

Bianchi Vending Group - Spare Parts
Catalog:

 **BVM 303 - GAIA - Table Top Semi-automatic**

Summary

BVM 303 - GAIA - Table Top Semi-automatic	1
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO	2
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO DOOR	3
ASSEMBLY TOP COVER BVM 303 (957)	4
ASSEMBLY DOOR BV303 (956)	6
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO CABINET	8
CABINET AND COMPONENTS OF COMPLETION (958)	9
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO ESPRESSO ASSEMBLY	11
ASSEMBLY GROUP CAFFE BVM 303 (959)	12
ASSEMBLY BOILER GAIA ES. (961)	14
ASSEMBLY MACINADOS. DX BV303 (962)	16
ASSEMBLY GRINDER DX BV303 (963)	18
GEARMOTOR COFFEE GROUP (483)	20
GRINDER VERT. - GEAR (336)	22
ASSEMBLY DOSER CAFFE (964)	24
GROUP COFFEE PLASTIC(1)	26
ASSEMBLY PISTON(7)	28
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO INSTANT	30
CANISTER DOSER - COFFEE BEAN HOPPER (965)	31
PARTS OF COMPLETION (966)	33
ASSEMBLY MIXER BV303/901 (967)	35
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO HYDRAULIC COMPONENTS	37
GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269)	38
COMPONENTS EL-VALV. 3 VIE OLAB (930)	40
COLLEGAMENTO HYDRAULIC (968)	42
ASSEMBLY TANK AUTONOMOUS 303/901 (969)	44
BVM 303 - GAIA - Table Top Semi-automatic BV303ES02NA - GAIA E2S MC PD S/A HO ELECTRONIC PARTS	46
ASSEMBLY SCHEDE MASTER - SWITCH (1116)	47
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO	49
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO DOOR	50
ASSEMBLY TOP COVER BVM 303 (957)	51
ASSEMBLY DOOR BV303 (956)	53
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO CABINET	55
CABINET AND COMPONENTS OF COMPLETION (1027)	56
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO INSTANT	58
COMPL. BOILER INSTANT PRODUCTS (1028)	59
ASSEMBLY MIXER BV 303 (1029)	61
PARTS OF COMPLETION (1030)	63
GEARMOTOR AND CANISTER DOSER (1031)	65
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO HYDRAULIC COMPONENTS	67
ASSEMBLY PUMP RIEMP. BOILER 303 IN (1032)	68
ASSEMBLY TANK AUTONOMOUS 303/901 (969)	70
BVM 303 - GAIA - Table Top Semi-automatic BV303IN01NA - GAIA I3S PD S/A HO ELECTRIC & ELECTRONICS	72
ASSEMBLY SCHEDE MASTER - SWITCH (1116)	73
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO	75
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO DOOR	76
ASSEMBLY TOP COVER BVM 303 (957)	77
ASSEMBLY DOOR BV303 (956)	79
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO CABINET	81
CABINET AND COMPONENTS OF COMPLETION (1039)	82
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO ESPRESSO ASSEMBLY	84
ASSEMBLY GROUP COFFEE BV 303 (1035)	85
KIT FITTING SECOND BOILER untill serial number 10458386 (1149)	87
ASSEMBLY GR-COFFEE BV303 with BELTRAMI BOILER since serial num. 10458387 (1138)	89
ASSEMBLY ESPRESSO BOILER WITH EL-VALV. SOL since serial num. 10458387 (1148)	91
ASSEMBLY BELTRAMI BOILER BV303 since serial num. 10458387 (1140)	93
GEARMOTOR COFFEE GROUP (483)	95

ASSEMBLY BOILER GAIA ES. (961)	97
ASSEMBLY MACINADOS. DX BV303 (962)	99
ASSEMBLY GRINDER DX BV303 (963)	101
GRINDER VERT. - GEAR (336)	103
ASSEMBLY DOSER CAFFE (964)	105
GROUP COFFEE PLASTIC(1)	107
ASSEMBLY PISTON(7)	109
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO INSTANT	111
PARTS OF COMPLETION (1040)	112
CANISTER DOSER - COFFEE BEAN HOPPER (965)	114
ASSEMBLY MIXER BV303/901 (967)	116
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO HYDRAULIC COMPONENTS	118
GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269)	119
COMPONENTS EL-VALV. 3 VIE OLAB (930)	121
COLLEGAMENTO HYDRAULIC (1037)	123
WATER CONTAINER WATER & COLLEGAMENTI (1038)	125
HYDRAULIC CONNECTION for BELTRAMI BOILER since serial num. 10458387 (1139)	127
BVM 303 - GAIA - Table Top Semi-automatic BV303ES05NA - GAIA E2S DC PD A/R HO ELECTRONIC PARTS	129
ASSEMBLY SCHEDE MASTER - SWITCH (1116)	130
BVM 303 - GAIA - Table Top Semi-automatic BV303IN04NA - GAIA I3S PD A/R HO	132
BVM 303 - GAIA - Table Top Semi-automatic BV303IN04NA - GAIA I3S PD A/R HO CABINET	133
CABINET AND COMPONENTS OF COMPLETION (1114)	134
BVM 303 - GAIA - Table Top Semi-automatic BV303IN04NA - GAIA I3S PD A/R HO DOOR	136
ASSEMBLY TOP COVER BVM 303 (957)	137
ASSEMBLY DOOR BV303 (956)	139
BVM 303 - GAIA - Table Top Semi-automatic BV303IN04NA - GAIA I3S PD A/R HO INSTANT	141
PARTS OF COMPLETION (1115)	142
COMPL. BOILER INSTANT PRODUCTS (1028)	144
ASSEMBLY MIXER BV 303 (1029)	146
GEARMOTOR AND CANISTER DOSER (1031)	148
BVM 303 - GAIA - Table Top Semi-automatic BV303IN04NA - GAIA I3S PD A/R HO ELECTRIC & ELECTRONICS	150
ASSEMBLY SCHEDE MASTER - SWITCH (1116)	151
BVM 303 - GAIA - Table Top Semi-automatic KIT BV 303	153
KIT TRASFORMATION from SB to DB (1150)	154

Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**

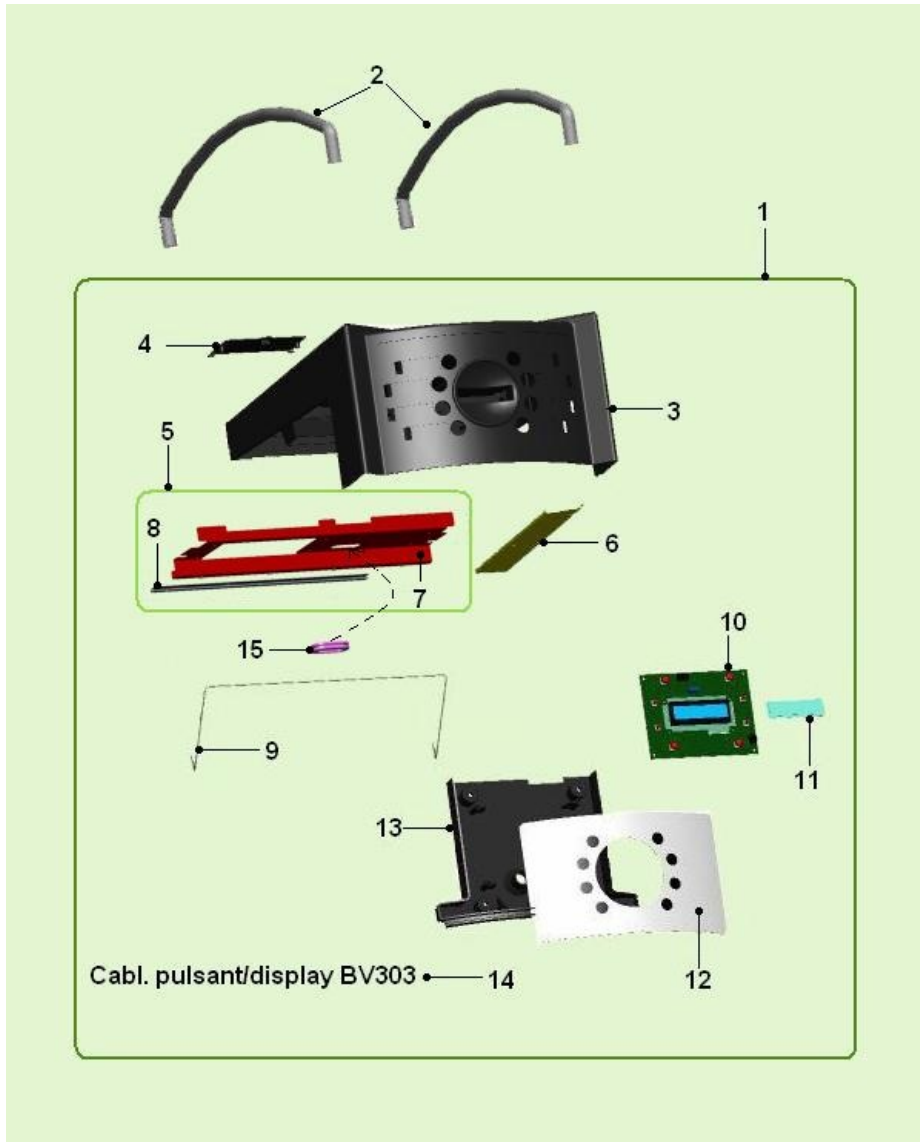
Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**
 **BV303ES02NA - GAIA E2S MC PD S/A HO**

Group charts



ASSEMBLY TOP COVER BVM 303 (957)



ASSEMBLY TOP COVER BVM 303 (957) - Item detail:

Position	Code	Options	Description
1	98103810-02M09		door assembly BV303
2	12048611		cups blocker BV303 inox
3	05262415-01M09		BV303 top cover
4	05262815M09		water flap BV303
5	01918210-02		top cover hinge assy BV303
6	01917711-01P74		BV303 cable channel cover
7	01917611-02P74		top cover hinge reinforc BV303
8	21061911		top cover hinge BV303
9	12045511-01		tilting blocker top cover 303
10	26057016-01		keyboard/led lcd board BV303
11	05150315		display cover850
12	30268311		button panel cover BV303
13	05262715M09		fixing plate for panel BV303
14	22193212		panel/display cable BV303
15	23004076		cable feederable

ASSEMBLY DOOR BV303 (956)



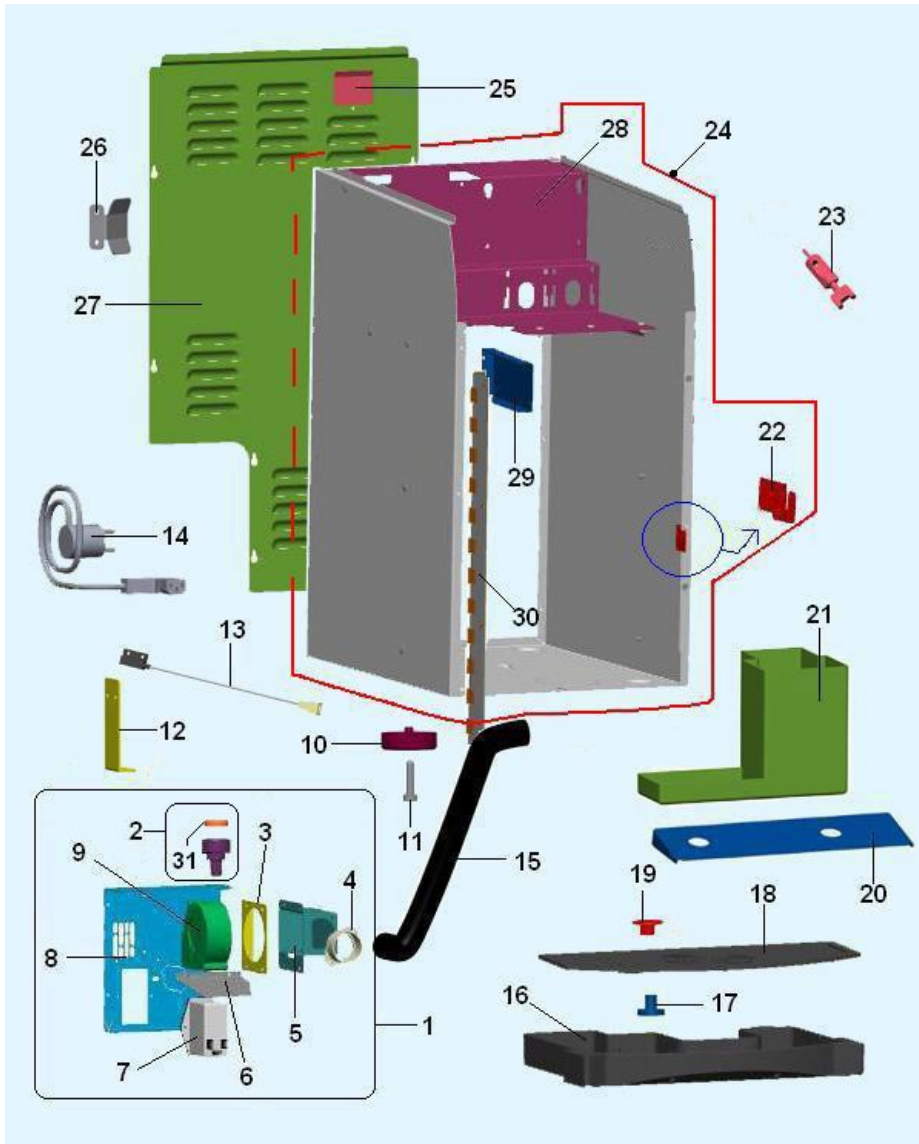
ASSEMBLY DOOR BV303 (956) - Item detail:

Position	Code	Options	Description
1	05262315M09		BV303 door
3	21015336		lock for Sprint/Iris (eurolock)
4	01917411		BV303 lock lever
5	05263015M00		notice- board BV303
6	30268711		lexan for notice-board BV303
7	26057816		3 LED bar 24VDC Troll
8	33066316		card spacerODE
9	23022616		plastic strip w/connection l.115
10	22193712		LED Troll cable L=1200
11	05265510M09		door assembly BV303
12	36212116		OR2010 gasketODE

Group charts



CABINET AND COMPONENTS OF COMPLETION (958)



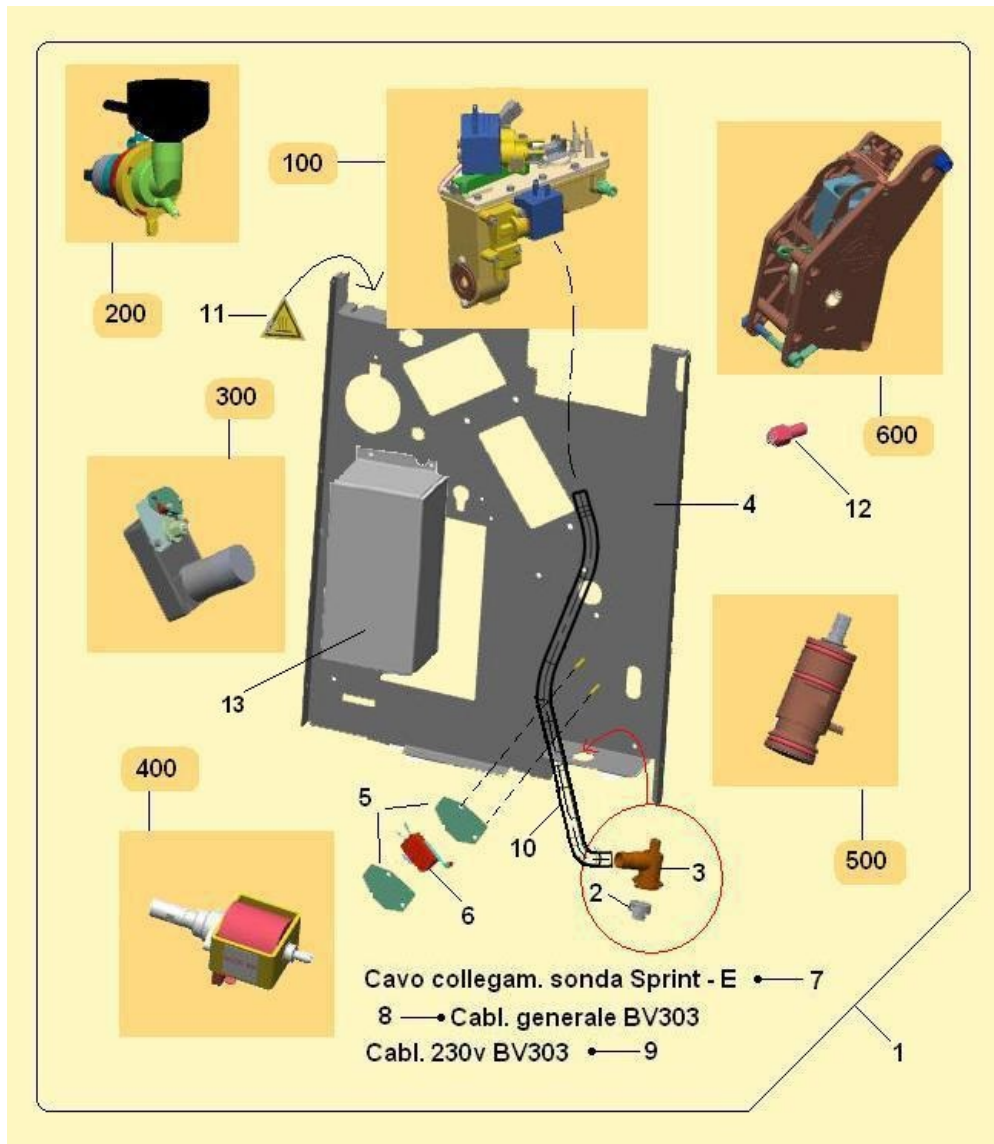
CABINET AND COMPONENTS OF COMPLETION (958) - Item detail:

Position	Code	Options	Description
1	01916710-02		303A/T aspir.power supply supp
2	05235636-01		Female clutch support
3	01919311-01P74		stirrup for fan bearing
4	05071915		aspiration pipe connectionipe 8
5	01916911-01		Aspirator support
6	05265311		protection plate for filter
7	23039416		switch socket + fuse holder
9	20035516		24VDC 0,5A aspirator
10	05146025M09		black sprint/iris footl.tray grate
11	05146225M09		pin for black foot SPRINT/IRIS
13	24021616		Level sensor reed
14	22107216-01		230VNet cable C2000/Sprint/Iris
15	09031113		28x33 Leviflex pipe581
16	05262515-01M09		drops collector tray BV303
17	05260715M18		sensor floater
18	05262615M09		water grid BV303
19	05260815M18		level sensor plug
20	01917011P74		bracket for coffe grounds tray
21	05261415M09		coffee grounds container
22	01916411-01		BV303 door lock plate
23	05097215-02M09		Service key XT Clixon black am
24	01918312-04P74		complete cabinet BV303 ES
25	01842611		cabinet backrest plug
26	01917311		BV303/901 water tank guide
27	01917111-01		backrest for cabinet BV303
28	01916011-05P74		product canister bracket 303ES
29	01916311-01P74		BV303 omega tray support
30	21058711		door hinge assy BV303
31	43139716-01		orange gasket for 05235636-01

Group charts



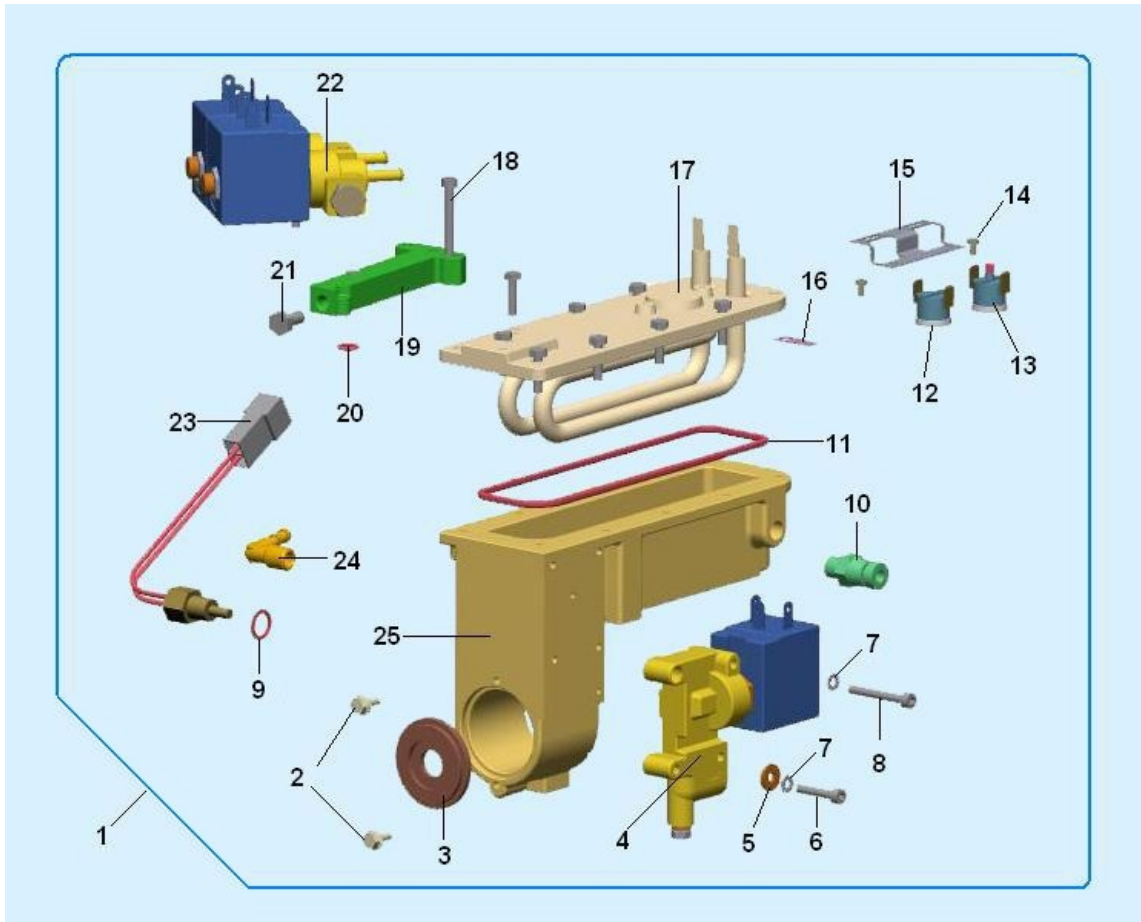
ASSEMBLY GROUP CAFFE BVM 303 (959)



ASSEMBLY GROUP CAFFE BVM 303 (959) - Item detail:

Position	Code	Options	Description
1	95012210-03		complete espr coffee group 303
2	05156515		drain nozzle reduction spriny grate(graph.)
3	05258711		spout for draining 2ways
4	01916112-02P74		espr group assy plate BV303
5	08004111		microswitch insulationr spring
6	26005136		microswitch with wheelm
7	22131712		boiler probe cableable
8	22193012-01		general wiring 24V BV303
10	09029763-01		5x9 transparent silicone pipe
11	30069411-01		temperat.safety sticker
12	19056011		group fixing pin
13	01941511		Pump protection carter
100	1869		ASSEMBLY BOILER GAIA ES. (961)
200	1877		ASSEMBLY MIXER BV303/901 (967)
400	1879		COLLEGAMENTO HYDRAULIC (968)
500	49		ASSEMBLY PISTON(7)
600	202		GROUP COFFEE PLASTIC(1)

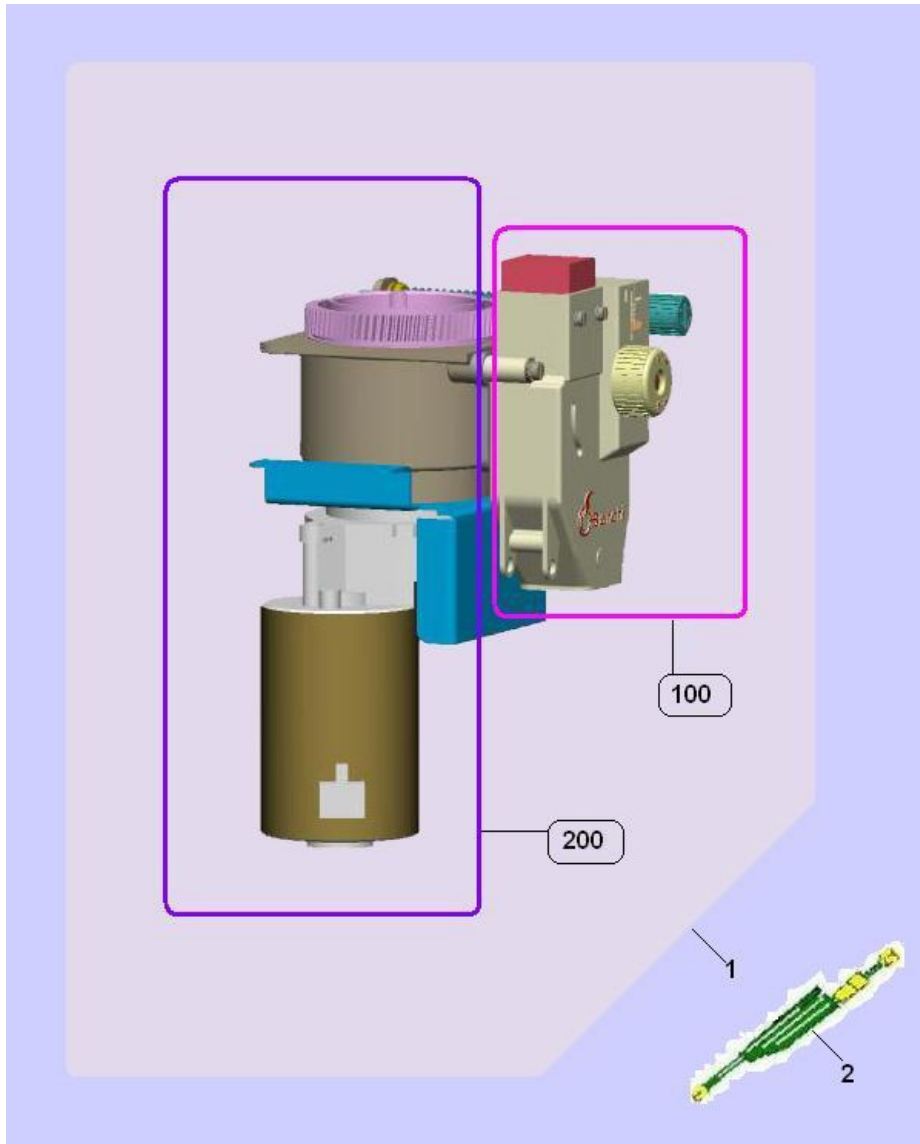
ASSEMBLY BOILER GAIA ES. (961)



ASSEMBLY BOILER GAIA ES. (961) - Item detail:

Position	Code	Options	Description
1	85002940		boiler assembly Gaia ES
2	32050516		screw 4 MAX10
3	18007011		piston stop washer OT58
4	25020856		3ways elect.valve24Vdc(0-7,5b)
5	35157616		plain washer Ø.4,3 ac.ODE
6	32067916		TCEI 4MAX20 screw
7	35160316		d. 4,2 IX self locking washer
8	32068216		4MAX30 screw
9	18002516		copper gasket
10	04040316		drain valve
11	05143815		boiler gasket
12	25020516		automatic recharge dixon110°
13	25020616-01		manual recharge dixon (135°)
14	32025116		TC 3MAX5 screw
15	01599411-02		Thermoregulator spring
16	23020626		male tab
17	29004312-01		heating element 1500W220V inox
19	19059411-01		new electrovalve block spacer
20	36350116		O-Ring 2025ODE
21	32125336		6 MA X 12 IX screw
22	25021416-01		2ways bank of 2ev 24V DC D2MM
23	26050826-01		Temp.sens. w/connector (inox)
24	04061016		corner connection male1/8 D6.5
25	13008011		espresso boiler body

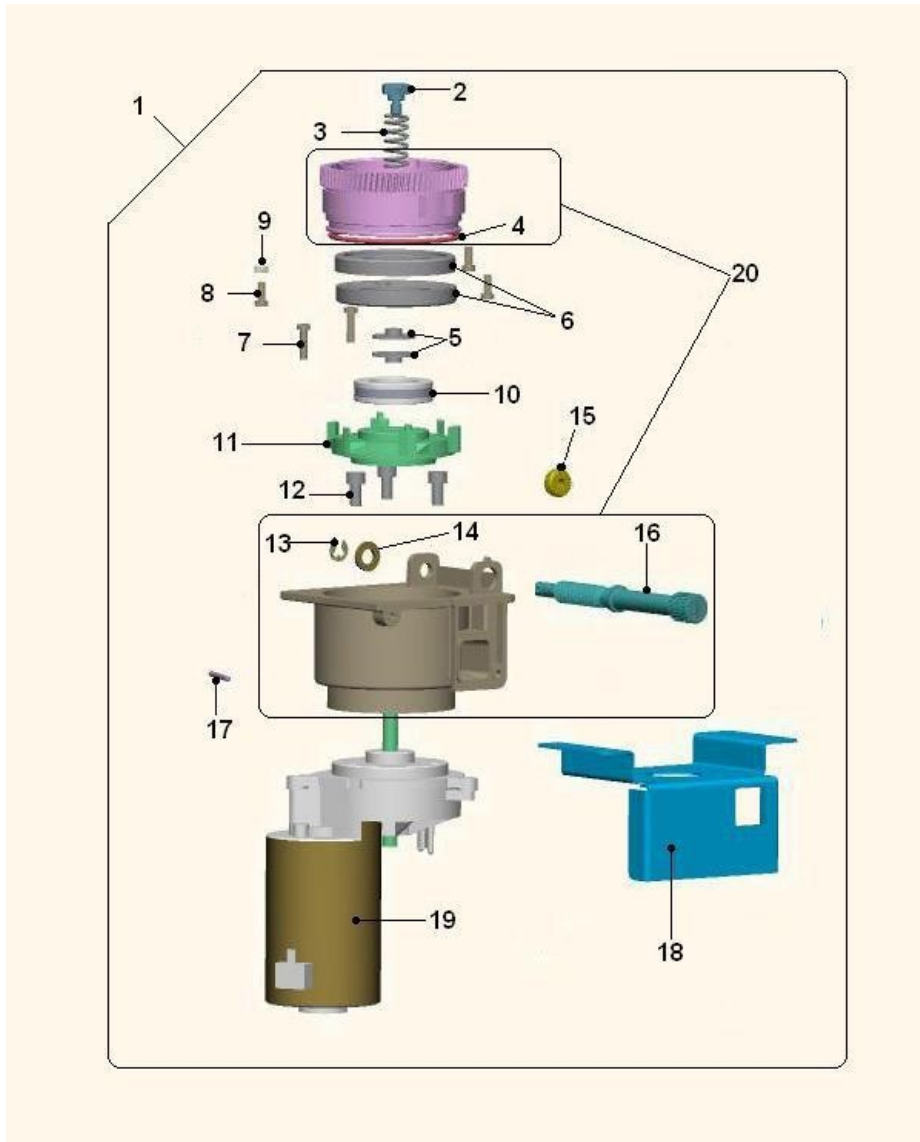
ASSEMBLY MACINADOS. DX BV303 (962)



ASSEMBLY MACINADOS. DX BV303 (962) - Item detail:

Position	Code	Options	Description
1	96070510-02		doser/grinder assy 12teeth 303
2	22126622		AMETEK FAST 4,8 grinder motor protection
100	1873		ASSEMBLY DOSER CAFFE (964)
200	1872		ASSEMBLY GRINDER DX BV303 (963)

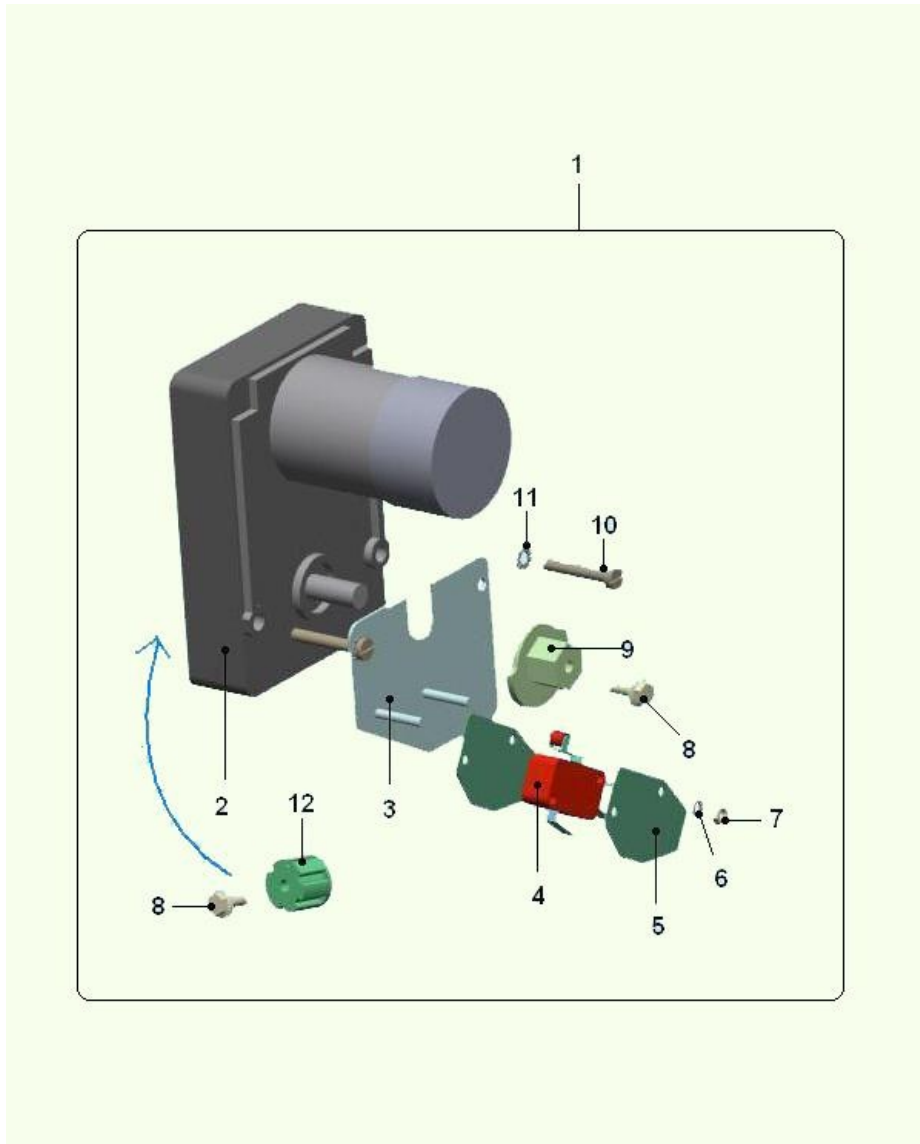
ASSEMBLY GRINDER DX BV303 (963)



ASSEMBLY GRINDER DX BV303 (963) - Item detail:

Position	Code	Options	Description
1	86003510-02		12 tooth right grinder ass.303
2	19059021		screw for ametek springew
3	07020411		grinder holder spring-971
4	36211316		O-ring 3262 NBR 70 SHODE
5	19060411		bush with washerew
6	18007326		D=64 grinder blade 12teeth
7	32060816		4MAx16 TCscrew
8	32060516		4MAx10 screw
9	34102816		4MA hex nutODE
10	19059216		bearingew
11	13008211-02		mobile blade support
12	32135316		MA6X12 cross-headed embedded hexagon Zn screw
13	37001116		Ø 6 seeger ring
14	35168826		flat washer D.8,4*15,5*1,2
15	23004086		cable damper(6*15 - rubber)able
16	05134715		grinder adjustment screwwn) C2000
17	12017411		wire D30x30er
18	01917511		BV303 grinder support plate
19	20020616		24VDC grinder Ametek gearmotor
20	43018910-01		grinder chamber assy w/knob

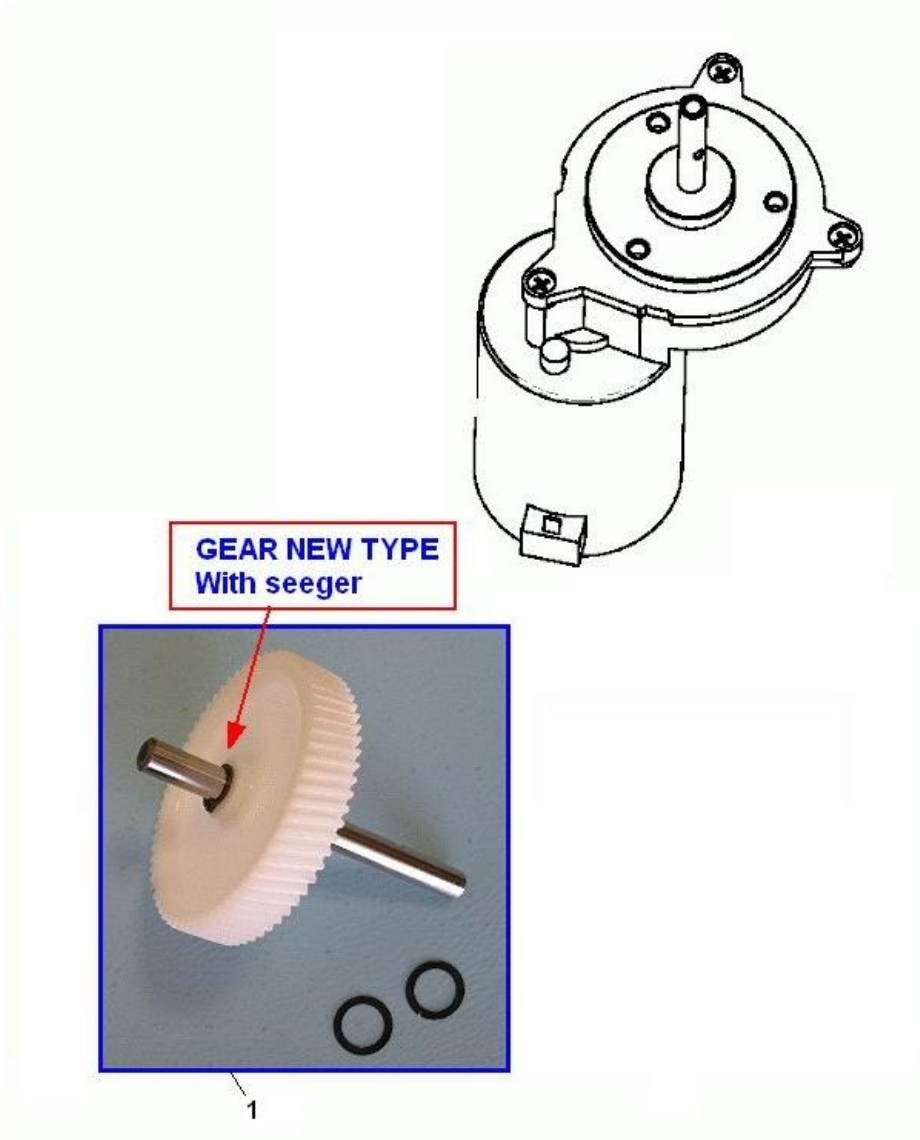
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

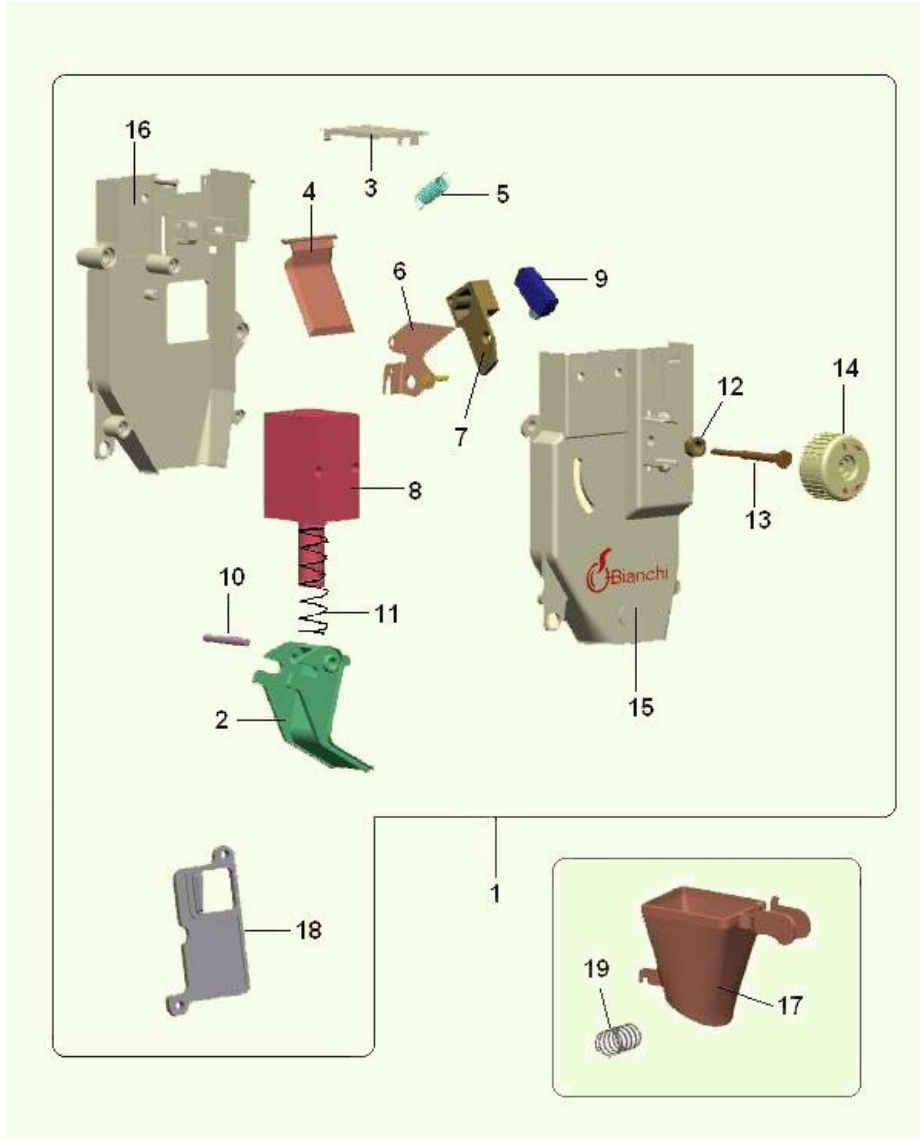
GRINDER VERT. - GEAR (336)



GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

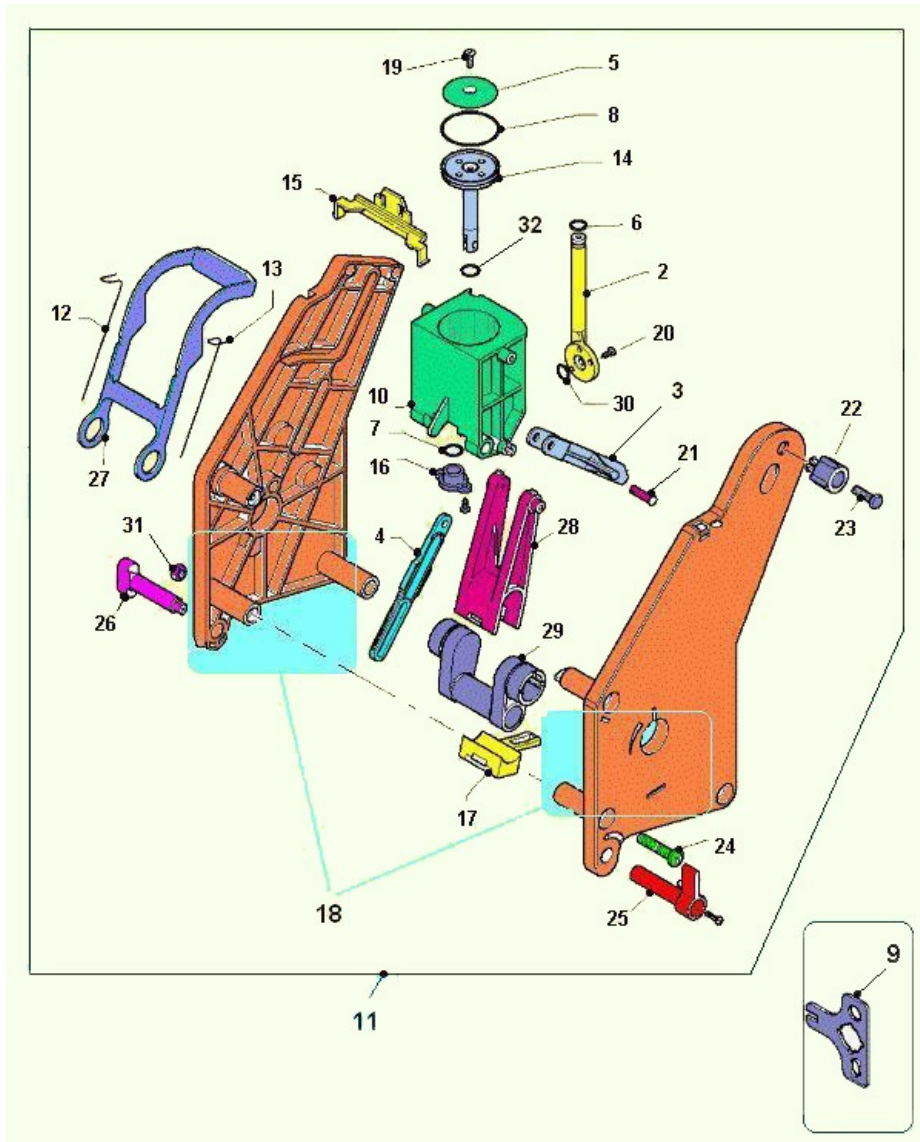
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

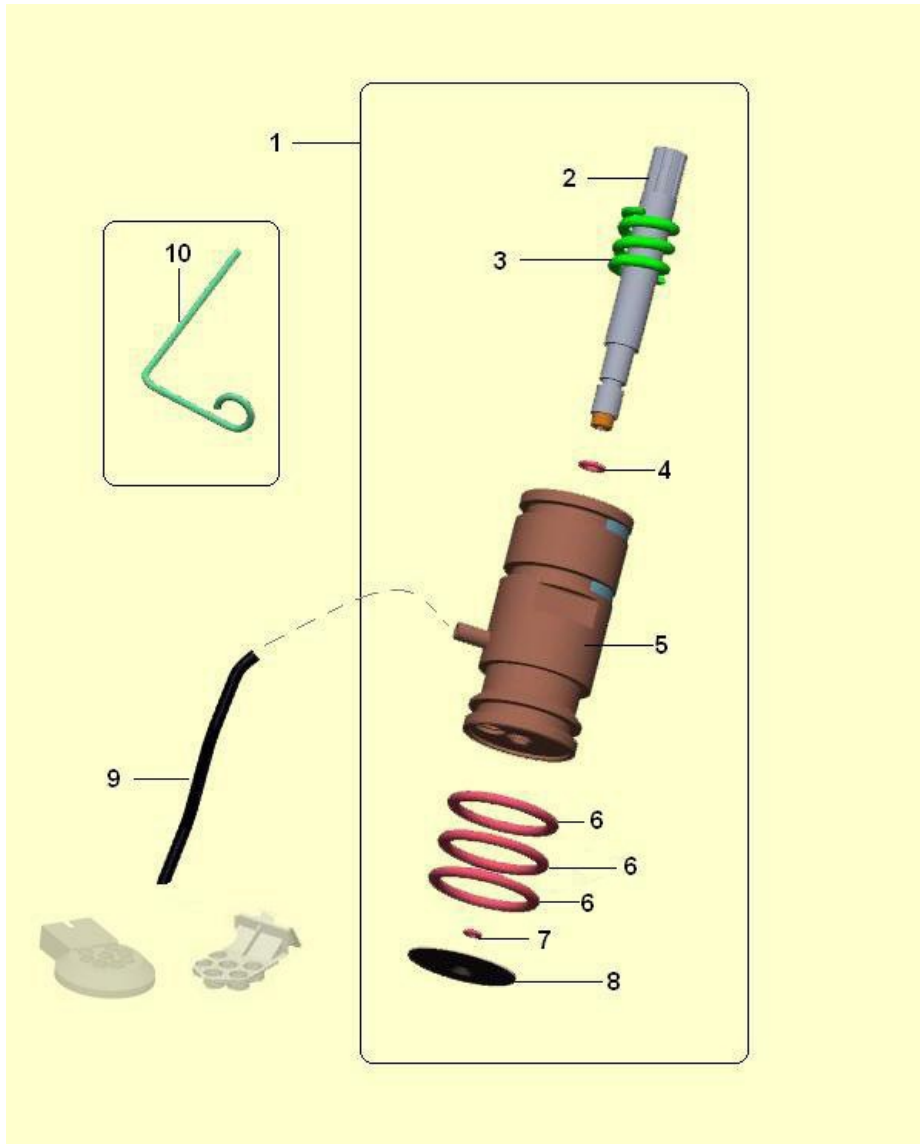
GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



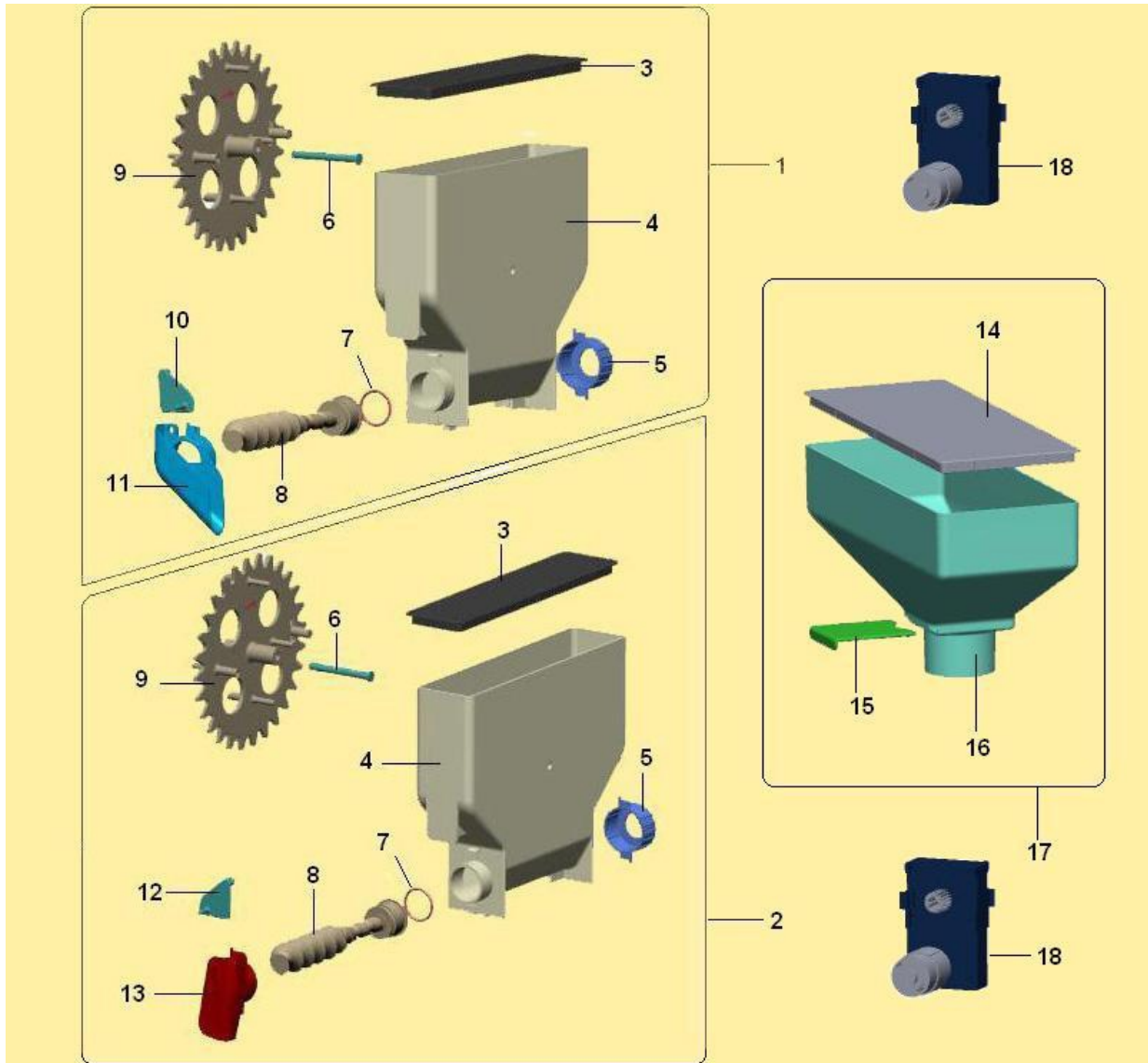
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



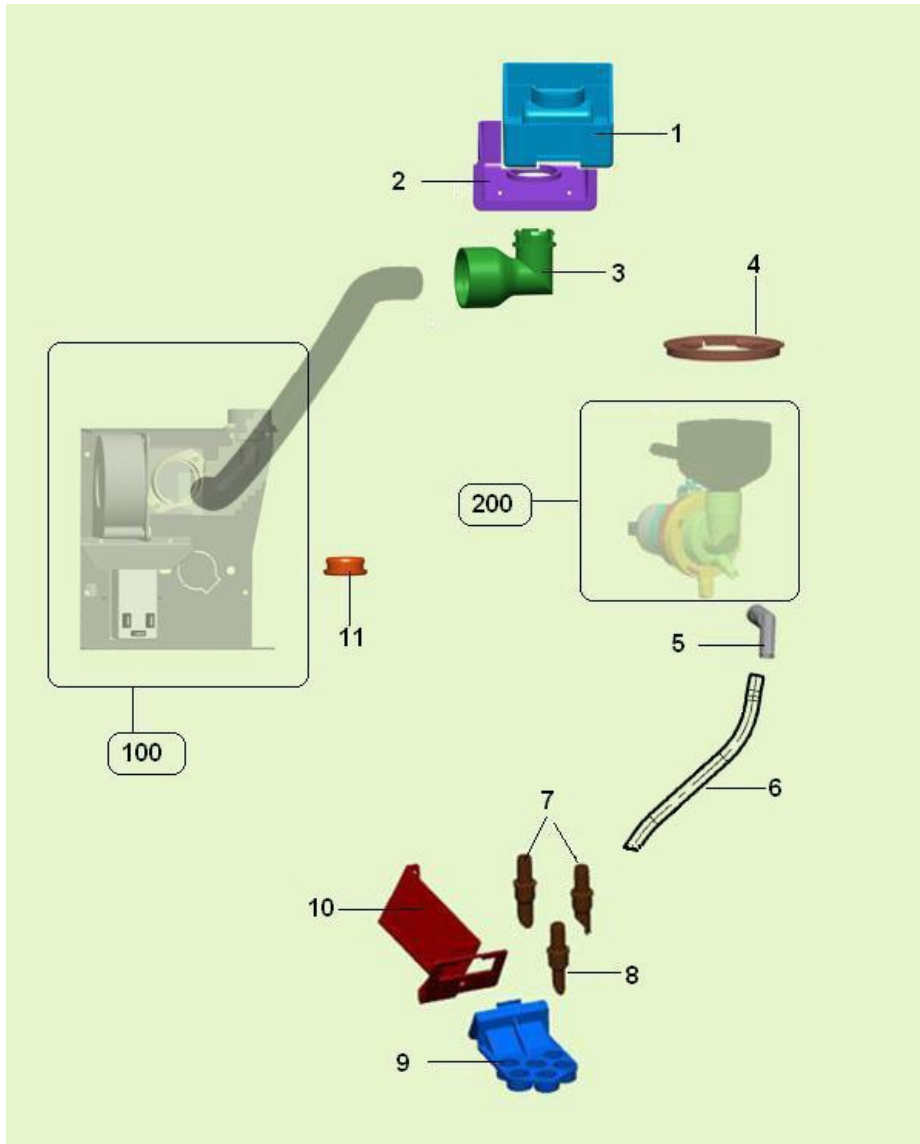
CANISTER DOSER - COFFEE BEAN HOPPER (965)



CANISTER DOSER - COFFEE BEAN HOPPER (965) - Item detail:

Position	Code	Options	Description
1	96070410		right single canister BV303
2	96070610		left single canister BV303
3	05142515		Left canister cover sprintump
4	05142315		Left canister sprintump
5	05142815		lock for disp.canist.auger sprint
6	05143715		pin for product canister Sprint
7	36212616-01		o-ring 3093 23 47X2 62ODE
8	05143415		extracting auger for canisterint
9	05142715-01		wheel for single prod.canister
10	05143015		right slide capint
11	05263115		right powder funnel BV303
12	05143025		left slide capint
13	05263215		left powder funnel BV303
14	05147815		cover for beans canis Sprint.tray grate
15	05147915		SPRINT COFFEE HOPPER SEPARATORt.
16	05146815		sprint beans container.tray grate
17	05147710		sprint beans container assy.tray grate
18	20020316		24V DC motor quick connect.d shaft

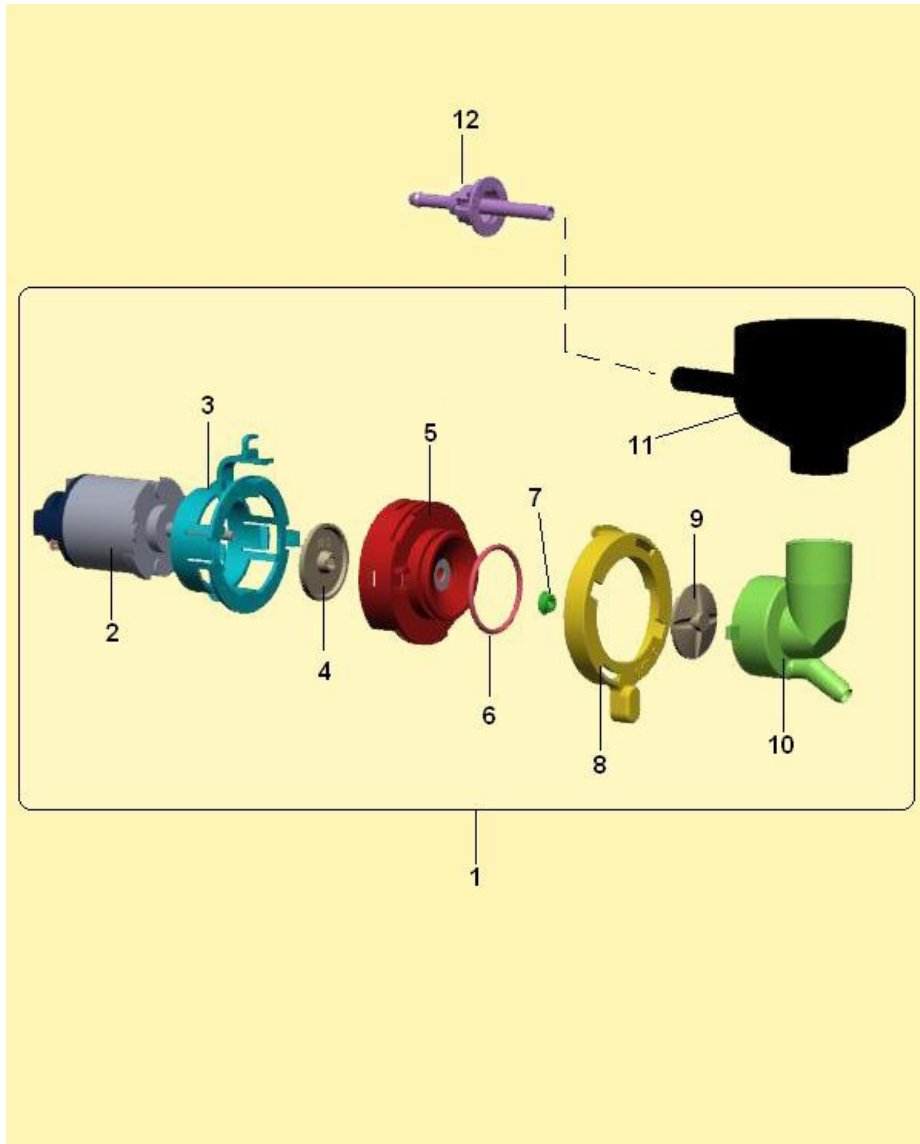
PARTS OF COMPLETION (966)



PARTS OF COMPLETION (966) - Item detail:

Position	Code	Options	Description
1	05261015M37		aspiration box
2	05260915M37		aspiration box chamber
3	05248115M37		Suction pipe joint
4	05145925		sprint brown mixing bowlcollar
5	05134315-01M57		elbow dispensing nozzle
6	09087823M57		5x9 silicon pipe black am
7	05246315M37		Brown nozzle supply D. 6 AM
8	05246325M37		Brown nozzle supply D.4
9	05246215M37		BV931 nozzles supply support
10	01916611-02		BV303 nozzles support
11	05248215M37		Suction box cap
100	1866		CABINET AND COMPONENTS OF COMPLETION (958)
200	1877		ASSEMBLY MIXER BV303/901 (967)

ASSEMBLY MIXER BV303/901 (967)



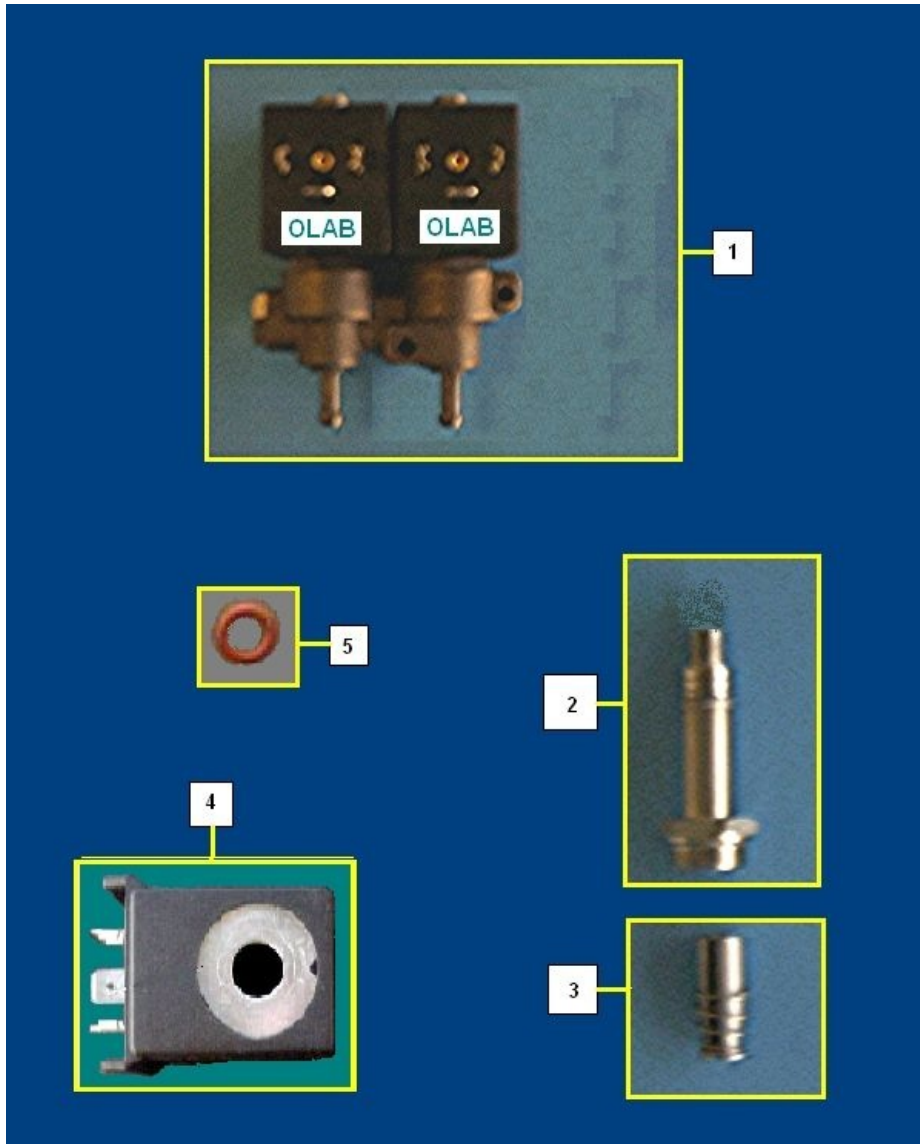
ASSEMBLY MIXER BV303/901 (967) - Item detail:

Position	Code	Options	Description
1	96067740M37		mixer assy w/o collar BV303
3	05241115-01M37		Motor support flange
4	05154015		mixer protection disk grate(graph.)
5	05243112		Mixing room flange support as.
6	36210716		OR 3131 gasketODE
7	36351215		green V-seal gasketODE
8	05240915M37		Mixing room blocking flange
9	05111825		mixer impellert.frame silver
10	05111625		brown mixing chambert.frame silver
11	05113765M37		mixing bowl w/hole 5,7 brown
11	05113765M57		mixing bowl w/hole 5,7black am
12	05261115M37		bowl injector brown

Group charts



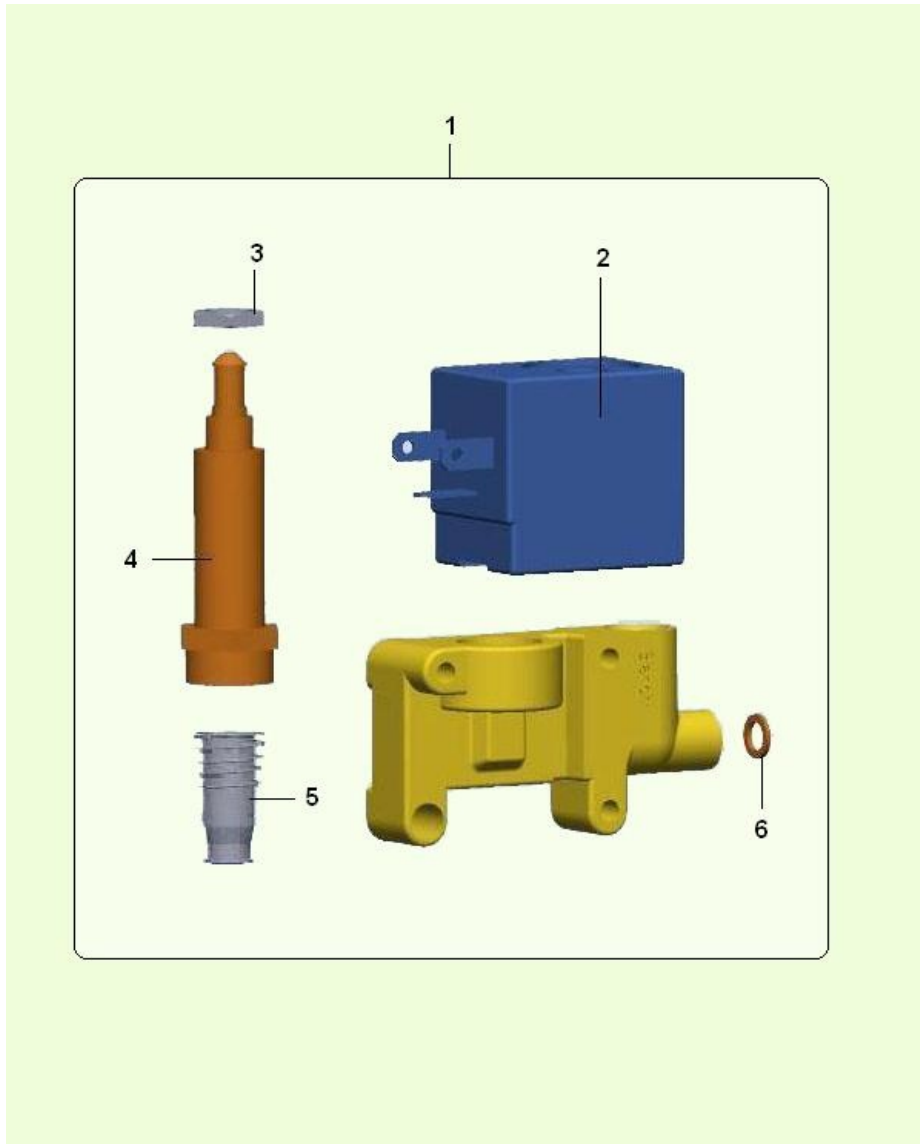
GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269)



GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269) - Item detail:

Position	Code	Options	Description
1	25021416-01		2ways bank of 2ev 24V DC D2MM
2	41037316		OLAB armature tube 2WODE
3	41037216		OLAB plunger 2WODE
4	41037116		OLAB coil 3W 24VDCODE
5	43001316		9,63x6,07 o-ring vitonr-break

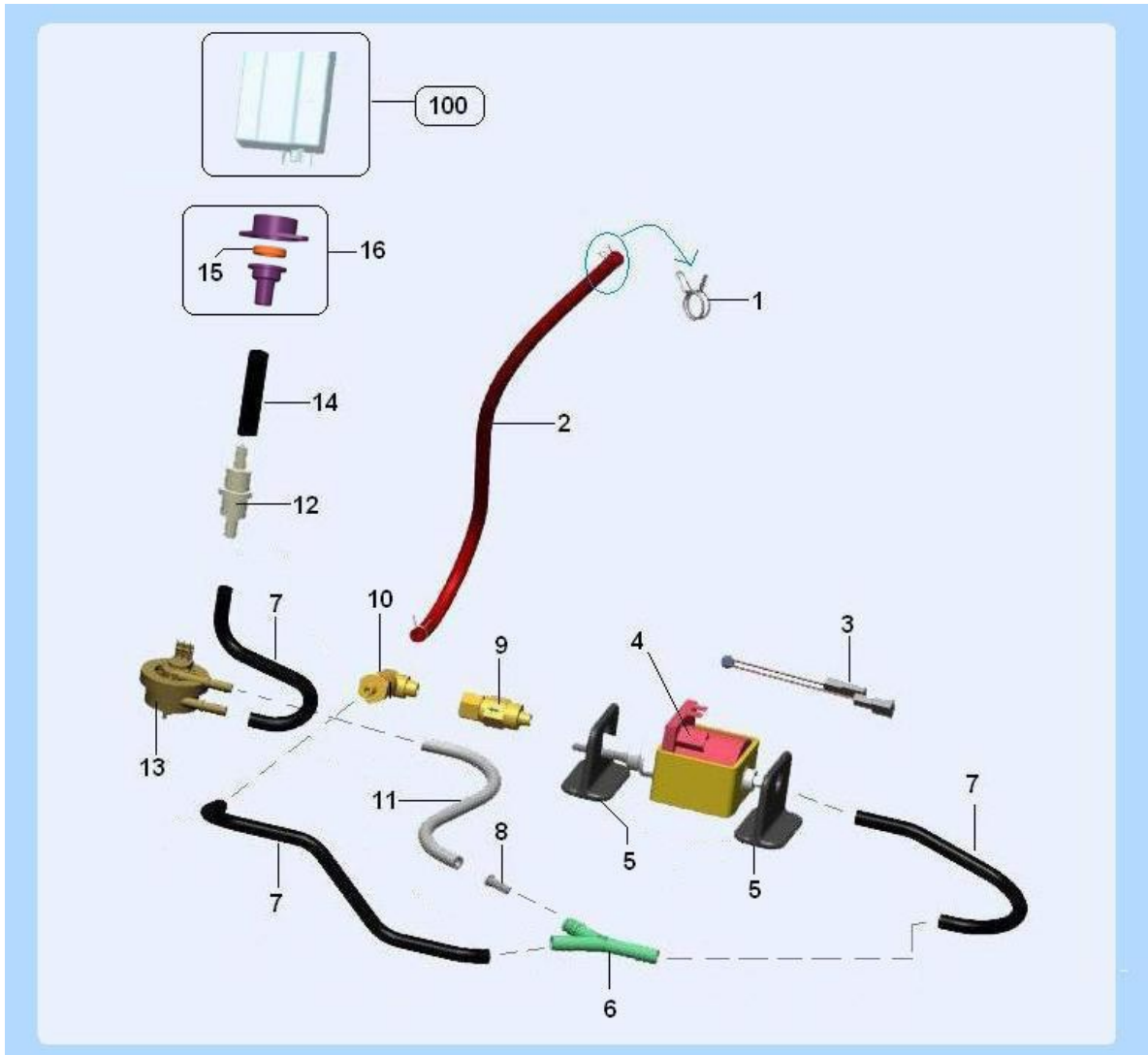
COMPONENTS EL-VALV. 3 VIE OLAB (930)



COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

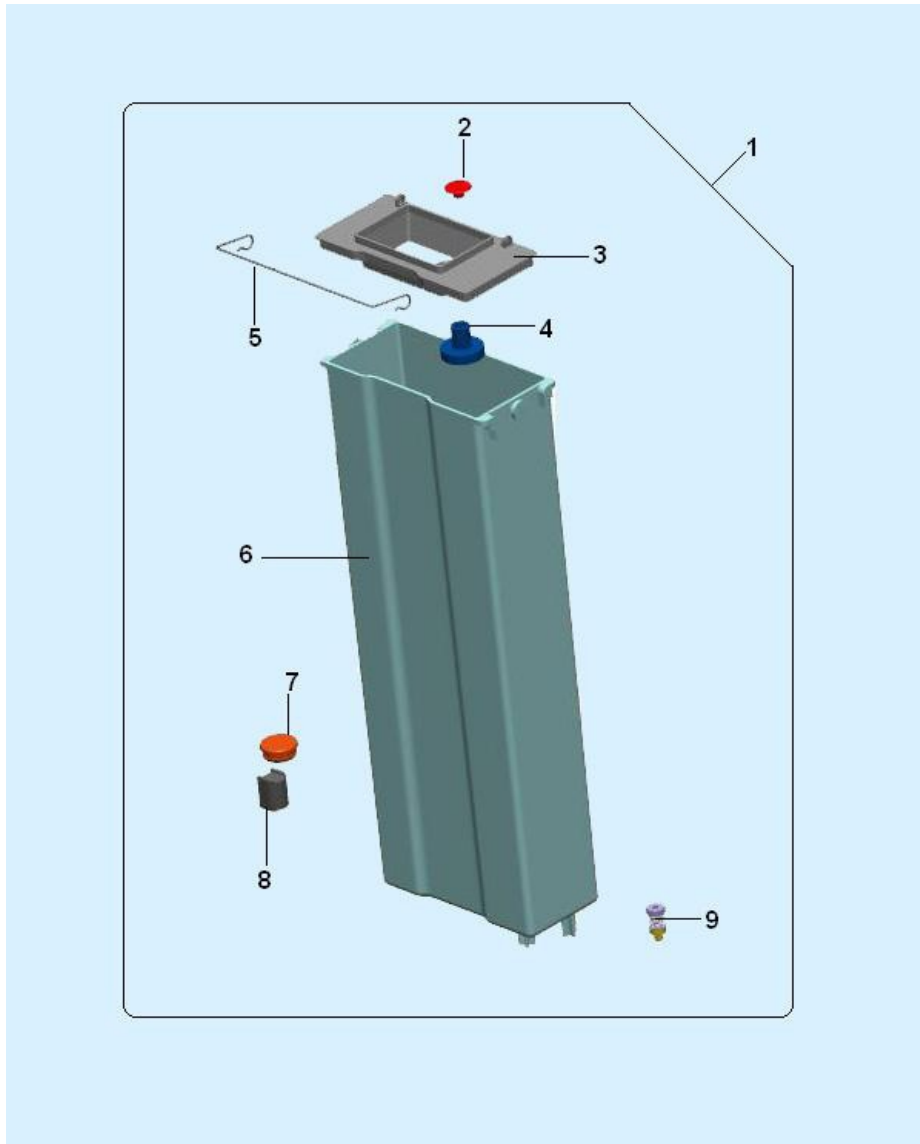
COLLEGAMENTO HYDRAULIC (968)



COLLEGAMENTO HYDRAULIC (968) - Item detail:

Position	Code	Options	Description
1	21065716		bifilar ring D. 8,6
2	09105713		Boiler braided tubing
3	25022616-01		Clixon Microtherm F11 100°
4	27003316		EX5 230V-50Hz Ulka electropumpy-pass
5	05259515M09		Pump support (ULK/FLUIDOTECH)
6	05240015M00		3ways connector 9mm ext.
7	09087823M57		5x9 silicon pipe black am
8	05102215M57		mixer camber reductor black
9	04041016		anti return valve male/female4 DM7,5
10	04040936		safety valve11 bar w/hose
11	09029763-01		5x9 transparent silicone pipe
12	16014316		water filterer
13	24012116		flow sensorer
14	09029753-01		8x12 silicone transp.pipe
15	43139716-01		orange gasket for 05235636-01
16	05235636-01		Female clutch support
100	1880		ASSEMBLY TANK AUTONOMOUS 303/901 (969)

ASSEMBLY TANK AUTONOMOUS 303/901 (969)



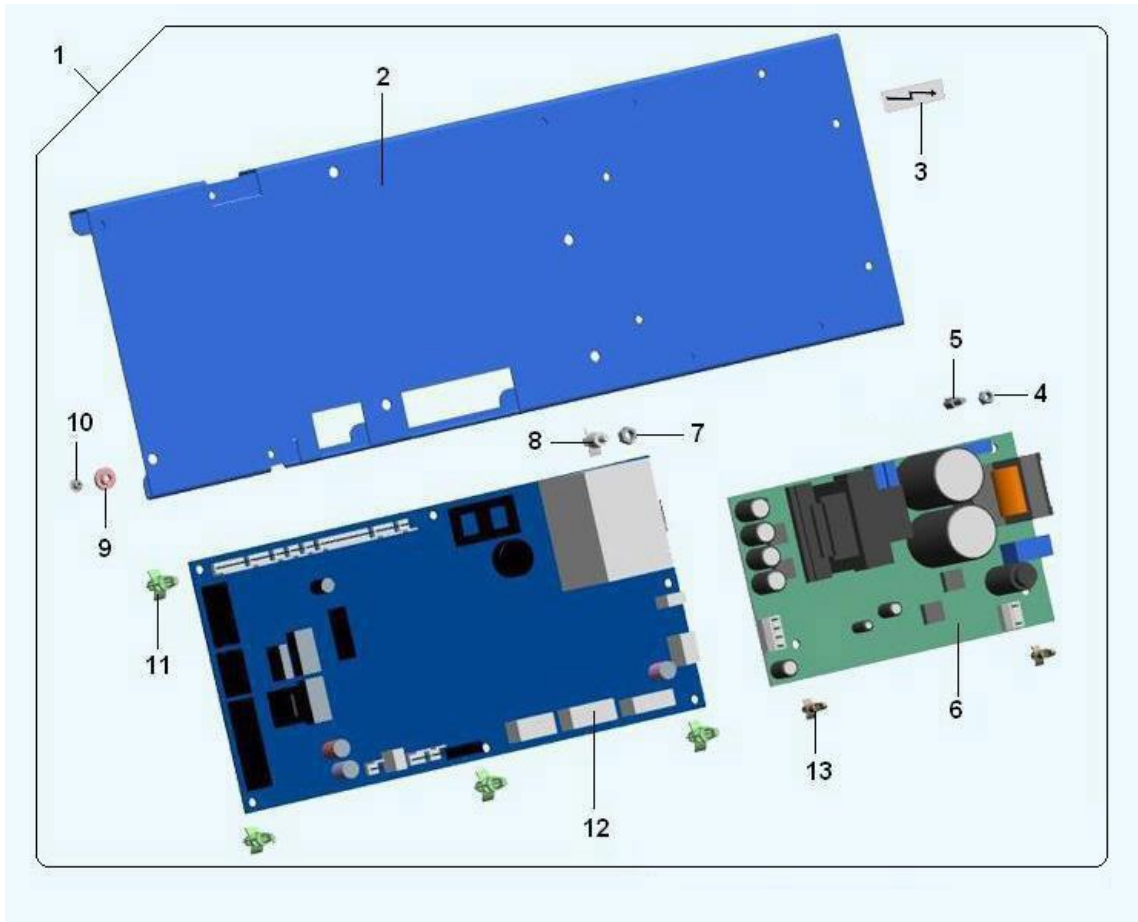
ASSEMBLY TANK AUTONOMOUS 303/901 (969) - Item detail:

Position	Code	Options	Description
1	93033710		complete water tank 303/901
2	05260815M18		level sensor plug
3	05265815		water tank lid Bv303/901
4	05260715M18		sensor floater
5	12048711-01		handle for tank extracting
6	05265715-01		autonomous water tank 303/901
7	05248215M37		Suction box cap
8	05259216		floater with magnete
9	05263810		valve for BV303/901 water tank

Group charts



ASSEMBLY SCHEDE MASTER - SWITCH (1116)



ASSEMBLY SCHEDE MASTER - SWITCH (1116) - Item detail:

Position	Code	Options	Description
1	94034220		master-switch boards assembly
2	01916511		Master-switch board support
3	30053411		iris voltage safety stiker110v
4	34110116		3MA selft-locking nut
5	33071926		Metal spacer M/F/ M3L.
6	26048356-01		switch powersupply24V120W/360W
7	33065726		4M nut for board spacerODE
8	33065526		L=10 card spacerODE
9	19054411		rivet bushgroup
10	33050126		3.2x8 rivetODE
11	05195216		board spacer6
12	26056116-01		board BV303- 901
13	33072046		PLASTIC SPACER M/F M3 L.7,9

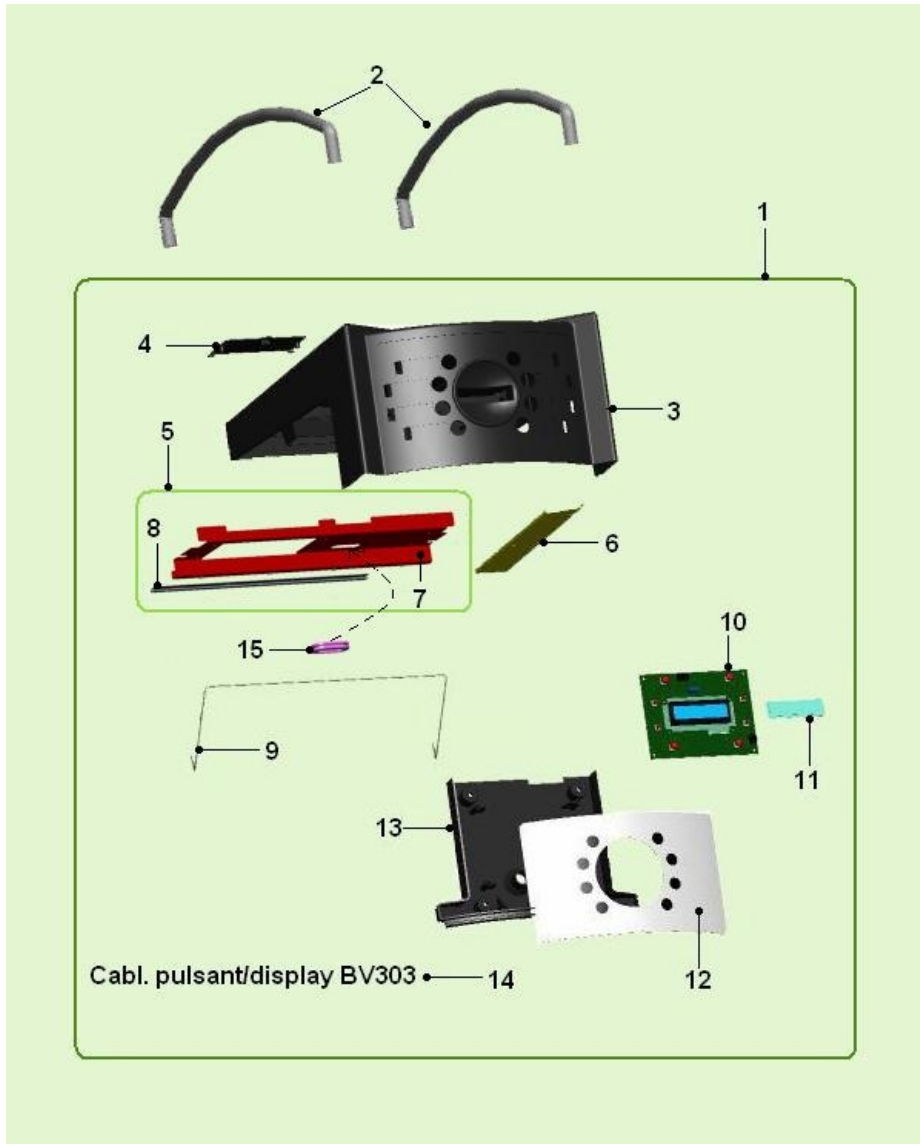
Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**
 **BV303IN01NA - GAIA I3S PD S/A HO**

Group charts



ASSEMBLY TOP COVER BVM 303 (957)



ASSEMBLY TOP COVER BVM 303 (957) - Item detail:

Position	Code	Options	Description
1	98103810-02M09		door assembly BV303
2	12048611		cups blocker BV303 inox
3	05262415-01M09		BV303 top cover
4	05262815M09		water flap BV303
5	01918210-02		top cover hinge assy BV303
6	01917711-01P74		BV303 cable channel cover
7	01917611-02P74		top cover hinge reinforc BV303
8	21061911		top cover hinge BV303
9	12045511-01		tilting blocker top cover 303
10	26057016-01		keyboard/led lcd board BV303
11	05150315		display cover850
12	30268311		button panel cover BV303
13	05262715M09		fixing plate for panel BV303
14	22193212		panel/display cable BV303
15	23004076		cable feederable

ASSEMBLY DOOR BV303 (956)



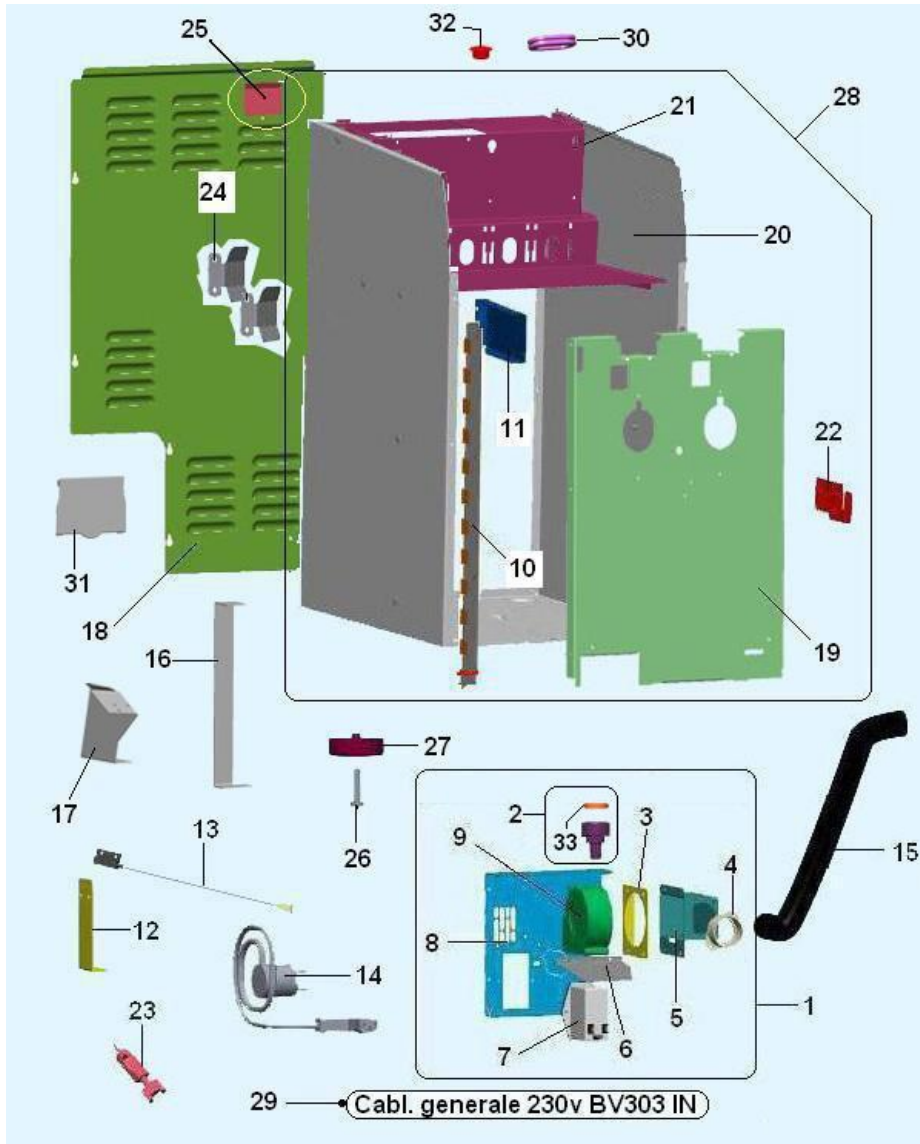
ASSEMBLY DOOR BV303 (956) - Item detail:

Position	Code	Options	Description
1	05262315M09		BV303 door
3	21015336		lock for Sprint/Iris (eurolock)
4	01917411		BV303 lock lever
5	05263015M00		notice- board BV303
6	30268711		lexan for notice-board BV303
7	26057816		3 LED bar 24VDC Troll
8	33066316		card spacerODE
9	23022616		plastic strip w/connection l.115
10	22193712		LED Troll cable L=1200
11	05265510M09		door assembly BV303
12	36212116		OR2010 gasketODE

Group charts



CABINET AND COMPONENTS OF COMPLETION (1027)



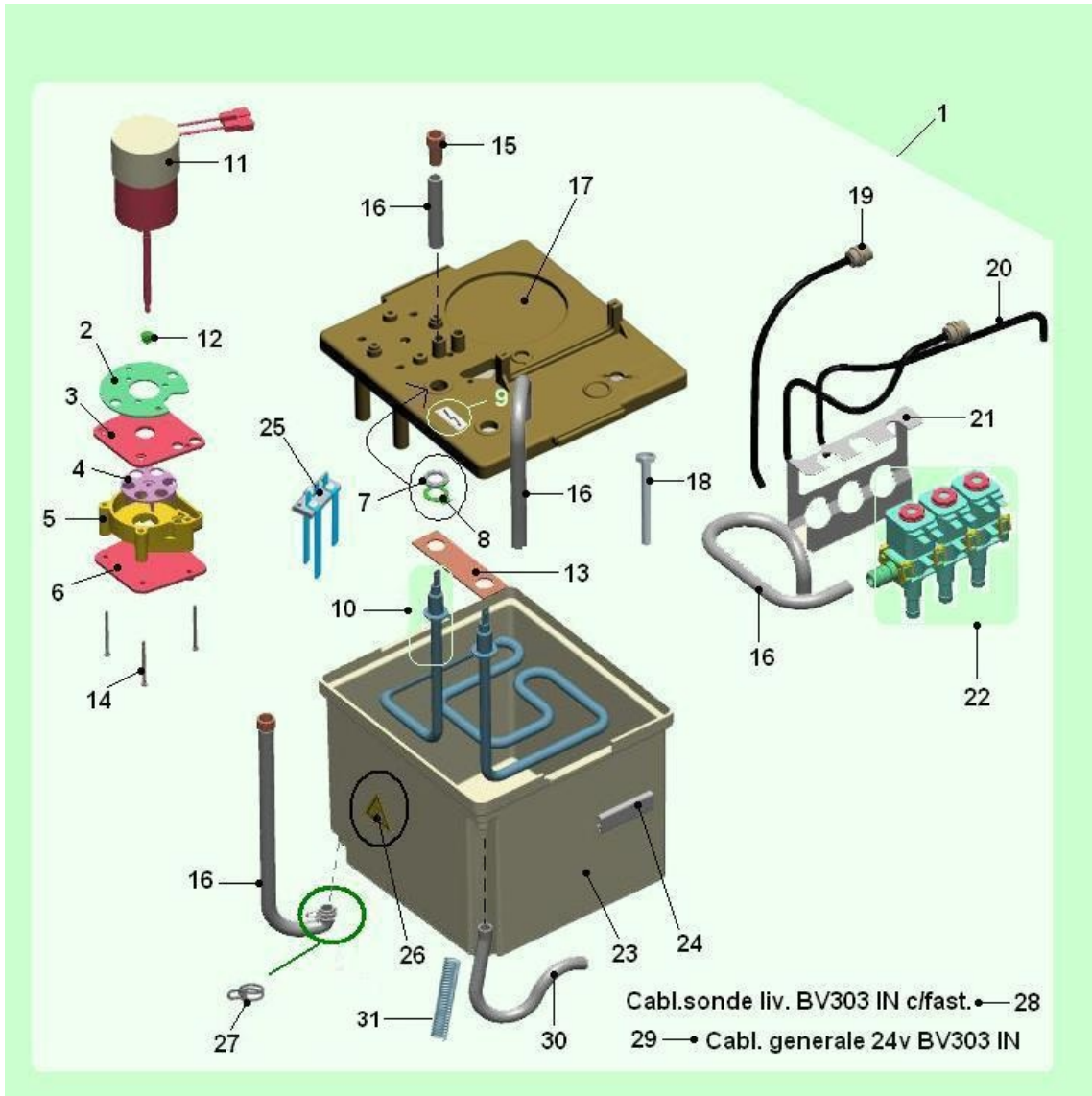
CABINET AND COMPONENTS OF COMPLETION (1027) - Item detail:

Position	Code	Options	Description
1	01916710-02		303A/T aspir.power supply supp
2	05235636-01		Female clutch support
3	01919311-01P74		stirrup for fan bearing
4	05071915		aspiration pipe connectionipe 8
5	01916911-01		Aspirator support
6	05265311		protection plate for filter
7	23039416		switch socket + fuse holder
9	20035516		24VDC 0,5A aspirator
10	21058711		door hinge assy BV303
11	01916311-01P74		BV303 omega tray support
13	24021616		Level sensor reed
14	22107216-01		230VNet cable C2000/Sprint/Iris
15	09031113		28x33 Leviflex pipe581
16	01639612-01		Plastic boiler with insert blocking stirrup
17	01632521-01		Plastic boiler fixing stirrup
18	01917111-01		backrest for cabinet BV303
19	01924711-02P74		plate BV303 Instant
20	01918421-02P74		TELAIO CASSONE BV303 IN
21	01916021-04P74		product canister bracket 303IN
22	01916411-01		BV303 door lock plate
23	05097215-02M09		Service key XT Clixon black am
24	01917311		BV303/901 water tank guide
25	01842611		cabinet backrest plug
26	05146225M09		pin for black foot SPRINT/IRIS
27	05146025M09		black sprint/iris footl.tray grate
28	01918322-04P74		complete cabinet BV303 IN
29	22193912-01		general wiring BV303 IN
30	23004076		cable feederable
31	05155715-01M09		plug for motor service opening
32	23040116		cable feeder membrane
33	43139716-01		orange gasket for 05235636-01

Group charts



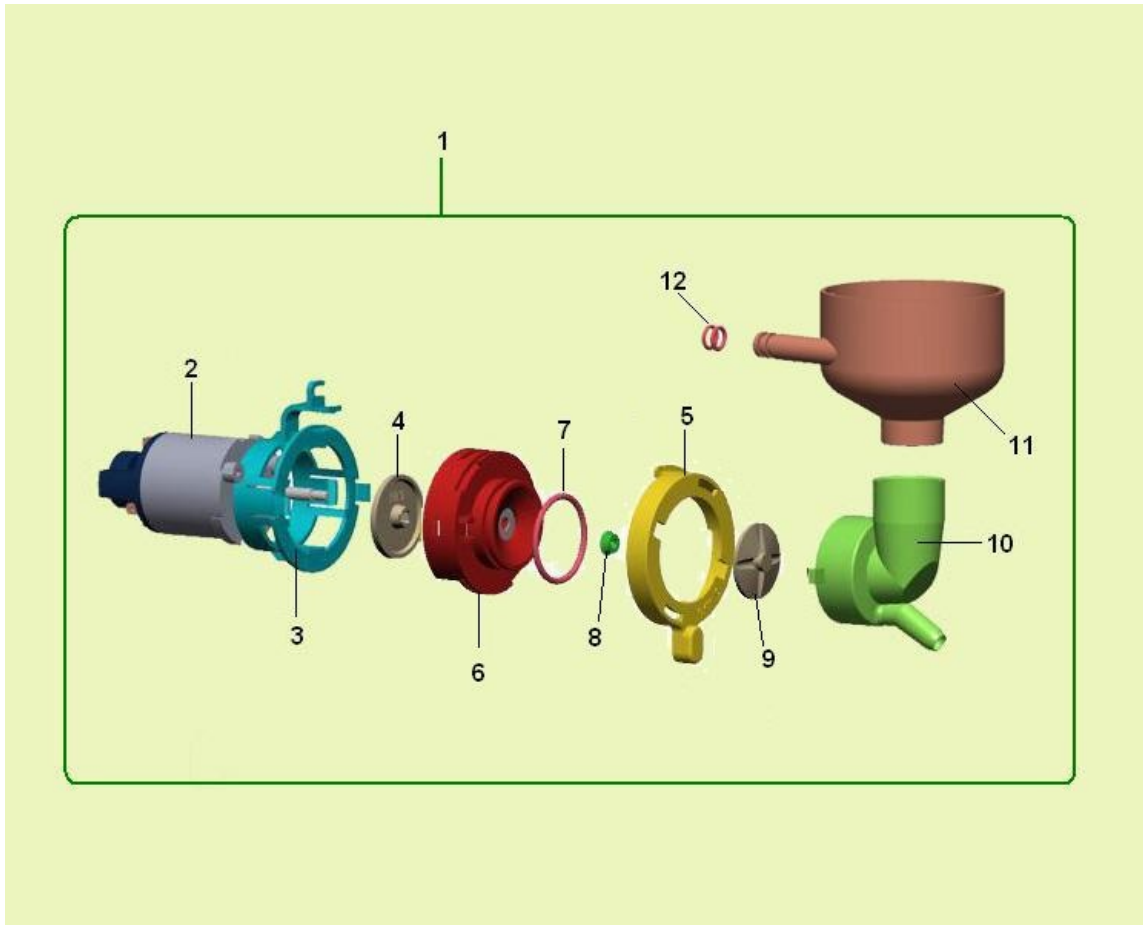
COMPL. BOILER INSTANT PRODUCTS (1028)



COMPL. BOILER INSTANT PRODUCTS (1028) - Item detail:

Position	Code	Options	Description
1	87008560-03		pls boiler assy Gaia 24V motor
2	01609521		motor plate PLS boilerphite
3	05140815		upper pump plateump
4	05140715		impeller for plastic boilerump
5	05140615		pump case for polisul.boilerarea
6	05140915		lower pump plateump
7	35160826		Inox toothed washer d=12,4
8	01194711		Faston connection 13,5
9	30053411		iris voltage safety stiker110v
10	29004611-01		electric heating element 2000w120V
11	20020126		pump motor 24VDC
12	36300526-01		wiring sil. gasket (green)ODE
13	08012811		insulation for pls boiler heat.element
14	32026336		3MAX40 IX TC screw
15	05036515		drain tube plugipe 8
16	09029753-01		8x12 silicone transp.pipe
17	05141115-04		boiler cover
18	26060216		temperature sensor
19	05132515M57		rubber holder connec.for 3,5 p
21	01634411		Sprint electrovalves supportlink
22	25021216		24VDC group of 3 EV PLS boilerC(1200cc)
23	05141015-02		boiler tank
24	05141515		boiler lockump
25	01962510		water level sensor assembly
26	30069411-01		temperat.safety sticker
27	21000526		CLAMP D.12,3
28	22194022		level sensor cable BV303
29	22193812-01		general wiring 24V BV303 IN
30	09029723-01		transparent 8x11 silicone pipe
31	07017721		serpent. spring silicone tube

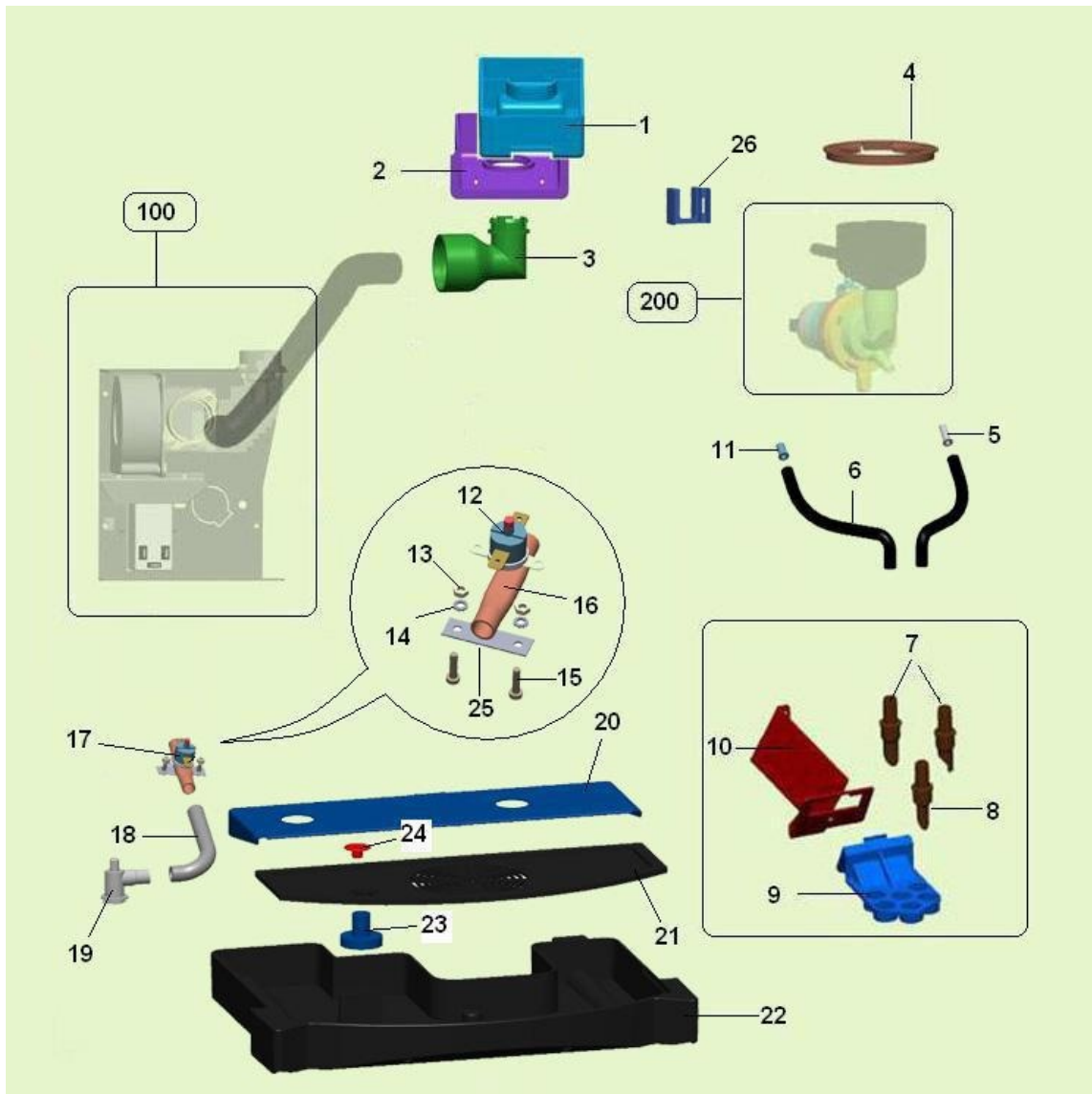
ASSEMBLY MIXER BV 303 (1029)



ASSEMBLY MIXER BV 303 (1029) - Item detail:

Position	Code	Options	Description
1	96067720-01		DB new mixer w/out collar
2	20020016-01		24VDC mixermotor w/o cable
3	05241115-01M37		Motor support flange
4	05154015		mixer protection disky grate(graph.)
5	05240915M37		Mixing room blocking flange
7	36210716		OR 3131 gasketODE
8	36351215		green V-seal gasketODE
9	05111825		mixer impellert.frame silver
10	05111625		brown mixing chambert.frame silver
11	05113745M57		mixing bowl L=10 black am
12	36203816		OR 106 6,75/1,78 gasketODE

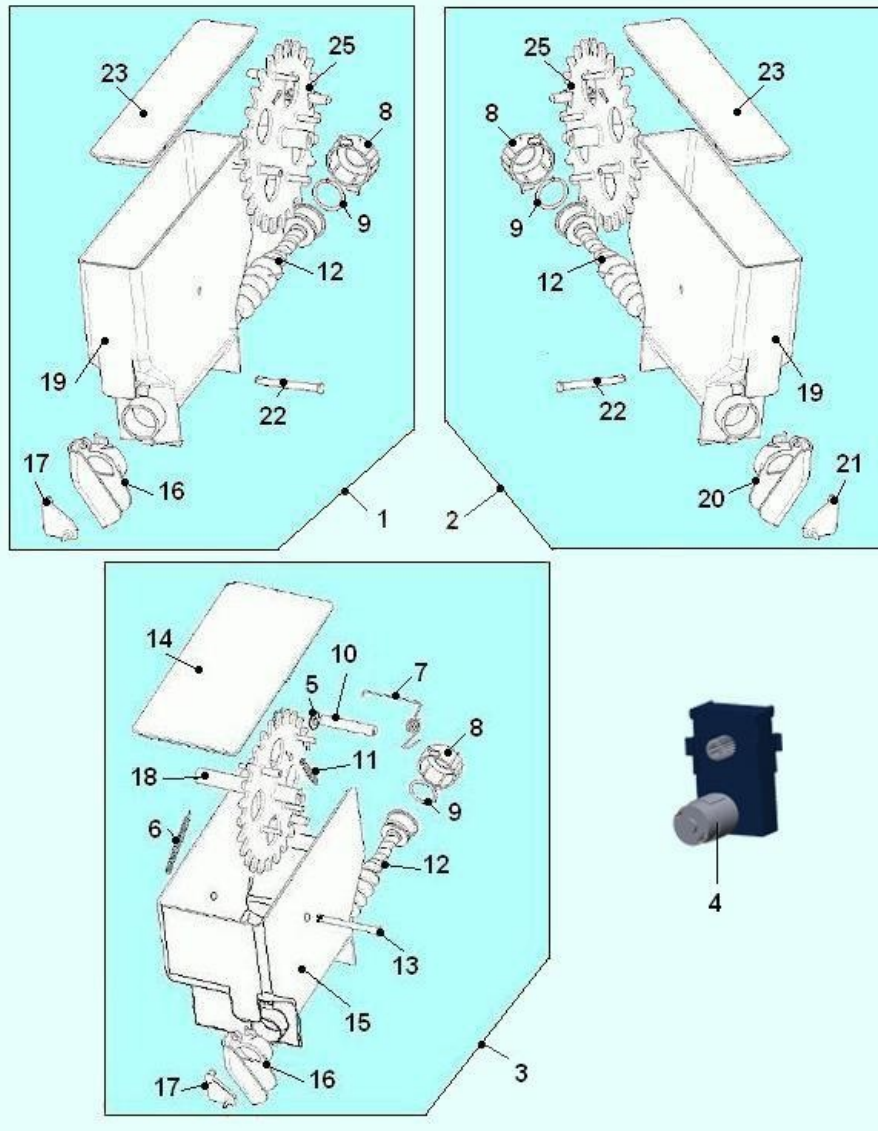
PARTS OF COMPLETION (1030)



PARTS OF COMPLETION (1030) - Item detail:

Position	Code	Options	Description
1	05261015M37		aspiration box
2	05260915M37		aspiration box chamber
3	05248115M37		Suction pipe joint
4	05145925		sprint brown mixing bowlcollar
5	05102215M57		mixer camber reductor black
6	09087823M57		5x9 silicon pipe black am
7	05246315M37		Brown nozzle supply D. 6 AM
8	05246325M37		Brown nozzle supply D.4
9	05246215M37		BV931 nozzles supply support
10	01916611-02		BV303 nozzles support
12	25014936-01		dixon75°Crubber holder
13	34102716		M3 hexagonal nut
14	35160216		self-locking diam.3.2
15	32025616		TC 3MAx12 screw
16	09078221-01		CLIXON PIPE
17	25019620		dixon tube assy - 75°
18	09029753-01		8x12 silicone transp.pipe
19	05145815M37		drain nozzle
20	01917011P74		bracket for coffe grounds tray
21	05262615M09		water grid BV303
22	05262515-01M09		drops collector tray BV303
23	05260715M18		sensor floater
24	05260815M18		level sensor plug
25	01213411		dixon plate
26	05159025M37		rubber holder connection suppo
100	2022		CABINET AND COMPONENTS OF COMPLETION (1027)
200	2025		ASSEMBLY MIXER BV 303 (1029)

GEARMOTOR AND CANISTER DOSER (1031)



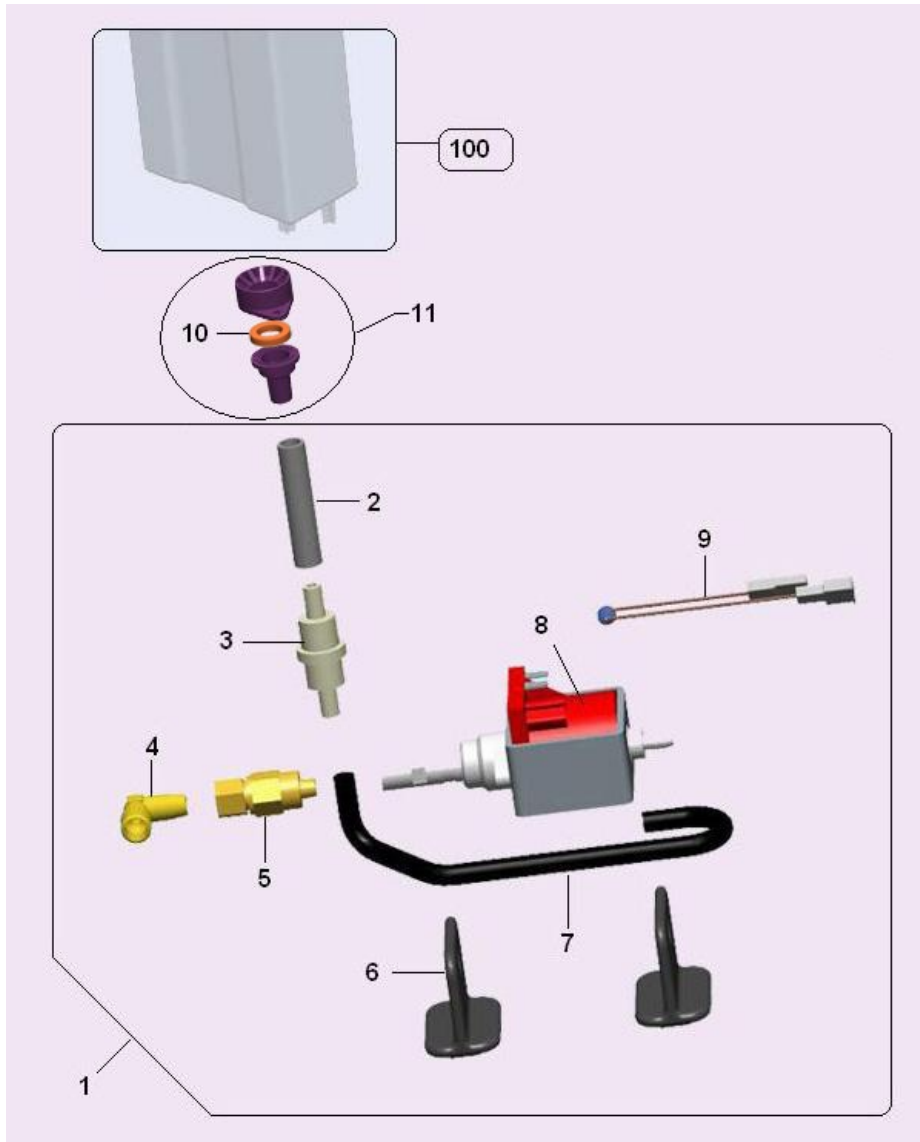
GEARMOTOR AND CANISTER DOSER (1031) - Item detail:

Position	Code	Options	Description
1	96049210-01		rh single canister assy 1 wheel sprint
2	96049310-01		lft sing canister assy w/wheel sprint
3	96049010-01		rh double canister assy sprintsy
4	20020316		24V DC motor quick connect.d shaft
5	35155526		plane washerODE
6	07020211-01		canister agitator spring-971
7	07021411		canister(double wheel) agitator spring
8	05142815		lock for disp.canist.auger sprint
9	36212616-01		o-ring 3093 23 47X2 62ODE
10	05147415		Double canister spacer.tray grate
12	05143415		extracting auger for canisterint
13	05143725		pin for double prod.canister Sprint
14	05142615		right double canister cover sprint
15	05142415		right double canister sprintump
16	05142915-01		right slide
17	05143015		right slide capint
18	05142725-01		Cog-wheel for double dispenser canister
19	05142315		Left canister sprintump
20	05142925-01		left slide
21	05143025		left slide capint
22	05143715		pin for product canister Sprint
23	05142515		Left canister cover sprintump
25	05142715-01		wheel for single prod.canister

Group charts



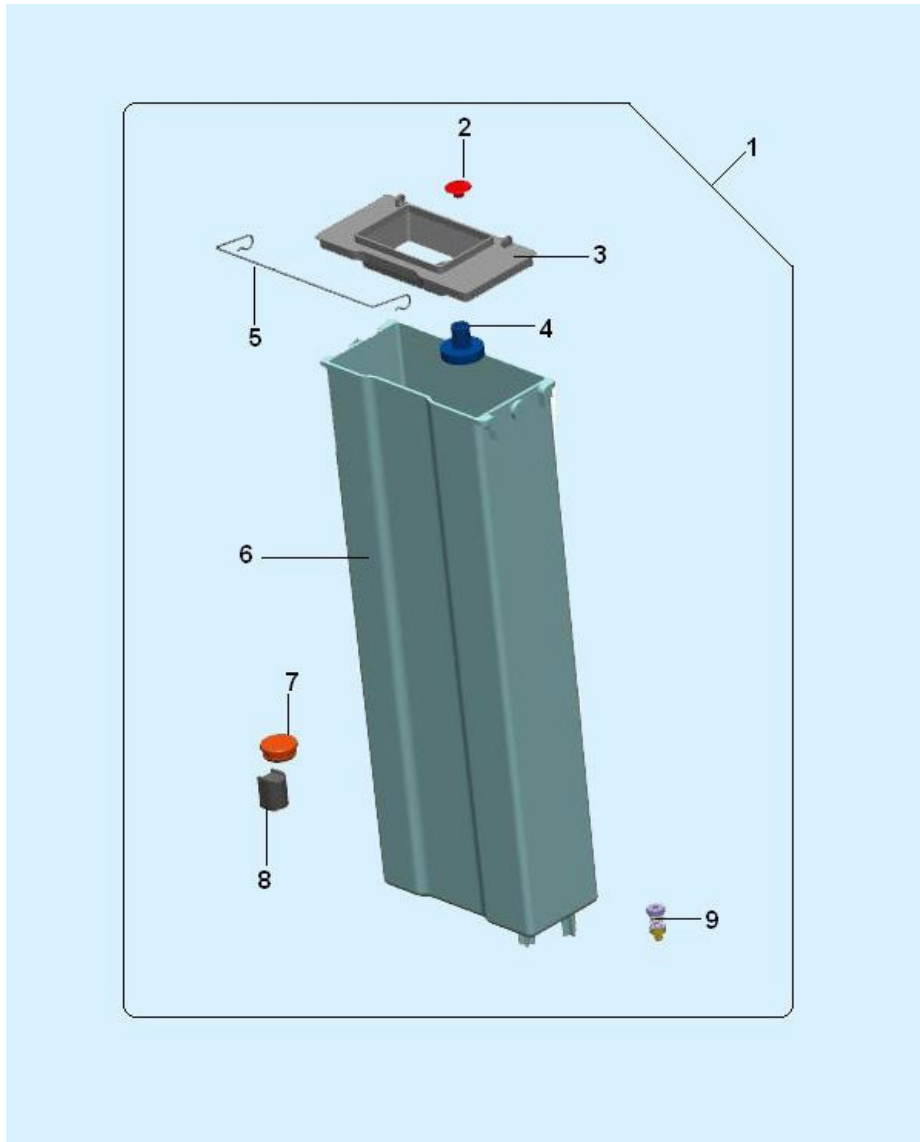
ASSEMBLY PUMP RIEMP. BOILER 303 IN (1032)



ASSEMBLY PUMP RIEMP. BOILER 303 IN (1032) - Item detail:

Position	Code	Options	Description
1	27012110		pump assy boiler fill 303 230
2	09029753-01		8x12 silicone transp.pipe
3	16014316		water filterer
4	04031216		connection M/Fassy
5	04041016		anti return valve male/female4 DM7,5
6	05259515M09		Pump support (ULKA/FLUIDOTECH)
7	09087823M57		5x9 silicon pipe black am
8	27003246		EP8 230V-50Hz Ulka electropump
9	25022616-01		Clixon Microtherm F11 100°
10	43139716-01		orange gasket for 05235636-01
11	05235636-01		Female clutch support
100	1880		ASSEMBLY TANK AUTONOMOUS 303/901 (969)

ASSEMBLY TANK AUTONOMOUS 303/901 (969)



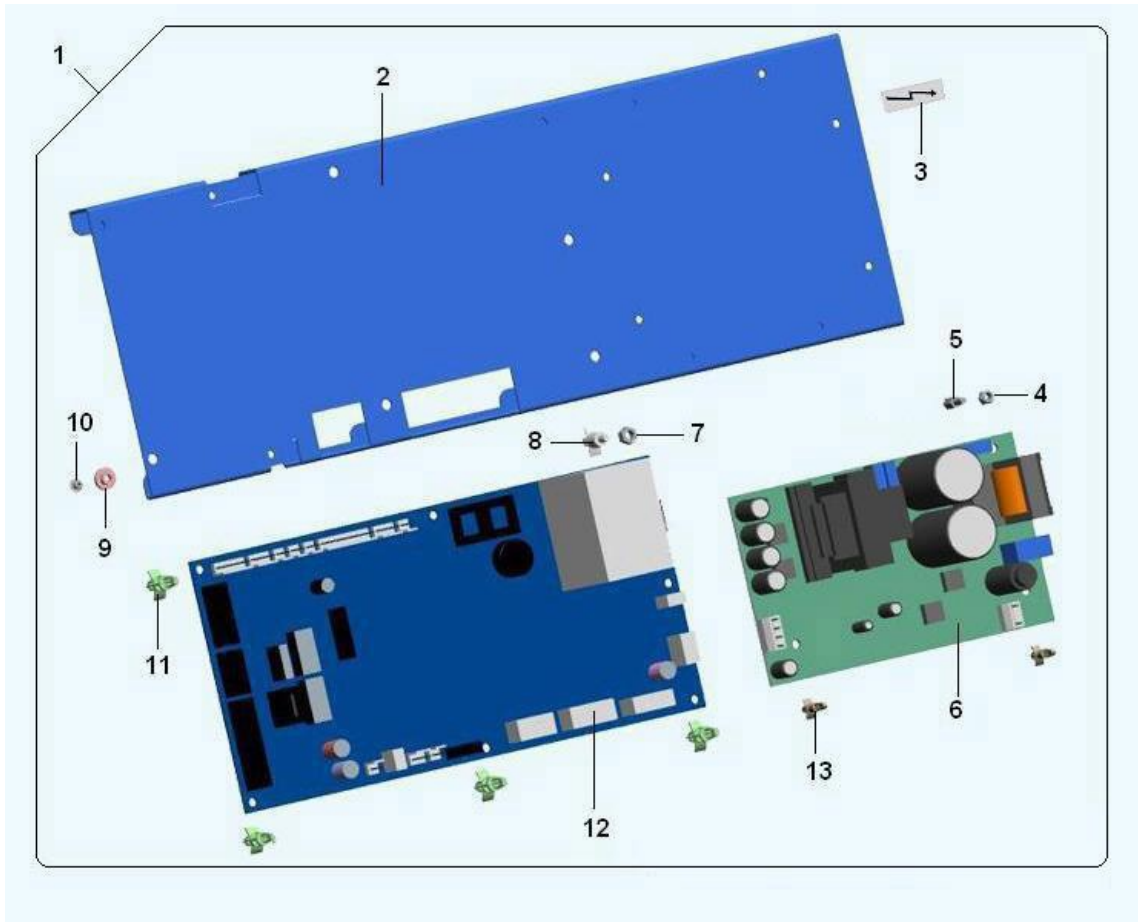
ASSEMBLY TANK AUTONOMOUS 303/901 (969) - Item detail:

Position	Code	Options	Description
1	93033710		complete water tank 303/901
2	05260815M18		level sensor plug
3	05265815		water tank lid Bv303/901
4	05260715M18		sensor floater
5	12048711-01		handle for tank extracting
6	05265715-01		autonomous water tank 303/901
7	05248215M37		Suction box cap
8	05259216		floater with magnete
9	05263810		valve for BV303/901 water tank

Group charts



ASSEMBLY SCHEDE MASTER - SWITCH (1116)



ASSEMBLY SCHEDE MASTER - SWITCH (1116) - Item detail:

Position	Code	Options	Description
1	94034220		master-switch boards assembly
2	01916511		Master-switch board support
3	30053411		iris voltage safety stiker110v
4	34110116		3MA selft-locking nut
5	33071926		Metal spacer M/F/ M3L.
6	26048356-01		switch powersupply24V120W/360W
7	33065726		4M nut for board spacerODE
8	33065526		L=10 card spacerODE
9	19054411		rivet bushgroup
10	33050126		3.2x8 rivetODE
11	05195216		board spacer6
12	26056116-01		board BV303- 901
13	33072046		PLASTIC SPACER M/F M3 L.7,9

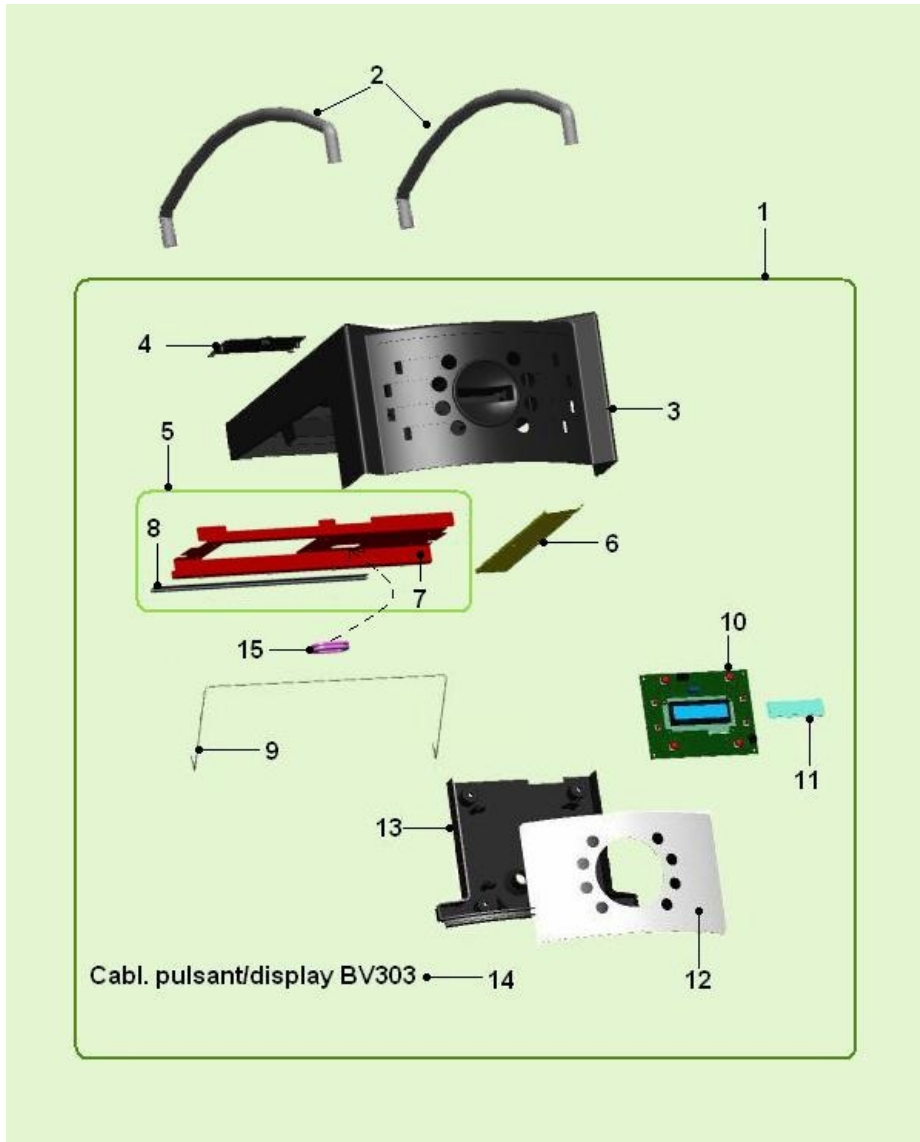
Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**
 **BV303ES05NA - GAIA E2S DC PD A/R HO**

Group charts



ASSEMBLY TOP COVER BVM 303 (957)



ASSEMBLY TOP COVER BVM 303 (957) - Item detail:

Position	Code	Options	Description
1	98103810-02M09		door assembly BV303
2	12048611		cups blocker BV303 inox
3	05262415-01M09		BV303 top cover
4	05262815M09		water flap BV303
5	01918210-02		top cover hinge assy BV303
6	01917711-01P74		BV303 cable channel cover
7	01917611-02P74		top cover hinge reinforc BV303
8	21061911		top cover hinge BV303
9	12045511-01		tilting blocker top cover 303
10	26057016-01		keyboard/led lcd board BV303
11	05150315		display cover850
12	30268311		button panel cover BV303
13	05262715M09		fixing plate for panel BV303
14	22193212		panel/display cable BV303
15	23004076		cable feederable

ASSEMBLY DOOR BV303 (956)



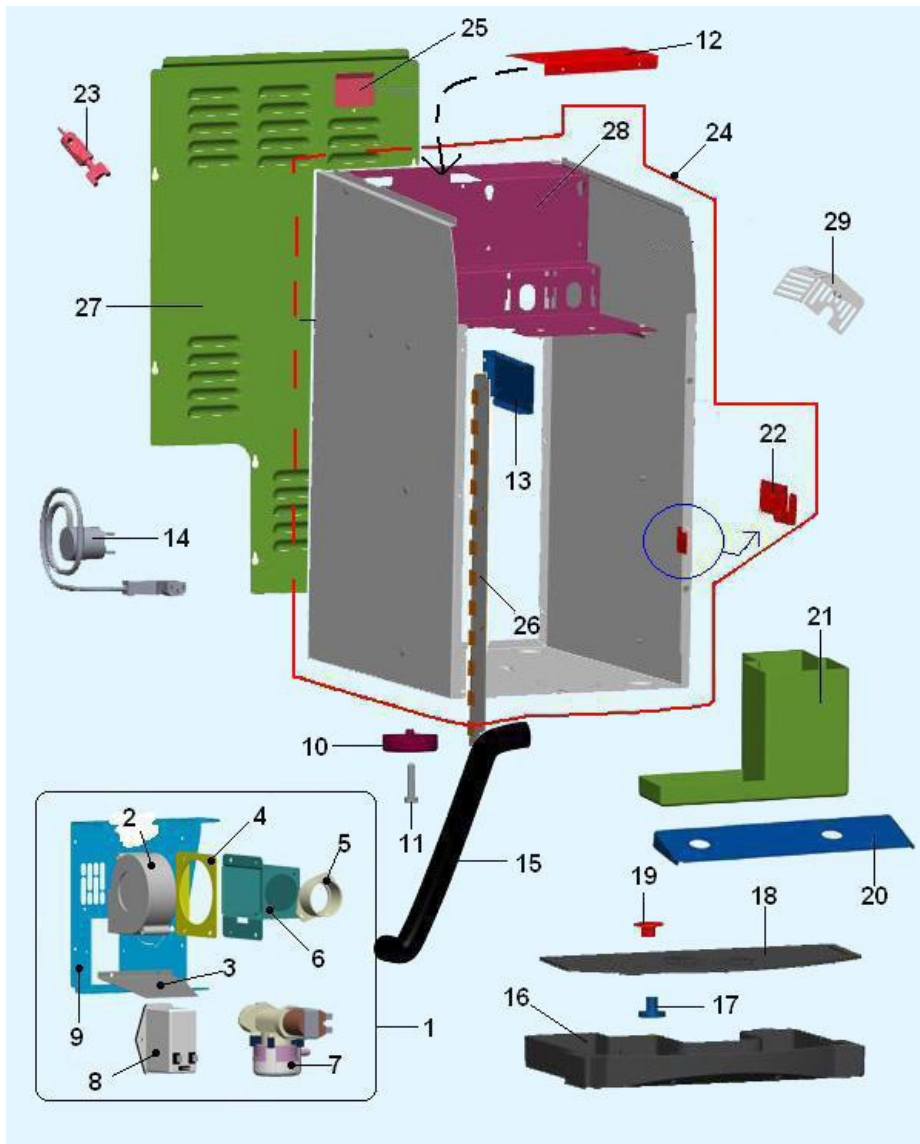
ASSEMBLY DOOR BV303 (956) - Item detail:

Position	Code	Options	Description
1	05262315M09		BV303 door
3	21015336		lock for Sprint/Iris (eurolock)
4	01917411		BV303 lock lever
5	05263015M00		notice- board BV303
6	30268711		lexan for notice-board BV303
7	26057816		3 LED bar 24VDC Troll
8	33066316		card spacerODE
9	23022616		plastic strip w/connection l.115
10	22193712		LED Troll cable L=1200
11	05265510M09		door assembly BV303
12	36212116		OR2010 gasketODE

Group charts



CABINET AND COMPONENTS OF COMPLETION (1039)



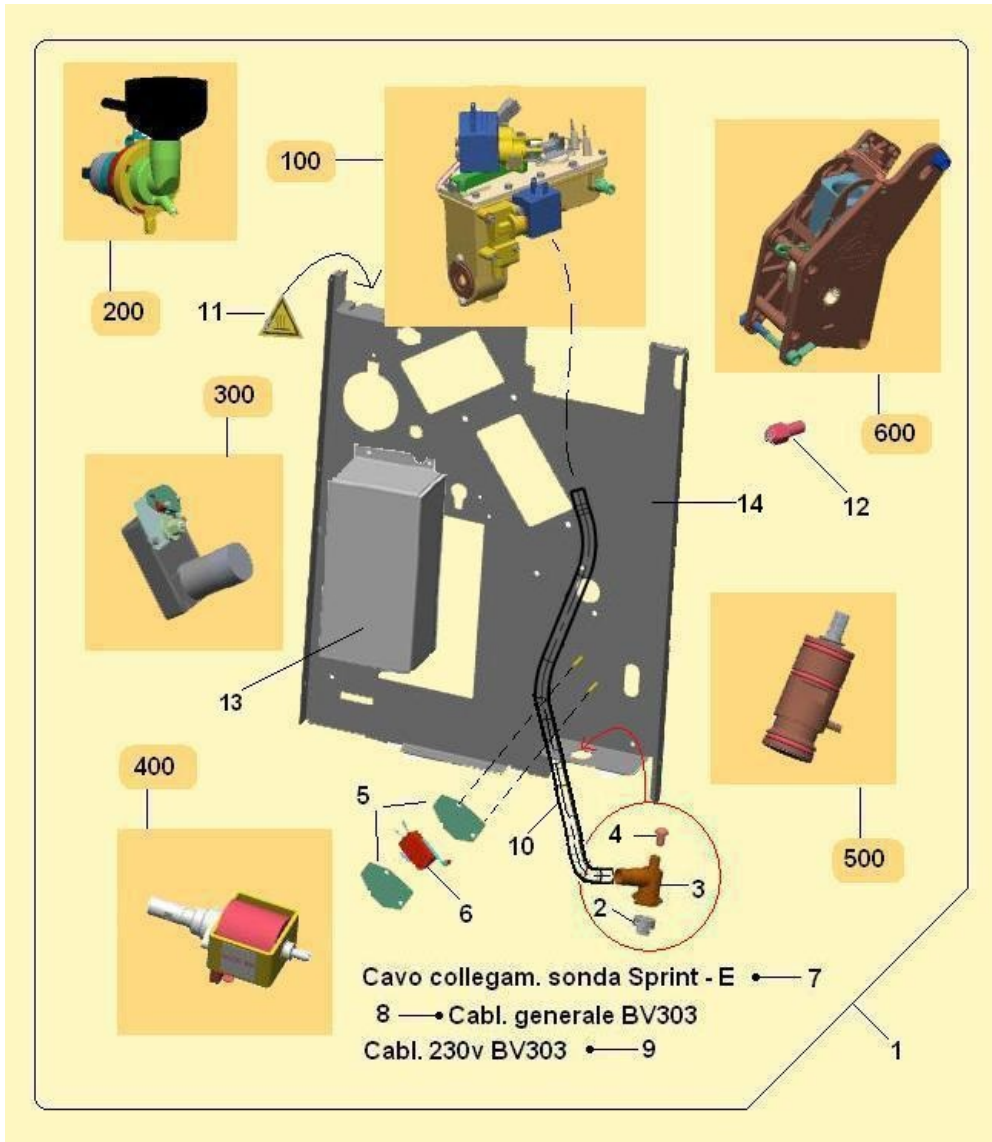
CABINET AND COMPONENTS OF COMPLETION (1039) - Item detail:

Position	Code	Options	Description
1	01916720-01		303A/R aspir.power supply supp
2	20035516		24VDC 0,5A aspirator
3	05265311		protection plate for filter
4	01919311-01P74		stirrup for fan bearing
5	05071915		aspiration pipe connectionipe 8
6	01916911-01		Aspirator support
7	25021116		electrovalve anti overflow 24VDC(1200cc)
8	23039416		switch socket + fuse holder
10	05146025M09		black sprint/iris footl.tray grate
11	05146225M09		pin for black foot SPRINT/IRIS
12	01927611		BV303 water tank cover
13	01916311-01P74		BV303 omega tray support
14	22107216-01		230VNet cable C2000/Sprint/Iris
15	09031113		28x33 Leviflex pipe581
16	05262515-01M09		drops collector tray BV303
17	05260715M18		sensor floater
18	05262615M09		water grid BV303
19	05260815M18		level sensor plug
20	01917011P74		bracket for coffe grounds tray
21	05261415M09		coffee grounds container
22	01916411-01		BV303 door lock plate
23	05097215-02M09		Service key XT Clixon black am
24	01918312-04P74		complete cabinet BV303 ES
25	01842611		cabinet backrest plug
26	21058711		door hinge assy BV303
27	01917111-01		backrest for cabinet BV303
28	01916011-05P74		product canister bracket 303ES
29	01942521		boiler cover BV303/901

Group charts



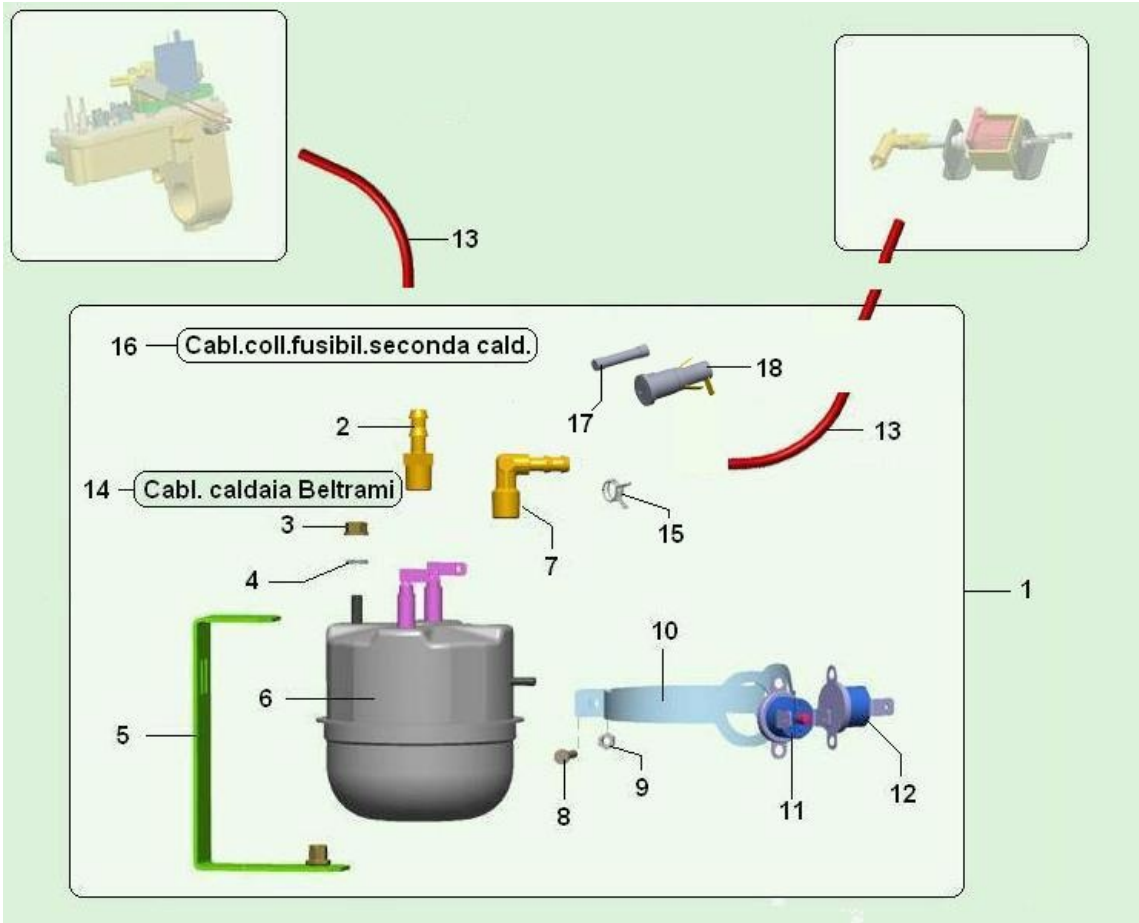
ASSEMBLY GROUP COFFEE BV 303 (1035)



ASSEMBLY GROUP COFFEE BV 303 (1035) - Item detail:

Position	Code	Options	Description
1	95012210-03		complete espr coffee group 303
2	05156515		drain nozzle reduction sprinty grate(graph.)
3	05258711		spout for draining 2ways
4	05099116		blow-hole rubber capsy
5	08004111		microswitch insulationr spring
6	26005136		microswitch with wheelm
7	22131712		boiler probe cableable
8	22193012-01		general wiring 24V BV303
10	09029763-01		5x9 transparent silicone pipe
11	30069411-01		temperat.safety sticker
12	19056011		group fixing pin
13	01941511		Pump protection carter
14	01916112-02P74		espr group assy plate BV303
100	1869		ASSEMBLY BOILER GAIA ES. (961)
200	1877		ASSEMBLY MIXER BV303/901 (967)
400	2055		COLLEGAMENTO HYDRAULIC (1037)
500	49		ASSEMBLY PISTON(7)
600	202		GROUP COFFEE PLASTIC(1)

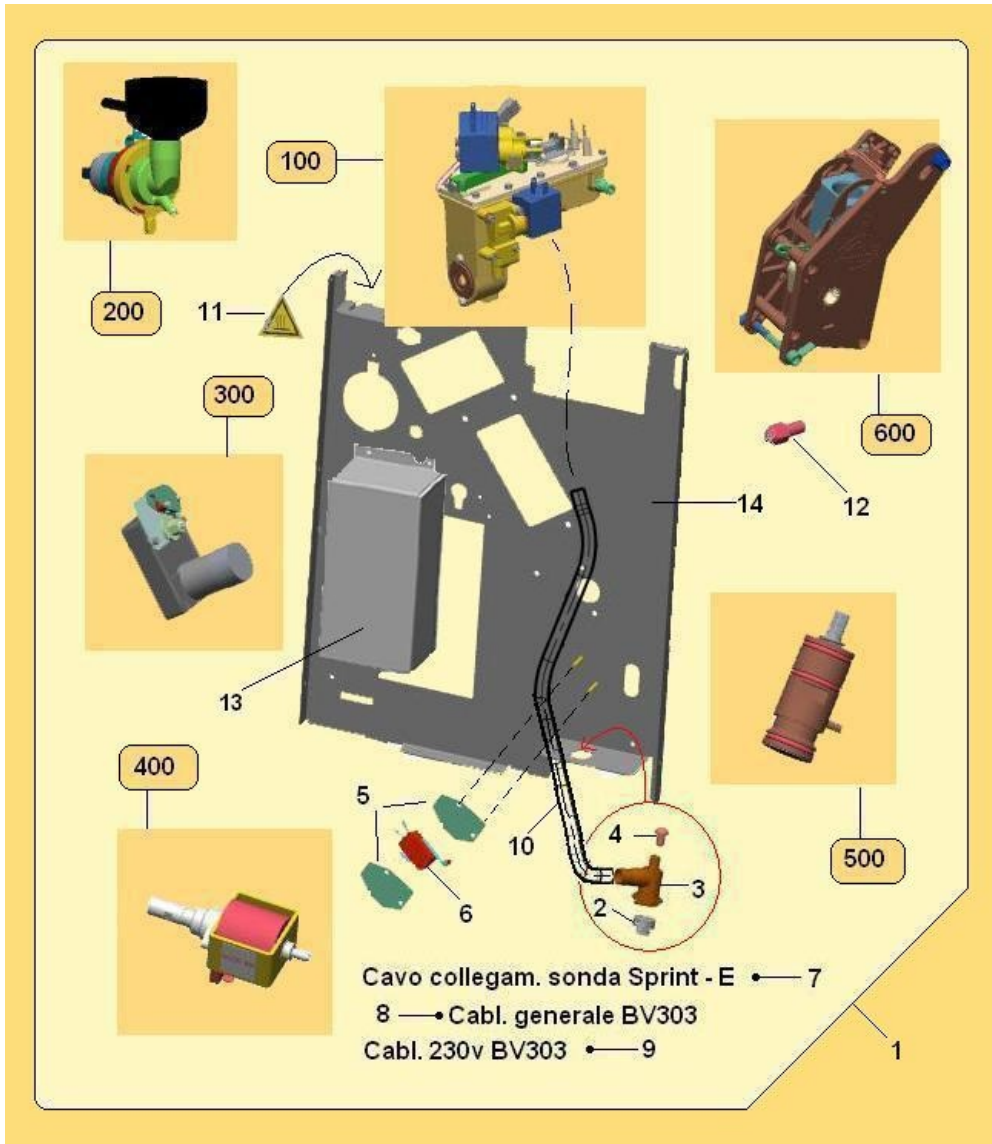
KIT FITTING SECOND BOILER untill serial number 10458386 (1149)



KIT FITTING SECOND BOILER until serial number 10458386 (1149) - Item detail:

Position	Code	Options	Description
1	41093010		KIT TRASF.DAMCADC BELTR.T.ROSS
2	04061116		1/8 straight male connection
3	34115316		M4 nut with washerODE
4	35160316		d. 4,2 IX self locking washer
5	06001412		beltrami boiler support
6	85007712		beltrami boiler230V 1000W
7	04061016		corner connection male1/8 D6.5
8	32025616		TC 3MAX12 screw
9	34110116		3MA selft-locking nut
10	06001511-01		Thermostats fixing band
11	25014976		thermostat RM 115°C
12	25014966		thermostat RA 65°C
13	09105713		Boiler braided tubing
14	22204122		beltrami boiler cable retrofit
15	21065716		bifilar ring D. 8,6
16	22199312		CABL.COLL.FUSIBIL.SECONDA CALD
17	23014916		10 Amp. fuseable
18	23017316		6.3x32 snap-type fuse holderable

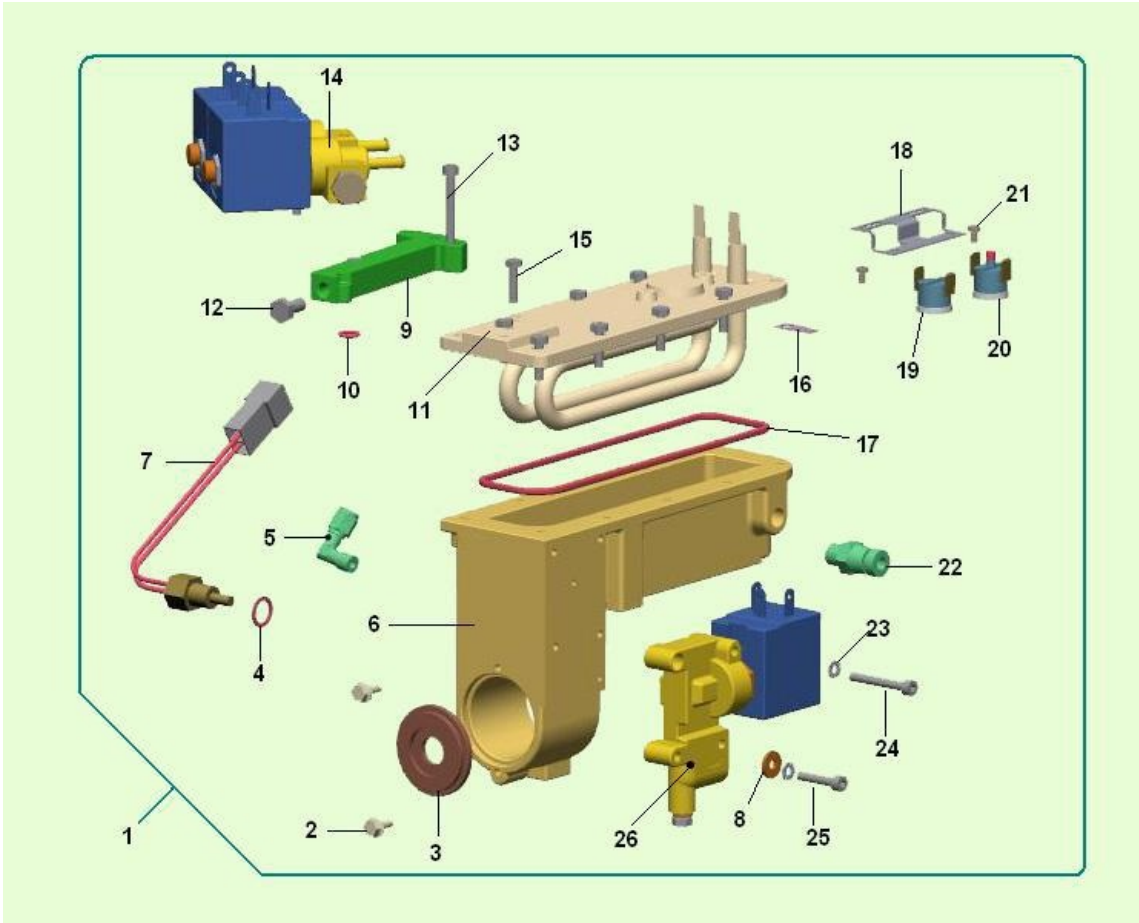
ASSEMBLY GR-COFFEE BV303 with BELTRAMI BOILER since serial num. 10458387 (1138)



ASSEMBLY GR-COFFEE BV303 with BELTRAMI BOILER since serial num. 10458387 (1138) - Item detail:

Position	Code	Options	Description
1	95012230M37	C/O GR.CAFFE BV303 230V	
2	05156515	drain nozzle reduction sprinty grate(graph.)	
3	05258711	spout for draining 2ways	
4	05099116	blow-hole rubber capsy	
5	08004111	microswitch insulationr spring	
6	26005136	microswitch with wheelm	
7	22131712	boiler probe cableable	
8	22193012-01	general wiring 24V BV303	
10	09029763-01	5x9 transparent silicone pipe	
11	30069411-01	temperat.safety sticker	
12	19056011	group fixing pin	
13	01941511	Pump protection carter	
14	01916112-02P74	espr group assy plate BV303	
100	2250	ASSEMBLY ESPRESSO BOILER WITH EL-VALV. SOL since serial num. 10458387 (1148)	
200	1877	ASSEMBLY MIXER BV303/901 (967)	
400	2249	HYDRAULIC CONNECTION for BELTRAMI BOILER since serial num. 10458387 (1139)	
500	49	ASSEMBLY PISTON(7)	
600	202	GROUP COFFEE PLASTIC(1)	

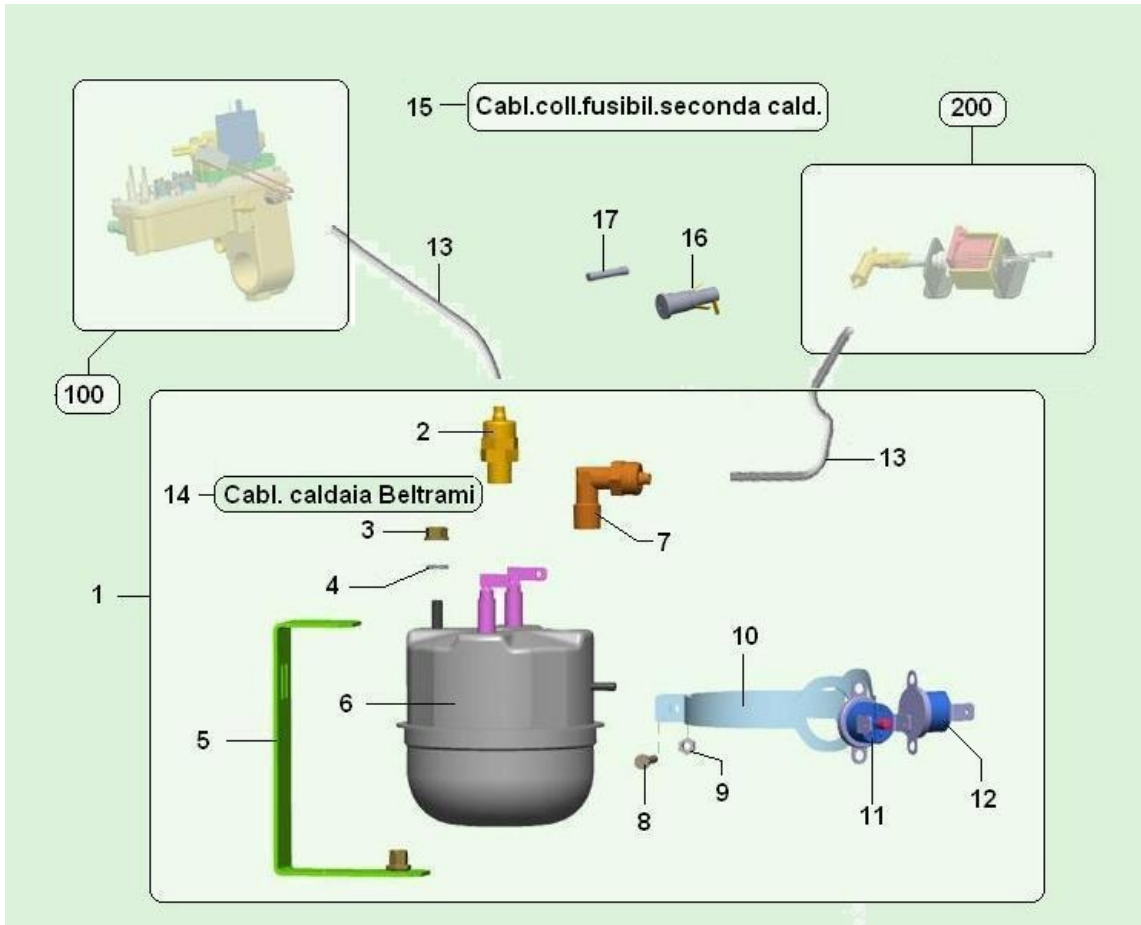
ASSEMBLY ESPRESSO BOILER WITH EL-VALV. SOL since serial num. 10458387 (1148)



ASSEMBLY ESPRESSO BOILER WITH EL-VALV. SOL since serial num. 10458387 (1148) - Item detail:

Position	Code	Options	Description
1	85002910-01		Sprint IX resist. boiler assy
2	32050516		screw 4 MAX10
3	18007011		piston stop washer OT58
4	18002516		copper gasket
5	04035326		elbow connection
6	13008011		espresso boiler body
7	26050826-01		Temp.sens. w/connector (inox)
8	35157616		plain washer Ø.4,3 ac.ODE
9	19059411-01		new electrovalve block spacer
10	36350116		O-Ring 2025ODE
11	29004312-01		heating element 1500W220V inox
12	32125336		6 MA X 12 IX screw
14	25021416-01		2ways bank of 2ev 24V DC D2MM
15	32055536		TCEI 4MAX16 screw
16	23020626		male tab
17	05143815		boiler gasket
18	01599411-02		Thermoregulator spring
19	25020516		automatic recharge dixon110°
20	25020616-01		manual recharge dixon (135°)
21	32025116		TC 3MAX5 screw
22	04040316		drain valve
23	35160316		d. 4,2 IX self locking washer
24	32068216		4MAX30 screw
25	32067916		TCEI 4MAX20 screw
26	25020856		3ways elect.valve24Vdc(0-7,5b)

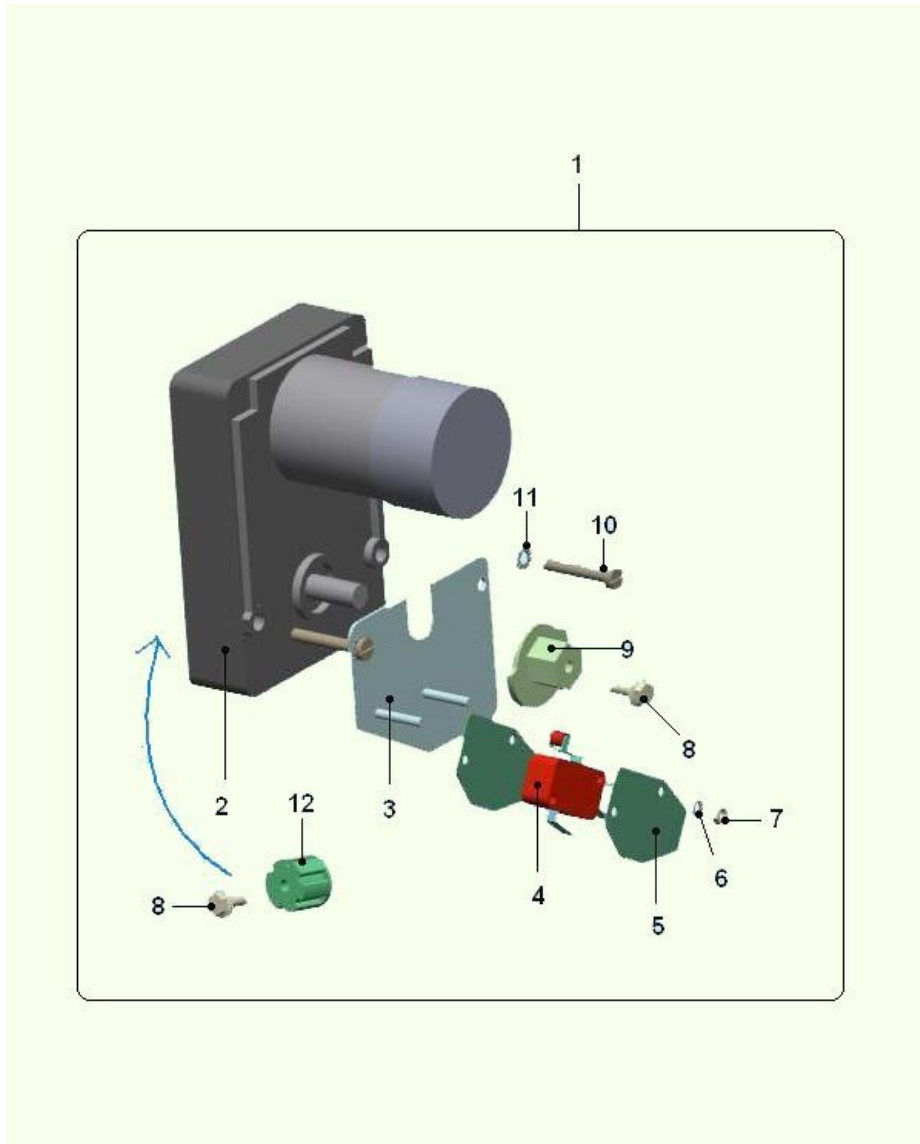
ASSEMBLY BELTRAMI BOILER BV303 since serial num. 10458387 (1140)



ASSEMBLY BELTRAMI BOILER BV303 since serial num. 10458387 (1140) - Item detail:

Position	Code	Options	Description
1	85007810		Beltrami boiler ass.230V BV303
2	04058716		1/4M straight connect.-6/4pipe
3	34115316		M4 nut with washerODE
4	35160316		d. 4,2 IX self locking washer
5	06001412		beltrami boiler support
6	85007712		beltrami boiler230V 1000W
7	04041316		connection 1/8 GM pipe 6/44 DM7,5
8	32025616		TC 3MAx12 screw
9	34110116		3MA selft-locking nut
10	06001511-01		Thermostats fixing band
11	25014976		thermostat RM 115°C
12	25014966		thermostat RA 65°C
13	09085423		4x6 teflon pipe581
14	22204112		beltrami boiler cable
15	22199312		CABL.COLL.FUSIBIL.SECONDA CALD
16	23017316		6.3x32 snap-type fuse holderable
17	23014916		10 Amp. fuseable
100	2250		ASSEMBLY ESPRESSO BOILER WITH EL-VALV. SOL since serial num. 10458387 (1148)
200	2249		HYDRAULIC CONNECTION for BELTRAMI BOILER since serial num. 10458387 (1139)

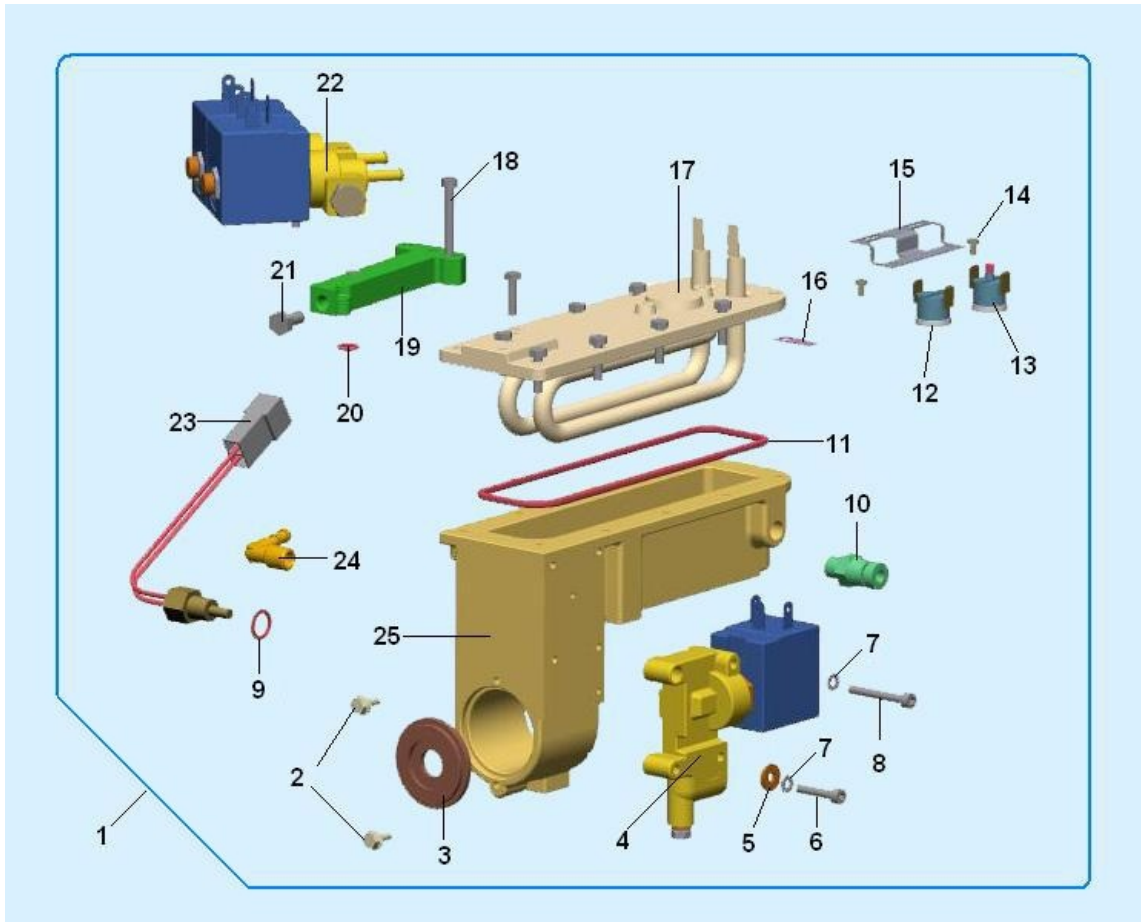
GEARMOTOR COFFEE GROUP (483)



GEARMOTOR COFFEE GROUP (483) - Item detail:

Position	Code	Options	Description
1	20016810-03		Motor assy w/24V cable coffee group
2	20014946-02		24VDC12rpm cof.group gearmotor w/out cable
3	01484212		bracket for microion plate
4	26005126		microswitch with wheel
5	08004111		microswitch insulationr spring
6	35160216		self-locking diam.3.2
7	34102716		M3 hexagonal nut
8	32050516		screw 4 MAX10
9	05110915-01M09		black rotating group cam
10	32061016		4M x 25 screw
11	35160316		d. 4,2 IX self locking washer
12	41081216		

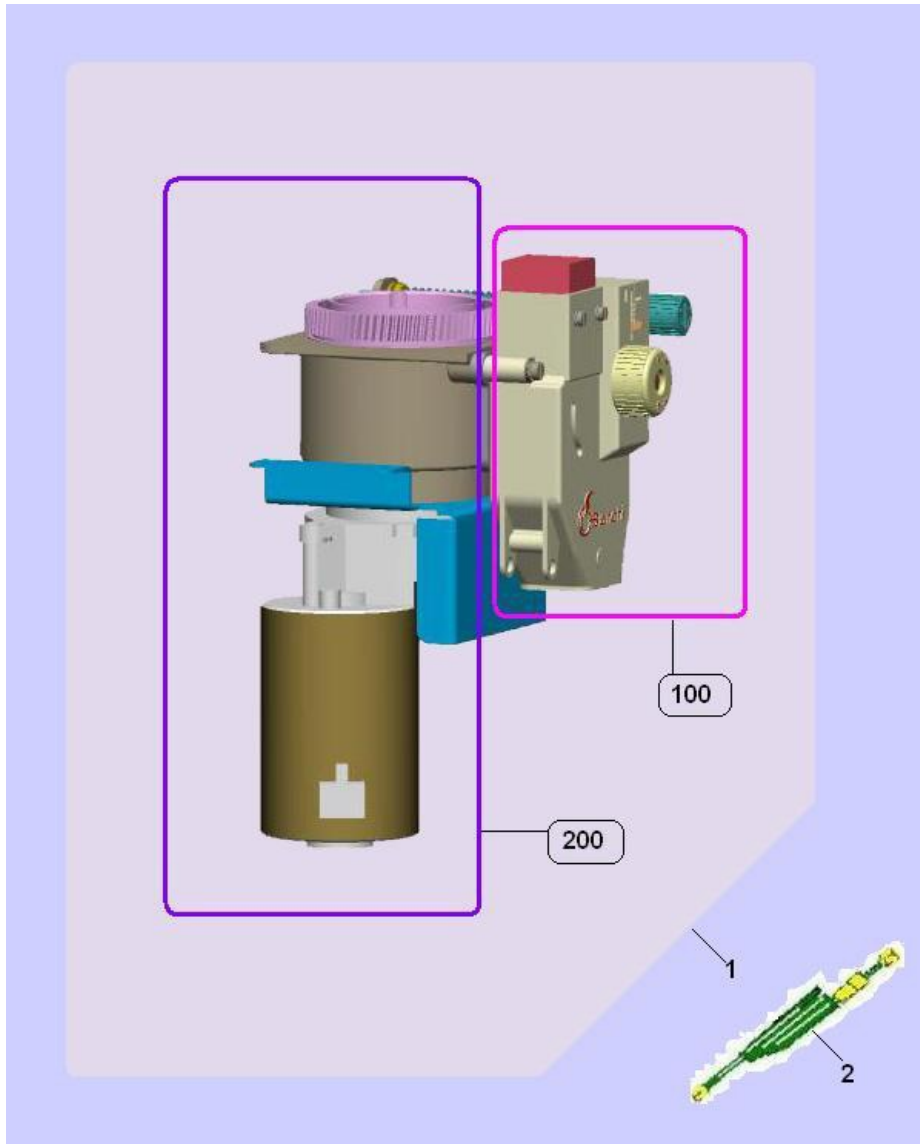
ASSEMBLY BOILER GAIA ES. (961)



ASSEMBLY BOILER GAIA ES. (961) - Item detail:

Position	Code	Options	Description
1	85002940		boiler assembly Gaia ES
2	32050516		screw 4 MAX10
3	18007011		piston stop washer OT58
4	25020856		3ways elect.valve24Vdc(0-7,5b)
5	35157616		plain washer Ø.4,3 ac.ODE
6	32067916		TCEI 4MAX20 screw
7	35160316		d. 4,2 IX self locking washer
8	32068216		4MAX30 screw
9	18002516		copper gasket
10	04040316		drain valve
11	05143815		boiler gasket
12	25020516		automatic recharge dixon110°
13	25020616-01		manual recharge dixon (135°)
14	32025116		TC 3MAX5 screw
15	01599411-02		Thermoregulator spring
16	23020626		male tab
17	29004312-01		heating element 1500W220V inox
19	19059411-01		new electrovalve block spacer
20	36350116		O-Ring 2025ODE
21	32125336		6 MA X 12 IX screw
22	25021416-01		2ways bank of 2ev 24V DC D2MM
23	26050826-01		Temp.sens. w/connector (inox)
24	04061016		corner connection male1/8 D6.5
25	13008011		espresso boiler body

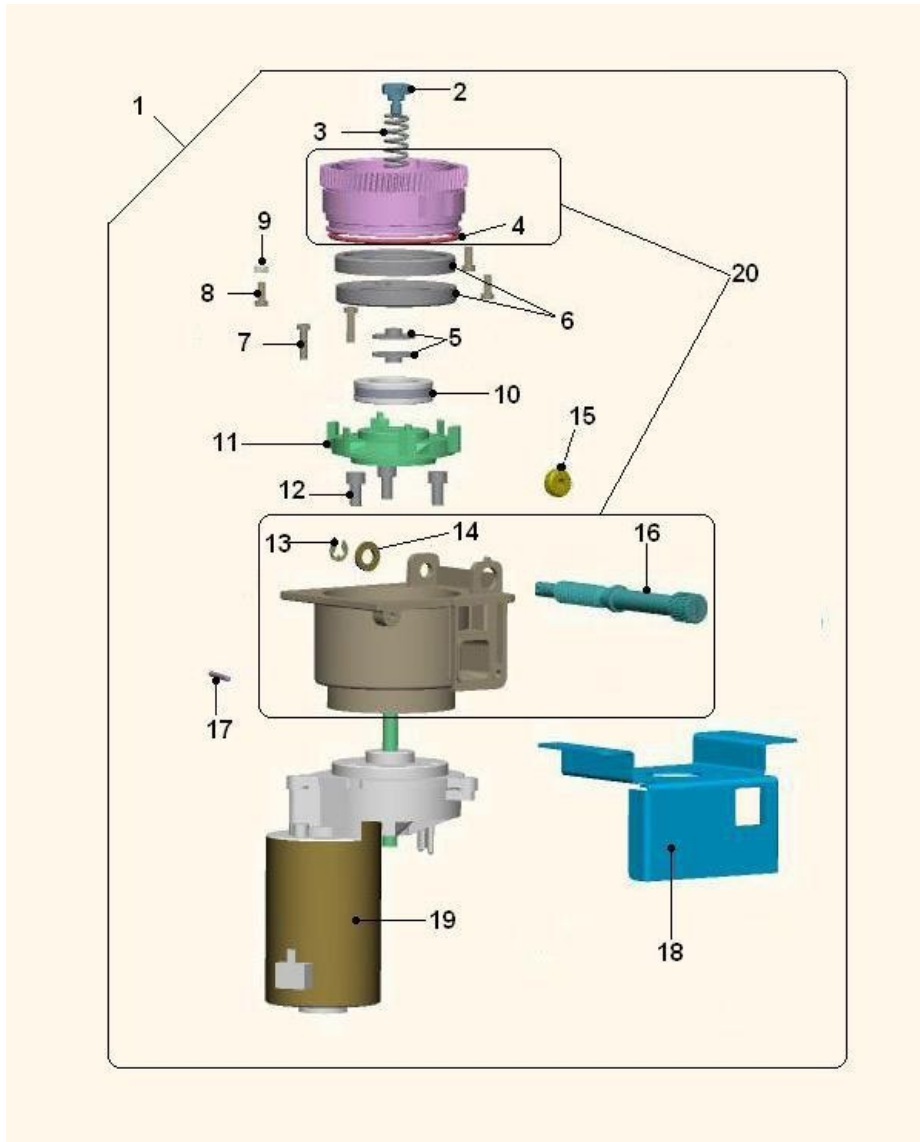
ASSEMBLY MACINADOS. DX BV303 (962)



ASSEMBLY MACINADOS. DX BV303 (962) - Item detail:

Position	Code	Options	Description
1	96070510-02		doser/grinder assy 12teeth 303
2	22126622		AMETEK FAST 4,8 grinder motor protection
100	1873		ASSEMBLY DOSER CAFFE (964)
200	1872		ASSEMBLY GRINDER DX BV303 (963)

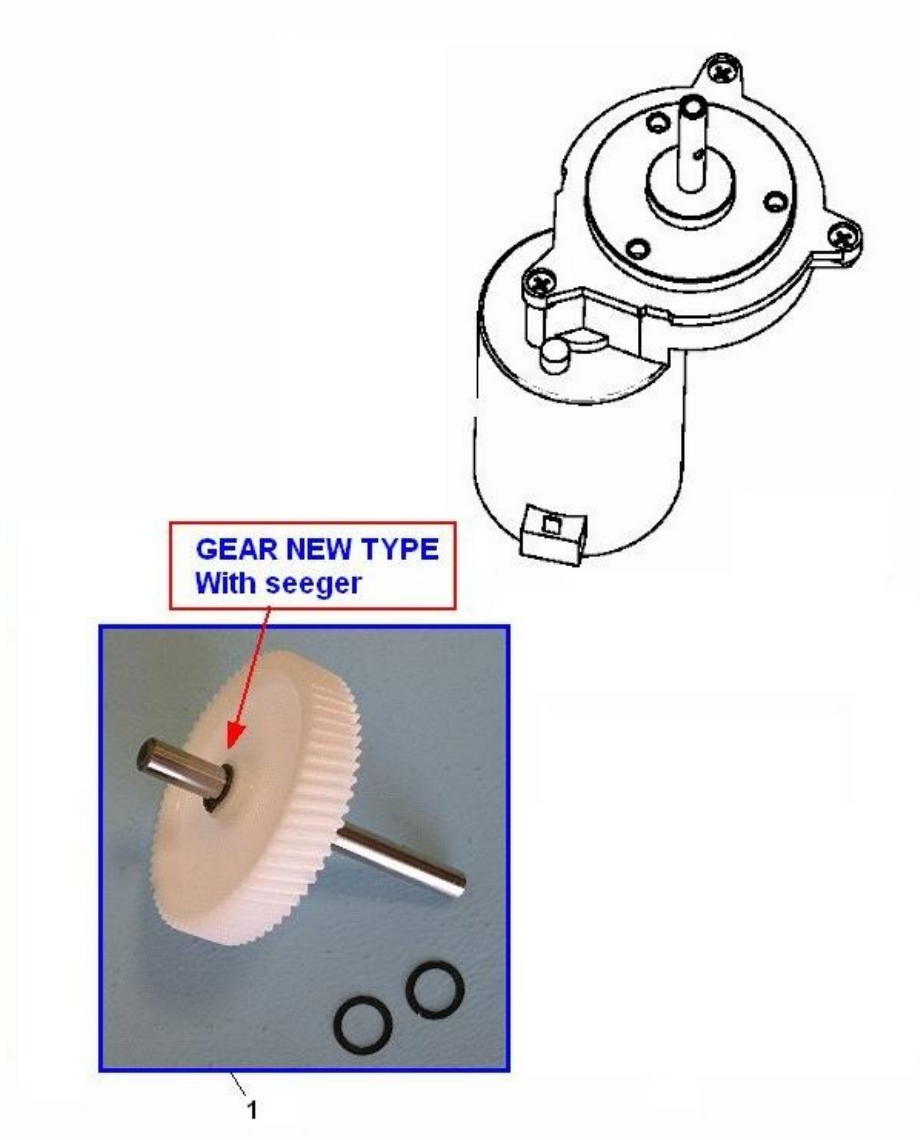
ASSEMBLY GRINDER DX BV303 (963)



ASSEMBLY GRINDER DX BV303 (963) - Item detail:

Position	Code	Options	Description
1	86003510-02		12 tooth right grinder ass.303
2	19059021		screw for ametek springew
3	07020411		grinder holder spring-971
4	36211316		O-ring 3262 NBR 70 SHODE
5	19060411		bush with washerew
6	18007326		D=64 grinder blade 12teeth
7	32060816		4MAx16 TCscrew
8	32060516		4MAx10 screw
9	34102816		4MA hex nutODE
10	19059216		bearingew
11	13008211-02		mobile blade support
12	32135316		MA6X12 cross-headed embedded hexagon Zn screw
13	37001116		Ø 6 seeger ring
14	35168826		flat washer D.8,4*15,5*1,2
15	23004086		cable damper(6*15 - rubber)able
16	05134715		grinder adjustment screwwn) C2000
17	12017411		wire D30x30er
18	01917511		BV303 grinder support plate
19	20020616		24VDC grinder Ametek gearmotor
20	43018910-01		grinder chamber assy w/knob

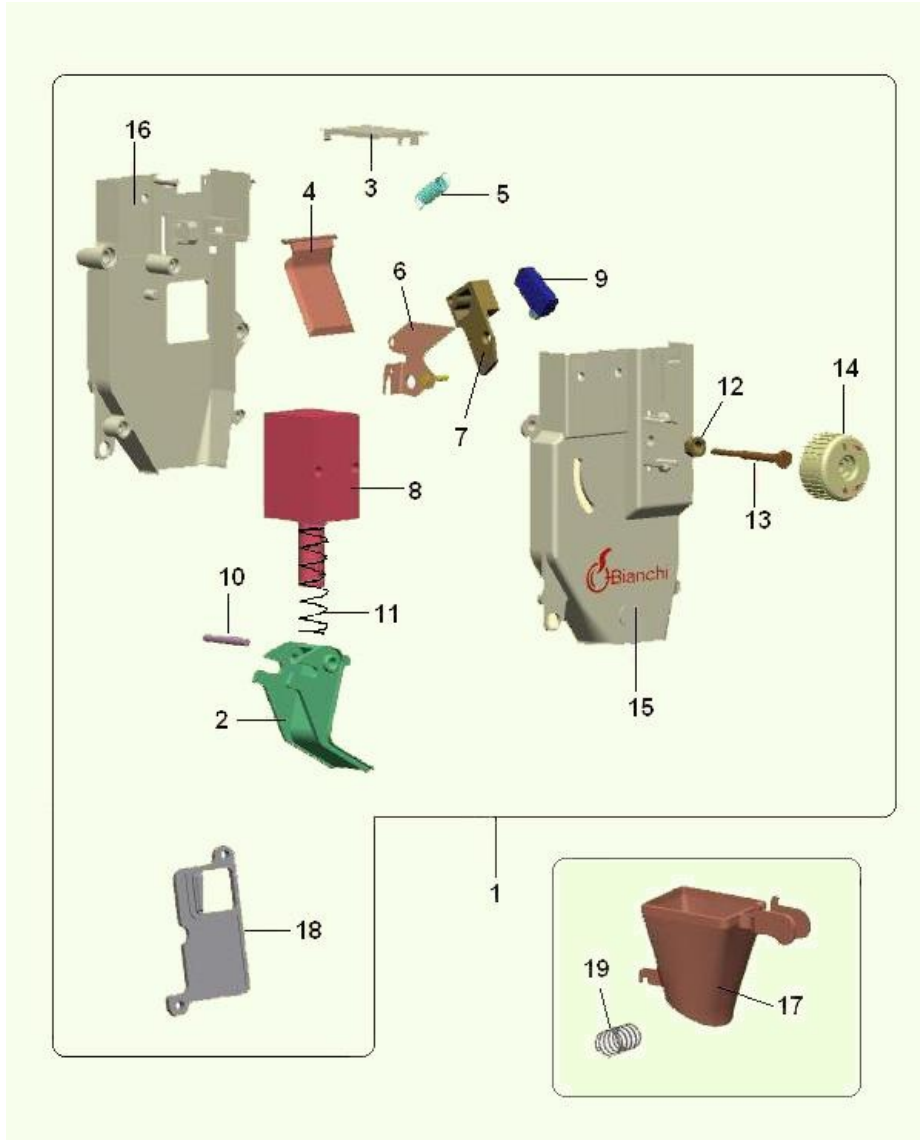
GRINDER VERT. - GEAR (336)



GRINDER VERT. - GEAR (336) - Item detail:

Position	Code	Options	Description
1	43002726		gearing with pivot for ametekmetek

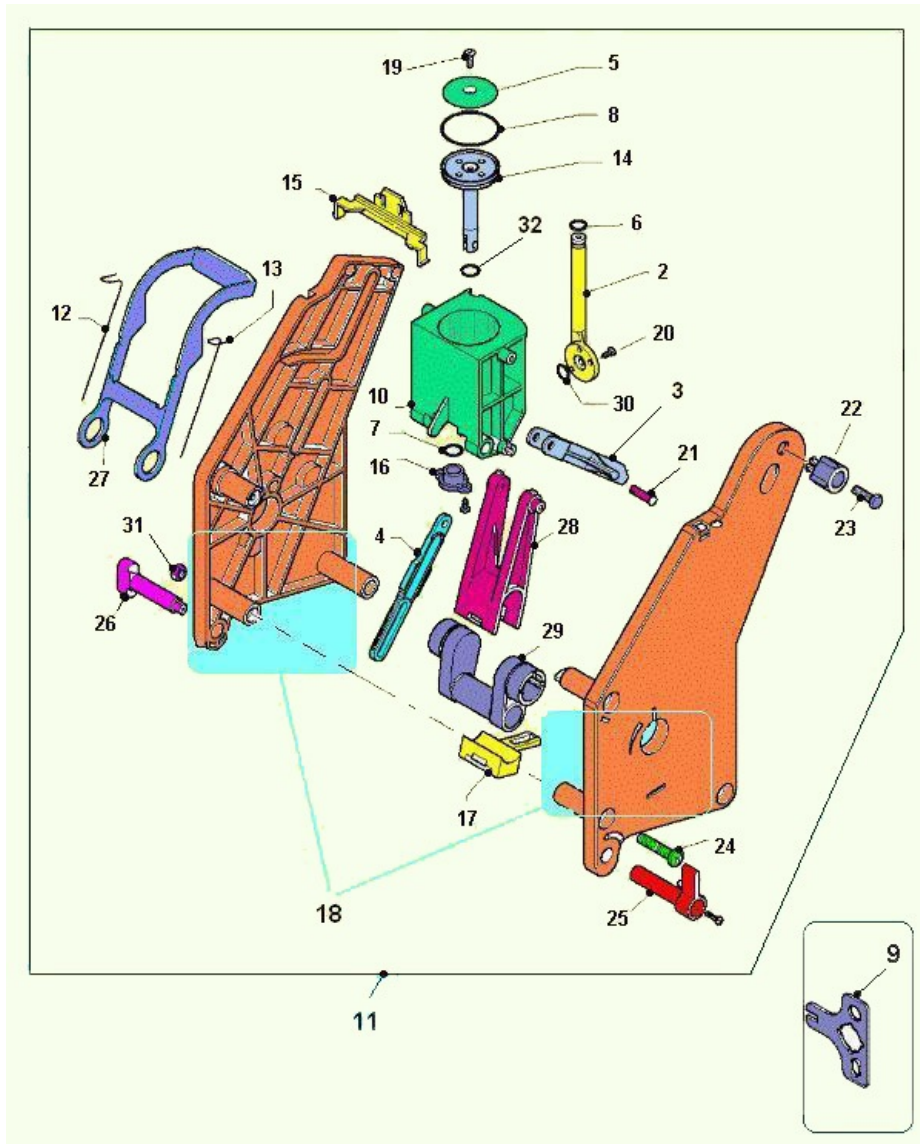
ASSEMBLY DOSER CAFFE (964)



ASSEMBLY DOSER CAFFE (964) - Item detail:

Position	Code	Options	Description
1	43002410-02		doser assy with spacer
2	05135115-01		coffee doser tray
3	05135025		top cover for doserwn) C2000
4	05135315		coffee doser mobile wallwn) C2000
5	07020611		spring-971
6	01586212-02		MICRO SUPPORT
7	05154615		micro. coffee-dos. supporty grate(graph.)
8	20019146-01		magnet 5% 24v dcb.shaft
9	26029616		microswitch with cable(proof)7
10	33051716		4x25 IX parallel pin
11	07020511-01		magnet spring-971
12	34115316		M4 nut with washerODE
13	19058911		adjusting screw for microew
14	05135215		dose adjustment knobwn) C2000
15	05134815		Doser front coverwn) C2000
16	05134925		Doser rear coverwn) C2000
17	05135415		plastic coffee doser slidewn) C2000
18	05155615-01		spacer
19	07020911		coffee funnel spring-971

GROUP COFFEE PLASTIC(1)



GROUP COFFEE PLASTIC(1) - Item detail:

Position	Code	Options	Description
2	05106815-01		tube for cupt.
3	05148315		rod liftert.
4	05107415		drive rodt.
5	16012021		coffee group filterer
6	36351316		o-ring for cooffe group pipeODE
7	36211916		OR 2037 gasketODE
8	36363116		Joint 2118 SH70 VITON
9	01475411-01		Coffee group rotation key
10	05106615-01		cupt.
11	95007420-02		plastic coffee group assy
12	07017911		right spatula spring-971
13	07017921		left spatula spring-971
14	05161215		waste coffee eject rod1
15	05133515		spacer for group sidespipe
16	05106715		bush cupt.
17	05107215		brackett.
18	43123910-01		front/rear shoulder assembly
19	32035236		TSP 3MAx16 IX screw
20	32222827		Blunt self-threaded screw 2,9x9,5
21	05107515		rivett.
22	05109515		Knobrame
23	32090636		TE 5MAx18 screwank
24	32060936		TC 4MAx20 screw
25	05107815		locking levert.
26	05107915		locking rodt.
27	05107015		spatulat.
28	05107115		connecting rodt.
29	05107615		crankt.
30	36210916		OR2021 gasketODE
31	34110316		Self-locking nut 5MA7
32	36212716		Joint 3037 SH70 VITON

ASSEMBLY PISTON(7)



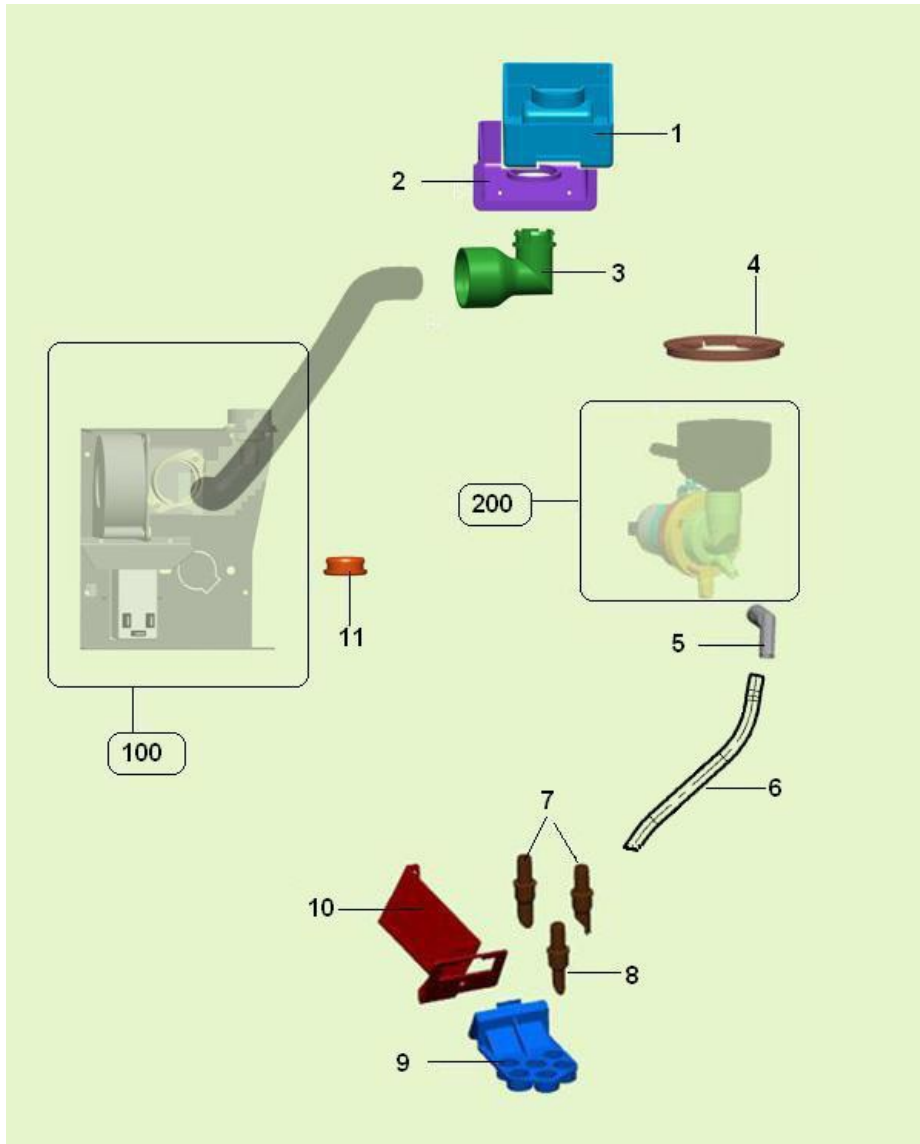
ASSEMBLY PISTON(7) - Item detail:

Position	Code	Options	Description
1	05138130-01		Cegasa coffee-gr. piston assy
2	05107725		piston filter knobt.
3	07017611-01		piston spring
4	36210916		OR2021 gasketODE
5	05148032-01		Piston with valve seat
6	36211816		OR4112 gasketODE
7	36212116		OR2010 gasketODE
8	16014812		filter assyer
9	09087873-02		3x6 brown silicone pipe
10	07017511		piston block rod-971

Group charts



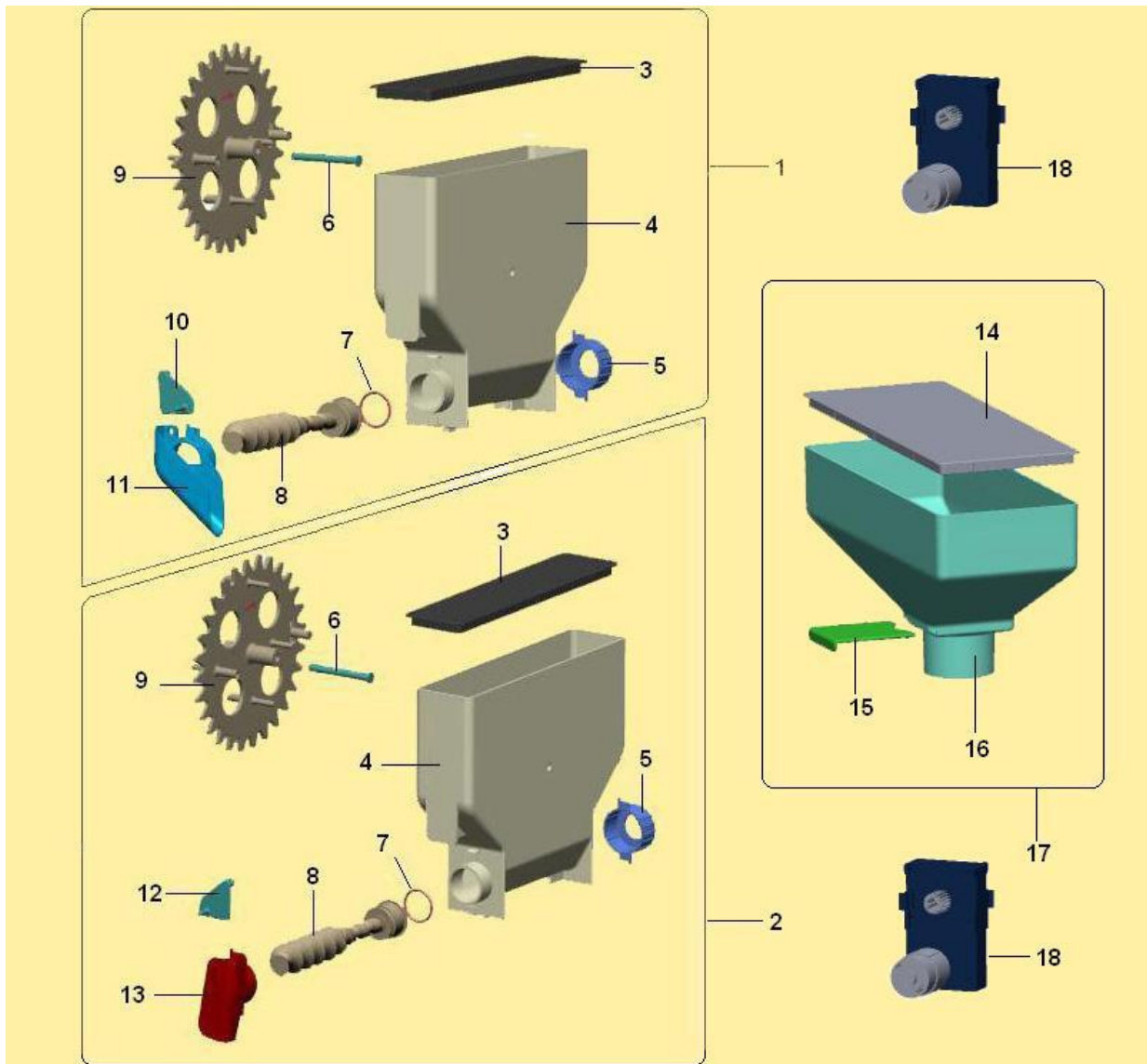
PARTS OF COMPLETION (1040)



PARTS OF COMPLETION (1040) - Item detail:

Position	Code	Options	Description
1	05261015M37		aspiration box
2	05260915M37		aspiration box chamber
3	05248115M37		Suction pipe joint
4	05145925		sprint brown mixing bowlcollar
5	05134315-01M57		elbow dispensing nozzle
6	09087823M57		5x9 silicon pipe black am
7	05246315M37		Brown nozzle supply D. 6 AM
8	05246325M37		Brown nozzle supply D.4
9	05246215M37		BV931 nozzles supply support
10	01916611-02		BV303 nozzles support
11	05248215M37		Suction box cap
100	2048		CABINET AND COMPONENTS OF COMPLETION (1039)
200	1877		ASSEMBLY MIXER BV303/901 (967)

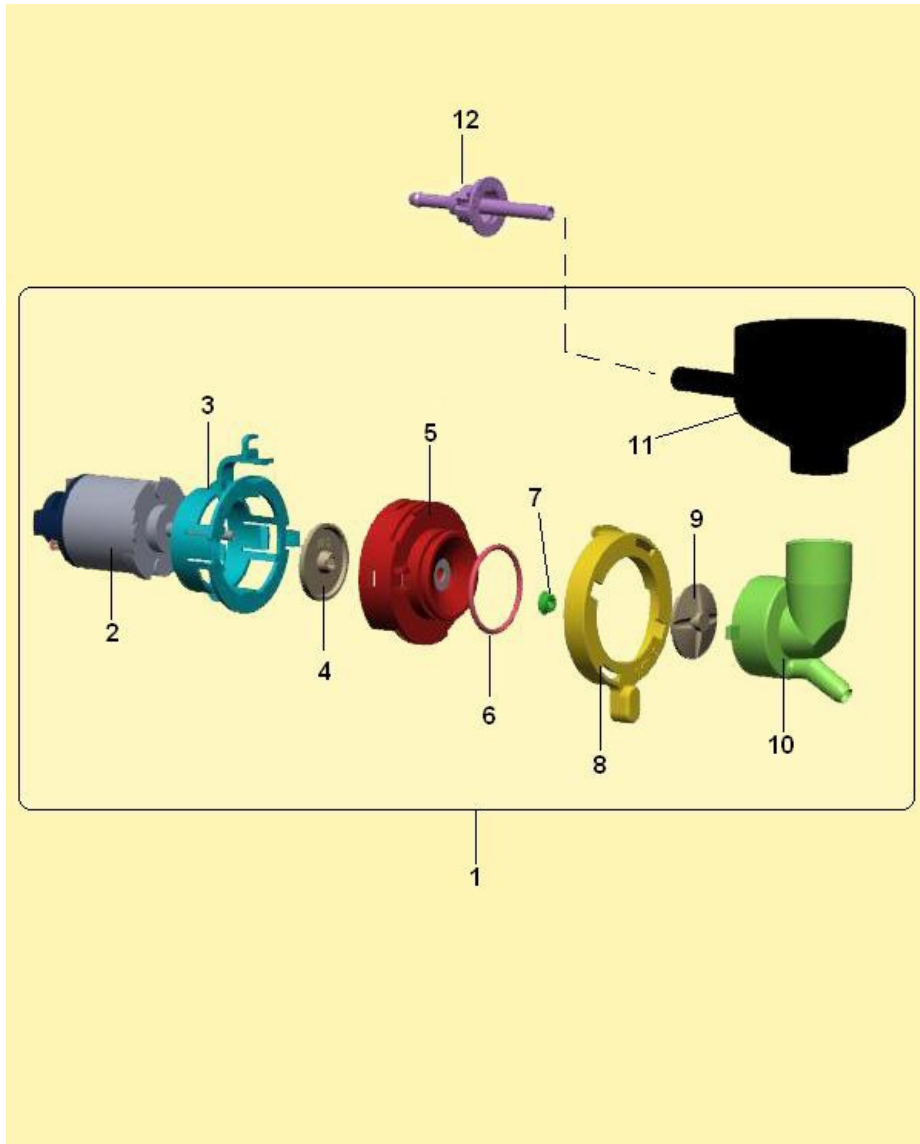
CANISTER DOSER - COFFEE BEAN HOPPER (965)



CANISTER DOSER - COFFEE BEAN HOPPER (965) - Item detail:

Position	Code	Options	Description
1	96070410		right single canister BV303
2	96070610		left single canister BV303
3	05142515		Left canister cover sprintump
4	05142315		Left canister sprintump
5	05142815		lock for disp.canist.auger sprint
6	05143715		pin for product canister Sprint
7	36212616-01		o-ring 3093 23 47X2 62ODE
8	05143415		extracting auger for canisterint
9	05142715-01		wheel for single prod.canister
10	05143015		right slide capint
11	05263115		right powder funnel BV303
12	05143025		left slide capint
13	05263215		left powder funnel BV303
14	05147815		cover for beans canis Sprint.tray grate
15	05147915		SPRINT COFFEE HOPPER SEPARATORt.
16	05146815		sprint beans container.tray grate
17	05147710		sprint beans container assy.tray grate
18	20020316		24V DC motor quick connect.d shaft

ASSEMBLY MIXER BV303/901 (967)



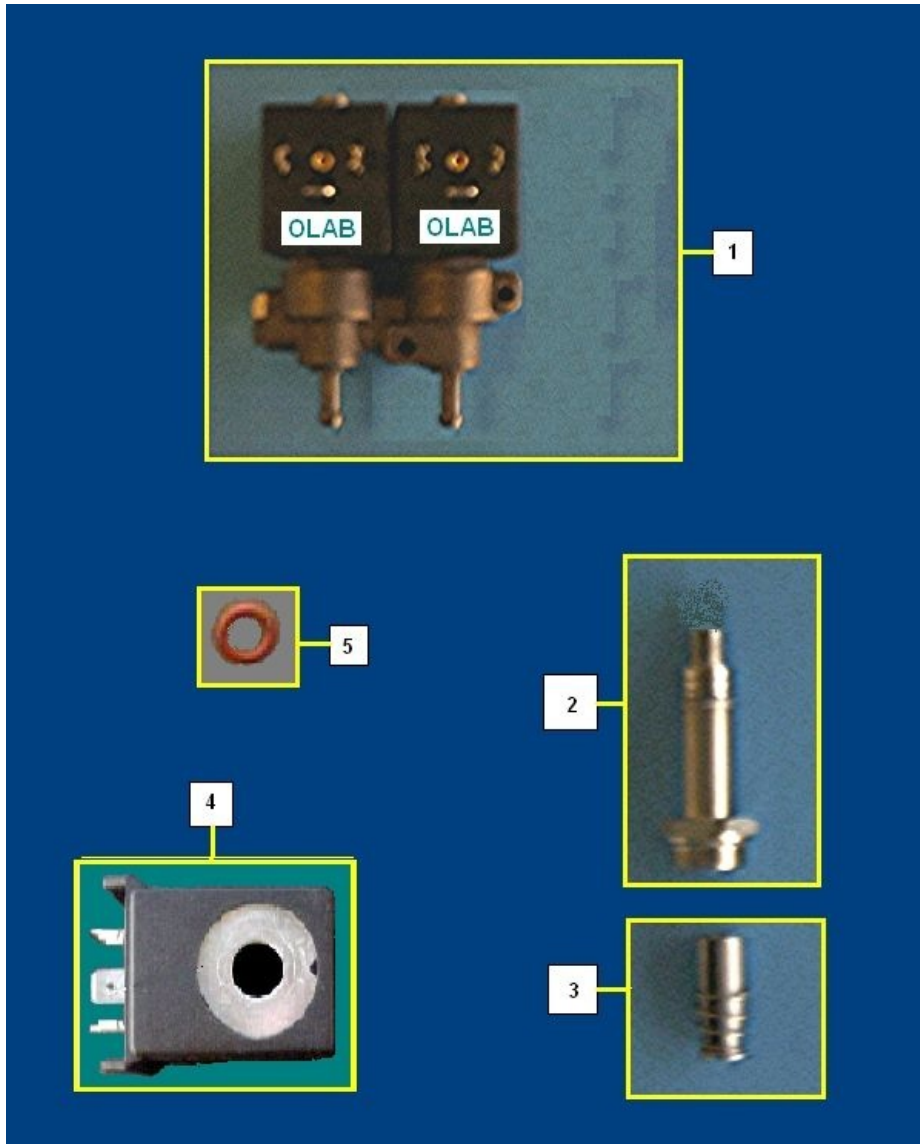
ASSEMBLY MIXER BV303/901 (967) - Item detail:

Position	Code	Options	Description
1	96067740M37		mixer assy w/o collar BV303
3	05241115-01M37		Motor support flange
4	05154015		mixer protection disky grate(graph.)
5	05243112		Mixing room flange support as.
6	36210716		OR 3131 gasketODE
7	36351215		green V-seal gasketODE
8	05240915M37		Mixing room blocking flange
9	05111825		mixer impellert.frame silver
10	05111625		brown mixing chambert.frame silver
11	05113765M37		mixing bowl w/hole 5,7 brown
11	05113765M57		mixing bowl w/hole 5,7black am
12	05261115M37		bowl injector brown

Group charts



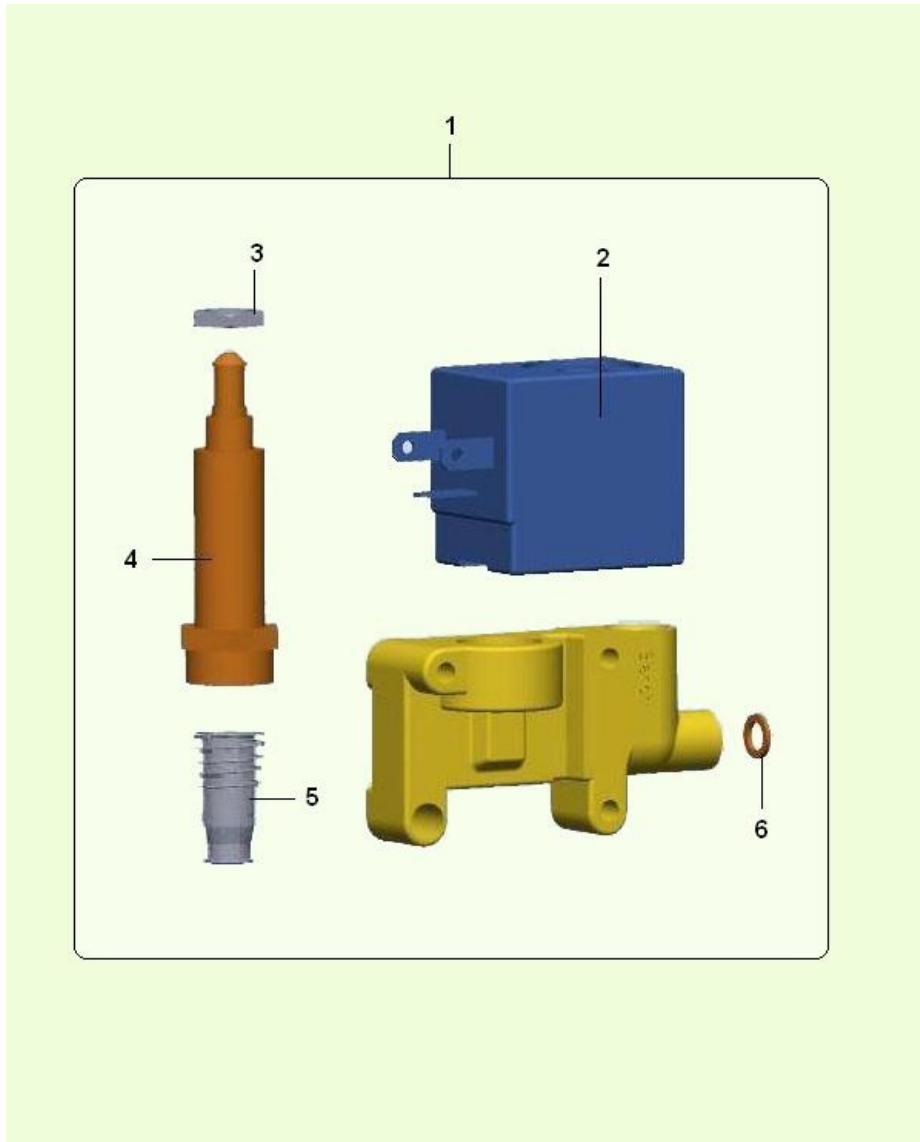
GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269)



GROUP 2 ELETTRV. 24 V_ DC_ 2-VIE (269) - Item detail:

Position	Code	Options	Description
1	25021416-01		2ways bank of 2ev 24V DC D2MM
2	41037316		OLAB armature tube 2WODE
3	41037216		OLAB plunger 2WODE
4	41037116		OLAB coil 3W 24VDCODE
5	43001316		9,63x6,07 o-ring vitonr-break

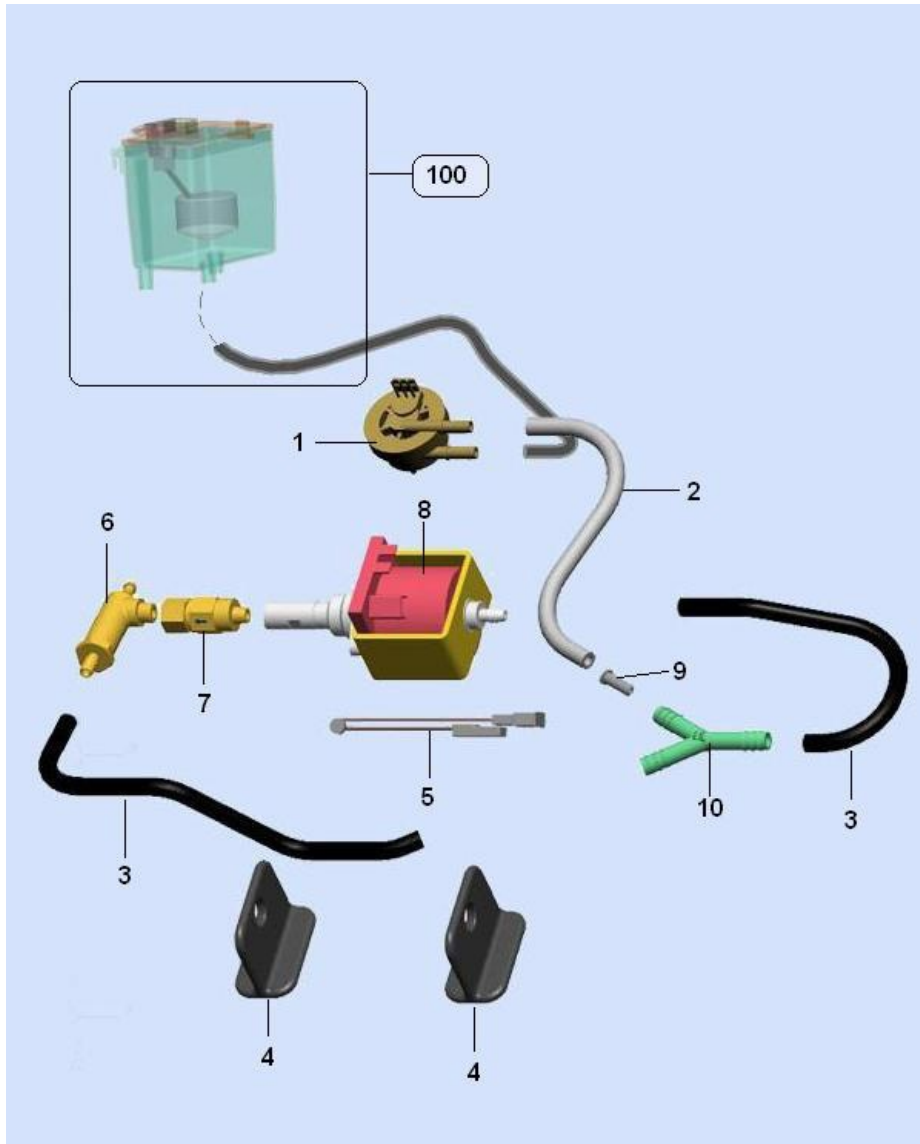
COMPONENTS EL-VALV. 3 VIE OLAB (930)



COMPONENTS EL-VALV. 3 VIE OLAB (930) - Item detail:

Position	Code	Options	Description
1	25020856		3ways elect.valve24Vdc(0-7,5b)
2	41037116		OLAB coil 3W 24VDCODE
3	43050616		Coil locking nut
4	41037516		OLAB armature tube 3WODE
5	41037416		OLAB plunger 3WODE
6	43001316		9,63x6,07 o-ring vitonr-break

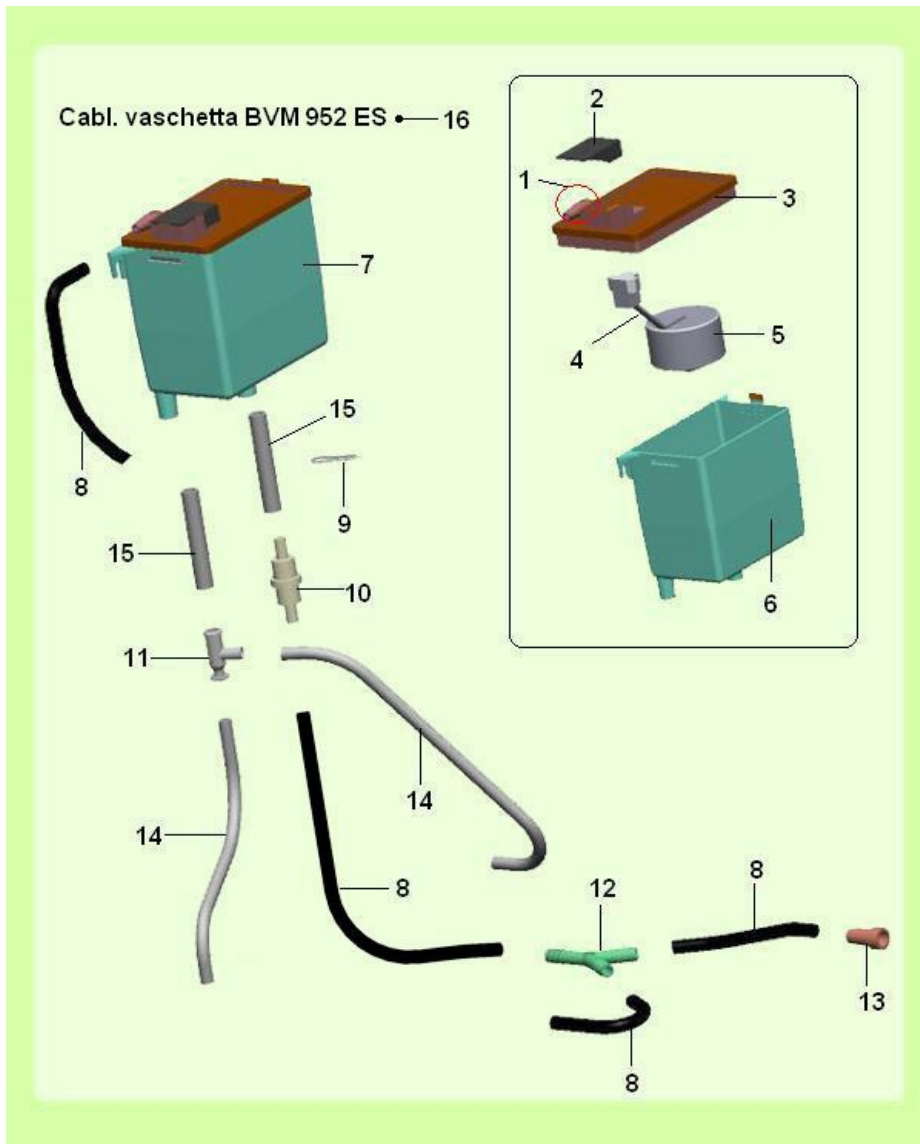
COLLEGAMENTO HYDRAULIC (1037)



COLLEGAMENTO HYDRAULIC (1037) - Item detail:

Position	Code	Options	Description
1	24012116		flow sensorer
2	09029763-01		5x9 transparent silicone pipe
3	09087823M57		5x9 silicon pipe black am
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	25022616-01		Clixon Microtherm F11 100°
6	04040936		safety valve11 bar w/hose
7	04041016		anti return valve male/female4 DM7,5
8	27003316		EX5 230V-50Hz Ulka electropumpy-pass
9	05102215M57		mixer camber reductor black
10	05240015M00		3ways connector 9mm ext.
100	2056		WATER CONTAINER WATER & COLLEGAMENTI (1038)

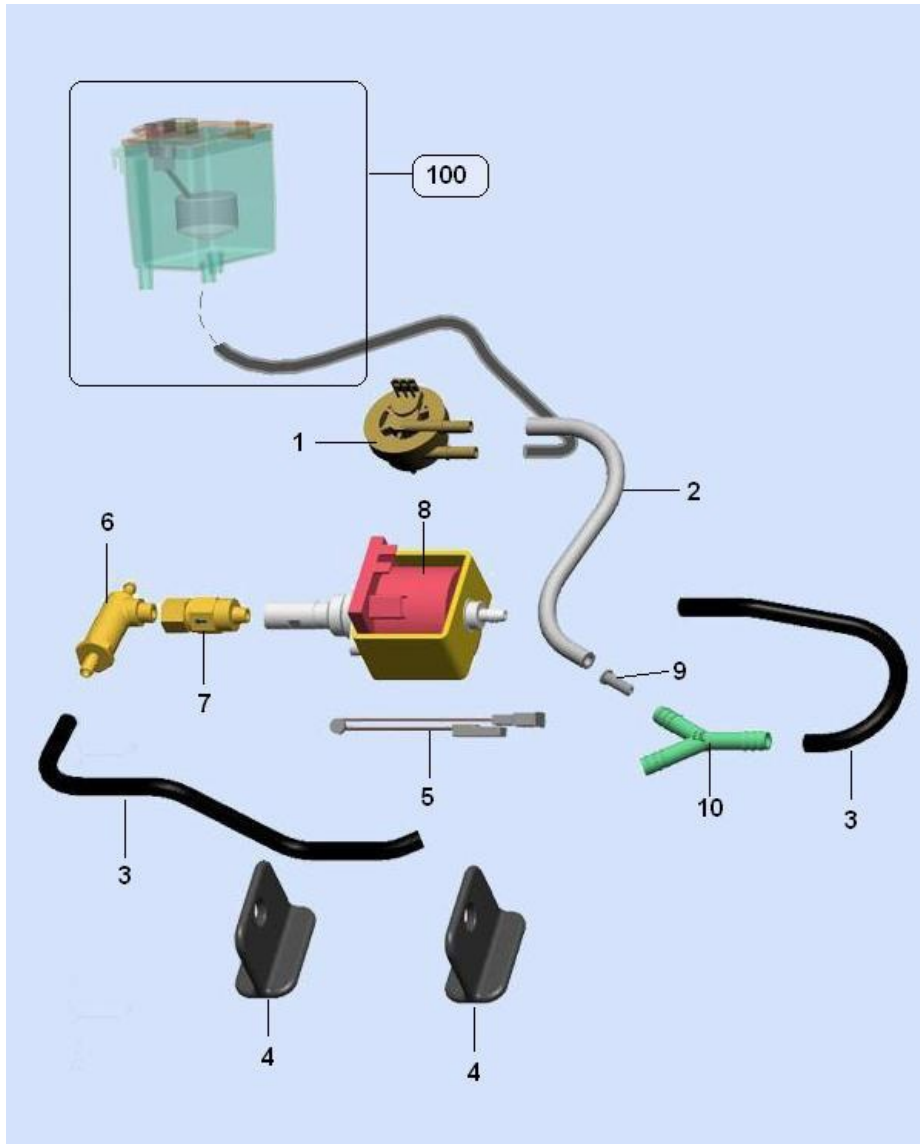
WATER CONTAINER WATER & COLLEGAMENTI (1038)



WATER CONTAINER WATER & COLLEGAMENTI (1038) - Item detail:

Position	Code	Options	Description
1	43132016		black ixef junction
2	43131716		microswitch for water tank
3	43131916		water tank cover - black
4	43131516		white cam for w.tank 93012040
5	43131616		floater 50cc for 93012040
6	43001116		tank for 93012010 airbreakr-break
7	93012040		water tank - 1mic. 303-901
8	09087823M57		5x9 silicon pipe black am
9	07010711		clapper-971
10	16014316		water filterer
11	05147615		T connection for pls boiler.tray grate
12	05240015M00		3ways connector 9mm ext.
13	05036515		drain tube plugipe 8
14	09029763-01		5x9 transparent silicone pipe
15	09029753-01		8x12 silicone transp.pipe
16	22183612		BVM952 ES. tray cable

HYDRAULIC CONNECTION for BELTRAMI BOILER since serial num. 10458387 (1139)



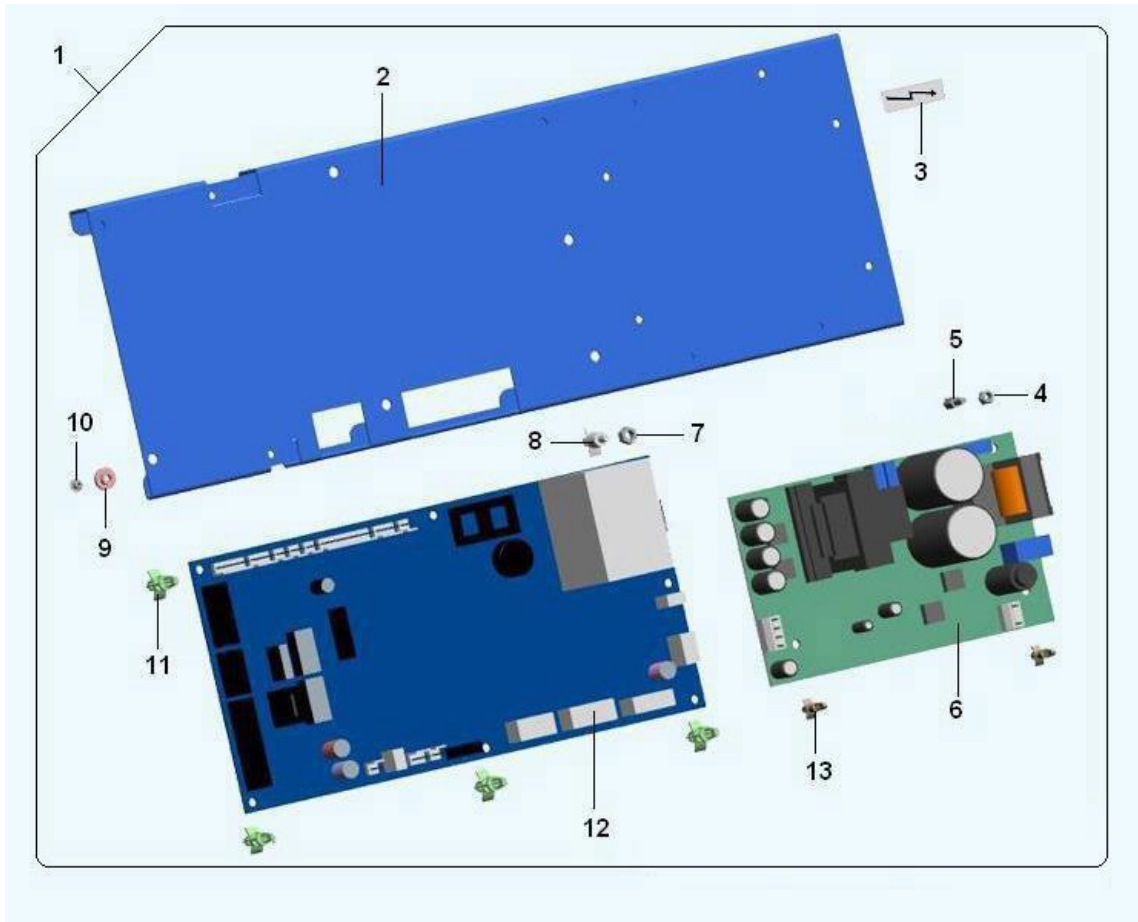
HYDRAULIC CONNECTION for BELTRAMI BOILER since serial num. 10458387 (1139) - Item detail:

Position	Code	Options	Description
1	24012116		flow sensorer
2	09029763-01		5x9 transparent silicone pipe
3	09087823M57		5x9 silicon pipe black am
4	05259515M09		Pump support (ULKA/FLUIDOTECH)
5	25022616-01		Clixon Microtherm F11 100°
6	04040916-01		11BAR PRO SAFETY VALVE
7	04041016		anti return valve male/female4 DM7,5
8	27003316		EX5 230V-50Hz Ulka electropumpy-pass
9	05102215M57		mixer camber reductor black
10	05240015M00		3ways connector 9mm ext.
100	2056		WATER CONTAINER WATER & COLLEGAMENTI (1038)

Group charts



ASSEMBLY SCHEDE MASTER - SWITCH (1116)



ASSEMBLY SCHEDE MASTER - SWITCH (1116) - Item detail:

Position	Code	Options	Description
1	94034220		master-switch boards assembly
2	01916511		Master-switch board support
3	30053411		iris voltage safety stiker110v
4	34110116		3MA selft-locking nut
5	33071926		Metal spacer M/F/ M3L.
6	26048356-01		switch powersupply24V120W/360W
7	33065726		4M nut for board spacerODE
8	33065526		L=10 card spacerODE
9	19054411		rivet bushgroup
10	33050126		3.2x8 rivetODE
11	05195216		board spacer6
12	26056116-01		board BV303- 901
13	33072046		PLASTIC SPACER M/F M3 L.7,9

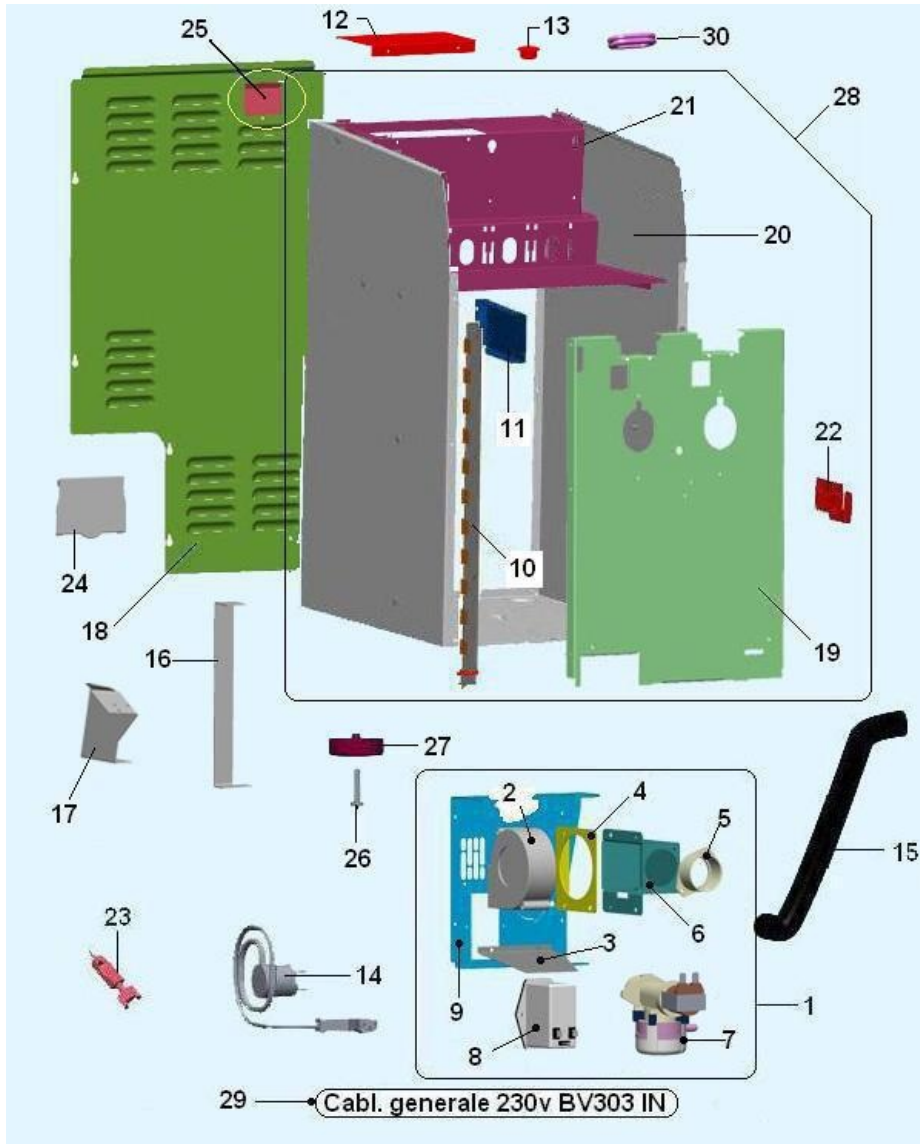
Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**
 **BV303IN04NA - GAIA I3S PD A/R HO**

Group charts



CABINET AND COMPONENTS OF COMPLETION (1114)



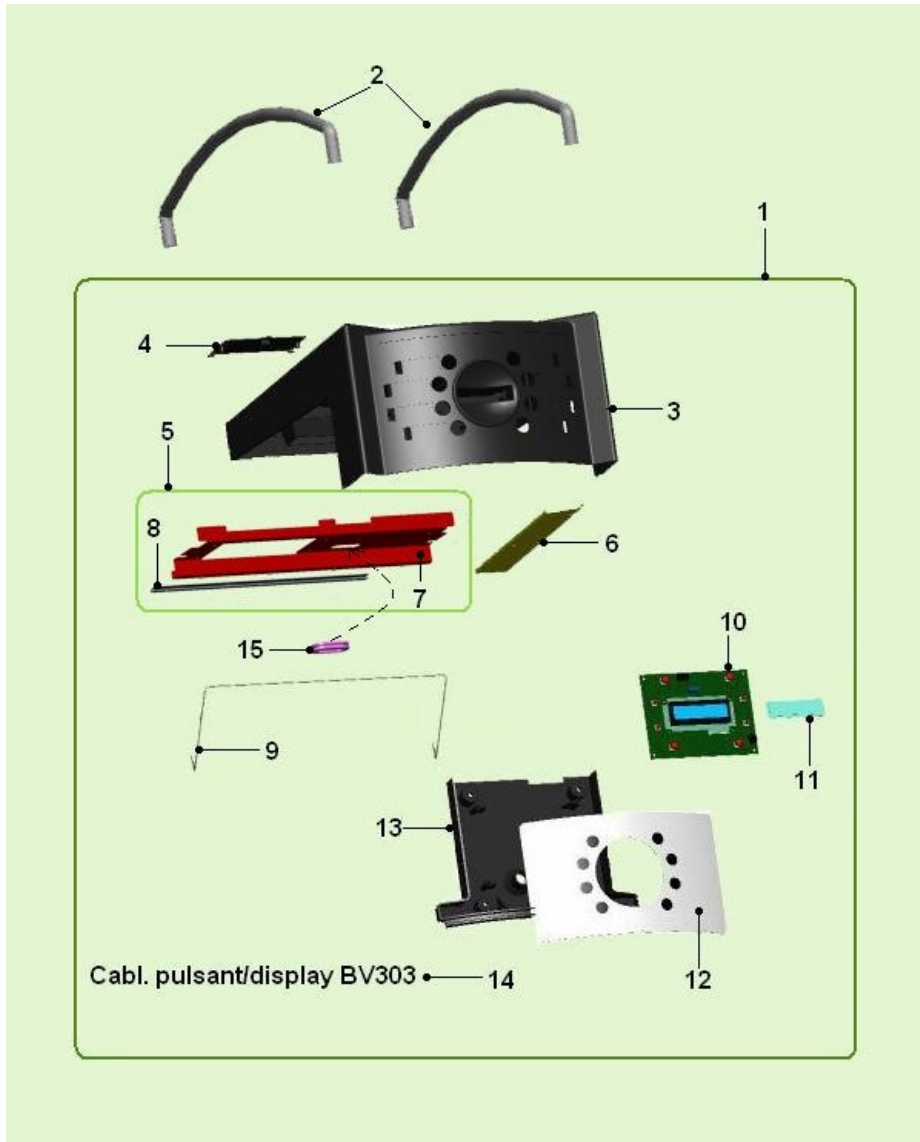
CABINET AND COMPONENTS OF COMPLETION (1114) - Item detail:

Position	Code	Options	Description
1	01916750		fan/powersuppl supp assy 303IN
2	20035516		24VDC 0,5A aspirator
3	05265311		protection plate for filter
4	01919311-01P74		stirrup for fan bearing
5	05071915		aspiration pipe connectionipe 8
6	01916911-01		Aspirator support
7	25021146		el.valve anti overflow 24VDC
8	23039416		switch socket + fuse holder
10	21058711		door hinge assy BV303
11	01916311-01P74		BV303 omega tray support
12	01927611		BV303 water tank cover
13	23040116		cable feeder membrane
14	22107216-01		230VNet cable C2000/Sprint/Iris
15	09031113		28x33 Leviflex pipe581
16	01639612-01		Plastic boiler with insert blocking stirrup
17	01632521-01		Plastic boiler fixing stirrup
18	01917111-01		backrest for cabinet BV303
19	01924711-02P74		plate BV303 Instant
20	01918421-02P74		TELAIO CASSONE BV303 IN
21	01916021-04P74		product canister bracket 303IN
22	01916411-01		BV303 door lock plate
23	05097215-02M09		Service key XT Clixon black am
24	05155715-01M09		plug for motor service opening
25	01842611		cabinet backrest plug
26	05146225M09		pin for black foot SPRINT/IRIS
27	05146025M09		black sprint/iris footl.tray grate
28	01918322-04P74		complete cabinet BV303 IN
29	22193912-01		general wiring BV303 IN
30	23004076		cable feederable

Group charts



ASSEMBLY TOP COVER BVM 303 (957)



ASSEMBLY TOP COVER BVM 303 (957) - Item detail:

Position	Code	Options	Description
1	98103810-02M09		door assembly BV303
2	12048611		cups blocker BV303 inox
3	05262415-01M09		BV303 top cover
4	05262815M09		water flap BV303
5	01918210-02		top cover hinge assy BV303
6	01917711-01P74		BV303 cable channel cover
7	01917611-02P74		top cover hinge reinforc BV303
8	21061911		top cover hinge BV303
9	12045511-01		tilting blocker top cover 303
10	26057016-01		keyboard/led lcd board BV303
11	05150315		display cover850
12	30268311		button panel cover BV303
13	05262715M09		fixing plate for panel BV303
14	22193212		panel/display cable BV303
15	23004076		cable feederable

ASSEMBLY DOOR BV303 (956)



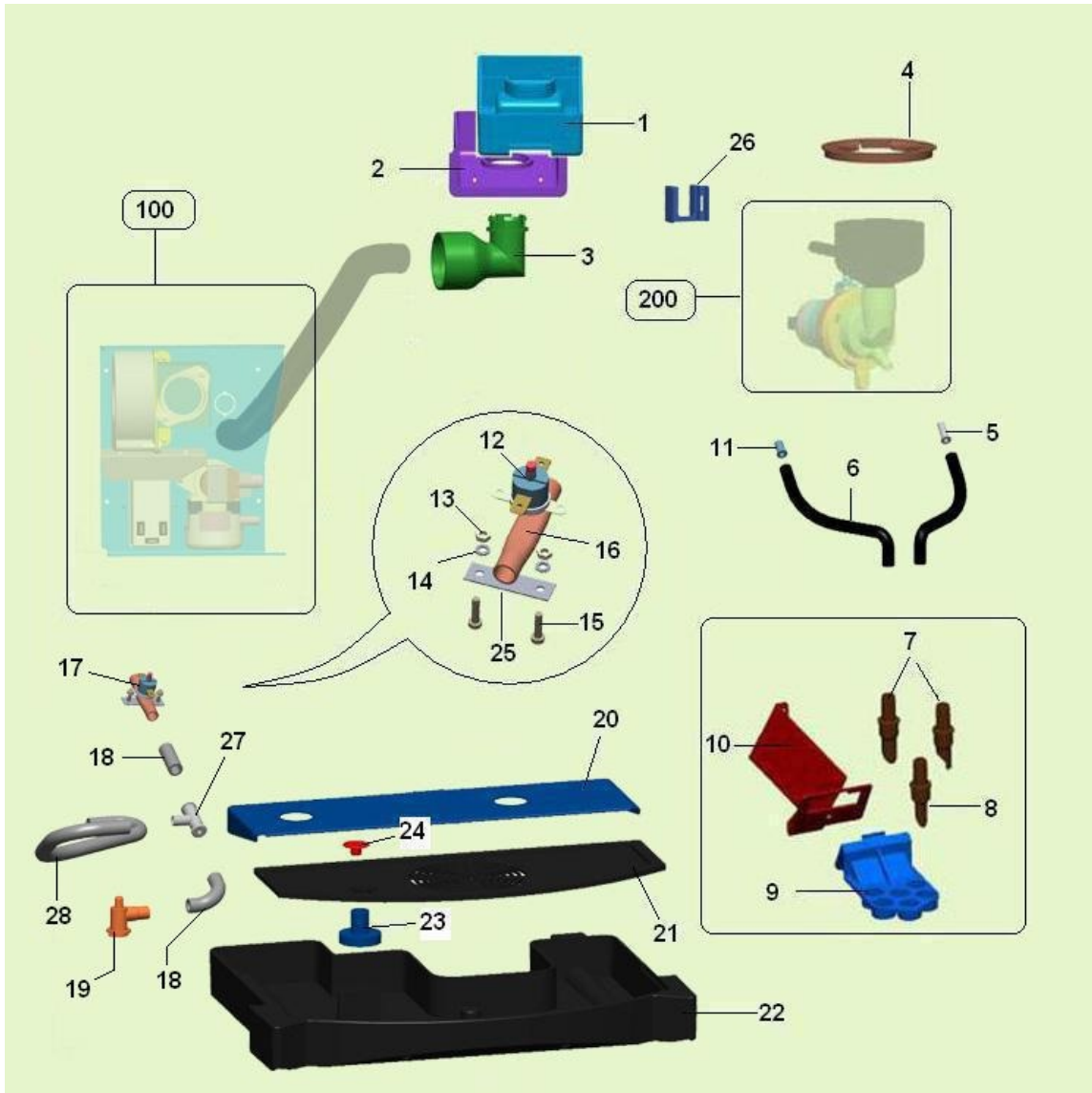
ASSEMBLY DOOR BV303 (956) - Item detail:

Position	Code	Options	Description
1	05262315M09		BV303 door
3	21015336		lock for Sprint/Iris (eurolock)
4	01917411		BV303 lock lever
5	05263015M00		notice- board BV303
6	30268711		lexan for notice-board BV303
7	26057816		3 LED bar 24VDC Troll
8	33066316		card spacerODE
9	23022616		plastic strip w/connection l.115
10	22193712		LED Troll cable L=1200
11	05265510M09		door assembly BV303
12	36212116		OR2010 gasketODE

Group charts



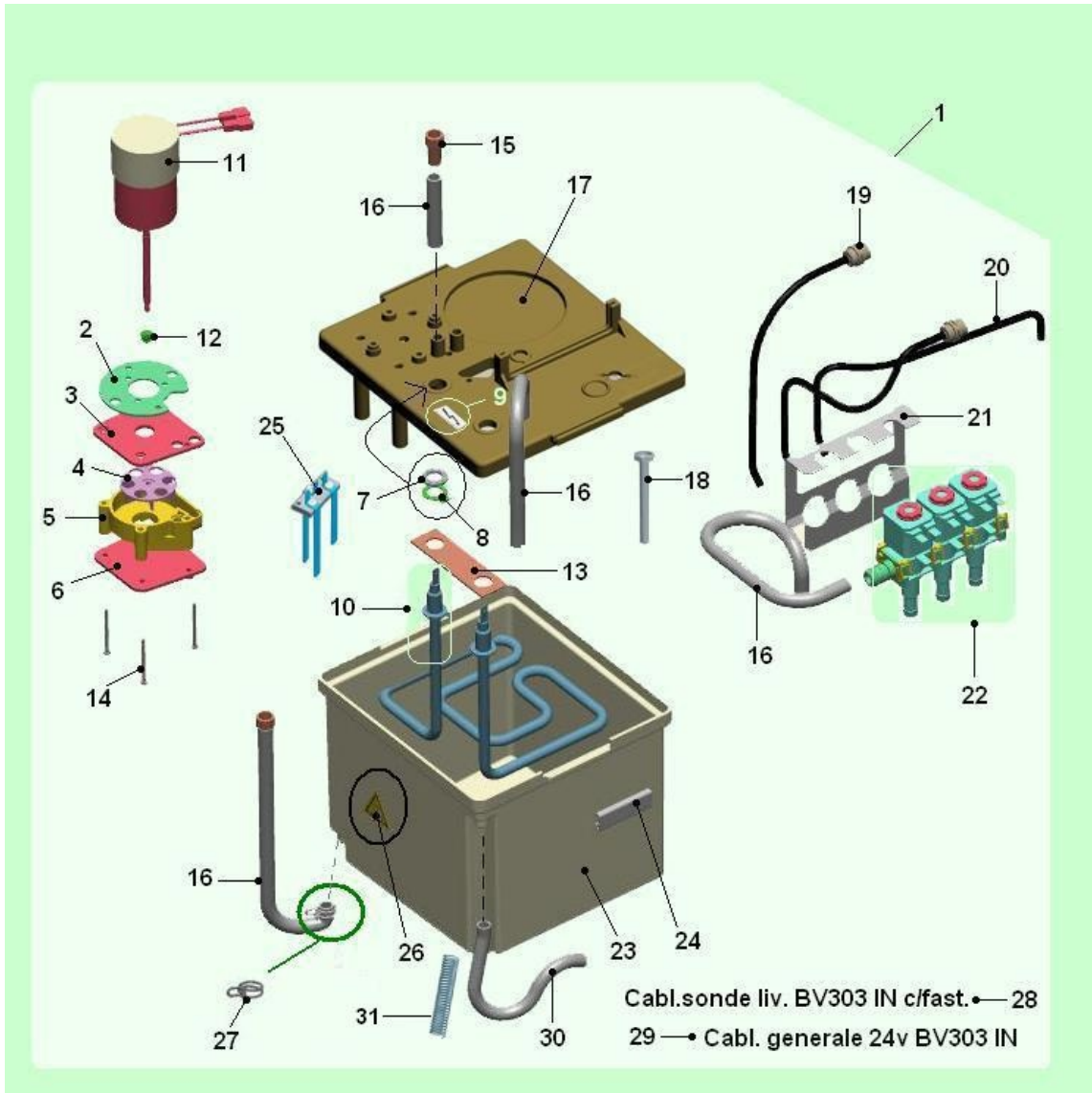
PARTS OF COMPLETION (1115)



PARTS OF COMPLETION (1115) - Item detail:

Position	Code	Options	Description
1	05261015M37		aspiration box
2	05260915M37		aspiration box chamber
3	05248115M37		Suction pipe joint
4	05145925		sprint brown mixing bowlcollar
5	05102215M57		mixer camber reductor black
6	09087823M57		5x9 silicon pipe black am
7	05246315M37		Brown nozzle supply D. 6 AM
8	05246325M37		Brown nozzle supply D.4
9	05246215M37		BV931 nozzles supply support
10	01916611-02		BV303 nozzles support
12	25014936-01		dixon75°Crubber holder
13	34102716		M3 hexagonal nut
14	35160216		self-locking diam.3.2
15	32025616		TC 3MAx12 screw
16	09078221-01		CLIXON PIPE
17	25019620		dixon tube assy - 75°
18	09029753-01		8x12 silicone transp.pipe
19	05145815M37		drain nozzle
20	01917011P74		bracket for coffe grounds tray
21	05262615M09		water grid BV303
22	05262515-01M09		drops collector tray BV303
23	05260715M18		sensor floater
24	05260815M18		level sensor plug
25	01213411		dixon plate
26	05159025M37		rubber holder connection suppo
27	05147615		T connection for pls boiler:tray grate
28	09087823-02		brown sez silicon pipe 5x9
100	2187		CABINET AND COMPONENTS OF COMPLETION (1114)
200	2025		ASSEMBLY MIXER BV 303 (1029)

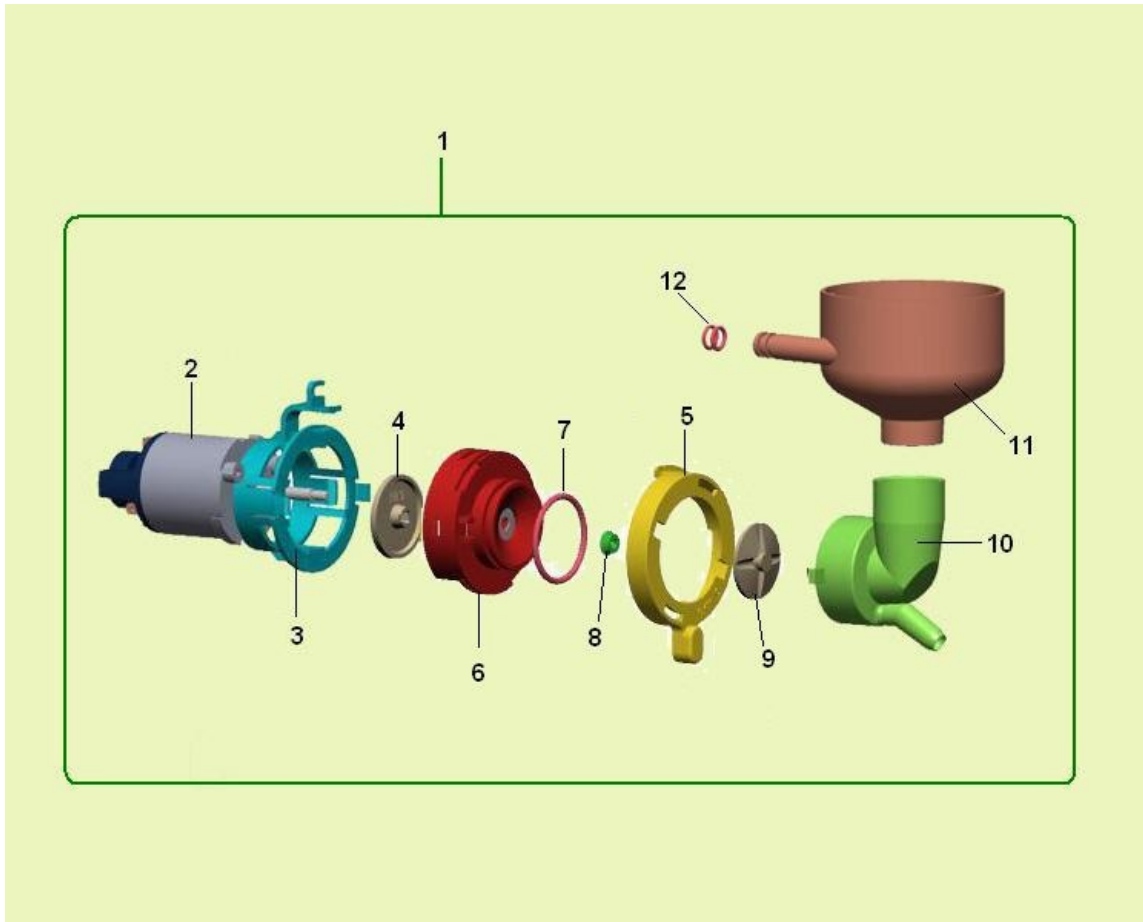
COMPL. BOILER INSTANT PRODUCTS (1028)



COMPL. BOILER INSTANT PRODUCTS (1028) - Item detail:

Position	Code	Options	Description
1	87008560-03		pls boiler assy Gaia 24V motor
2	01609521		motor plate PLS boilerphite
3	05140815		upper pump plateump
4	05140715		impeller for plastic boilerump
5	05140615		pump case for polisul.boilerarea
6	05140915		lower pump plateump
7	35160826		Inox toothed washer d=12,4
8	01194711		Faston connection 13,5
9	30053411		iris voltage safety stiker110v
10	29004611-01		electric heating element 2000w120V
11	20020126		pump motor 24VDC
12	36300526-01		wiring sil. gasket (green)ODE
13	08012811		insulation for pls boiler heat.element
14	32026336		3MAX40 IX TC screw
15	05036515		drain tube plugipe 8
16	09029753-01		8x12 silicone transp.pipe
17	05141115-04		boiler cover
18	26060216		temperature sensor
19	05132515M57		rubber holder connec.for 3,5 p
21	01634411		Sprint electrovalves supportlink
22	25021216		24VDC group of 3 EV PLS boilerC(1200cc)
23	05141015-02		boiler tank
24	05141515		boiler lockump
25	01962510		water level sensor assembly
26	30069411-01		temperat.safety sticker
27	21000526		CLAMP D.12,3
28	22194022		level sensor cable BV303
29	22193812-01		general wiring 24V BV303 IN
30	09029723-01		transparent 8x11 silicone pipe
31	07017721		serpent. spring silicone tube

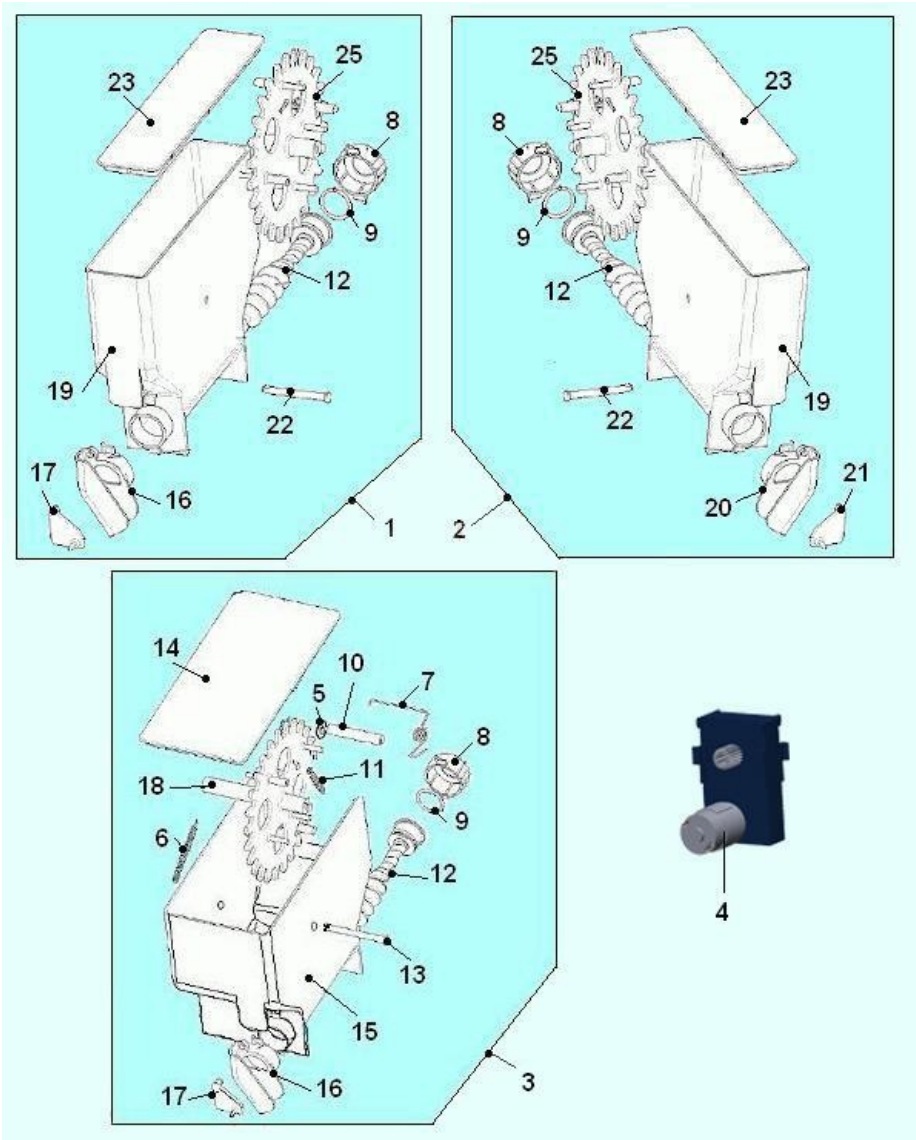
ASSEMBLY MIXER BV 303 (1029)



ASSEMBLY MIXER BV 303 (1029) - Item detail:

Position	Code	Options	Description
1	96067720-01		DB new mixer w/out collar
2	20020016-01		24VDC mixermotor w/o cable
3	05241115-01M37		Motor support flange
4	05154015		mixer protection disky grate(graph.)
5	05240915M37		Mixing room blocking flange
7	36210716		OR 3131 gasketODE
8	36351215		green V-seal gasketODE
9	05111825		mixer impellert.frame silver
10	05111625		brown mixing chambert.frame silver
11	05113745M57		mixing bowl L=10 black am
12	36203816		OR 106 6,75/1,78 gasketODE

GEARMOTOR AND CANISTER DOSER (1031)



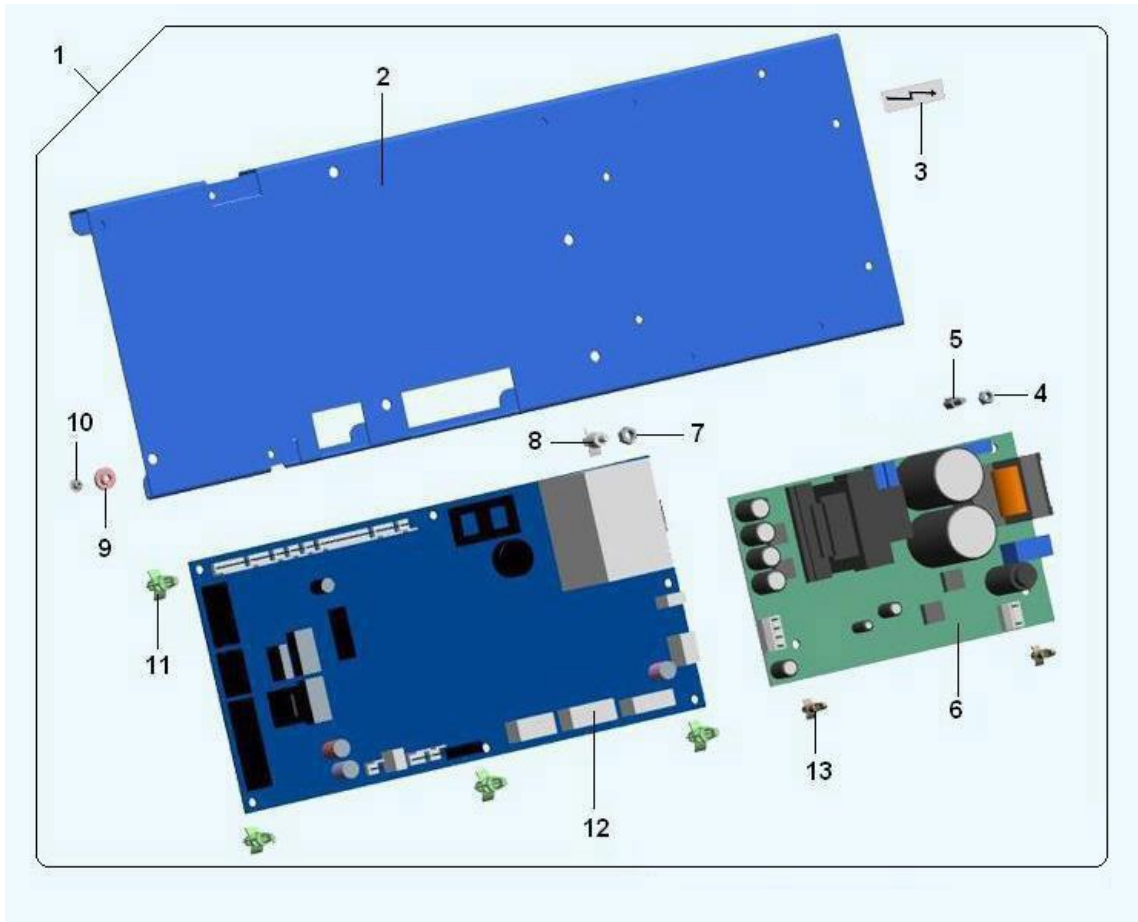
GEARMOTOR AND CANISTER DOSER (1031) - Item detail:

Position	Code	Options	Description
1	96049210-01		rh single canister assy 1 wheel sprint
2	96049310-01		lft sing canister assy w/wheel sprint
3	96049010-01		rh double canister assy sprintsy
4	20020316		24V DC motor quick connect.d shaft
5	35155526		plane washerODE
6	07020211-01		canister agitator spring-971
7	07021411		canister(double wheel) agitator spring
8	05142815		lock for disp.canist.auger sprint
9	36212616-01		o-ring 3093 23 47X2 62ODE
10	05147415		Double canister spacer.tray grate
12	05143415		extracting auger for canisterint
13	05143725		pin for double prod.canister Sprint
14	05142615		right double canister cover sprint
15	05142415		right double canister sprintump
16	05142915-01		right slide
17	05143015		right slide capint
18	05142725-01		Cog-wheel for double dispenser canister
19	05142315		Left canister sprintump
20	05142925-01		left slide
21	05143025		left slide capint
22	05143715		pin for product canister Sprint
23	05142515		Left canister cover sprintump
25	05142715-01		wheel for single prod.canister

Group charts



ASSEMBLY SCHEDE MASTER - SWITCH (1116)



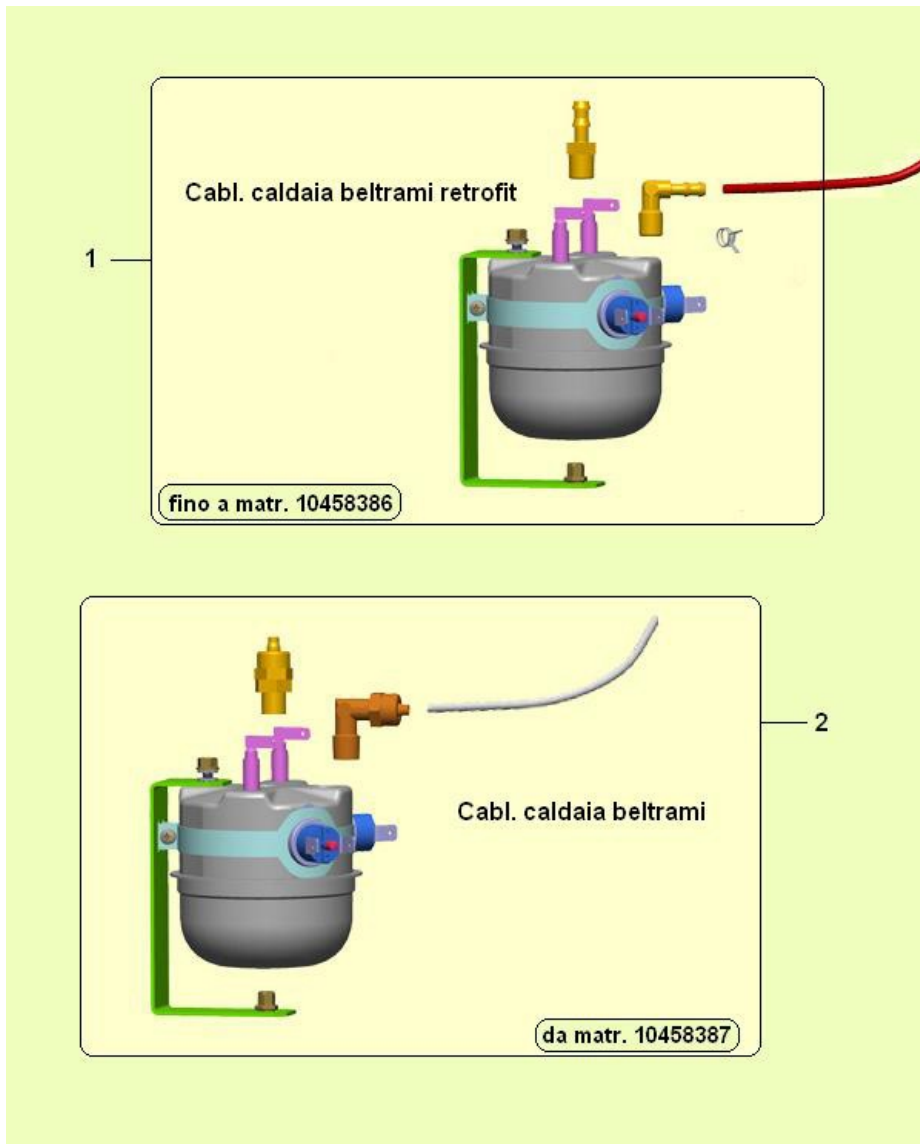
ASSEMBLY SCHEDE MASTER - SWITCH (1116) - Item detail:

Position	Code	Options	Description
1	94034220		master-switch boards assembly
2	01916511		Master-switch board support
3	30053411		iris voltage safety stiker110v
4	34110116		3MA selft-locking nut
5	33071926		Metal spacer M/F/ M3L.
6	26048356-01		switch powersupply24V120W/360W
7	33065726		4M nut for board spacerODE
8	33065526		L=10 card spacerODE
9	19054411		rivet bushgroup
10	33050126		3.2x8 rivetODE
11	05195216		board spacer6
12	26056116-01		board BV303- 901
13	33072046		PLASTIC SPACER M/F M3 L.7,9

Group charts

 **BVM 303 - GAIA - Table Top Semi-automatic**
 **KIT BV 303**

KIT TRASFORMATION from SB to DB (1150)



KIT TRASFORMATION from SB to DB (1150) - Item detail:

Position Code Options Description