover
2	43126810M37		MB mixer w/collar+brown cover
3	43135310		upper/ lower aspirat box assy
4	05117615		vapor aspiration box opening
5	35160316		d. 4,2 IX self locking washer
6	35160616		Ø 8.3 self-locking washerODE
7	34103116		8MA hex nutODE
8	05132415M57		Black mixing bowl collar
8	05132425		brown mixing bowl collar06
9	05159025M37		rubber holder connection suppo
10	05132515M57		rubber holder connec.for 3,5 p
10	05132525		brown r. holder connec.for 3,5pipe
11	05113815M57		black AM mixing bowl cover
11	05113825		brown mixing bowl coveronL=53
12	05113745M57		mixing bowl L=10 black am
12	05113725		heated mixing bowlonL=53
12	05113745		brown mixing bowlonL=53
13	05141815-01M37		Brown tea serpentine support
14	09087843M57		7x11 black AM silicone pipe
14	09087843-02		7x11 brown silicone pipe
15	05111625		brown mixing chambert.frame silver
16	05111825		mixer impellert.frame silver
17	05240915M37		Mixing room blocking flange
18	36210716		OR 3131 gasketODE
19	05243112		Mixing room flange support as.
20	05241115-01M37		Motor support flange
21	20020016-01		24VDC mixermotor w/o cable
22	05137615		verton mixer chamberle
23	36212516		O-Ring 29,74x2,95 vitonODE
24	19033441		mixer basegroup
25	05154015		mixer protection disky grate(graph.)
26	29004216		20W 24V heating element(heat.mixer)
27	01830711		Heated bowl support
28	01830812		Heated bowl w/insert supp assy
29	19056531-01		Spacer nut L=26,5Aristos
30	36203816		OR 106 6,75/1,78 gasketODE
31	07017711		tea serpent. spring-971
32	05102215M57		mixer camber reductor black
32	05102225		brown mixing chambersy
33	05122415M57		AM milk reduction
33	05122415		milk reductionnion
34	36351215		green V-seal gasketODE
35	32060116		M4x5 screw
36	32050416		M4x8 screw
37	35155236		level ground washer Ø 4.3 IX

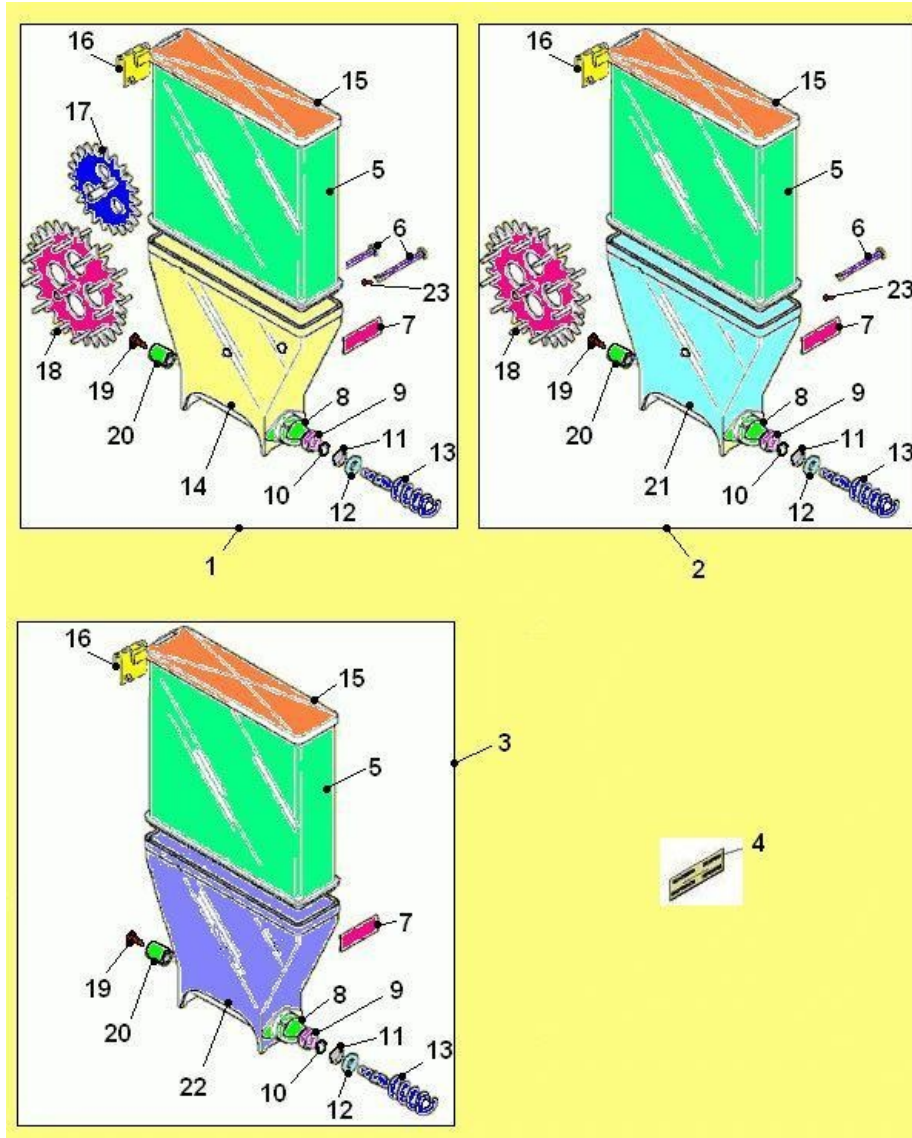
NEW CANISTER DOSER (1198)



NEW CANISTER DOSER (1198) - Item detail:

Position	Code	Options	Description
1	05277815M00	NUT	
2	05277615M79	bush	
3	36364016	Joint 3068	
4	05277915-01M79	COCHLEA	
5	05280915M79	prod canister rear foot	
6	05280815-02M79	prod canister front foot	
7	05277555M00	product canist H495 18,5nozzle	
8	05292415M79	Rear hook product canist	
9	05277715M79	product canister cover	
10	05112215-02	main cogwheel for canister	
11	05133115-01	canister pivotpipe	
12	05160215	wedge for canister pivotr	
13	05112315-01	secondary cogwheel for caniste	
14	96073540	canister H505 w/out wheel18noz	
15	96073550	canister H505 1wheel 18nozzle	
16	96073560	canister H505 2wheels 18nozzle	
17	30064911-01	Batcher box PVC labels	

CANISTER DOSER POWDER (654)



CANISTER DOSER POWDER (654) - Item detail:

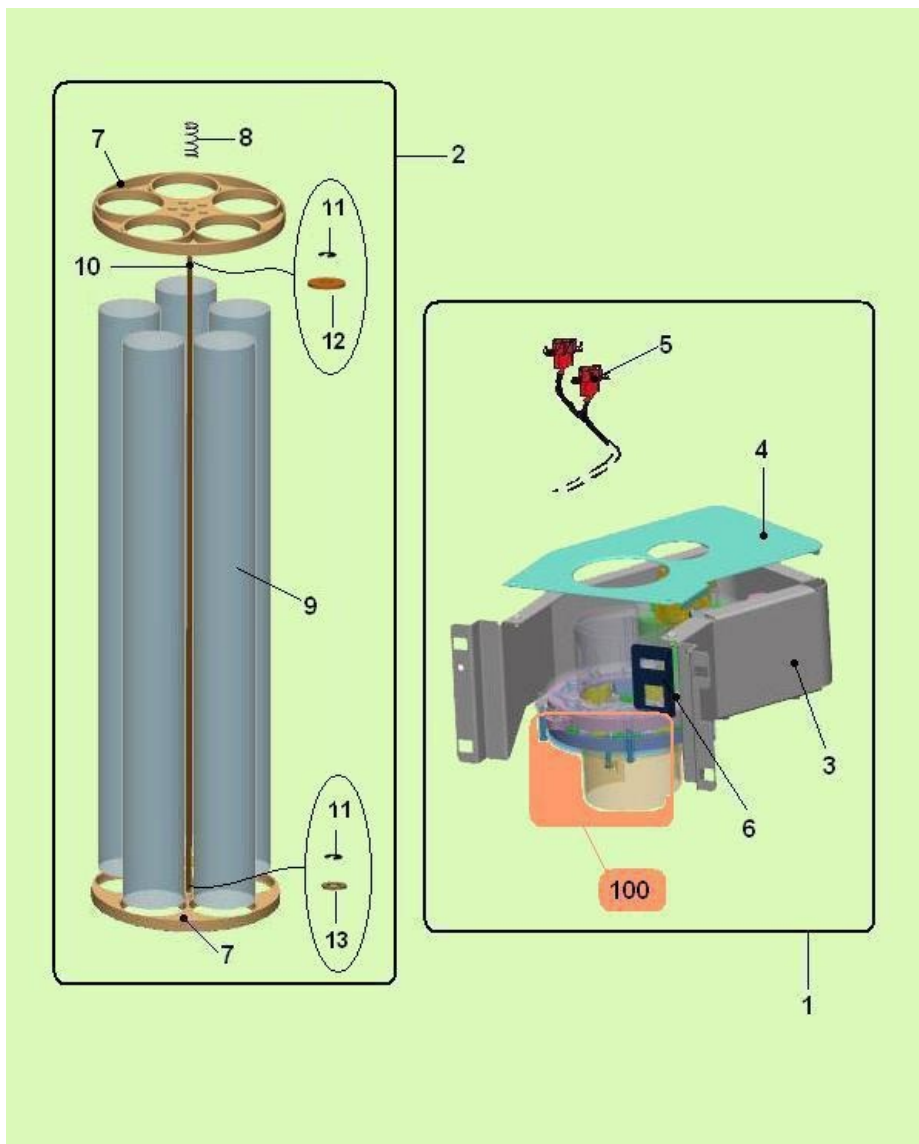
Position	Code	Options	Description
1	96035620-01		2 wheels prod. canister (high)k
2	96034330-01		new canister assy (1 wheel)k
3	96034420-01		big prod.canist. without wheel
4	30064911-01		Batcher box PVC labels
5	05112715		hight product canisterr
6	05133115-01		canister pivotpipe
7	05113415		hookonL=53
8	05158515-01		auger for product canistery grate(graph.)
9	05112535		auger pin bushing
10	36200616		Oring 15x2
11	36250016		DI 043 gasketODE
12	05113215		sealing bushing for augeronL=53
13	05124515		dispensing augerl
14	05158615-02		Lower product canister 2wheels
15	05112915		canister lidonL=53
16	05113015		hook for canisteronL=53
17	05112315		secondary cogwheel for canister
18	05112215-02		main cogwheel for canister
19	32222916		2,9x13 self-tapping screw
20	05113315		auger jointonL=53
21	05158625-02		1W Lower dispenser canister
22	05158635-02		Lower canister w/out wheel
23	05160215		wedge for canister pivotr

Group charts



LEI700ES01BVG - LEI 700 ESS PD IAV M S
 **DISPENSER**

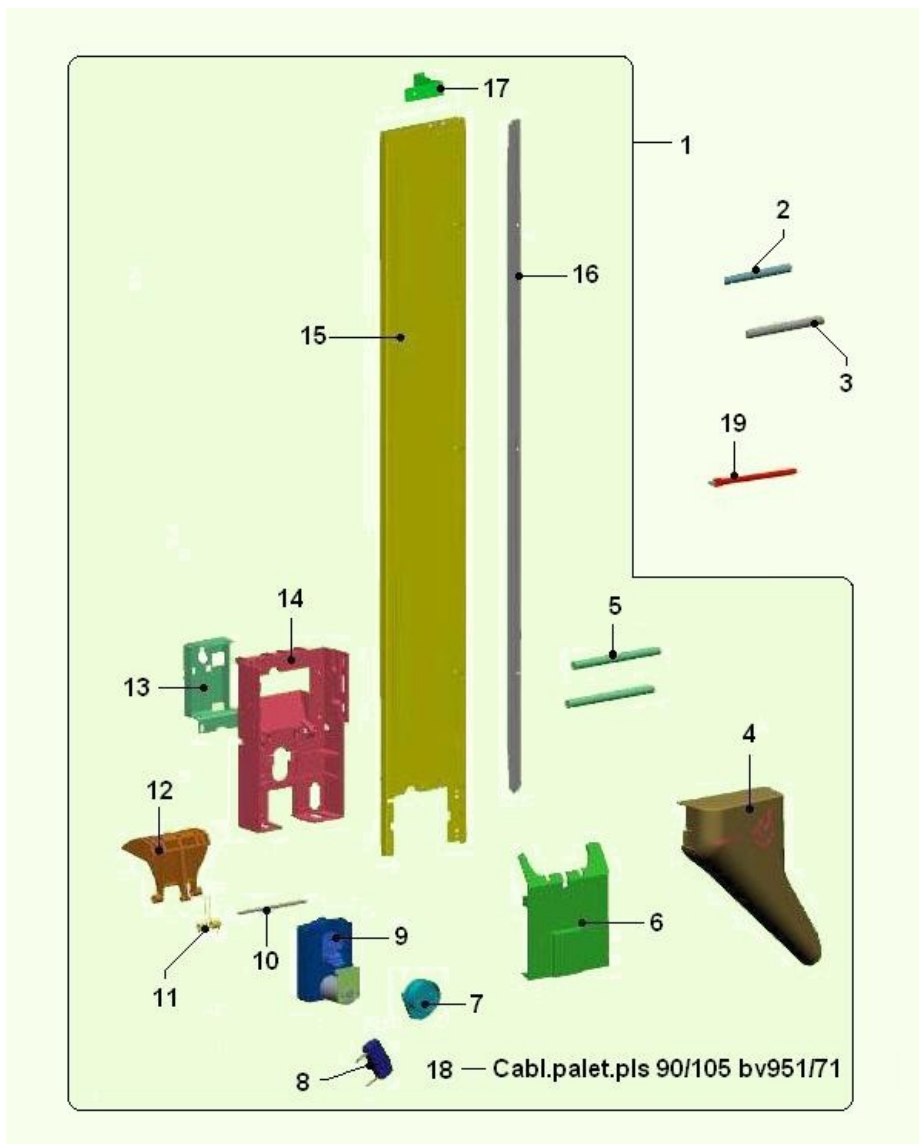
ASSEMBLY COLUMN AND DISPENSER CUPS (1102)



ASSEMBLY COLUMN AND DISPENSER CUPS (1102) - Item detail:

Position	Code	Options	Description
1	28011130-06		BV971 cup disp.assy
2	28006950		SI-VE 75X77 cups turret assy
3	01826641-02		cup dispenser frame
4	01826741		BV971 IVS cup dispenser cover
5	22178612		BV970IVS cup dispenser wiring
6	01826811-01		Cup dispenser connector plate
9	09094111		75x77 PVC transp.pipe581
10	19059311		Cup column rod
11	37001016		snap ring
12	35157816		Ø 5.3x15x1.5 plain washer
13	35155316		flat washer D. 5,3*10*1 ZN
100	1349		COMPONENTS DISPENSER CUPS (628)

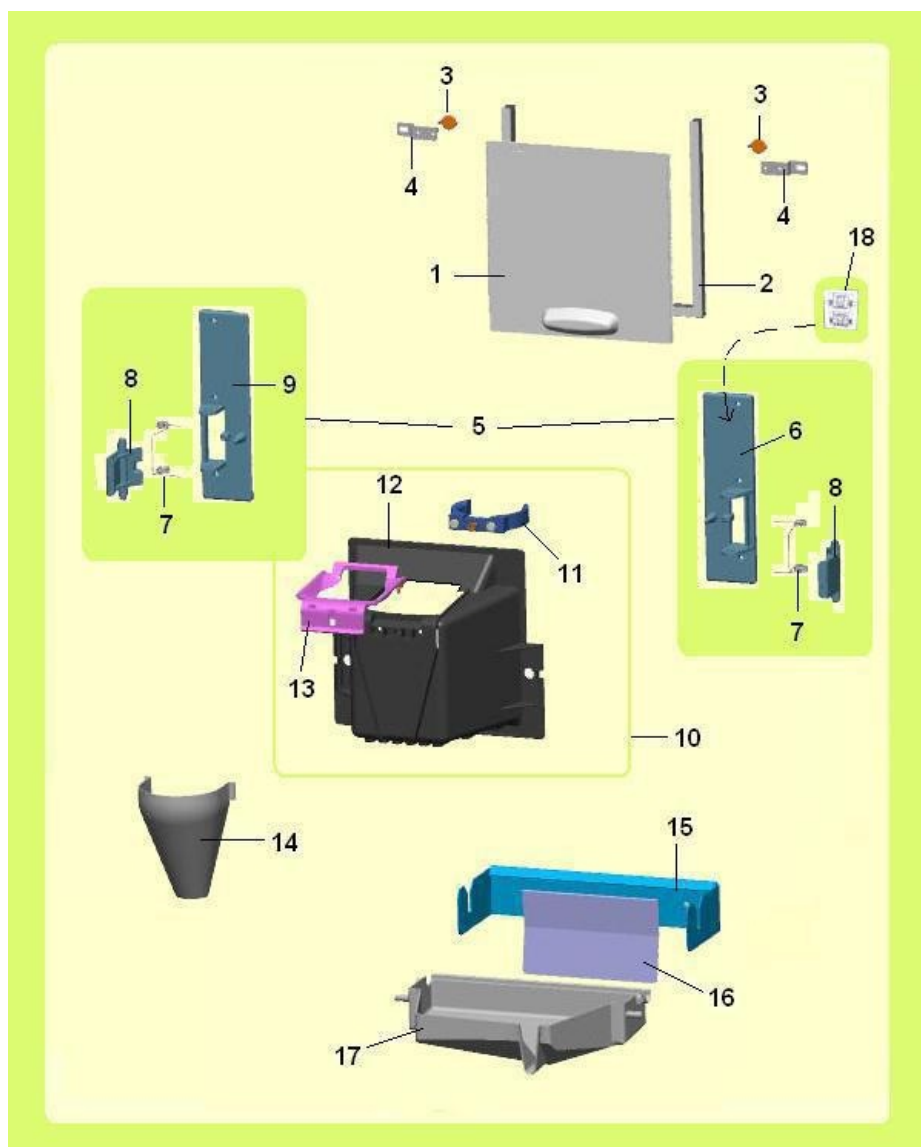
STIRRERS DISPENSER (1103)



STIRRERS DISPENSER (1103) - Item detail:

Position	Code	Options	Description
1	91007370-01		spoon dispenser assy LEI700
2	12004611-02		Metal weight for spoons 90mm
3	12013611-02		Metal weight for spoons 105mm
4	05241415-02M00		Spoon slide right BV951
5	12047111		spoons ejection tube
6	05241615M05		grey spoon box cover
7	05241515-03M00		Spoon dispenser moving cam
8	26029626		microswitch(proof)7
9	20020926-03		24DC 25rpm motor for spoondisp
10	19059811-01		Iris spoons ejector shaft
11	07021731		Cup disp.90/105foot spring 1,3
12	05149015-02M37		Spoons ejector for iris es
13	01839912		IVS spoon disp.frame w/inserts
14	05241315-03M05		grey spoon box
15	01837711-05		Spoons container L=90-105
16	01837811-05		Spoon dispenser spacer L=90
17	01914511		spoondispenser bracket
18	22180132		sp.disp.cable 90/105 BV951/971
19	24023010		spoon weight magnet

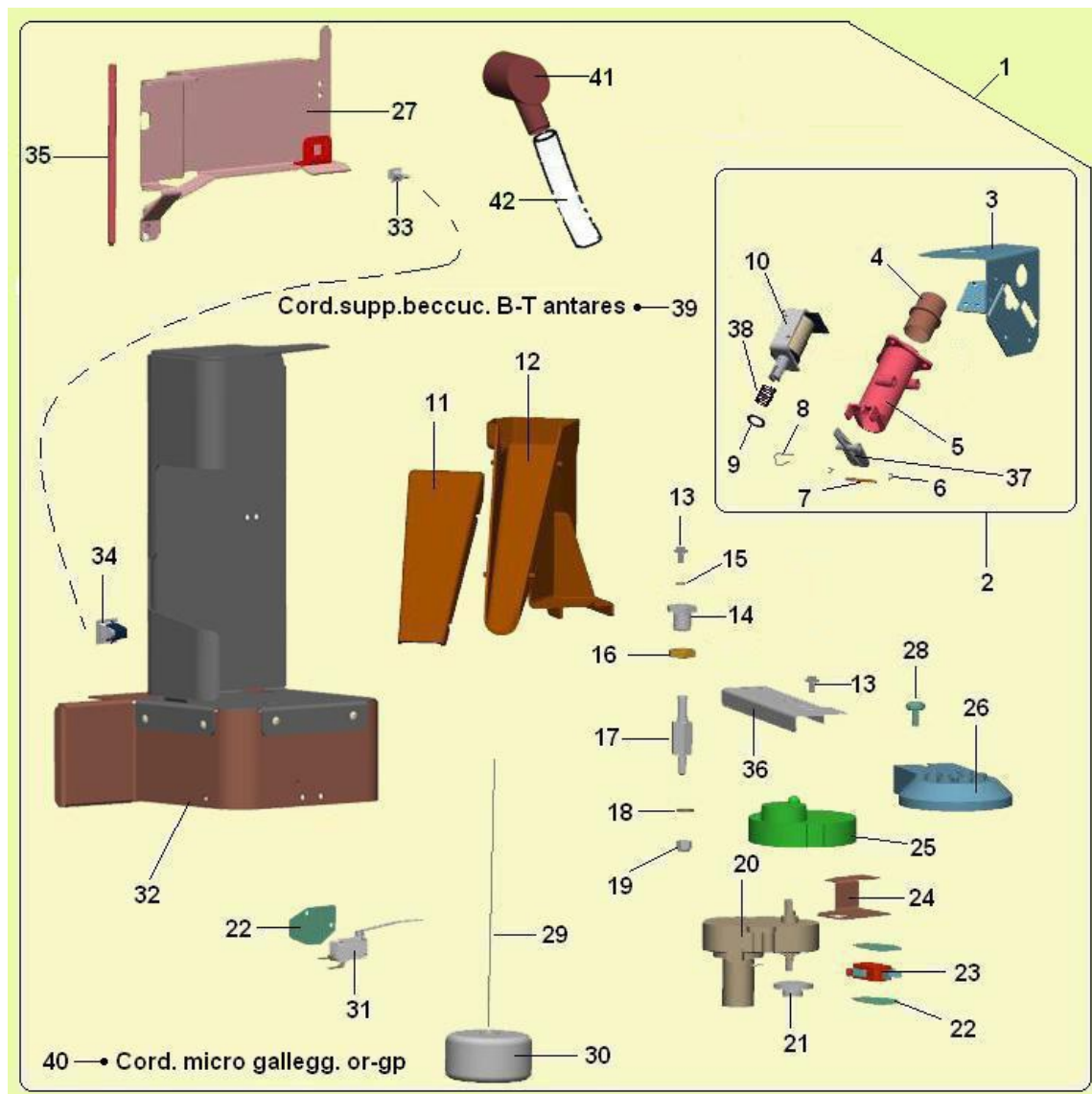
DISPENSER BREWING (1104)



DISPENSER BREWING (1104) - Item detail:

Position	Code	Options	Description
1	05272715-02M00		dispensing chamber door
2	08026416		LEI700 cup station gasket
3	33072916-01		BV931 door slow fall
4	01930311		DAMPER SUPPORT
5	43127110		cup station support LT/RT assy
6	05103325-01		black cup station lever suppor
7	07017311		catch lever spring-971
8	05103525-01		black cup station lock-lever
9	05103425-01		left cup station support blac
10	05108320-01M09		black cup station
11	05000315M09		black cup fork
12	05103225-01		black cup station
13	05266315M09		Cup station protection collar
14	05103815-01		dispensing chamber funnelk
15	01914111-01		drops tray support
16	01869311-01		Platinum drop tray lever
17	05103715-02M09		drops collection tray black
18	30273111		Cup station precaution labels

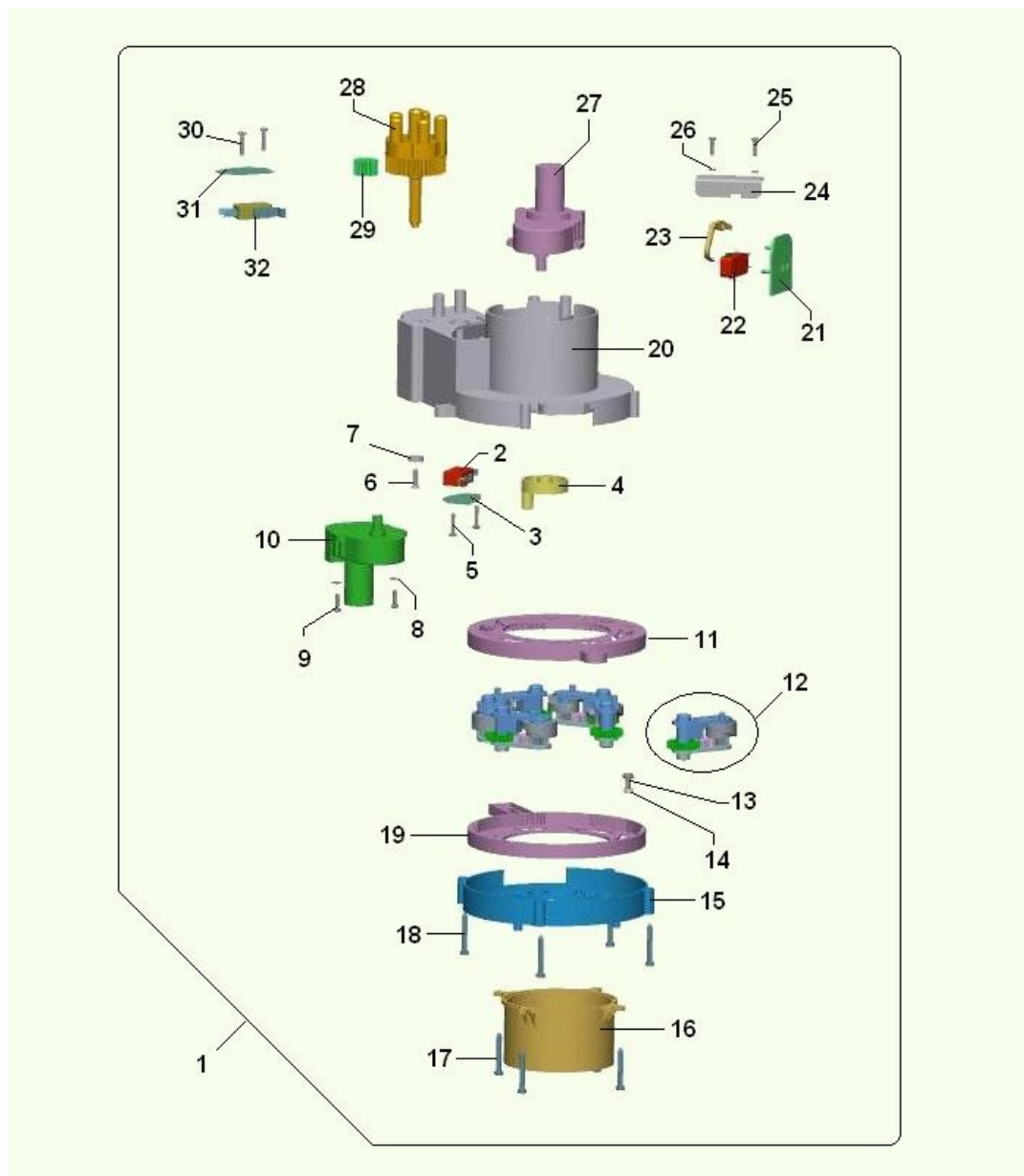
ASSEMBLY SUPPORT NOZZLES SUGAR (1101)



ASSEMBLY SUPPORT NOZZLES SUGAR (1101) - Item detail:

Position	Code	Options	Description
1	96072210-01		sugar nozzle supp assy BV972ED
2	96032820		Ant.sugar supply support assy
3	01519622-01		Antares sugar flange supp.assy
4	05096215		sugar pipe connectionle
5	05104715-02M37		Sugar supply brown flange
6	37000816		seeger ring
7	00110823		lever's fulcrum pin
8	00110824		electromagnet ring
9	35156626		Ø 9.2 plain washerODE
10	20008946		24V DC 15% magnetew
11	05138025		brown sugar slide coverle
12	05137925		antares brown sugar slidele
13	32050416		M4x8 screw
14	19057411		nozzle arm bushgroup
15	35155216		plain washer for 4M screwODE
16	04014111		hexagonal nut 1/4GASassy
17	19057311-04		Antares nozzle arm pin
18	35155416		6.4 plain washer
19	34110416		6MA hex nut
20	20018816-01		24V 2,2nF 100V gearmotor
21	05110715		orion micro camrame
22	08004111		microswitch insulationr spring
23	26005126		microswitch with wheel
24	01630011-01		micro supportantar.graph.
25	05089715M37		nozzle drive cam brown
26	05089925-02M37		8 pos.nozzles supp.flange PA66
27	01835012-01		Sugar nozzle rotation supp.as.
28	19043521		fixing knobgroup
29	22021116		0,80 nylon wirem.
30	05074412		floater assemblye
31	26013726		too full microswitchm
32	01831592		BV952/972 EDF nozzle support
33	33072716		Richco DCS-4 latch pin
34	33072816		Richco DCS-7 release spring
35	12017631		BV931 cup disp.rotation pin
36	01509811-01		Antares nozzles arm support
37	05123715		doser lever with holel
38	07016911		sugar doser spring-971
39	22111312		nozzle support cable low volt.antares
40	22130312		orion GP micro floater cableble
41	05123015M37		BROWN SUGAR NOZZLE
42	09027653-01		PVC pipe sect 20x26 FDA

COMPONENTS DISPENSER CUPS (628)



COMPONENTS DISPENSER CUPS (628) - Item detail:

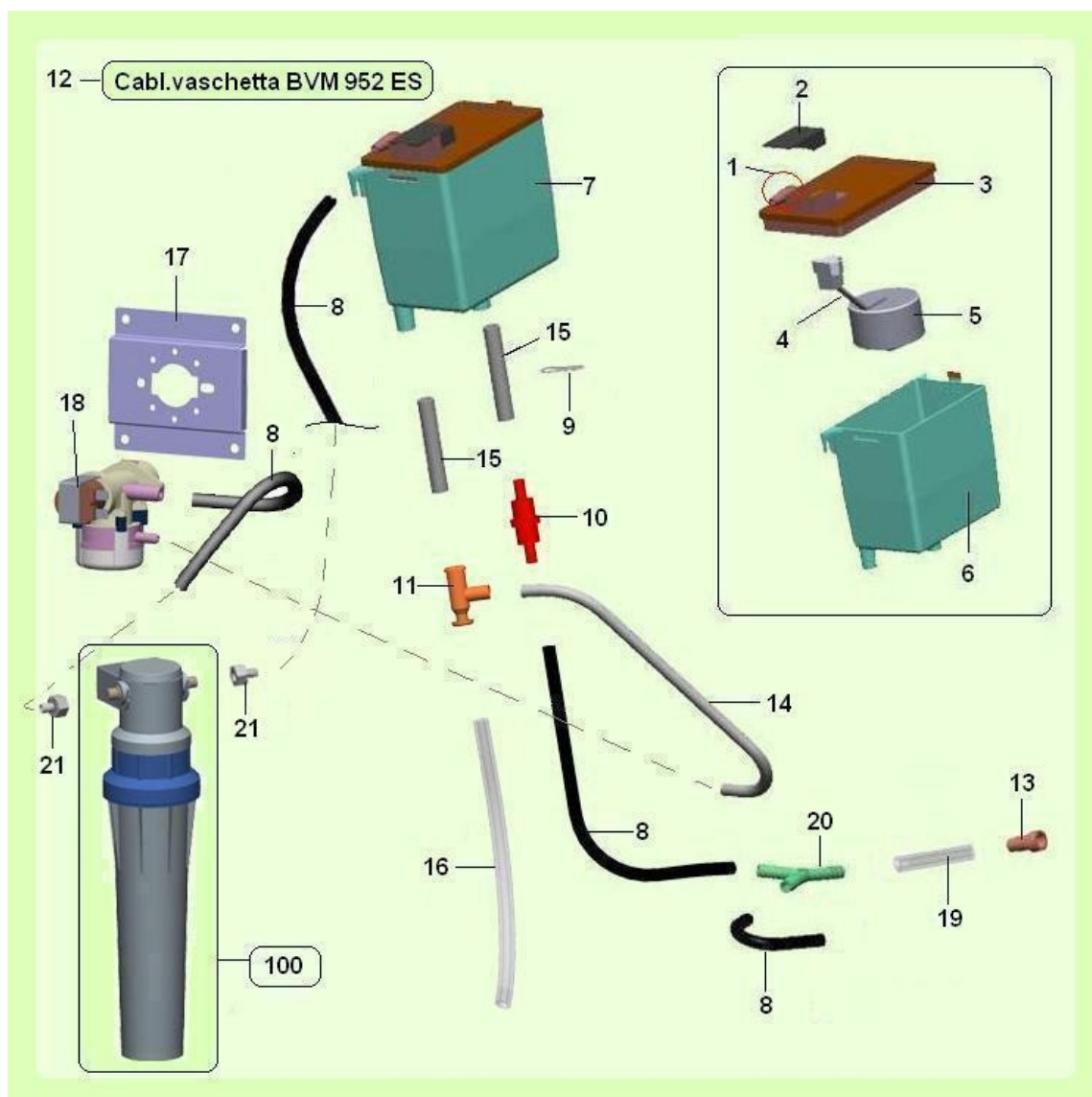
Position	Code	Options	Description
1	28007110-01		OR-SI-ANT cup dispenser assy
2	26005136		microswitch with wheelm
3,31	08004111		microswitch insulationr spring
4	05121115		ring movement camite
6	32230566		screw self-tapping 4x18
7	05136215		bushsp.
10	20019316-01		24V DC gearmotor (NEW)
11	05120915M37		cup diam.regulation ring brown
12	05131020		CUP DISPENSER COCHLEA ASSY
13	32060616		4MAx12 screw
14	34102816		4MA hex nutODE
15	05120615M37		cupdispencer lower cover brown
16	05121015		pegaso funnelite
17	32222816		2.9x9.5 self-tapping screw
18	32010936		4,0X30 UNI9707 tapping screw
19	05120815M37		cups ejecting ring brown
20	05140115M37		upper cover c/pop brown
21	05121215-01M37		Cup dispen.microswitch supp.brown
22	26017016		micro without lever 10gr-m
23	05121315-02		cup presence sensor
24	01576411		microswitch support bracketblue
25,9	32025516		3max10 tc screw
26,8	35160216		self-locking diam.3.2
27	20018416-01		24VDC 12RPM 2,2nF 100V gearmotor
28	05136015		cam for cup turret rotationsp.
29	05136115		cup dispenser motor pinionsp.
30,5	32025716		3MA x 16 TC screw
32	26005156		micro with leverm

Group charts



LEI700ES01BVG - LEI 700 E5S PD IAV M S
 **HYDRAULIC COMPONENTS**

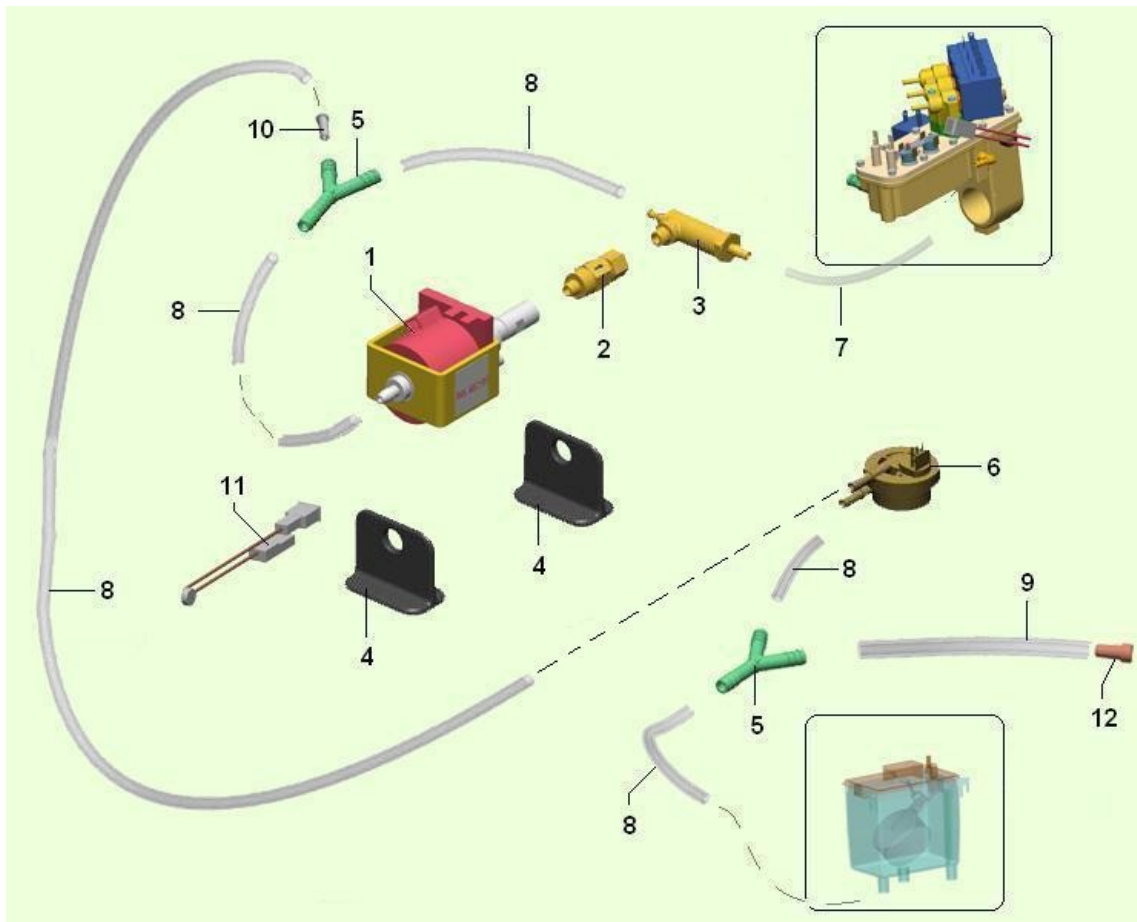
ELECTROVALVE AND WATER CONTAINER INPUT WATER (1105)



ELECTROVALVE AND WATER CONTAINER INPUT WATER (1105) - Item detail:

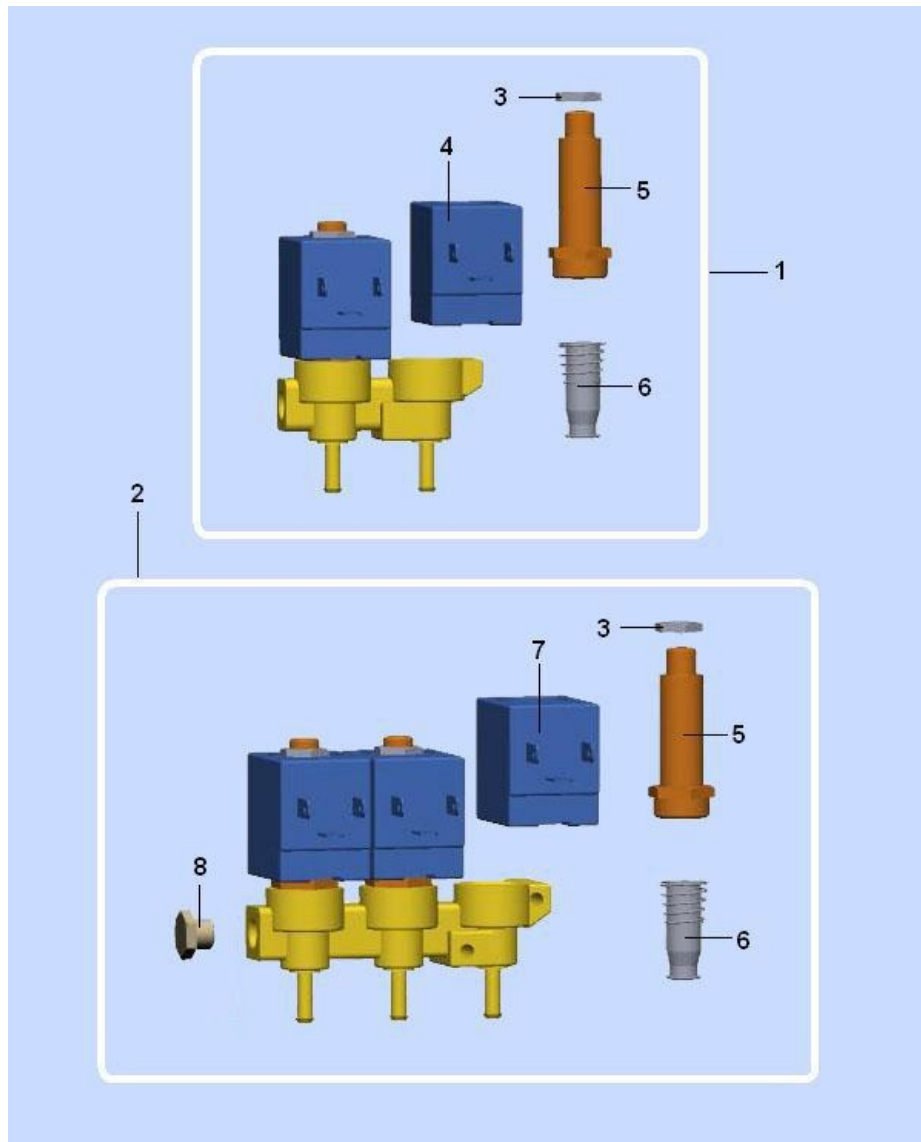
Position	Code	Options	Description
1	43132016		black ixef junction
2	43131716		microswitch for water tank
3	43131916		water tank cover - black
4	43131516		white cam for w.tank 93012040
5	43131616		floater 50cc for 93012040
6	43001116		tank for 93012010 airbreakr-break
7	93012040		water tank - 1mic. 303-901
8	09087823M57		5x9 silicon pipe black am
9	07010711		clapper-971
10	16014316		water filterer
11	05147615		T connection for pls boiler.tray grate
12	22183612		BVM952 ES. tray cable
13	05036515		drain tube plugipe 8
14	09029763-01		5x9 transparent silicone pipe
15	09029753-01		8x12 silicone transp.pipe
16	09027623-01		12x16 L=700 PVC pipe
17	01978811-02		E.V. universal support
18	25021116		elecrovalve anti overflow 24VDC(1200cc)
20	05240015M00		3ways connector 9mm ext.
21	04065016		Rubber holder3/8F C/OR 3043SIL
100	1895		DEPURATORI WATER + MORE (977)

PUMP WATER & FLOW DETECTOR (1235)



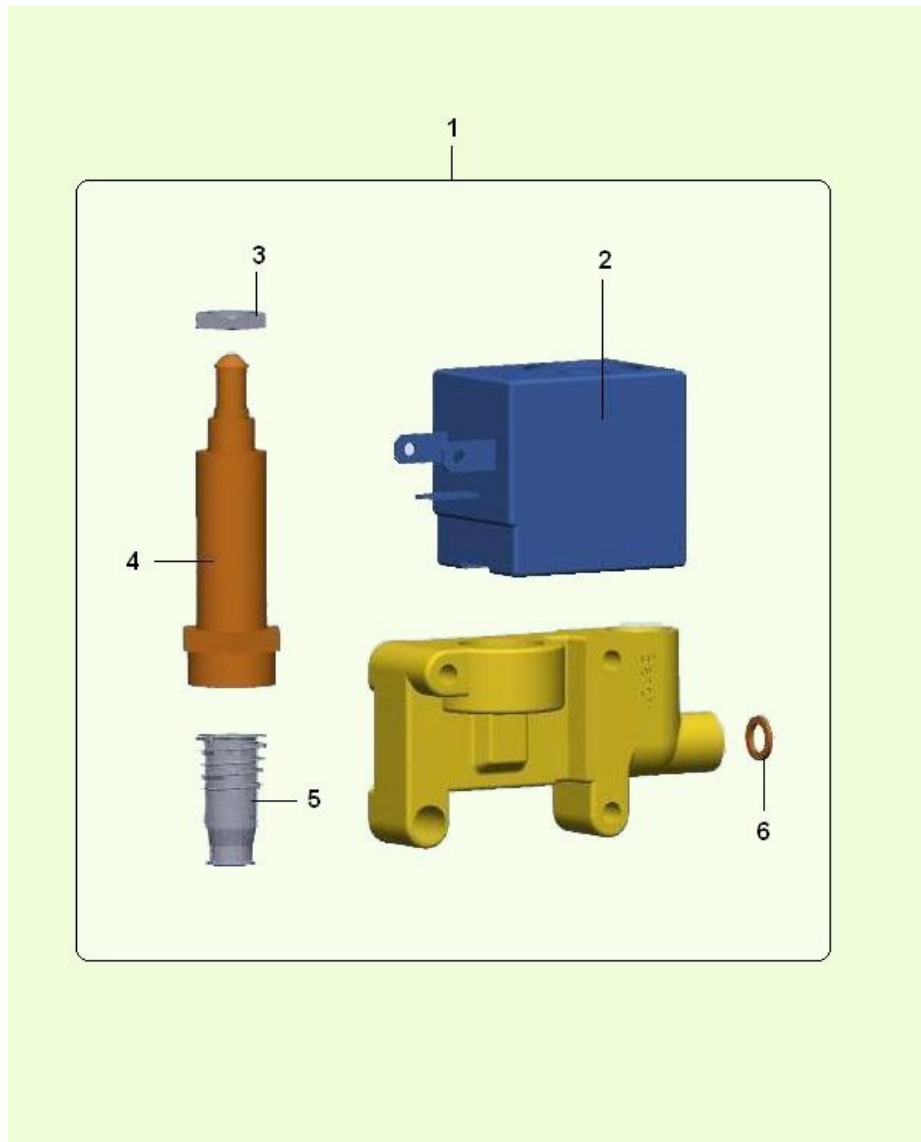
PUMP WATER & FLOW DETECTOR (1235) - Item detail:

Position	Code	Options	Description
1	27003316		EX5 230V-50Hz Ulka electropumpy-pass
2	04041016		anti return valve male/female4 DM7,5
3	04040916-01		11BAR PRO SAFETY VALVE
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	05240015M00		3ways connector 9mm ext.
6	24012116		flow sensorer
7	09085423		4x6 teflon pipe581
8	09029763-01		5x9 transparent silicone pipe
9	09029753-01		8x12 silicone transp.pipe
10	05102225		brown mixing chambersy
11	25022616-01		Clixon Microtherm F11 100°
12	05036515		drain tube plugipe 8
13	09087843-02		7x11 brown silicone pipe

COMPONENTS EL-VALV. 2 VIE DC OLAB (929)

COMPONENTS EL-VALV. 2 VIE DC OLAB (929) - Item detail:

Position	Code	Options	Description
1	25021426		2 ways 24V DC 2el-valves assy
2	25021516-01		24VDC group of 3EV 2ways d.2mm
3	43050616		Coil locking nut
4	41037116		OLAB coil 3W 24VDCODE
5	41037316		OLAB armature tube 2WODE
6	41037216		OLAB plunger 2WODE
7	25019416B		electrovalve coil 25019416
8	43031516		Threaded cap 1/8NICH.6084/2N

COMPONENTS EL-VALV. 3 VIE OLAB (930)

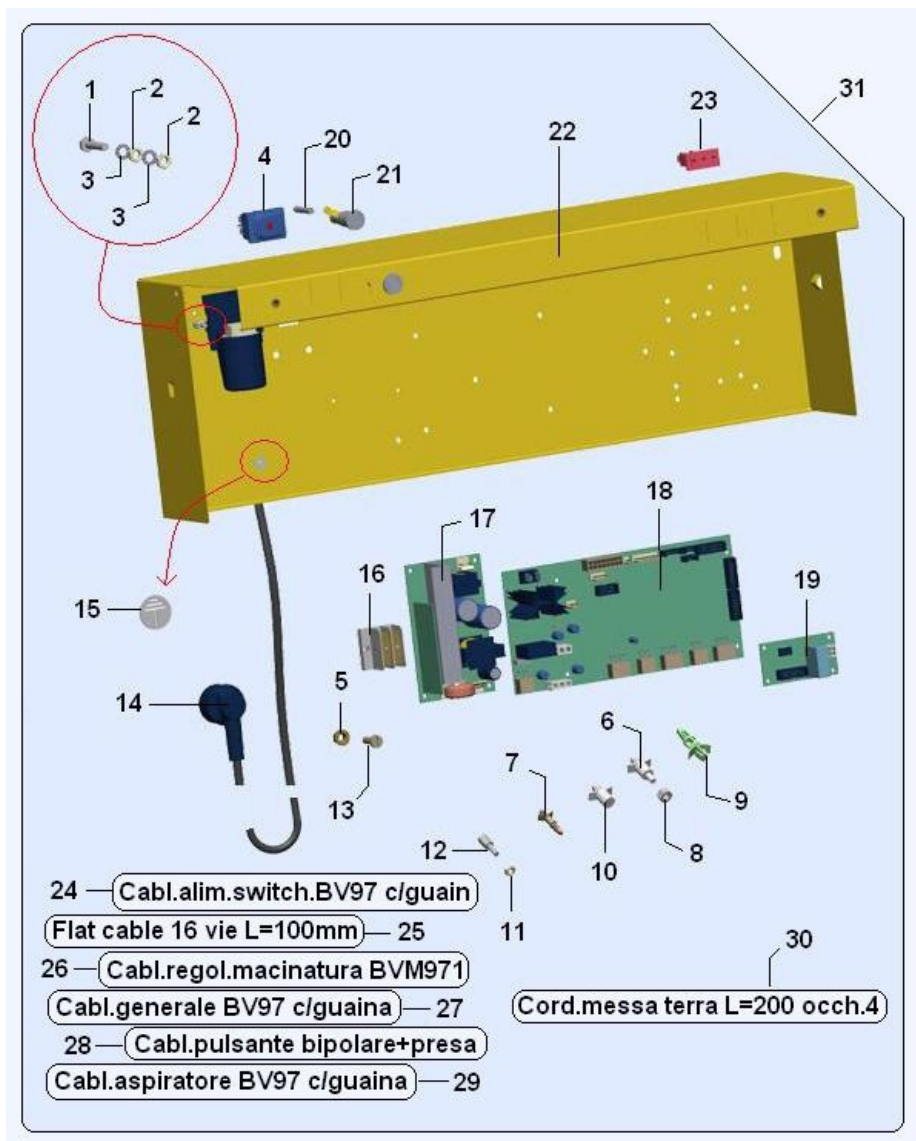
COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

Group charts

 **LEI700ES01BVG - LEI 700 E5S PD IAV M S**
 **ELECTRICS & ELECTRONICS**

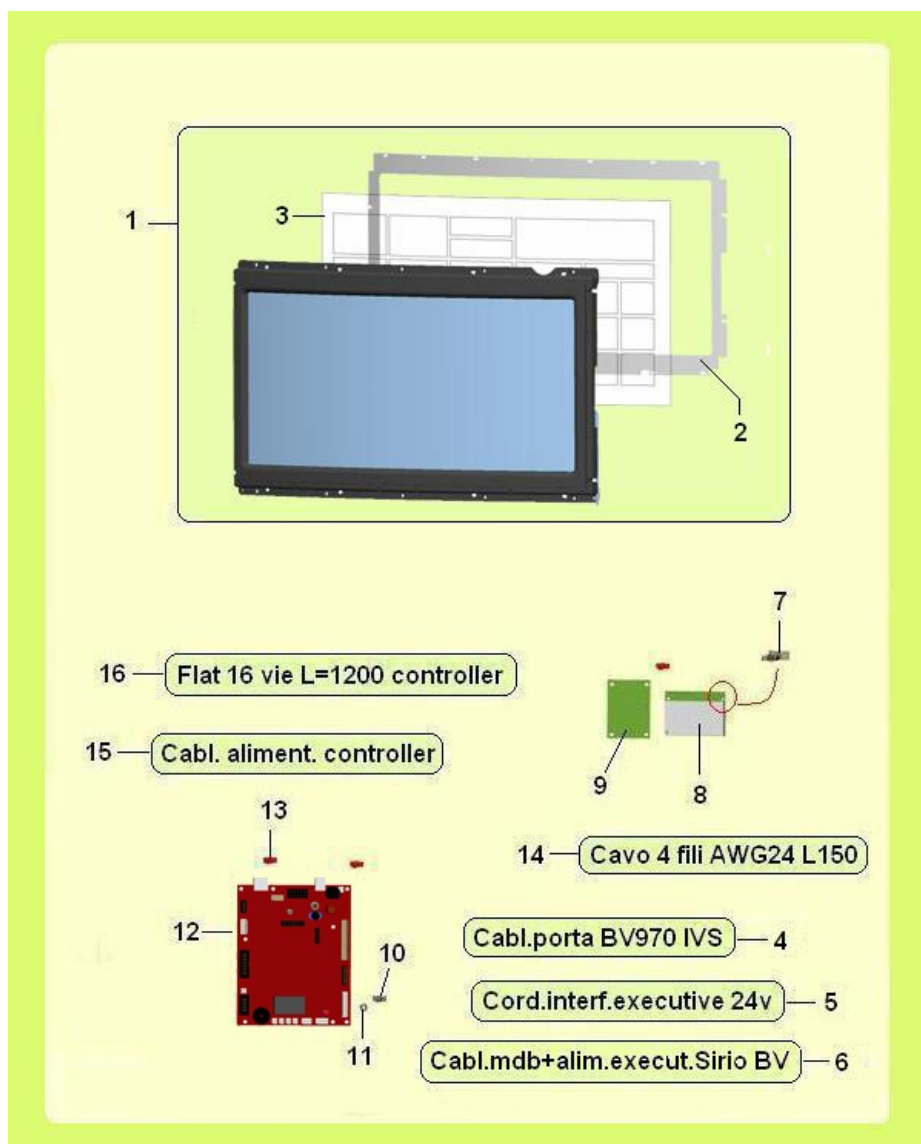
ASSEMBLY ELECTRICAL BOX LEI 700 (1106)



ASSEMBLY ELECTRICAL BOX LEI 700 (1106) - Item detail:

Position	Code	Options	Description
1	32055726		allen screw 4max*20
2	34102826		Brass nut 4MA7
3	35160316		d. 4,2 IX self locking washer
4	26007336		bipolar switch 16A 250V
5	34115316		M4 nut with washerODE
6	33065526		L=10 card spacerODE
7	33072046		PLASTIC SPACER M/F M3 L.7,9
8	33065726		4M nut for board spacerODE
9	05195216		board spacer6
10	33065116		power board supp.spacerODE
11	34102716		M3 hexagonal nut
12	33071926		Metal spacer M/F/ M3L.
13	32060616		4MAx12 screw
14	26026326		net filter quick connection with cable
15	30077911		ground plate pegasor
16	23038816		BVM plugs assyer
17	26048356-01		switch powersupply24V120W/360W
18	26048416-01		Blue SMT micro256K POWER board
19	26048616		Grind.Calibr.power board expansion SMT
20	23014916		10 Amp. fuseable
21	23017316		6.3x32 snap-type fuse holderable
22	01828821-05		complete electronic box
23	23014416		socket 2P+Gable
24	22177512-01		BV97pow.sup.swit.cable w/shea.
25	22175412		16pins flat cable 100mmable
26	22175312		bvm971 grinder auto calibrat.cable
27	22177412-03		BV970IVS gener.cable w/sheath
28	22185912		Plug+bipolar button cable
29	22177712-01		BV97 aspirator cable w/sheath
30	22043022		GROUND WIRING L=200
31	94034330		electr box assy LEI700 MC

MASTER BOARD AND KEYBOARD (1099)



MASTER BOARD AND KEYBOARD (1099) - Item detail:

Position	Code	Options	Description
1	26061710		LEI700 BVG keypad assy
2	06004111		back cover for keyboard
3	30272831-01		BVG label holder
4	22177812-01		BV970 IVS door wiring
5	22084222-01		executive cablem.
6	22172312		bvm970mdb+executive supply cable
7	33072046		PLASTIC SPACER M/F M3 L.7,9
8	26060616		keypad controller LEI700 SAW
9	26059516		LEI700B 180M SAW/CPU interface
10	33065526		L=10 card spacerODE
11	33065726		4M nut for board spacerODE
12	26027336-04		Red SMT w/micro256K CPU board
13	05195216		board spacer6
14	22203512		4Ways AWG24 L=150 cable
15	22197512		power supply cable int cpu/saw
16	22197612		16 ways L=1200 controller flat